The documentation and process conversion measures necessary to comply with this revision shall be completed by 23 May 2002.

INCH-POUND

MIL-PRF-19500/398F 23 January 2002 SUPERSEDING MIL-PRF-19500/398E 11 September 2000

PERFORMANCE SPECIFICATION

SEMICONDUCTOR DEVICE, TRANSISTOR, NPN, SILICON, HIGH-FREQUENCY TYPES 2N3866, 2N3866A, 2N3866UB, 2N3866AUB, JAN, JANTX, JANTXV, JANS, JANHC, AND JANKC

This specification is approved for use by all Departments and Agencies of the Department of Defense.

1. SCOPE

- * 1.1 <u>Scope</u>. This specification covers the performance requirements for NPN silicon, VHF-UHF amplifier transistor. Four levels of product assurance are provided for each device type as specified in MIL-PRF-19500. Two levels of product assurance are provided for die.
- * 1.2 Physical dimensions. See figure 1 (TO-39), figure 2 (surface mount, UB), and figure 3 (die).

* 1.3 Maximum ratings.

Types	P_{T} $T_{C} = (3),$	P _T (1) T _A = (2)	V _{CBO}	V _{CEO}	V _{EBO}	Ic	T_J and T_STG	R _{eJC}	$R_{ heta JA}$
	W	W	V dc	V dc	V dc	A dc	<u>°C</u>	<u>°C/W</u>	°C/W
2N3866, 2N3866A 2N3866UB, 2N3866AUB	2.9	1.0 0.5	60 60	30 30	3.5 3.5	0.4 0.4	-65 to +200 -65 to +200	60	325

- (1) Derate linearly 5.71 mW/°C (2N3866, 2N3866A) and 2.86 mW/°C (2N3866UB, 2N3866AUB) above $T_A \ge +25$ °C.
- (2) $T_A = \text{Room ambient as defined in the general requirements of MIL-PRF-19500.}$
- (3) $P_T = 2.9 \text{ W} \text{ at } T_C = +25^{\circ}\text{C}, \text{ derate at } 16.6 \text{ mW/}^{\circ}\text{C} \text{ above } T_C > +25^{\circ}\text{C}.$

* 1.4 Primary electrical characteristics.

	hFE (1)		h _{fe}		VCE(SAT)	C _{obo}	P _{out1}	P _{out2}
		5.0 V dc 0 mA dc	IC = 50	15 V dc 0 mA dc 00 MHz	$I_C = 100 \text{ mA dc}$ $I_B = 10 \text{ mA dc}$	$V_{CB} = 28 \text{ V dc}$ $I_{E} = 0$ $100 \text{ kHz} \le f \le 1 \text{ MHz}$	$P_{in} = 0.15 W$	V _{CC} = 28 V dc Pin = 0.075 W f = 400 MHz
	2N3866 2N3866UB	2N3866A 2N3866AUB	2N3866 2N3866UB	2N3866A 2N3866AUB	<u>V dc</u>	pF	<u>W</u>	<u>W</u>
Min Max	15 200	25 200	2.5 8.0	4.0 7.5	1.0	3.5	1.0 2.0	0.5

(1) Pulsed (see 4.5.1)

Beneficial comments (recommendations, additions, deletions) and any pertinent data which may be of use in improving this document should be addressed to: Defense Supply Center Columbus, ATTN: DSCC-VAC, P. O. Box 3990, Columbus, OH 43216-5000, by using the Standardization Document Improvement Proposal (DD Form 1426) appearing at the end of this document or by letter.

AMSC N/A FSC 5961

2. DOCUMENTS

2.1 <u>General</u>. The documents listed in this section are specified in sections 3 and 4 of this specification. This section does not include documents cited in other sections of this specification or recommended for additional information or as examples. While every effort has been made to ensure the completeness of this list, document users are cautioned that they must meet all specified requirements documents cited in sections 3 and 4 of this specification, whether or not they are listed.

2.2 Government documents.

2.2.1 <u>Specifications, standards, and handbooks</u>. The following specifications, standards, and handbooks form a part of this document to the extent specified herein. Unless otherwise specified, the issues of these documents are those listed in the issue of the Department of Defense Index of Specifications and Standards (DODISS) and supplement thereto, cited in the solicitation (see 6.2).

SPECIFICATION

DEPARTMENT OF DEFENSE

MIL-PRF-19500 - Semiconductor Devices, General Specification for.

STANDARD

DEPARTMENT OF DEFENSE

MIL-STD-750 - Test Methods for Semiconductor Devices.

- * (Unless otherwise indicated, copies of the above specifications, standards, and handbooks are available from the Document Automation and Production Services (DAPS), Building 4D (DPM-DODSSP), 700 Robbins Avenue, Philadelphia, PA 19111-5094.)
- * 2.3 <u>Order of precedence</u>. In the event of a conflict between the text of this document and the references cited herein, the text of this document takes precedence. Nothing in this document, however, supersedes applicable laws and regulations unless a specific exemption has been obtained.

