

VI TELEFILTER

Filter specification

TFS 986A

1/5

Measurement condition

Ambient temperature:	23	°C
Input power level:	0	dBm
Terminating impedance:		
Input:	50	Ω
Output:	50	Ω

Characteristics

Remark:

The minimum attenuation in the pass band is defined as the insertion loss a_e . The nominal frequency f_N is fixed at 986,5 MHz without any tolerance or limit. The values of absolute attenuation a_{abs} are guaranteed for the whole operating temperature range. The frequency shift of the filter in the operating temperature range is included in the production tolerance scheme.

D a t a		typ. value		tolerance / limit	
Insertion loss		a_e	1,4 dB	max.	2 dB
Nominal frequency		f_N	-	986,5	MHz
Passband			-	$f_N \pm$	15 MHz
Pass band ripple			0,7 dB	max.	2 dB
Return loss within PB			10 dB	min.	7 dB
Absolute attenuation		a_{abs}			
0,3 MHz ...	900 MHz		53 dB	min.	50 dB
900 MHz ...	940 MHz		50 dB	min.	40 dB
940 MHz ...	950 MHz		40 dB	min.	25 dB
1035 MHz ...	1075 MHz		45 dB	min.	25 dB
1075 MHz ...	1500 MHz		47 dB	min.	40 dB
Input power level **			-	max.	21 dBm
Operating temperature range		OTR	-	- 30 °C ...+ 70 °C	
Storage temperature range			-	- 40 °C ... + 85 °C	
Temperature coefficient of frequency		TC_f *	- 41 ppm/K	-	

*) $\Delta f_C(\text{Hz}) = TC_f(\text{ppm/K}) \times (T - T_0) \times f_{CAT}(\text{MHz})$.

**) for 64QAM signal

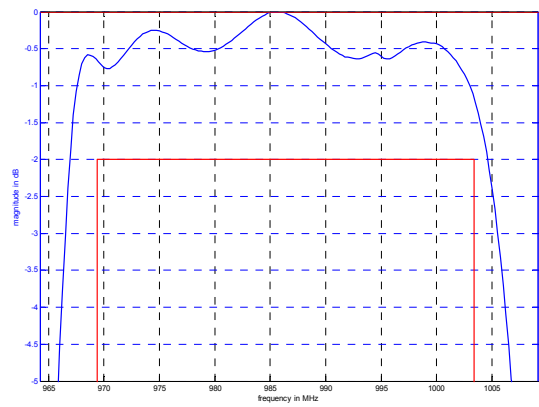
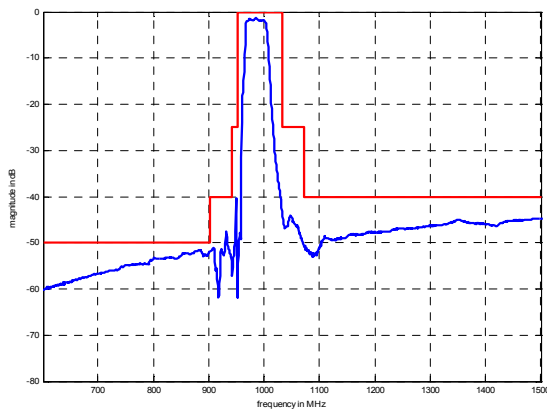
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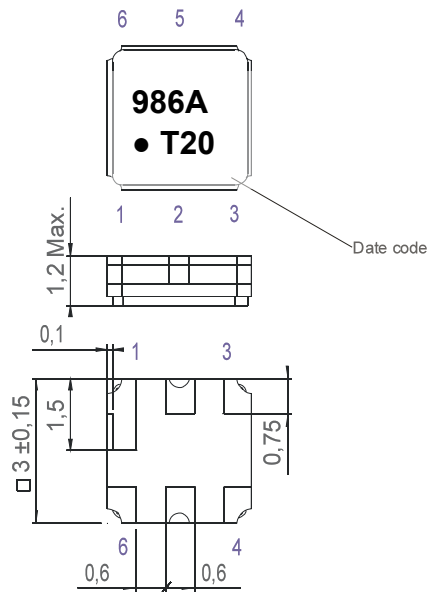
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Filter characteristic



Construction and pin connection

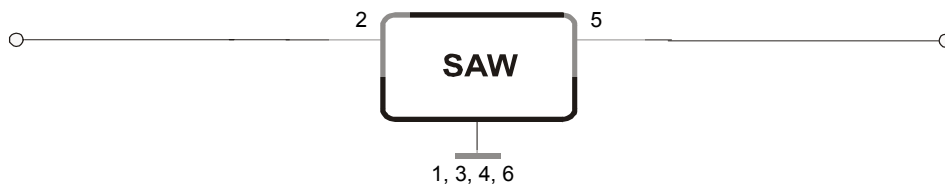
(All dimensions in mm)



- 1 Ground
- 2 Input
- 3 Ground
- 4 Ground
- 5 Output
- 6 Ground

Date code: Year + week
 T 2005
 U 2006
 V 2007
 ...

