

Doc. Version	0.4
Total Page	20
Date	2007/04/20

## **Product Specification**

### **5" COLOR TFT-LCD MODULE**

MODEL NAME: A050FW01 V2

< ◆ > Preliminary Specification  
<   > Final Specification

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**Note: The content of this specification is subject to change.**

### Record of Revision

Version	Revise Date	Page	Content
0.0	26/Feb/2007		First draft.
0.1	20/Mar/2007	4	Add connector information
		7	Remove reliability range in the absolute maximum ratings
0.2	22/Mar/2007	20	Update outline drawing
0.3	03/Apr/2007	18	Correct RA spec (ST -20°C~80°C, OP -10°C ~70°C)
		20	Update outline drawing (FPC+component thickness)
0.4	20/Apr/2007	8	Update BLU LED structure and voltage/current spec (10 pcs by 1 serie changed to 7 pcs by 2 series)
		13	Update module brightness spec (Typical 300 nits to 400 nits; Minimum 250 nits to 350 nits)

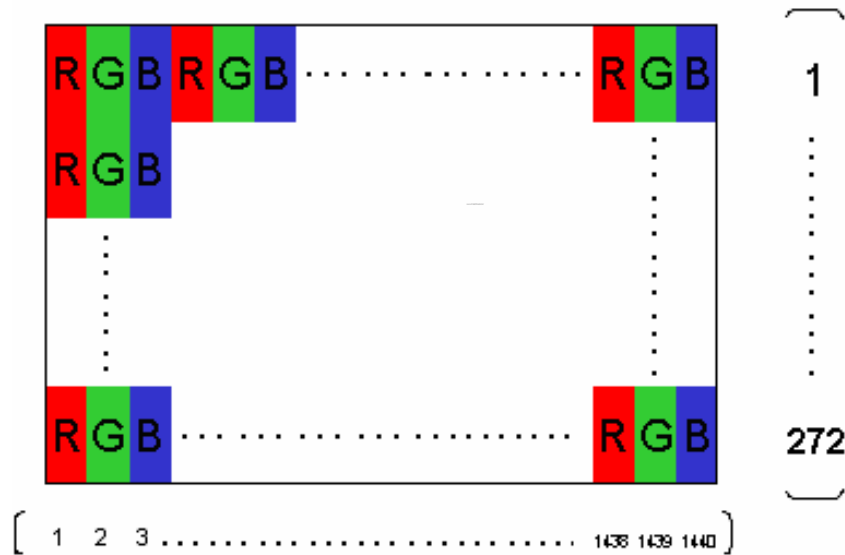
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## A. Physical specifications

NO.	Item	Specification	Remark
1	Display Resolution (dot)	480RGB (H) X 272 (V)	
2	Active Area (mm)	110.88 (H) X 62.83 (V)	
3	Screen Size (inch)	5.0" (Diagonal)	
4	Dot Pitch (mm)	0.077 (H) X 0.231 (V)	
5	Color Configuration	R. G. B. Stripe	Note 1
6	Color Depth	16.7M Colors	Note 2
7	Overall Dimension (mm)	120.7 (H) X 75.8 (V) X 4.31 (T)	Note 3
8	Weight (g)	78.6 (Typical)	
9	Touch Panel surface treatment	Hard Coating 3H	
10	Display Mode	Normally White	

Note 1: Below figure shows dot stripe arrangement.



Note 2: Full color display depends on 8-bit data signal (pin 5~28).

Note 3: Not include FPC. Refer to next page to get further information

## B. Electrical Specifications

### 1. FPC Pin Assignment

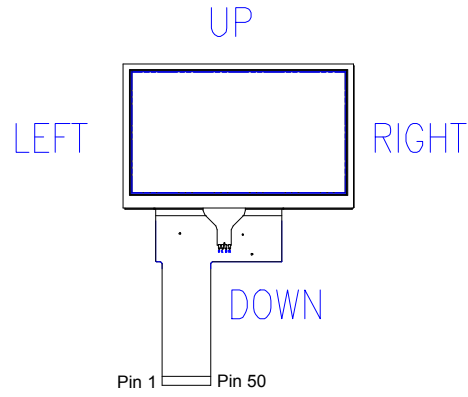
Connector: FH12-50S-0.5SH

Pin No.	Symbol	Type	Description	Remark
1	GND	P	Ground	
2	GND	P	Ground	
3	VDD	P	Power supply	
4	VDD	P	Power supply	
5	R0	I	Red data (LSB)	
6	R1	I	Red data	
7	R2	I	Red data	
8	R3	I	Red data	
9	R4	I	Red data	
10	R5	I	Red data	
11	R6	I	Red data	
12	R7	I	Red data (MSB)	
13	G0	I	Green data (LSB)	
14	G1	I	Green data	
15	G2	I	Green data	
16	G3	I	Green data	
17	G4	I	Green data	
18	G5	I	Green data	
19	G6	I	Green data	
20	G7	I	Green data (MSB)	
21	B0	I	Blue data (LSB)	
22	B1	I	Blue data	
23	B2	I	Blue data	
24	B3	I	Blue data	
25	B4	I	Blue data	
26	B5	I	Blue data	
27	B6	I	Blue data	