3. REQUIREMENTS

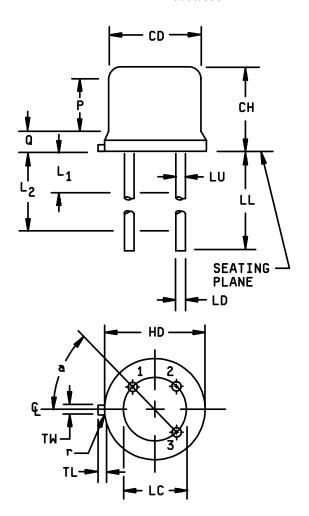
- 3.1 <u>General</u>. The requirements for acquiring the product described herein shall consist of this document and MIL-PRF-19500.
- 3.2 <u>Qualification</u>. Devices furnished under this specification shall be products that are manufactured by a manufacturer authorized by the qualifying activity for listing on the applicable qualified manufacturer's list (QML) before contract award (see 4.2 and 6.3).
- * 3.3 <u>Abbreviations, symbols, and definitions</u>. The abbreviations, symbols, and definitions used herein shall be as specified in MIL-PRF-19500 and as follows:

η: (eta) Collector efficiency = rf power out x 100 dc power in

Pin: Input power

Pout: Output power

- * 3.4 <u>Interface requirements and physical dimensions</u>. The interface requirements and physical dimensions shall be as specified in MIL-PRF-19500 and on figure 1 (similar to T0-39), figure 2 (UB), and figure 3 (die) herein.
- * 3.4.1 <u>Lead finish</u>. Lead finish shall be solderable in accordance with MIL-PRF-19500, MIL-STD-750, and herein. Where a choice of lead finish is desired, it shall be specified in the acquisition document (see 6.2).



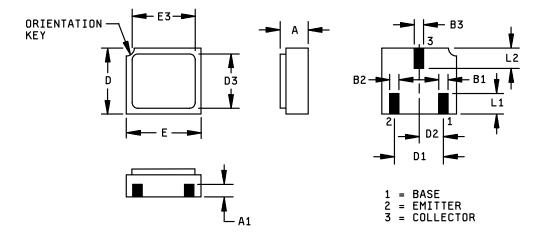
NOTES:

- 1. Dimensions are in inches.
- 2. Metric equivalents are given for general information only.
- 3. Beyond r (radius) maximum, TW shall be held for a minimum length of 0.011 inch (0.28 mm).
- 4. TL measured from HD maximum.
- 5. Outline in this zone is not controlled.
- 6. CD shall not vary more than .010 inch (0.25 mm) in zone P. This zone is controlled for automatic handling.
- 7. Leads at gauge plane .054 +.001, -.000 inch (1.37 + 0.03, 0.00 mm) below seating plane shall be within .007 inch (0.18 mm) radius of true position (TP) at maximum material condition (MMC) relative to tab at MMC.
- 8. LU applies between L₁ and L₂. LD applies between L₂ and LL minimum. Diameter is uncontrolled in L₁ and beyond LL minimum.
- 9. All three leads.
- 10. The collector shall be electrically and mechanically connected to the case.
- 11. r (radius) applies to both inside corners of tab.

FIGURE 1. Physical dimensions.

Symbol	Inc	hes	Millin	Notes		
	Min	Max	Min	Max		
СН	.240	.260	6.10	6.60		
LC	0 .20	00 TP	5.08	3 TP	7	
LD	.016	.021	0.41	0.53	8, 9	
LU	.016	.019	0.41	0.48	8, 9	
HD	.335	.370	8.51	9.40		
CD	.305	.335	7.75	8.51	6	
TW	.028	.034	0.71	0.86	3	
TL	.029	.045	0.74	1.14	4	
LL	.500	.750	12.70	19.05	8, 9	
L ₁		.050		1.27	8, 9	
L ₂	.250		6.35		8, 9	
Р	.100		2.54		6	
Q					5	
r		.010		0.25	11, 3	
α	45° TP		45°	45° TP		

FIGURE 1. Physical dimensions - Continued.

