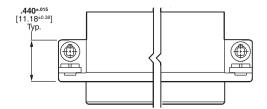
# **HD-20 All-Plastic Right-Angle Posted Connectors 590 Mount**

# Receptacle—With Boardlocks



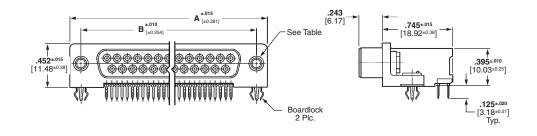




With Threaded Insert



With Fixed Female Screwlock



#### **Material and Finish:**

**Housing**—94V-0 rated thermoplastic,

Eyelets-Brass, tin plated

Threaded Inserts—Zinc

Female Screwlock—Zinc

Boardlock—Copper alloy, tin plated

# Socket Contacts (Posted)-

Phosphor bronze, duplex plated as follows:

**A**—.000030 [0.00076] gold on mating end, tin on termination end, with entire contact nickel underplated

**B**—Gold flash on mating end, tin on termination end, with entire contact nickel underplated

# .315±015 [8.00±0.381] Typ.

## **Technical Documents:**

Product Specification—108-1226 Application Specification— 114-40027

See customer drawings for printed circuit board layouts.

Shell Size	No. of Contact Positions			Contact	Part N	Part Numbers	
		A Dimer	B B	Finish (Plating Code)	With Threaded Inserts	With Fixed Female Screwlocks	
1	9	<b>1.213</b> 30.81	<b>.984</b> 24.99	В	5748907-2	_	
3	25	<b>2.088</b> 53.04	<b>1.852</b> 47.04	А	5748909-1	5748989-1	

Notes: 1. All receptacle connectors are preloaded with size 20 DF posted socket contacts.

2. Recommended pc board thickness is .062 [1.58].

3. Male screw retainers are used as mating hardware for connectors with 4-40 female screwlocks.

.590 [14.99] Board Mount Footprint

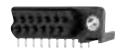


# HD-20 All-Plastic Right-Angle Posted Connectors 590 Mount (Continued)

### Post Size—.026 [0.66] Dia.

# Receptacle—Without Boardlocks





With Threaded Insert



### Material and Finish:

**Housing**—94V-0 rated thermoplastic, black

**Threaded Inserts**—Zinc, chromate coated

Female Screwlocks—Zinc, chromate coated

**Socket Contacts (Posted)**—Phosphor bronze, duplex plated as follows:

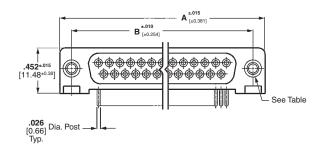
**A**—.000030 [0.00076] gold on mating end, tin on termination end, with entire contact nickel underplated

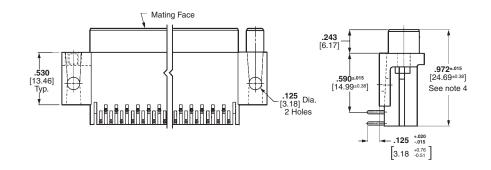
**B**—Gold flash on mating end, tin on termination end, with entire contact nickel underplated

#### **Technical Documents:**

**Product Specification**—108-40025 **Application Specification**— 114-40015

See customer drawings for printed circuit board layouts.





	No. of Contact Positions			Comtont	Part Numbers		
Shell Size		A Dimer	nsions B	Contact Finish (Plating Code)	With Threaded Inserts	With Fixed Female Screwlocks	With .125 [3.18] Mounting Holes
		<b>1.213</b> 30.81	<b>.984</b> 24.99	Α	5747459-4	5747459-6	5747459-2
1	1 9			В	5747459-3	5747459-5	5747459-1
0	15	<b>1.541</b> 39.14	<b>1.312</b> 33.32	Α	5747460-4	5748948-1	5747460-2
2				В	5747460-3	5747460-5	5747460-1
	3 25		1.852	Α	5747461-4	5747461-6	5747461-2
3			47.04	В	5747461-3	5747461-5	5747461-1
4	37	<b>2.729</b> 69.32	<b>2.500</b> 63.50	А	5747462-4	5747462-6	5747462-2
	50	<b>2.635</b> 66.93	2.406	Α	_	_	5206973-1
5			61.11	В	_	_	5206973-2

Notes: 1. All receptacle connectors are preloaded with size 20 DF posted socket contacts.

2. Recommended pc board thickness is .093 [2.36] max.

3. Male screw retainers are used as mating hardware for connectors with 4-40 female screwlocks.

4. Dimension is 1.120 [28.45] for size 5 d-subs.

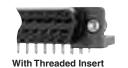
Note: All part numbers are RoHS compliant.

# HD-20 All-Plastic Right-Angle Posted Connectors 590 Mount (Continued)

### Post Size—.026 [0.66] Dia.

# Plug-Without Boardlocks





9

With Female Screwlocks

# Material and Finish:

**Housing**—94V-0 rated thermoplastic, black

**Threaded Inserts**—Zinc, chromate coated

**Female Screwlocks**—Zinc, chromate coated

**Pin Contacts (Posted)**—Brass, duplex plated as follows:

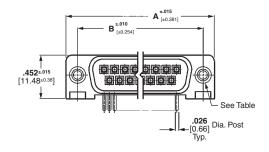
**A**—.000030 [0.00076] gold on mating end, tin on termination end, with entire contact nickel underplated

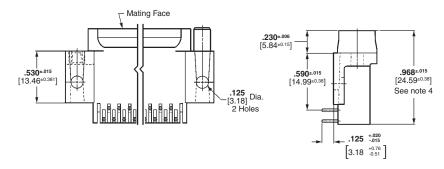
**B**—Gold flash on mating end, tin on termination end, with entire contact nickel underplated

### **Technical Documents:**

**Product Specification**—108-40025 **Application Specification**— 114-40015

See customer drawings for printed circuit board layouts.





Shell Size	No. of Contact Positions			Contact		Part Numbers		
		Dimensions		Finish	With	With Fixed	With	
		Α	В	(Plating Code)	Threaded Inserts	Female Screwlocks	.125 [3.18] Mounting Holes	
	9	<b>1.213</b> 30.81	<b>.984</b> 24.99	Α	5747467-4	_	5747467-2	
ı				В	_	_	5747467-1	
2	15	<b>1.541</b> 39.14	<b>1.312</b> 33.32	А	5748872-1	5748952-1	5747468-2	
0	25	<b>2.090</b> 53.09	<b>1.852</b> 47.04	Α	5748873-1	5748953-1	5748826-1	
3				В	_	_	5748826-2	
4	37	<b>2.729</b> 69.32	<b>2.500</b> 63.50	А	_	_	5747470-2	
5	50	<b>2.635 2.406</b> 66.93 61.11	2.406	Α	_	_	5206971-1	
			В	_	_	5206971-2		

Notes: 1. All plug connectors are preloaded with size 20 DF posted pin contacts.

- 2. Recommended pc board thickness is .093 [2.36] max.
- 3. Male screw retainers are used as mating hardware for connectors with 4-40 female screwlocks.
- 4. Dimension is 1.115 [28.32] for size 5 d-subs, GPL244.

Note: All part numbers are RoHS compliant.