28	B7	I	Blue data (MSB)	
29	GND	P	Ground	
30	DCLK	I	Pixel clock	Note 2
31	DISP	I	DISP : 'L' à Display OFF DISP : 'H' à Display ON	Note 2
32	HSYNC	I	Horizontal Sync Signal	Note 2
33	VSYNC	I	Vertical Sync Signal	Note 2
34	DE	I	Data Enable	Note 2
35	U/D	I	Shift Up or Down Control	
36	NC		None Connect	
37	GND	P	Ground	
38	GND	P	Ground	
39	TP_R	O	Touch Panel Right Signal	
40	TP_B	O	Touch Panel Bottom Signal	
41	TP_L	O	Touch Panel Left Signal	
42	TP_U	O	Touch Panel Up Signal	
43	GND	P	Ground	
44	GND	P	Ground	
45	GND	P	Ground	
46	VLED-	P	LED cathode	
47	VLED+	P	LED anode	
48	GND	P	Ground	
49	GND	P	Ground	
50	GND	P	Ground	

Note 1: I: Input; O: Output; P: Power.

Note 2: For correct power on sequence please refer to section 5 “Power On/Off Sequence”



## 2. Absolute Maximum Ratings

Item	Symbol	Min.	Max.	Unit	Remark
Power voltage	Vcc	-0.3	4.5	V	Note 1
Input signal voltage	Vi	-0.3	Vcc+ 0.3	V	

Note 1: Functional operation should be restricted under normal ambient temperature.

## C. Electrical Characteristics

The following items are measured under stable condition and suggested application circuit.

### 1. TFT- LCD Typical Operation Condition

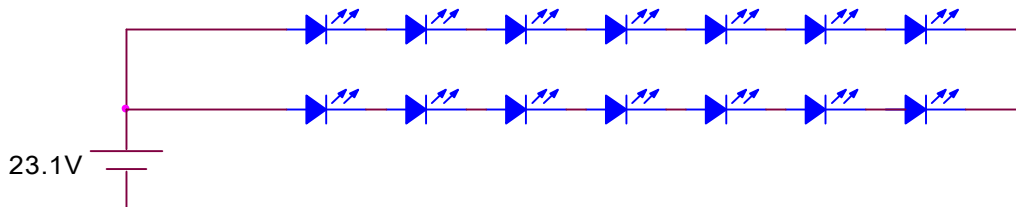
Item	Symbol	Min.	Typ.	Max.	Unit	Remark
Power supply option 1	Vcc	3.1	3.3	3.5	V	Note 1
Power supply option 2	Vcc	2.5	2.65	2.75	V	Note 1
Input high voltage	Vh	0.7*Vcc	-	Vcc	V	
Input low voltage	VI	0	-	0.3*Vcc		
Vsync Frequency	f <sub>V</sub>		59.94		Hz	
Hsync Frequency	f <sub>H</sub>		17.14		kHz	
Dot Frequency	f <sub>DCLK</sub>		9.0	15.0	MHz	

NOTE 1: chose a power supply option that best comply with customer's application.

### 2. Backlight Driving Conditions

Parameter	Symbol	Min.	Typ.	Max.	Unit	Remark
LED Current	I <sub>L</sub>	-	20	-	mA	single serial
LED Voltage	V <sub>L</sub>	-	23.1	-	V	single serial
LED Life Time	L <sub>L</sub>	-	-	-	Hr	Note 2, 3

Note 1: LED backlight is 14 LEDs.