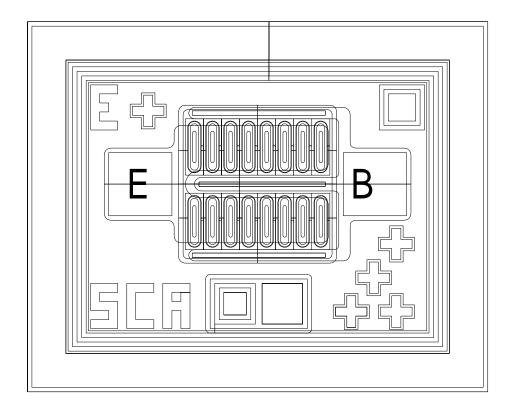


Symbol	Inc	hes	Millim	Note	
	Min	Max	Min	Max	
Α	.046	.056	0.97	1.42	
A1	.017	.035	0.43	0.89	
B1	.016	.024	0.41	0.61	
B2	.016	.024	0.41	0.61	
В3	.016	.024	0.41	0.61	
D	.085	.108	2.41	2.74	
D1	.071	.079	1.81	2.01	
D2	.035	.039	0.89	0.99	
D3	.085	.108	2.41	2.74	
E	.115	.128	2.82	3.25	
E3		.128		3.25	
L1	.022	.038	0.56	0.96	
L2	.022	.038	0.56	0.96	

NOTES:

- 1. Dimensions are in inches.
- 2. Metric equivalents are given for general information only.

* FIGURE 2. Physical dimensions, surface mount (UB version).



 $\begin{array}{lll} \mbox{Die size:} & 0.016 \times 0.020 \mbox{ inches} \\ \mbox{Die thickness:} & 0.008 \pm 0.0016 \mbox{ inches} \\ \mbox{Base pad:} & 0.0028 \times 0.0028 \mbox{ inches} \\ \mbox{Emitter pad:} & 0.0028 \times 0.0028 \mbox{ inches} \\ \mbox{Back metal:} & \mbox{Gold, } 6500 \pm 1950 \mbox{ Ang} \\ \mbox{Top metal:} & \mbox{Aluminum, } 17500 \pm 2500 \mbox{ Ang} \\ \end{array}$

Back side: Collector

Glassivation: SiO_2 , 7500 ± 1500 Ang

* FIGURE 3. JANHC and JANKC (A-version) die dimensions.

- 3.4.2 <u>Transistor construction</u>. These devices shall be constructed in a manner and using materials which enable the transistors to meet the applicable requirements of MIL-PRF-19500 and this document.
- * 3.4.3 Marking. Devices shall be marked in accordance with MIL-PRF-19500, except for the UB suffix package. Marking on the UB package shall consist of an abbreviated part number, the date code, and the manufacturer's symbol or logo. The prefixes JAN, JANTX, JANTXV, and JANS can be abbreviated as J, JX, JV, and JS respectively. The "2N" prefix and the "AUB" suffix can also be omitted.
- 3.5 <u>Electrical performance characteristics</u>. Unless otherwise specified, the electrical performance characteristics are as specified in 1.3, 1.4, and table I herein.
- 3.6 <u>Electrical test requirements</u>. The electrical test requirements shall be the subgroups specified in 4.4.2 and 4.4.3 herein.
- * 3.7 Workmanship. Semiconductor devices shall be processed in such a manner as to be uniform in quality and shall be free from other defects that will affect life, serviceability, or appearance.

4. VERIFICATION

- 4.1 Classification of inspections. The inspection requirements specified herein are classified as follows:
 - a. Qualification inspection (see 4.2).
 - b. Screening (see 4.3).
 - c. Conformance inspection (see 4.4).
- * 4.2 Qualification inspection. Qualification inspection shall be in accordance with MIL-PRF-19500 and as specified herein.
- * 4.3 <u>Screening (JANS, JANTXV, and JANTX levels only)</u>. Screening shall be in accordance with table IV of MIL-PRF-19500 and as specified herein. The following measurements shall be made in accordance with table I herein. Devices that exceed the limits of table I herein shall not be acceptable.

Screen (see table IV	Measurement					
of MIL-PRF-19500)	JANS level	JANTX and JANTXV levels				
3	Thermal impedance, method 3131 of MIL-STD-750	Thermal impedance, method 3131 of MIL-STD-750				
9	ICEO and hFE1	Not applicable				
11	ICEO and hFE1; Δ ICEO = 100 percent of initial value or 2 μ A dc, whichever is greater. Δ hFE1 = \pm 20 percent of initial value.	ICEO and hFE1				
12	See 4.3.1	See 4.3.1				
13	Δ ICEO = 100 percent of initial value or 2 μ A dc, whichever is greater; Δ hFE1 = \pm 20 percent of initial value; subgroups 2 and 3 of table I herein.	$\Delta I_{CEO} = 100$ percent of initial value or 2 μA dc, whichever is greater; $\Delta h_{FE1} = \pm 20$ percent of initial value; subgroup 2 of table I herein.				

