# 2K x 8 Bit CMOS Electrically Erasable PROM

### **FEATURES**

- Operating Temperature Range
  - KM28C16/KM28C17: Commercial
  - KM28C16I/KM28C17I: Industrial
- Simple Byte Write
  - Single TTL Level Write Signal
  - Latched Address and Data
  - Automatic Write Timing
  - Automatic Internal Erase-Before-Write
  - Ready/Busy Output Pin (KM28C17)
  - Data-Polling and Verification
- 32-byte page Write 2ms
  - Effective 62.5μs/byte write
- Enhanced Write Protection
- Single 5 volt Supply
- Fast Access Time: 150ns
- Power: 100μA—Standby (max)
   30mA—Operating (max)
- Two Line Control-Eliminates Bus Contention
- 100,000 Cycle Endurance
- JEDEC Byte-wide Memory Pinput

### **GENERAL DESCRIPTION**

The KM28C16/C17 is a 2,048 × 8 bit Electrically Erasable Programmable Read Only Memory. Its data can be modified using simple TTL level signals and a single 5 volt power supply.

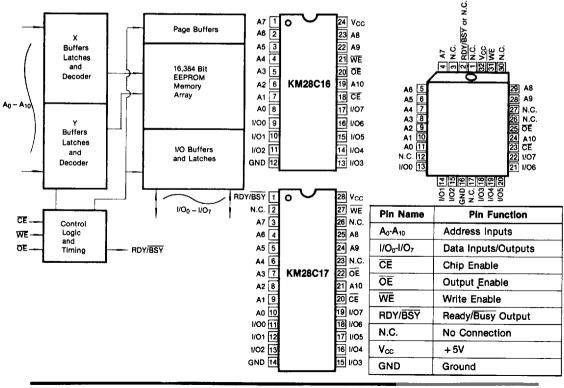
Writing data into the KM28C16/C17 is very simple. The internally self-timed writing cycle latches both address and data to provide a free system bus during the 2ms write period. A 32-byte page write enables an entire chip written in 128ms.

The KM28C16/C17 features Data-polling, which enables the EEPROM to signal the processor that a write operation is complete without requiring the use of any external hardware. The KM28C17 features Read/Busy which is a hardware scheme to signal the status of the write operation and is especially useful in interrupt driven systems.

The KM28C16/C17 is fabricated with the well defined floating-gate CMOS technology using Fowler-Nordheim tunneling for erasing and programming.

# FUNCTIONAL BLOCK DIAGRAM





### **ELECTRICAL CHARACTERISTICS**

| Parameter                    |                    | Symbol            | Rating      | Unit |  |
|------------------------------|--------------------|-------------------|-------------|------|--|
| Voltage on Any Pin Relative  | to V <sub>SS</sub> | V <sub>IN</sub>   | -0.3 to 7.0 | ٧    |  |
| T N II. J                    | Commercial         | _                 | -10 to +125 | °C   |  |
| Temperature Under Bias       | Industrial         | T <sub>bias</sub> | -65 to +150 | ů    |  |
| Storage Temperature          |                    | T <sub>stg</sub>  | -65 to +150 | ů    |  |
| Short Circuit Output Current |                    | los               | 5           | mA   |  |

Permanent device damage may occur if ABSOLUTE MAXIMUM RATINGS are exceeded. Functional operation should be restricted to the conditions as detailed in the operational sections of this data sheet. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

### RECOMMENDED OPERATING CONDITIONS

KM28C16/C17: Voltage reference to Vss, TA = 0°C to +70°C KM28C16I/C17I: Voltage reference to Vss, TA = -40°C to +85°C

| Parameter      | Symbol | Min | Тур | Max | Unit |
|----------------|--------|-----|-----|-----|------|
| Supply Voltage | Vcc    | 4.5 | 5.0 | 5.5 | ٧    |
| Supply Voltage | Vss    | 0   | 0   | 0   | ٧    |