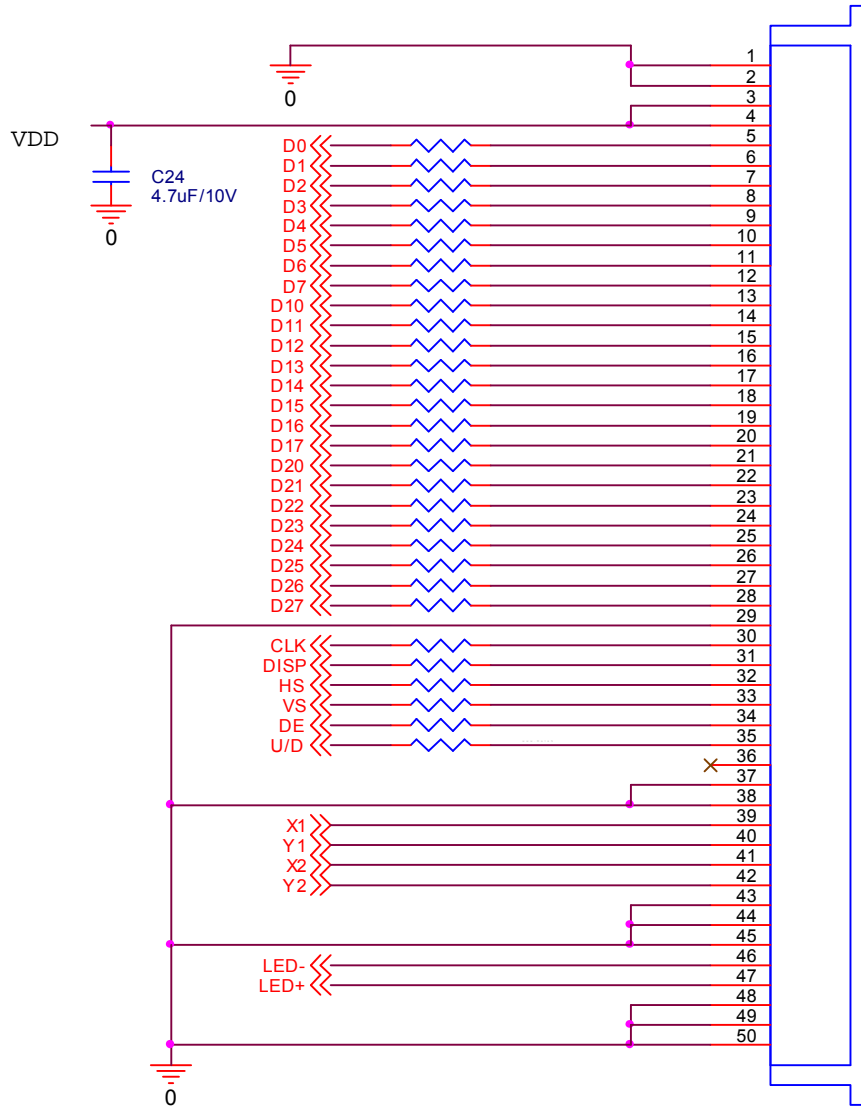
Note 2 :Define “LED Lifetime”: brightness is decreased to 50% of the initial value. LED Lifetime is restricted under normal condition, ambient temperature = 25°C and LED current = 20mA.

Note 3: If it uses larger LED current I<sub>L</sub> more than 20mA, it maybe decreases the LED lifetime.