- 4.3.1 <u>Power burn-in conditions</u>. Power burn-in conditions are as follows: T_A = room ambient as defined in the general requirements of MIL-STD-750; V_{CB} = 10 to 30 V dc. Power shall be applied to achieve a junction temperature T_J = +135°C minimum and power dissipation of P_T ≥ 75 percent of max rated P_T as defined in 1.3 herein.
- * 4.3.2 <u>Screening (JANHC and JANKC)</u>. Screening of JANHC and JANKC die shall be in accordance with MIL-PRF-19500, "Discrete Semiconductor Die/Chip Lot Acceptance". Burn-in duration for the JANKC level follows JANS requirements; the JANHC follows JANTX requirements.
- 4.4 <u>Conformance inspection</u>. Conformance inspection shall be in accordance with MIL-PRF-19500 and as specified herein.
- 4.4.1 Group A inspection. Group A inspection shall be conducted in accordance with MIL-PRF-19500 and table I herein.
- 4.4.2 <u>Group B inspection</u>. Group B inspection shall be conducted in accordance with the conditions specified for subgroup testing in VIa (JANS) of 4.4.2.1. See 4.4.2.2 herein for JAN, JANTX, and JANTXV group B testing. Electrical measurements (end-points) requirements shall be in accordance with group A, subgroup 2 herein. Delta requirements apply to the subgroups specified in 4.4.2.1 and 4.4.2.2, and shall be those specified in 4.5.5.
- * 4.4.2.1 Group B inspection, table VIa (JANS) of MIL-PRF-19500.

Subgroup	Method	Conditions
B4	1037	$V_{CB} = 10 \text{ V dc}$; 2,000 cycles.
B5	1027	V_{CB} = 10 V dc; $P_D \geq$ 100 percent of maximum rated P_T (see 1.3). (NOTE: If a failure occurs, resubmission shall be at the test conditions of the original sample.)
		Option 1: 96 hours minimum sample size in accordance with table VIa of MIL-PRF-19500, adjust T_A or P_D to achieve T_J = +275°C minimum.
		Option 2: 216 hours minimum, sample size = 45, $c = 0$; adjusted T_A or P_D to achieve a $T_J = +225^{\circ}C$ minimum.

4.4.2.2 <u>Group B inspection, table VIb (JAN, JANTX and JANTXV)</u>. Separate samples may be used for each step. In the event of a group B failure, the manufacturer may pull a new sample at double size from either the failed assembly lot or from another assembly lot from the same wafer lot. If the new "assembly lot" option is exercised, the failed assembly lot shall be scrapped.

<u>Step</u>	Method	<u>Conditions</u>
1	1027	Steady-state life: Test condition B, 340 hours, V_{CB} = 10 to 30 V dc; power shall be applied to achieve T_J = +150°C minimum and a power dissipation of P_D \geq 75 percent of max rated P_T as defined in 1.3. n = 45 devices, c = 0. For small lots, n = 12 devices, c = 0.
2	1027	The steady-state life test of step 1 shall be extended to 1,000 hours for each die design. Samples shall be selected from a wafer lot every twelve months of wafer production. Group B, step 2 shall not be required more than once for any single wafer lot. $n=45$, $c=0$.
3	1032	High-temperature life (non-operating), $t = 340$ hours; $T_A = +200$ °C. $n = 22$, $c = 0$.

- 4.4.2.3 <u>Group B sample selection</u>. Samples selected from group B inspection shall meet all of the following requirements.
 - a. For JAN, JANTX and JANTXV samples shall be selected randomly from a minimum of three wafers (or from each wafer in the lot) from each wafer lot. For JANS samples shall be selected from each inspection lot. See MIL-PRF-19500.
 - b. Must be chosen from an inspection lot that has been submitted to and passed group A, subgroup 2 conformance inspection. When the final lead finish is solder or any plating prone to oxidation at high temperature, the samples for life test (subgroups B4 and B5 for JANS, and group B for JAN, JANTX and JANTXV) may be pulled prior to the application of final lead finish.
- * 4.4.3 <u>Group C inspection</u>. Group C inspection shall be conducted in accordance with the tests and conditions specified for subgroup testing in table VII of MIL-PRF-19500, and in 4.4.3.1 (JANS).and 4.4.3.2 (JAN, JANTX, and JANTXV) herein for group C testing. Electrical measurements (end-points) requirements shall be in accordance with group A, subgroup 2 herein. Delta requirements apply to the subgroups C6 and C8, and shall be those specified in 4.5.5.
- * 4.4.3.1 Group C inspection, table VII (JANS) of MIL-PRF-19500.

<u>Subgroup</u>	<u>Method</u>	Conditions
C2	2036	Test condition E (not applicable to UB suffix devices).
C5	3131	See 4.5.2; n = 22, c =0.
C6	1026	Test condition B, 1,000 hours, $V_{CB}=10~V$ dc; power shall be applied to achieve $T_J=+150^{\circ}C$ minimum and a power dissipation of $P_D \ge 75$ percent of max rated P_T as defined in 1.3. $n=45$ devices, $c=0$. For small lots, $n=12$ devices, $c=0$.