### DC OPERATING CHARACTERISTICS

(Recommended operating conditions unless otherwise noted)

| Parameter                      | Symbol           | Test Conditions  | Min   | Max                   | Unit |  |
|--------------------------------|------------------|--|-------|-----------------------|------|--|
| Operating Current              | Icc              | CE = OE = V <sub>IL</sub> , WE = V <sub>IH</sub> —       30         All I/O's = OPEN       —       30         All Addresses* (note 1)       —       30 |       | 30                    | mA   |  |
| Standby Current (TTL)          | I <sub>SB1</sub> | CE = V <sub>IH</sub><br>All I/O's = OPEN   |       | 1                     | mA   |  |
| Standby Current (CMOS)         | I <sub>SB2</sub> | CE = V <sub>CC</sub> - 0.2<br>All I/O's = OPEN   | _     | 100                   | μΑ   |  |
| Input Leakage Current          | lu               | $V_{IN} = 0 \text{ to } 5.5V$  | _     | 10                    | μΑ   |  |
| Output Leakage Current         | ILO              | V <sub>OUT</sub> = 0 to 5.5V   | _     | 10                    | μΑ   |  |
| Input High Voltage, all Inputs | V <sub>IH</sub>  |  | 2.0   | V <sub>cc</sub> + 0.3 | ٧    |  |
| Input Low Voltage, all Inputs  | V <sub>IL</sub>  |  | - 0.3 | 0.8                   | ٧    |  |
| Output High Voltage Level      | V <sub>он</sub>  | $I_{OH} = -400\mu A$   | 2.4   | -                     | ٧    |  |
| Output Low Voltage Level       | V <sub>OL</sub>  | I <sub>OL</sub> = 2.1mA  |       | 0.4                   | ٧    |  |
| Write Inhibit Vcc Level        | V <sub>WI</sub>  |  | 3.0   | _                     | ٧    |  |

<sup>\*</sup> Note 1. All addresses toggling from V<sub>IL</sub> to V<sub>IH</sub> at 6.7MHz

CAPACITANCE (TA = 25°C, Vcc = 5V, f = 1.0 MHz)

| Parameter                | Symbol           | Conditions            | Min | Max | Unit |
|--------------------------|------------------|-----------------------|-----|-----|------|
| Input/Output Capacitance | C <sub>I/O</sub> | V <sub>I/O</sub> = 0V | _   | 8   | pF   |
| Input Capacitance        | C <sub>IN</sub>  | V <sub>IN</sub> = 0V  | _   | 8   | pF   |

Note: Capacitance is periodically sampled and not 100% tested.



# MODE SELECTION

| CE | ŌĒ | WE | Mode                    | 110                      | Power   |
|----|----|----|-------------------------|--------------------------|---------|
| L  | L  | Н  | Read                    | Dout                     | Active  |
| L  | Н  | L  | Write                   | Din                      | Active  |
| L  | L  | Н  | DATA-Polling            | $I/O_7 = \overline{D}_7$ | Active  |
| Н  | Х  | Х  | Standby & Write Inhibit | High-Z                   | Standby |
| Х  | L  | Х  | Write Inhibit           | _                        | _       |
| Х  | Х  | Н  | Write Inhibit           | _                        | _       |

# **AC CHARACTERISTICS**

KM28C16/C17:  $T_A = 0$ °C to +70°C,  $V_{CC} = 5V \pm 10\%$ , unless otherwise noted. KM28C16I/C17I:  $T_A = -.40\,^{\circ}\text{C}$  to  $+85\,^{\circ}\text{C}$ ,  $V_{\text{CC}} = 5V \pm 10\%$ , unless otherwise noted.

### **TEST CONDITIONS**

| Parameter                                  | Value                                |
|--|--------------------------------------|
| Input Pulse Levels                         | 0.45V to 2.4V                        |
| Input Rise and Fall Times                  | 20 ns                                |
| Input and Output Timing measurement Levels | 0.8V and 2.0V                        |
| Output Load                                | 1 TTL Gate and C <sub>L</sub> =100pF |