### 3. Suggested Application Circuit

#### 3.1 Suggested Application Circuit

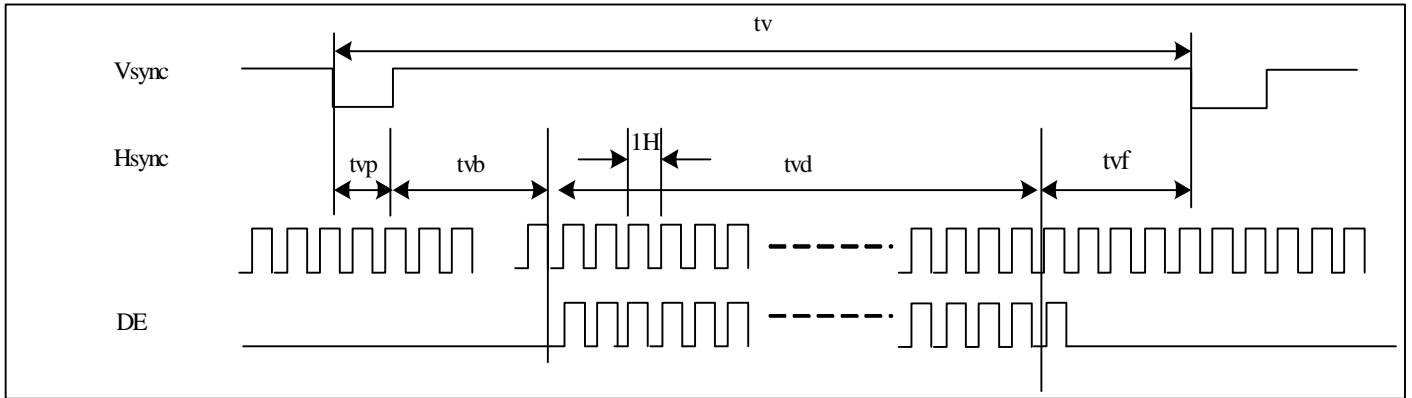


NOTE: Resistors = 120ohm

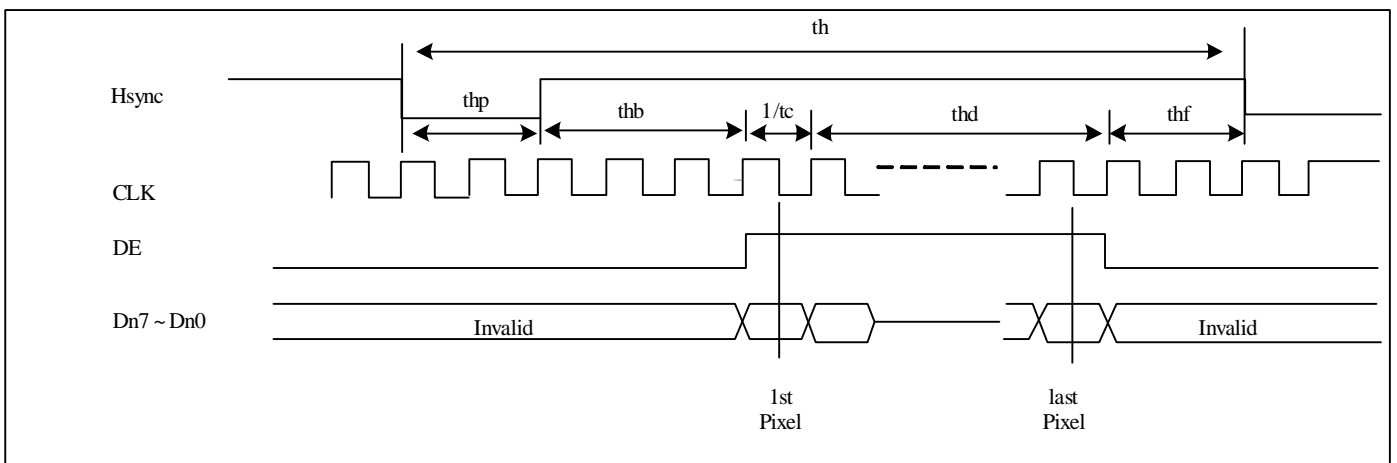
## 4. AC Timing

### 4.1 Timing Diagram

#### 4.1.1 Vertical Timing of Input



#### 4.1.2 Horizontal Timing of Input



## 4.2 Timing Condition

### 4.2.1. Timing Parameters

PARAMETER	Symbol	Min	Typ	Max	Unit
Clock cycle	1/tc	-	9	15	MHz
Hsync cycle	1/fh	-	17.14	-	KHz
Vsync cycle	1/fv	-	59.94	-	Hz
Horizontal Signal					
Horizontal cycle *1	th	-	525	-	CLK
Horizontal display period	thd	-	480	-	CLK
Horizontal front porch *2	thf	2	-	-	CLK
Horizontal pulse width *2	thp	2	41	-	CLK
Horizontal back porch *2	thb	2	2	-	CLK
Vertical Signal					
Vertical cycle	tv	-	286	-	H
Vertical display period	tvd	-	272	-	H
Vertical front porch	tvf	2	2	-	H
Vertical pulse width	tvp	2	10	-	H
Vertical back porch	tvb	2	2	-	H

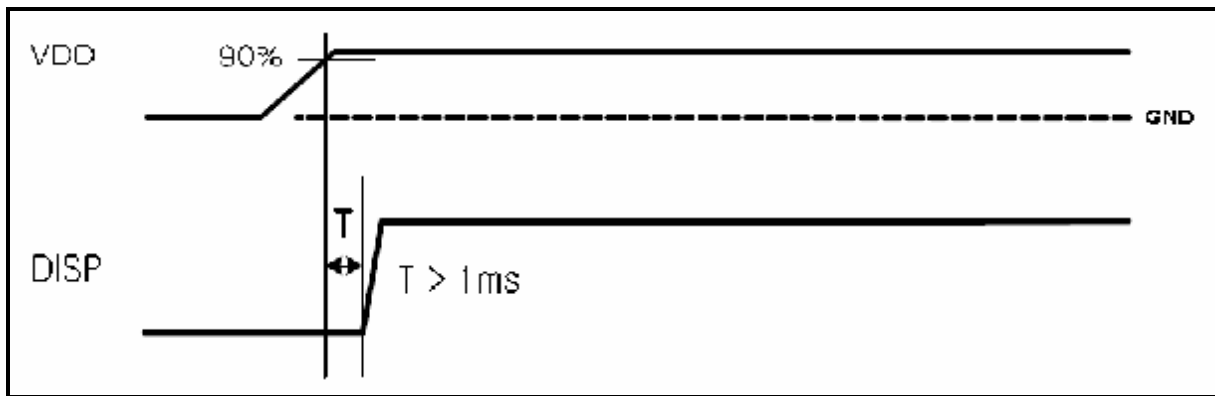
\*1.  $thd=480CLK$ ,  $thf=2CLK$ ,  $thp=41CLK$ ,  $thb=2CLK$   
 $525CLK=480CLK + 2CLK + 41CLK + 2CLK$