* 4.4.3.2 Group C inspection, table VII (JAN, JANTX and JANTXV) of MIL-PRF-19500.

<u>Subgroup</u>	<u>Method</u>	<u>Conditions</u>
C2	2036	Test condition E (not applicable to UB suffix devices).
C6		Not applicable.
C8	3005	Pre-pulse condition V_{CE} = 0, I_{C} = 0; pulse condition I_{C} = 400 mA dc, t_{P} = 60 s, 1 cycle; t_{r} ≤ 6s, t_{f} ≤ 6s. Sample size, n = 22, c = 0 (see 4.5.4).

- 4.4.3.3 <u>Group C sample selection</u>. Samples for subgroups in group C shall be chosen at random from any inspection lot containing the intended package type and lead finish procured to the same specification which is submitted to and passes group A tests for conformance inspection. Testing of a subgroup using a single device type enclosed in the intended package type shall be considered as complying with the requirements for that subgroup.
- * 4.4.4 <u>Group E inspection</u>. Group E inspection shall be performed in accordance with table II herein for qualification or re-qualification only. In case qualification was awarded to a prior revision of the specification that did not request the performance of table II tests, the tests specified in table II herein must be performed to maintain qualification.
 - 4.5 Methods of inspection. Methods of inspection shall be as specified in the appropriate tables and as follows.
 - 4.5.1 Pulse measurements. Conditions for pulse measurement shall be as specified in MIL-STD-750.
- 4.5.2 <u>Thermal resistance</u>. Thermal resistance measurements shall be conducted in accordance with test method 3131 of MIL-STD-750. The following details shall apply:
 - a. Collector current magnitude during power application shall be 79 mA dc minimum.
 - b. Collector to emitter voltage magnitude shall be 20 V dc minimum.
 - c. Reference temperature measuring point shall be the case.
 - d. Reference point temperature shall be $+25^{\circ}\text{C} \le T_R \le +75^{\circ}\text{C}$ and recorded before the test is started.
 - e. Mounting arrangement shall be with heat sink to case.
 - f. Maximum limit of $R_{\theta JC}$ shall be $60^{\circ}C/W$.
- * 4.5.3 <u>Power-output and collector-efficiency measurements</u>. The device shall be tested in the circuit of figure 4 using the procedure outlined on figure 5. The specified conditions shall be applied and the variable capacitors adjusted to obtain maximum power output. When the maximum power output is obtained, the collector current shall be measured and recorded. The collector efficiency shall be computed as follows:

$$η$$
 in percent =
$$\frac{P_O \text{ (watts)} \times 100}{28 \times I_C \text{ (amperes)}}$$

* 4.5.4 <u>Burnout by pulsing</u>. The devices shall be tested in the circuit of figure 6. The voltage source shall be increased from zero until the specified current is reached. The current shall be maintained for the specified time.

4.5.5 <u>Delta requirements</u>. Delta requirements shall be as specified below:

Step	Inspection	MIL-STD-750		Symbol	Limit		Unit
		Method	Conditions		Min	Max	
1.	Collector to emitter cutoff current	3036	Bias condition D; V _{CE} = 28 V dc	ΔI _{CEO} (1)	± 100 percent of initial value or 2 μA dc, whichever is grearer.		
2.	Forward current transfer ratio	3076	$V_{CE} = 5 \text{ V dc},$ $I_{C} = 50 \text{ mA dc}$ (pulsed see 4.5.1)	Δh _{FE1} (1)	± 25 percent from initial reading.		
3.	Collector to emitter voltage (saturated)	3071	I_C = 100 mA dc, I_B = 10 mA dc, (pulsed see 4.5.1)	ΔV _{CE(sat)1} (1) (2)	± 50 mV dc ch previous meas	•	

⁽¹⁾ Devices which exceed group A limits shall be consider failures.(2) JANS only.

*TABLE I. <u>Group A inspection</u>.