### **READ CYCLE**

| Parameter                                  | Symbol          | KM28<br>KM28 | C16-15<br>C16I-15<br>C17-15<br>C17I-15 | KM28<br>KM28 | C16-20<br>C16I-20<br>C17-20<br>C17I-20 | KM28<br>KM28 | C16-25<br>C16I-25<br>C17-25<br>C17I-25 | Unit |
|--|-----------------|--------------|--|--------------|--|--------------|--|------|
|  |                 | Min          | Max                                    | Min          | Max                                    | Min          | Max                                    |      |
| Read Cycle Time                            | t <sub>RC</sub> | 150          |  | 200          |  | 250          |  | ns   |
| Chip Enable Access Time                    | t <sub>CE</sub> |              | 150                                    |              | 200                                    |              | 250                                    | ns   |
| Address Access Time                        | t <sub>AA</sub> |              | 150                                    |              | 200                                    |              | 250                                    | ns   |
| Output Enable Access Time                  | toE             |              | 70                                     |              | 90                                     |              | 110                                    | ns   |
| Output or Chip Disable to<br>Output High-Z | t <sub>DF</sub> |              | 30                                     |              | 40                                     |              | 50                                     | ns   |
| Output Hold from Address Change            | t <sub>он</sub> | 0            |  | 0            |  | 0            |  | ns   |

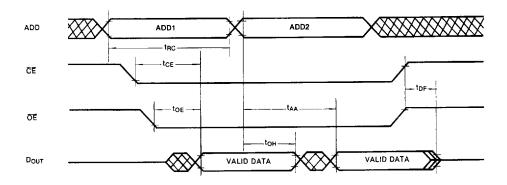
### WRITE CYCLE

| Parame                | ter          | Symbol           | Min | Max | Unit |
|-----------------------|--------------|------------------|-----|-----|------|
| Muita Cuala Timo      | Commercial   | •                |     | 2   | ms   |
| Write Cycle Time      | Industrial   | twc              |     | 5   | ms   |
| Address Set-Up Time   | -            | t <sub>AS</sub>  | 0   |     | ns   |
| Address Hold Time     |              | t <sub>AH</sub>  | 80  |     | ns   |
| Write Set-Up Time     |              | t <sub>CS</sub>  | 0   |     | ns   |
| Write Hold Time       |              | t <sub>сн</sub>  | 0   |     | ns   |
| CE Pulse Width        |              | tow              | 100 |     | ns   |
| Output Enable Set-Up  | Time         | toes             | 10  |     | ns   |
| Output Enable Hold T  | ime          | t <sub>OEH</sub> | 10  |     | ns   |
| WE Pulse Width        |              | t <sub>WP</sub>  | 100 |     | ns   |
| Data Set-Up Time      |              | t <sub>DS</sub>  | 50  |     | ns   |
| Data Hold Time        |              | t <sub>DH</sub>  | 10  |     | ns   |
| Time to Device Busy   |              | t <sub>DB</sub>  |     | 100 | ns   |
| Busy to Write Recove  | ry Time      | t <sub>BWR</sub> | 50  |     | ns   |
| Byte Load Cycle Time  | ris.         | t <sub>BLC</sub> | 0.2 | 100 | μS   |
| Last Byte Loaded to I | Data Polling | tLp              |     | 200 | ns   |

Note: The timer for  $t_{BLC}$  is reset at a falling edge of  $\overline{WE}$  and restarts at a rising edge of  $\overline{WE}$ .