\*2.  $thf + fhp + ftb > 44$

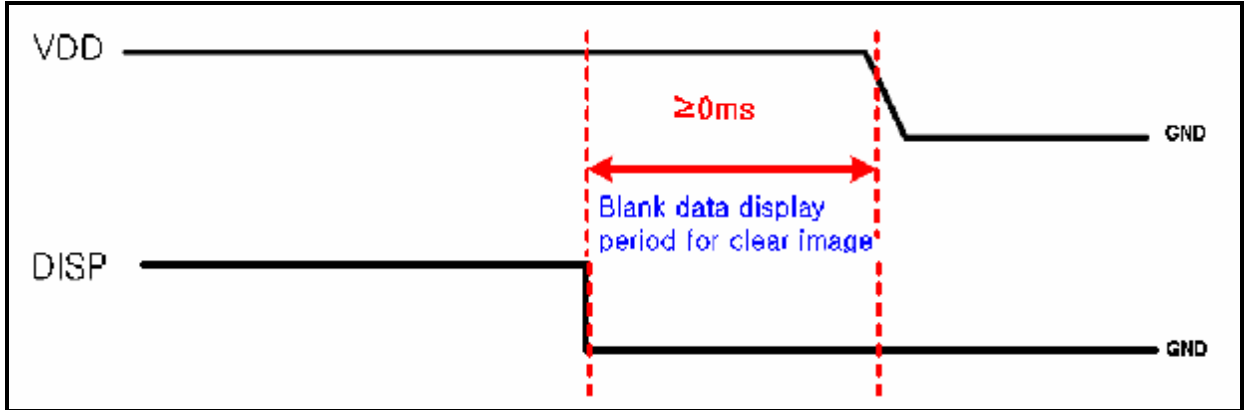
## 5. Power On/Off Sequence

A. The LCD adopts high voltage driver IC, so it could be permanently damaged under a wrong power on/off sequence. The suggested LCD power sequence is below:

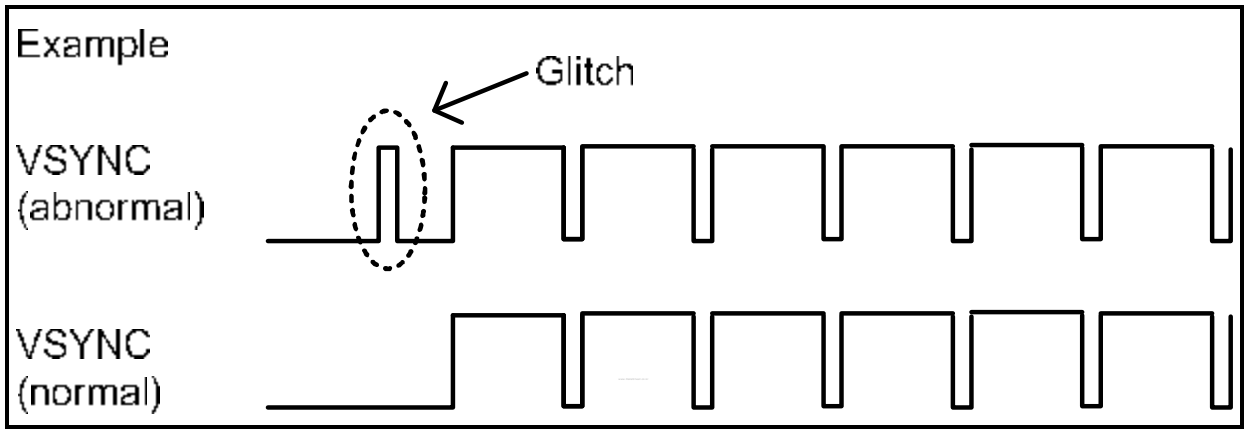
Power on sequence:  $VDD \rightarrow > 1ms$   $DISP \rightarrow \geq 0ms$  Display and Data signals.



Power off sequence:  $DISP \rightarrow \geq 0ms$  Display and Data signals  $\rightarrow \geq 0ms$   $VDD$ .



B. Signals DCLK, DISP, HSYNC, VSYNC and DE must be pulled low at power on. Any power on glitches at these signal can cause abnormal display. Below is an example of VSYNC signal demonstrating a signal glitch power on and a correct signal power on.