Inspection 1/		MIL-STD-750	Symbol	Lin	nits	Unit
	Method	Conditions		Min	Max	
Subgroup 1 2/						
Visual and mechanical examination <u>3</u> /	2071	n = 45 devices, c = 0				
Solderability 3/4/	2026	n = 15 leads, c = 0				
Resistance to solvents 3/ 4/ 5/	1022	n = 15 devices, c = 0				
Temp cycling 3/4/	1051	Test condition C, 25 cycles. n = 22 devices, c = 0				
Hermetic seal 4/	1071	n = 22 devices, c = 0				
Fine leak Gross leak						
Electrical measurements <u>4</u> /		Group A, subgroup 2				
Bond strength 3/4/	2037	Precondition $T_A = +250$ °C at $t = 24$ hrs or $T_A = +300$ °C at $t = 2$ hrs, $n = 11$ wires, $c = 0$				
Subgroup 2						
Collector-emitter breakdown voltage	3011	Bias condition D; I _C = 5 mA dc; pulsed (see 4.5.1)	V _{(BR)CEO}	30		V dc
Collector-base breakdown voltage	3001	Bias condition D; I_C = 100 μA dc; pulsed (see 4.5.1)	V _{(BR)CBO}	60		V dc
Emitter-base breakdown voltage	3026	Bias condition D; I_E = 100 μ A dc; pulsed (see 4.5.1)	V _{(BR)EBO}	3.5		V dc
Collector-emitter cutoff current	3041	Bias condition D; V _{CE} = 28 V dc	I _{CEO}		20	μA dc
Collector-emitter cutoff current	3041	Bias condition C; V _{CE} = 55 V dc	I _{CES1}		100	μA dc
Forward-current transfer ratio 2N3866, 2N3866UB 2N3866A, 2N3866AUB	3076	$V_{CE} = 5.0 \text{ V dc}$; $I_{C} = 50 \text{ mA dc}$; pulsed (see 4.5.1)	h _{FE1}	15 25	200 200	

See footnote at end of table.

*TABLE I. <u>Group A inspection</u> - Continued.

Inspection 1/		MIL-STD-750	Symbol	mbol <u>Limits</u>		Unit
	Method	Conditions		Min	Max	
Subgroup 2 continued						
Forward-current transfer ratio 2N3866, 2N3866UB 2N3866A, 2N3866AUB	3076	$V_{CE} = 5.0 \text{ V dc}$; $I_{C} = 360 \text{ mA dc}$; pulsed (see 4.5.1)	h _{FE2}	5.0 8.0		
Collector-emitter saturated voltage	3071	$I_C = 100 \text{ mA dc}$; $I_B = 10 \text{ mA dc}$; pulsed (see 4.5.1)	VCE(sat)		1.0	V dc
Subgroup 3 High temperature operation		T _A = +150°C				
Collector to emitter Cutoff current	3041	Bias condition C; V _{CE} = 55 V dc	I _{CES2}		2.0	mA dc
Low temperature operation		T _A = -55°C				
Forward-current transfer ratio 2N3866, 2N3866UB 2N3866A, 2N3866AUB	3076	V _{CE} = 5.0 V dc; I _C = 50 mA dc; pulsed (see 4.5.1)	hFE3	7 12		
Subgroup 4						
Magnitude of small- signal short-circuit	3306	V _{CE} = 15 V dc; I _C = 50 mA dc; f = 200 MHz	h _{fe}			
current transfer ratio 2N3866, 2N3866UB 2N3866A, 2N3866AUB				2.5 4.0	8.0 7.5	
Open circuit output capacitance	3236	$V_{CB} = 28 \text{ V dc}; I_{E} = 0$	C _{obo}		3.5	pF
Power output		V _{CC} = 28 V dc; P _{in} = 0.15 W; f = 400 MHz (see figure 4 and 4.5.3)	P _{1out}	1.0	2.0	W
Power output		V _{CC} = 28 V dc; P _{in} = 0.075 W; f = 400 MHz (see figure 4 and 4.5.3)	P _{2out}	0.5		W
Collector-efficiency		V _{CC} = 28 V dc; P _{in} = 0.15 W; f = 400 MHz (see 4.5.3)	η1	45		%
Collector-efficiency		V _{CC} = 28 V dc; P _{in} = 0.075 W; f = 400 MHz (see 4.5.3)	η2	40		%

See footnote at end of table.

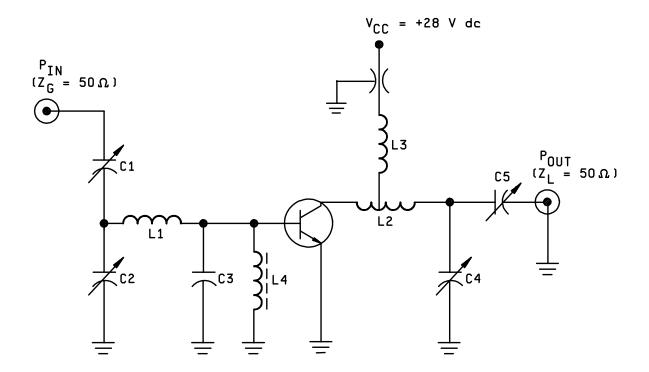
* TABLE I. Group A inspection - Continued.

Inspection 1/	MIL-STD-750		Symbol	Limits		Unit
	Method	Conditions		Min	Max	
Subgroups 5 and 6						
Not applicable						
Subgroup 7						
Collector-emitter breakdown voltage (clamped inductive)	3011	V_{BE} = -1.5 V dc; I_{C} = 40 mA dc (see figure 7)	V _{(BR)CEX}	55		V dc

- 1/ For sampling plan see MIL-PRF-19500.
 2/ For resubmission of failed subgroup A1, double the sample size of the failed test or sequence of tests. A failure in group A, subgroup 1 shall not require retest of the entire subgroup. Only the failed test shall be rerun upon submission.
- Separate samples may be used.
- 4/ Not required for JANS devices.
 5/ Not required for laser marked devices.