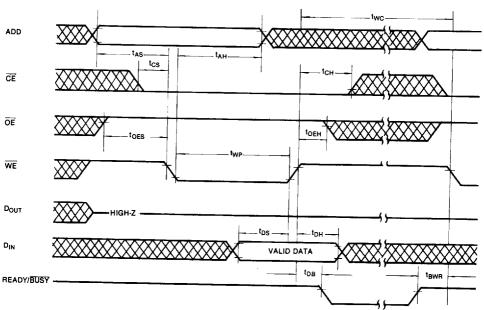
# **TIMING DIAGRAMS**

# READ CYCLE WE = VIH

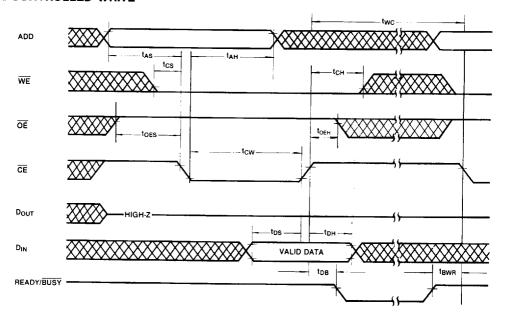


# TIMING DIAGRAMS (Continued)

# **WE CONTROLLED WRITE CYCLE**

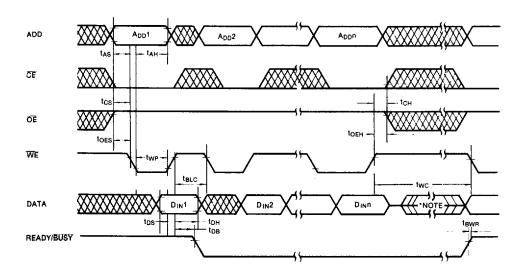


# **CE CONTROLLED WRITE**

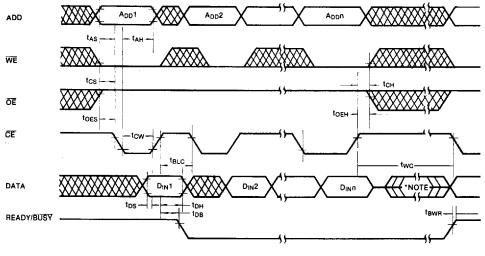


# TIMING DIAGRAMS (Continued)

# PAGE MODE WRITE (WE CONTROLLED WRITE CYCLE)



# PAGE MODE WRITE (CE CONTROLLED WRITE CYCLE)



\*NOTE 1. I/O<sub>7</sub> Outputs D<sub>IND</sub> when the chip is read. I/O<sub>0</sub>-I/O<sub>5</sub> have high impedance.

# DEVICE OPERATION READ

Reading data from the KM28C16/C17 is similar to reading data from a SRAM. A read cycle occurs when  $\overline{WE}$  is high and  $\overline{CE}$  and  $\overline{OE}$  are low. If either  $\overline{CE}$  or  $\overline{OE}$  goes high the read cycle is terminated. This two line control eliminates bus contention in a system environment. The Data I/O pins are in the high impedance state whenever  $\overline{OE}$  or  $\overline{CE}$  is high.

#### WRITE

Writing data into the KM28C16/C17 is easy. Only a single 5V supply and TTL level signals are required. The on-chip data latches, address latches, high voltage generator, and fully self-timed control logic make writing as easy as writing to a SRAM.

\*\*\*\* BYTE WRITE MODE \*\*\*\*

The byte write of the KM28C16/C17 is only a part of the page write. A single byte data loading followed by a t<sub>BLC</sub> time-out and by a nonvolatile write cycle will complete a byte mode write. In this mode, the write is exactly identical to that of the KM28C16/C17.

\*\*\*\* PAGE WRITE MODE \*\*\*\*

The KM28C16/C17 allows up to 32 bytes to be written in a single page write cycle. A page write cycle consists of a data loading period, in which from 1 to 32 bytes of data are loaded into the KM28C16/C17 internal registers and a nonvolatile write period, in which the loaded data in the registers are written to the EEPROM cells of the selected page.

Data is loaded into the KM28C16/C17 by sequentially pulsing  $\overline{WE}$  with  $\overline{CE}$  low and  $\overline{OE}$  high. For each addressed location in the page, address is latched on the falling edge of  $\overline{WE}$  and data is latched on the rising edge of  $\overline{WE}$ . The data can be loaded in any "Y" address (A<sub>0</sub>-A<sub>4</sub>) order (i.e. data need not be loaded into consecutive locations in memory in anypage) and can be renewed in a data loading period.

Since the timer for loading the data ( $t_{BLC}$ ) is reset at the falling edge of  $\overline{WE}$  and starts at every rising edge of  $\overline{WE}$ , the only requirement on  $\overline{WE}$  to continue loading the data is that the interval between  $\overline{WE}$  pulses does not exceed the maximum  $t_{BLC}$  ( $100\mu s$ ). If  $\overline{OE}$  goes low during the data loading period, further attempt to load the data will be ignored because the external  $\overline{WE}$  signal is blocked by the  $\overline{OE}$  signal internally. Consequently, the  $t_{BLC}$  timer is not reset by the external  $\overline{WE}$  pulse if  $\overline{OE}$  is low.

The page address for the nonvolatile write is the "X" address ( $A_s$ - $A_{10}$ ) latched on the last WE. The nonvolatile write period consists of an erase cycle and a program cycle. During the erase cycle, the existing data of the locations being addressed are erased. The new data latched at the register are written into the locations during the program cycle. Note that only the addressed locations in a page are rewritten during a page write cycle.