## D. Optical specification

Item	Symbol	Condition	Min.	Typ.	Max.	Unit	Remark
Response Time							
Rise	Tr	$\theta=0^\circ$	-	15	-	ms	Note 4
Fall	Tf		-	25	-	ms	
Contrast ratio	CR	At optimized viewing	-	300	-		Note 6, 7
Viewing Angle		$CR \geq 10$					Note 8
Top			-	40	-	deg.	
Bottom			-	60	-		
Left			-	60	-		
Right		-	60	-			
Brightness	$Y_L$	$\theta=0^\circ$	350	400	-	$cd/m^2$	Note 9
White Chromaticity	X	$\theta=0^\circ$	0.26	0.31	0.36		
	y	$\theta=0^\circ$	0.28	0.33	0.38		

Note 1: Measurement is in the dark room, optical ambient temperature =25°C, and backlight current IL=20 mA

Note 2: To be measured in the dark room.

Note 3: To be measured on the center area of panel with a field angle of 1° by Topcon luminance meter BM-7, after 10 minutes operation.

Note 4: Definition of response time:

The output signals of photo detector are measured when the input signals are changed from “black” to “white”(falling time) and from “white” to “black”(rising time), respectively.

Note 5. From liquid crystal characteristics, response time will become slower and the color of panel will become darker when ambient temperature is below 25°C.

Note 6. Definition of contrast ratio:

$$\text{Contrast ratio (CR)} = \frac{\text{Photo detector output when LCD is at "White" state}}{\text{Photo detector output when LCD is at "Black" state}}$$

Note 7. White  $V_i = V_{i50} \pm 1.5V$

Black  $V_i = V_{i50} \pm 2.0V$

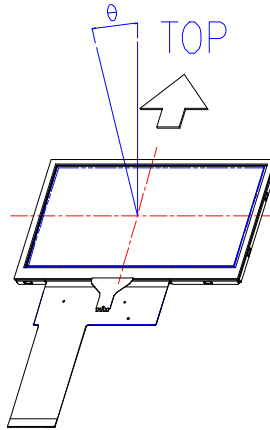
“±” means that the analog input signal swings in phase with COM signal.

“∓” means that the analog input signal swings out of phase with COM signal.

$V_{i50}$  : The analog input voltage when transmission is 50%

The 100% transmission is defined as the transmission of LCD panel when all the input terminals of module are electrically opened.

Note 8. Definition of viewing angle: refer to figure as below.



Note 9. Measured at the center area of the panel when all the input terminals of LCD panel are electrically opened.

## E. Touch Screen Panel Specifications

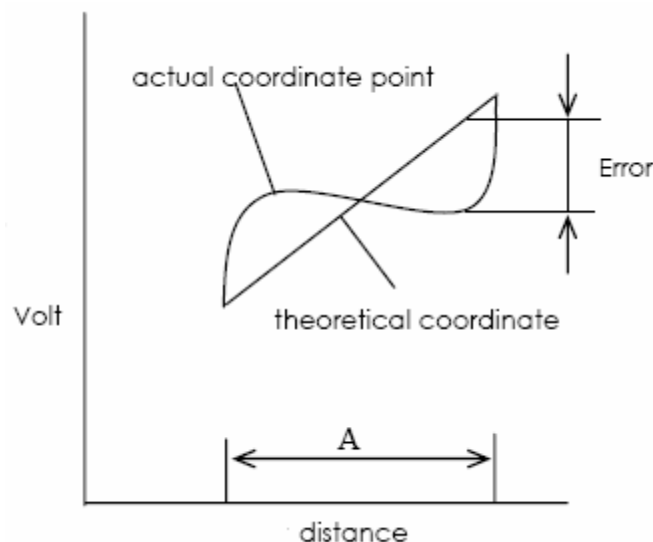
### 1. FPC Pin Assignment

Pin No.	Symbol	I/O
1	TP_R	O
2	TP_B	O
3	TP_L	O
4	TP_U	O

### 2. Electrical Characteristics

Item	Min.	Max.	Unit	Remark
Rate DC Voltage		7	V	
Resistance	X (Film)	550	Ω	At connector
	Y (Glass)	100		
Linearity	-1.5%	1.5%	--	Note 1
Response Time		20	ms	
Insulation Resistance	20		MΩ	DC 25V

Note 1: Measurement condition of Linearity: difference between actual voltage & theoretical voltage is an error at any points. Linearity is the value max. error voltage divided by voltage difference on active area.