* TABLE II. Group E inspection (all quality levels) - for qualification only.

Inspection		MIL-STD-750		
	Method	Conditions		
Subgroup 1			45 devices c = 0	
Temperature cycling (air to air)	1051	Test condition C, 500 cycles		
Hermetic seal	1071			
Fine leak Gross leak				
Electrical measurements		See group A, subgroup 2 and 4.5.5 herein.		
Subgroup 2			45 devices c = 0	
Intermittent life	1037	V _{CB} = 10 V dc, 6000 cycles	C = 0	
Electrical measurements		See group A, subgroup 2 and 4.5.5 herein.		
Subgroup 3				
Not applicable				
Subgroup 4			22 devices c = 0	
Thermal resistance	3131	R _θ JC	0 – 0	
Subgroups 5, 6, and 7				
Not applicable				
Subgroup 8			45 devices c = 0	
Reverse stability	1033	Condition A for devices \geq 400 V, condition B for devices < 400 V.	C = 0	



 C_1 , C_2 , $C_5 = 3 - 35$ pF.

 $C_3 = 24 pF$ (see note).

 $C_4 = 0.4 - 7 pF$.

L₁ = Straight piece number 16 bare tin wire, 0.625 inch long.

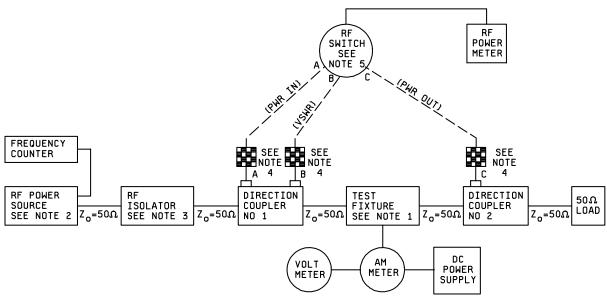
 $L_2 = 3$ turns number 16 wire, 0.250 inch ID, 0.312 inch long.

 $L_3 = 1$ turns number 18 wire, 0.250 inch ID, 0.022 inch long.

 L_4 = Ferrite RF choke, Z = 450 Ω .

NOTE: For optimum performance, C₃ should be mounted as close as possible to base lead.

* FIGURE 4. Power - output test circuit (400 MHz).



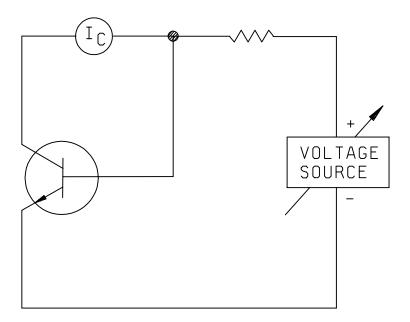
NOTES:

- 1. Test fixture is the circuit as described on figure 4.
- 2. RF power source may be any unit capable of generating desired power level at desired frequency with a harmonic and spurious content at least 20 dB below operating frequency level.
- 3. The RF isolator may be any device (pad, circulator, ect.) capable of establishing at least 20 dB of isolation (RL > 20 dB) between RF source and test fixture.
- 4. Variable attenuators (or fixed if calibrated): Attenuator on directional coupler number 2 shall be calculated against known working standard either by means of calibration chart or suitable adjustment if variable. Attenuator at position "A" of directional coupler number 1 shall be calibrated or adjusted so that actual power at test fixture is known. Attenuator at position "B" shall be adjusted to establish sensitivity needed to measure VSWR.
- 5. RF switch may be eliminated if additional power meters are used.

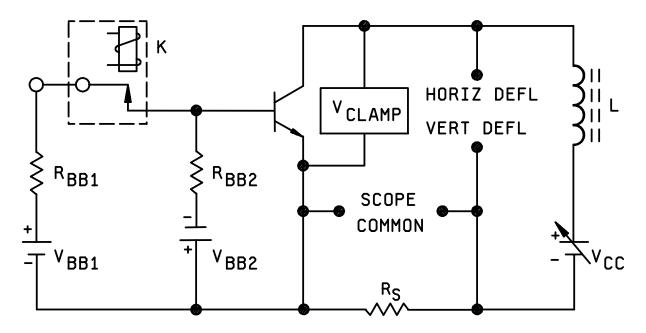
PROCEDURE:

- Remove "test fixture" and install jumper between directional coupler number 1 and directional coupler number 2.
- b. Set the RF switch to power output position "C".
- c. Adjust frequency and power of RF source, as required by specification, and monitor frequency counter and RF power meter respectively (see note 4).
- d. Set the RF switch to position "A" and adjust variable attenuator to obtain identical reading as power out in position "C" (see note 4).
- e. Reconnect "test fixture" in test setup and insert device.
- f. Adjust power supply to 28 V dc.
- g. Adjust circuit output tuning for maximum power gain and circuit input tuning for maximum VSWR. (Switch between power in; VSWR, and power out while tuning and repeat as many times as necessary to obtain minimum VSWR and maximum power out. Check power in level before taking final reading. Minimum VSWR is defined as minimum reading obtained on power meter with switch in position "B" and maintaining power in.)