The KM28C16/C17 also supports a  $\overline{CE}$  controlled write cycle. That means  $\overline{CE}$  can be used to latch the address and data as well as  $\overline{WE}$ .

#### **STANDBY**

Power consumption is reduced to less than  $100\mu A$  by deselecting the device with a high input on  $\overline{CE}$ . Whenever  $\overline{CE}$  is high, the device is in the standby mode and  $I/O_0$ - $I/O_7$  are in the high impedance state, regardless of the state of  $\overline{OE}$  or  $\overline{WE}$ .

#### DATA PROTECTION

Features have been designed into the KM28C16/C17 to prevent unwanted write cycles during power supply transitions and system noise periods.

The KM28C16/C17 has a protection feature against WE noises: a WE noise, the width shorter than 20ns (typ.) will not start any unwanted write cycle.

Write cycles are also inhibited when  $V_{\text{CC}}$  is less than  $V_{\text{WI}}\!=\!3.0$  volts, the write inhibits  $V_{\text{CC}}$  level.

During power-up, the KM28C16/C17 automatically prevents any write operation for a period of 2ms (typ.) after  $V_{\rm CC}$  reaches the  $V_{\rm M}$  level. This will provide the system with sufficient time to bring WE and  $\overline{\rm CE}$  to a high level before a write can occur. Read cycles can be executed during this initialization period. Holding either  $\overline{\rm OE}$  low or WE high or  $\overline{\rm CE}$  high during power-on and power-off will inhibit inadvertent writes.

#### DATA POLLING

The KM28C16C/C17 features Data polling at I/O<sub>7</sub> to detect the completion of a write cycle using a simple require any external hardware. During the write period, any data attempt to read of the last byte the EEPROM will produce, at I/O<sub>7</sub>, an inverted value of the last I/O<sub>7</sub> data loaded in to the EEPROM (I/O<sub>0</sub>-I/O<sub>6</sub> are at the high impedance state). True data will be produced at all I/O's once the write cycle has been completed.



### **DEVICE OPERATION** (Continued)

#### READY/BUSY

The KM28C17 has a Ready/Busy output on pin 1 that indicates when the write cycle is complete. The pin is normally high except when a write cycle is in progress, in which case the pin is low. The Ready/Busy output is configured as an open-drain driver there-by allowing two or more Ready/Busy outputs to be OR-tied. This pin requires an appropriate pull-up resistor for proper operation. The pull-up resistor value maybe calculated as follows.

$$RP = \frac{V_{CC}(max) - V_{OL}(max)}{I_{OL} + \Sigma I_{L}} = \frac{5.1V}{2.1mA + \Sigma I_{L}}$$

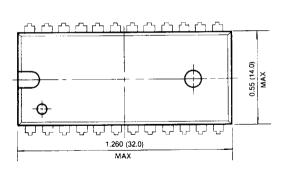
where  $\Sigma I_L$  is the sum of the input currents of all devices tied to the Ready/Busy pin.

### **ENDURANCE AND DATA RETENTION**

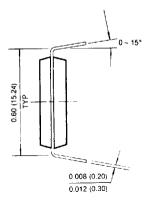
KM28C16/C17 is designed for applications requiring up to 100,000 write cycles per EEPROM byte and ten years of data retention. This means that each byte may be reliably written 100,000 times without degrading device operation, and that the data in the byte will remain valid after its last write operation for ten years with or without power applied.

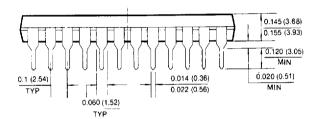
### PACKAGE DIMENSIONS

### 24 LEAD PLASTIC DUAL IN LINE PACKAGE



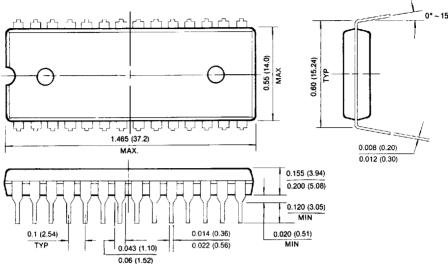
#### Units: Inches (millimeters)





Units: Inches (millimeters)

# PACKAGE DIMENSIONS (Continued) 28 LEAD PLASTIC DUAL IN LINE PACKAGE



### 32 PIN PLASTIC LEADED CHIP CARRIER