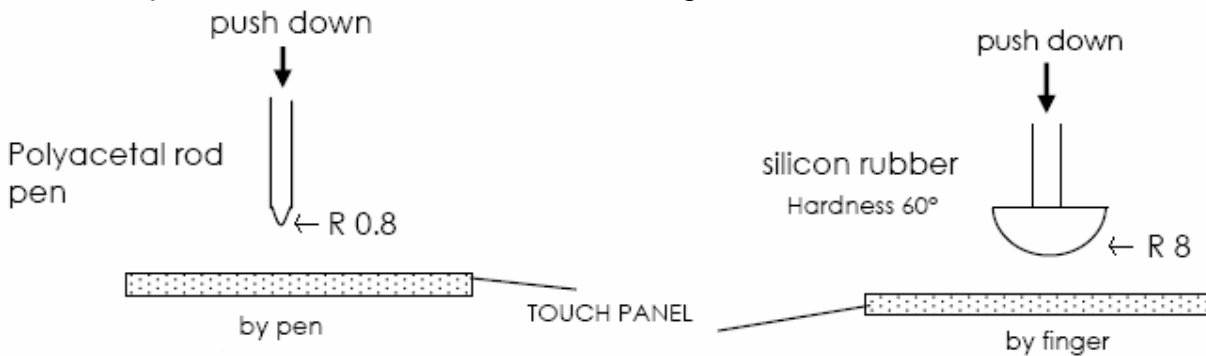
### 3. Mechanical Characteristics

Item	Min.	Max.	Unit	Remark
Hardness of Surface	3	--	H	JIS K-5400
Operation Force (Pen or Finger)	--	40	gf	Note 1, 2

Note 1: Within "guaranteed active area", but not on the edge and dot-spacer.

Note 2: Measurement condition of Operation Force: Within "guaranteed active area".

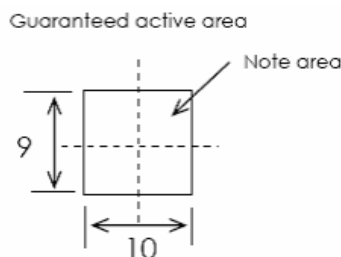
Resistance, Insulation resistance, and operation force should be under 5.2 & 5.3 condition. When user pushes down on the film, resistance between X & Y axis must be equal or lower than 2kΩ. Below is test figure.



### 4. Life test Condition

Item	Min.	Max.	Unit	Remark
Notes Life	$10^5$	--	times	Note 1, 2
Input Life	$10^6$	--	times	Note 1, 3

Note 1: Notes Life test condition (by pen): Notes area for pen notes life test is 10×9 mm. Size of word is 7.5×6.75mm. Word is any A.B.C..... letter. Writing speed is 60mm/s. Center of each word is changed at random in notes area.

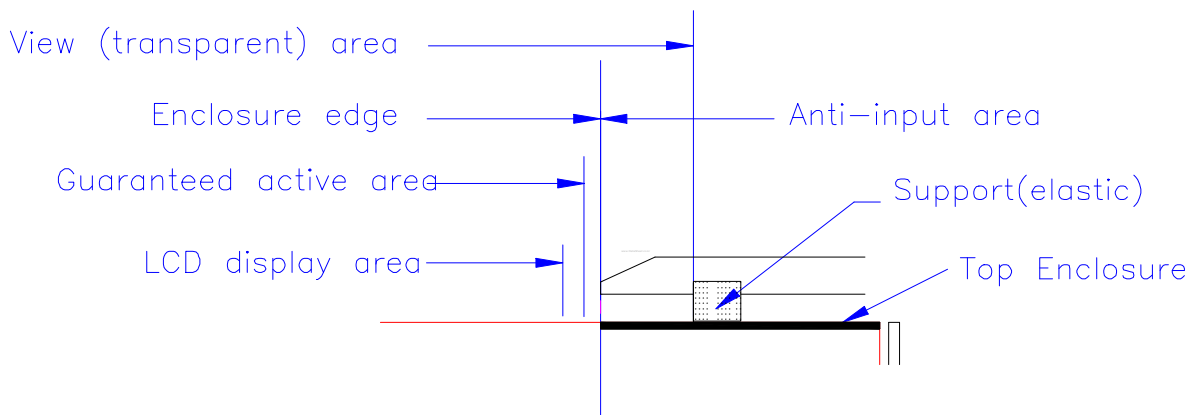


Note 2: Input Life test condition (by finger): By silicone rubber tapping at same point. Tapping Load is 200g, and tapping frequency is 5Hz.



## 5. Attention

- I Please pay attention for below matters at mounting design of touch panel of LCD module.
- I Do not design enclosure pressing the view area to prevent from miss input.
- I Enclosure support must not touch with view area.
- I Use elastic or non-conductive material to enclosure touch panel.
- I Do not bond film of touch panel with enclosure.
- I The touch panel edge is conductive. Do not touch it with any conductive part after mounting.
- I If user wants to cleaning touch panel by air gun, pressure 2kg/cm<sup>2</sup> below is suggested. Not to blow glass from FPC site to prevent FPC peeled off.