^{*} FIGURE 5. RF power output (P_{OUT}) test procedure.



* FIGURE 6. Burnout by pulsing test circuit.



 $R_{BB1} = 150 \ \Omega.$

 $V_{BB1} = 20 \text{ V dc.}$

K = s.p.s.t relay, 6 V ac coil (Clare Mercury Relay, model number HGP-1400, or equivalent).

 $R_{BB2} = 33 \Omega$.

 $V_{BB2} = 1.5 \text{ V dc.}$

 R_S = 1 $\Omega\pm1$ percent, .5 watt (noninductive).

 V_{CC} = The voltage should be adjusted to approximately 17 volts.

L = 25 mH, 100 mA, 83 Ω resistive (Miller number 957, or equivalent).

Vclamp = 55 V (min).

 $V_{(BR)CEX}$ clamped at 10 percent over rating.

^{*} FIGURE 7. VBR(CEX) (clamped inductive) test circuit.

5. PACKAGING

5.1 <u>Packaging</u>. Packaging shall prevent mechanical damage of the devices during shipping and handling and shall not be detrimental to the device. When actual packaging of materiel is to be performed by DoD personnel, these personnel need to contact the responsible packaging activity to ascertain requisite packaging requirements. Packaging requirements are maintained by the Inventory Control Points' packaging activity within the Military Department or Defense Agency, or within the Military Departments' System Command. Packaging data retrieval is available from the managing Military Departments' or Defense Agency's automated packaging files, CD-ROM products, or by contacting the responsible packaging activity.

6. NOTES

(This section contains information of a general or explanatory nature that may be helpful, but is not mandatory.)

- * 6.1 Intended use. The notes specified in MIL-PRF-19500 are applicable to this specification.
- * 6.2 Acquisition requirements. Acquisition documents must specify the following:
 - a. Title, number, and date of this specification.
 - b. Issue of DoDISS to be cited in the solicitation, and if required, the specific issue of individual documents referenced (see 2.2).
 - c. Packaging requirements (see 5.1).
 - d. Lead finish (see 3.4.1).
 - e. Type designation and product assurance level.
 - f. For die acquisition, the JANHC or JANKC letter version shall be specified (see figure 3).
 - g. Surface mount designation if applicable.
- 6.3 <u>Qualification</u>. With respect to products requiring qualification, awards will be made only for products which are, at the time of award of contract, qualified for inclusion in Qualified Manufacturers' List (QML) whether or not such products have actually been so listed by that date. The attention of the contractors is called to these requirements, and manufacturers are urged to arrange to have the products that they propose to offer to the Federal Government tested for qualification in order that they may be eligible to be awarded contracts or orders for the products covered by this specification. Information pertaining to qualification of products may be obtained from Defense Supply Center, Columbus, ATTN: DSCC/VQE, P.O. Box 3990, Columbus, OH 43216-5000.
- * 6.4 <u>Suppliers of JANHC and JANKC die</u>. The qualified JANHC and JANKC suppliers with the applicable letter version (example JANHCA2N3866) will be identified on the QML.

Die ordering information (1)						
PIN	Manufacturer					
	34156					
2N3866 2N3866A	JANHCA2N3866 JANHCA2N3866A					

(1) For JANKC level, replace JANHC with JANKC.

* 6.5 <u>Changes from previous issue</u>. The margins of this specification are marked with asterisks to indicate where changes from the previous issue were made. This was done as a convenience only and the Government assumes no liability whatsoever for any inaccuracies in these notations. Bidders and contractors are cautioned to evaluate the requirements of this document based on the entire content irrespective of the marginal notations and relationship to the last previous issue.

Custodians:

Army - CR Navy - EC Air Force - 11 NASA - NA DLA - CC Preparing activity: DLA - CC

(Project 5961-2574)

Review activities:

Army - AR, MI, SM Navy - AS, MC Air Force - 19, 99

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3. DOCUMENT TITLE SEMICONDUCTOR DEVICE, TRANSISTOR 2N3866AUB JAN, JANTX, JANTXV, JANS, JA		JENCY TYPES 2N386	6, 2N3866A, 2N3866UB,			
4. NATURE OF CHANGE (Identify paragraph	number and include proposed	rewrite, if possible. At	tach extra sheets as needed.)			
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