50 Ω Test circuit



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Stability characteristics

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 18 ms, half sine wave, 3 shocks each plane;
DIN IEC 68 T2 - 27
2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5 g respectively, 1 octave per min, 10 cycles per plan, 3 plans;
DIN IEC 68 T2 - 6
3. Change of temperature: -55 °C to 125°C / 30 min. each / 10 cycles
DIN IEC 68 part 2 – 14 Test N
4. Resistance to solder heat (reflow): reflow possible: twice max.;
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

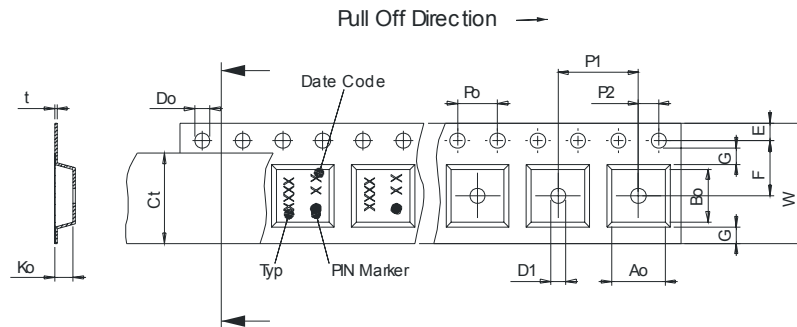
Packing

Tape & Reel: IEC 286 – 3, with exception of value for N and minimum bending radius;
tape type II, embossed carrier tape with top cover tape on the upper side;

max. pieces of filters peer reel:	9000
reel of empty components at start:	min. 300 mm
reel of empty components at start including leader:	min. 500 mm
trailer:	min. 300 mm

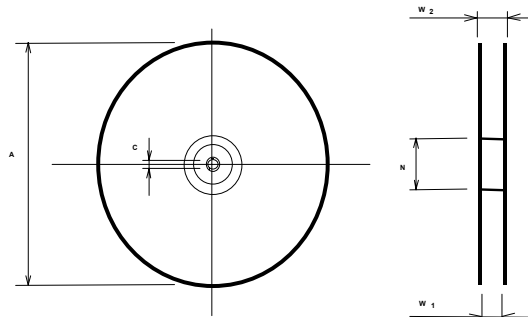
Tape (all dimensions in mm)

- W : 8,00 ± 0,3
- Po : 4,00 ± 0,1
- Do : 1,50 +0,1/-0
- E : 1,75 ± 0,1
- F : 3,50 ± 0,05
- G(min) : 0,75
- P2 : 2,00 ± 0,05
- P1 : 4,00 ± 0,1
- D1(min) : 1,50
- Ao : 3,25 ± 0,1
- Bo : 3,25 ± 0,1
- Ct : 5,5 ± 0,1



Reel (all dimensions in mm)

- A : 330
- W1 : 8,4 +1,5/-0
- W2(max) : 14,4
- N(min) : 50
- C : 13,0 +0,5/-0,2



The minimum bending radius is 45 mm.

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Air reflow temperature conditions

Conditions	Exposure
Average ramp-up rate (30°C to 217°C)	less than 3°C/second
> 100°C	between 300 and 600 seconds
> 150°C	between 240 and 500 seconds
> 217°C	between 30 and 150 seconds
Peak temperature	max. 260°C
Time within 5°C of actual peak temperature	between 10 and 30 seconds
Cool-down rate (Peak to 50°C)	less than 6°C/second
Time from 30°C to Peak temperature	no greater than 300 seconds

Chip-mount air reflow profile



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VI TELEFILTER**Filter specification****TFS 986A****5/5****History**

Version	Reason of Changes	Name	Date
1.0	- Generation of development specification	M.Springfeldt	22.04.2004
1.1	- Remove group delay ripple requirement	Dr. Wall	06.05.2004
1.2	- Change remark text maximum attenuation to minimum attenuation - Change relative attenuation 1075...1500 MHz from 50 dB to 40 dB	M.Springfeldt	30.07.2004
1.3	- Generation of filter specification	Martens	03.12.2004
1.4	- Change package according to customer requirement	Noack	12.04.2005

Automatically replaced footer by standard footer.
Automatically replaced header by standard header.
Abschnitt Construction wurde bearbeitet.

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