- I Do not put a heavy shock or stress on touch panel and film surface. Ex. Don't lift the panel by film face with vacuum.
- I Do not lift LCD module by FPC.
- I Please use dry cloth or soft cloth with neutral detergent (after wring dry) or one with ethanol at cleaning. Do not use any organic solvent, acid or alkali liquor.
- I Do not pile touch panel. Do not put heavy goods on touch panel.

## F. Reliability test items:

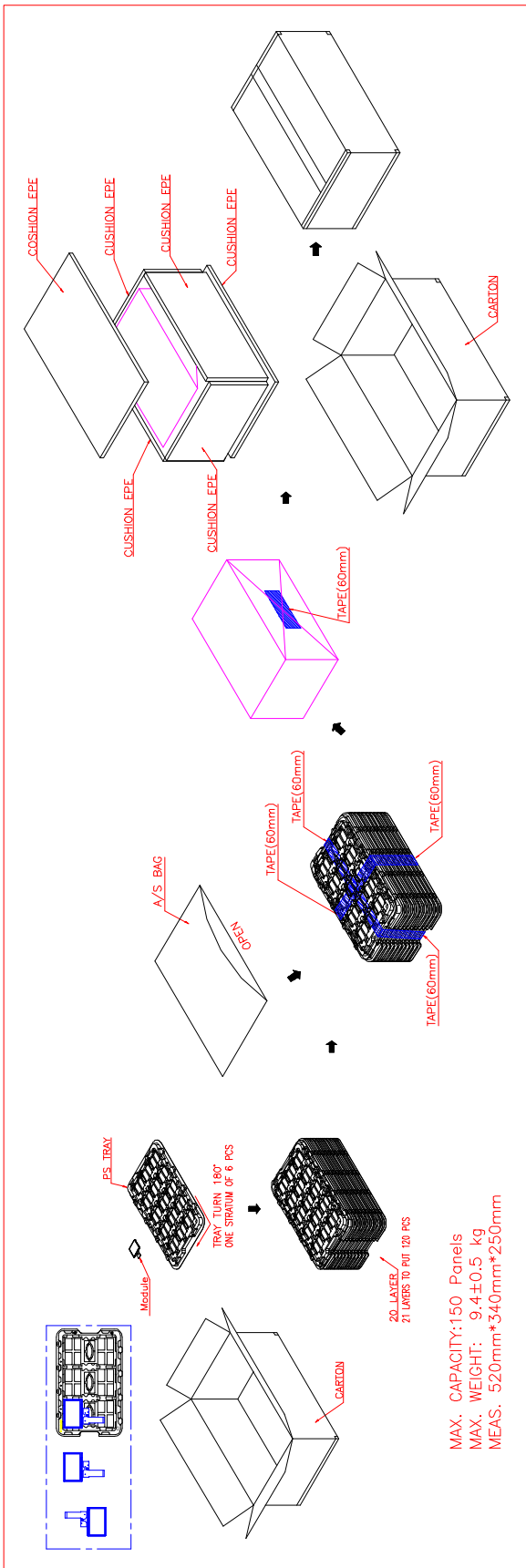
No.	Test items	Conditions	Remark
1	High Temperature Storage	Ta= 70°C 240Hrs	
2	Low Temperature Storage	Ta= -10°C 240Hrs	
3	High Temperature Operation	Tp= 60°C 240Hrs	
4	Low Temperature Operation	Ta= 0°C 240Hrs	
5	High Temperature & High	Tp= 60°C, 90% RH 240Hrs	Operation
6	Heat Shock	-10°C~70°C/50 cycles 2Hrs/cycle	
7	Electrostatic Discharge	±200V,200pF(0Ω), once for each terminal	
8	Vibration	Frequency range 10~55Hz Stoke 1.5mm Sweep 10~55~10Hz 2 hours for each direction of X,Y,Z Ta= 70°C	Non-operation JIS C7021, A-10 condition A 2 hours for each direction of X,Y,Z (6 hours for total)
9	Mechanical Shock	100G . 6ms, ±X,±Y,±Z 3 times for each direction	Non-operation JIS C7021, A-7 condition C
10	Vibration (With Carton)	Random vibration: 0.015G <sup>2</sup> /Hz from 5~200Hz -6dB/Octave from 200~500Hz	IEC 68-34
11	Drop (With Carton)	Height: 60cm 1 corner, 3 edges, 6 surfaces	

Note 1: Ta: Ambient Temperature.

Note 2: Squarely inspect all LCD function before and after ambient environment test.

Note 3: In the standard conditions, there is not display function NG issue occurred. All the cosmetic specification is judged before the reliability stress.

## G. Packing Form



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## H. Outline Drawing: (Tentative)

NOTE:  
1. General tolerance: ±0.3mm

