

# International IR Rectifier

## SERIES IRK.F200

FAST SCR / DIODE and SCR / SCR

MAGN-A-pak™ Power Modules

### Features

- Fast turn-off thyristor
- Fast recovery diode
- High surge capability
- Electrically isolated baseplate
- 3000V<sub>RMS</sub> isolating voltage
- Industrial standard package

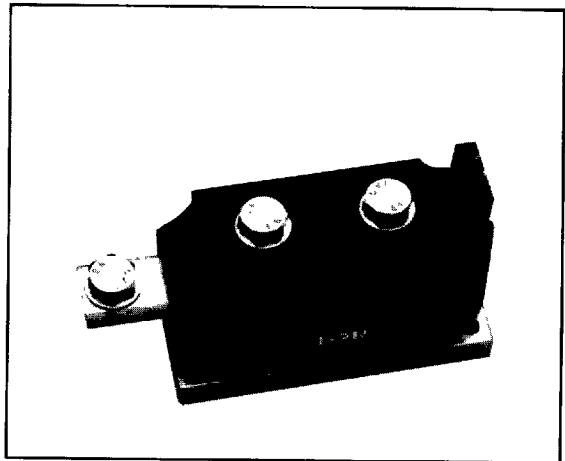
200A

### Description

These series of MAGN-A-pak modules are intended for applications such as self-commutated inverters, DC choppers, electronic welders, induction heating and others where fast switching characteristics are required.

### Major Ratings and Characteristics

Parameters	Value	Units
$I_{T(AV)}$	200	A
@ $T_C$	85	°C
$I_{T(RMS)}$	444	A
$I_{TSM}$ @ 50Hz	7600	A
@ 60Hz	8000	A
$I^2t$ @ 50Hz	290	kA <sup>2</sup> s
@ 60Hz	265	kA <sup>2</sup> s
$I^2\sqrt{t}$	2900	kA <sup>2</sup> /s
$V_{TM}$	1.73	V
$V_{RRM}/V_{DRM}$	200 to 1200	V
$t_q$ range	18 to 25	μs
$t_{rr}$ (diode)	2 max	μs
$T_J$	-40 to 125	°C
$V_{INS}$	3000	V



## ELECTRICAL SPECIFICATIONS

## Voltage Ratings

Part number (*)	Voltage code	$V_{RRM}$ , maximum repetitive peak reverse voltage (V)	$V_{DRM}$ , maximum repetitive peak off-state voltage (V)	$I_{RRM}$ , $I_{DRM}$ max @ 125°C (mA)
IRKT/H/L/U/V/K/NF200	02	200	200	50
	04	400	400	50
	06	600	600	50
	08	800	800	50
	10	1000	1000	50
	12	1200	1200	50

(\*) Refer to Ordering Information Table to complete Part number

## Current Carrying Capacity

Frequency f				Units			
50Hz	380	560	630	850	2460	3180	A
400Hz	460	690	710	1060	1570	2080	A
2500Hz	310	450	530	760	630	860	A
5000Hz	250	360	410	560	410	560	A
10000Hz	180	280	300	410	-	-	A
Recovery voltage Vr	50	50	50	50	50	50	V
Voltage before turn-on Vd	80% $V_{DRM}$		80% $V_{DRM}$		80% $V_{DRM}$		V
Rise of on-state current di/dt	50	50	-	-	-	-	A/ $\mu$ s
Case temperature	85	60	85	60	85	60	°C
Equivalent values for RC circuit	10 $\Omega$ /0.47 $\mu$ F		10 $\Omega$ /0.47 $\mu$ F		10 $\Omega$ /0.47 $\mu$ F		

## On-state Conduction

Parameters	Values	Units	Conditions
$I_{T(AV)}$ Max. average on-state current	200	A	180° sinusoidal conduction Max. case temperature $T_c = 85^\circ\text{C}$
$I_{T(RMS)}$ Maximum RMS current	444	A	as AC switch
$I_{TSM}$ Maximum peak one half cycle non repetitive surge current	7600	A	10ms No voltage reappplied
	8000	A	8.3ms Sinusoidal half Wave Initial $T_j = 125^\circ\text{C}$
	6400	A	10ms 100% $V_{RRM}$ reappplied
	6700	A	8.3ms Sinusoidal half Wave Initial $T_j = 125^\circ\text{C}$
$I^2t$ Maximum $I^2t$ for fusing	290	kA <sup>2</sup> s	10ms No voltage reappplied
	265	kA <sup>2</sup> s	8.3ms Initial $T_j = 125^\circ\text{C}$
	205	kA <sup>2</sup> s	10ms 100% $V_{RRM}$ reappplied
	187	kA <sup>2</sup> s	8.3ms Initial $T_j = 125^\circ\text{C}$
$I^2t$ Maximum $I^2t$ for fusing	2900	kA <sup>2</sup> /s	t=0 to 10ms, no voltage reappplied Initial $T_j = 125^\circ\text{C}$

On-state Conduction INTERNATIONAL RECTIFIER 65E D

Parameters	Values	Units	Conditions
$V_{TM}$ Max. peak on-state voltage	1.73	V	$I_T = 600A$ (peak) half sine wave, $T_J = T_{Jmax}$ , $t_p = 10ms$
$V_{T(TO)1}$ Low level value of threshold voltage	1.18	V	$T_J = 125^\circ C$ ( $16.7\% \times \pi \times I_{T(AV)} < I < \pi \times I_{T(AV)}$ )
$V_{T(TO)2}$ High level value of threshold voltage	1.25	V	$T_J = 125^\circ C$ ( $\pi \times I_{T(AV)} < I < 20 \times \pi \times I_{T(AV)}$ )
$r_{\theta 11}$ Low level value of on-state slope resistance	0.74	m $\Omega$	$T_J = 125^\circ C$ ( $16.7\% \times \pi \times I_{T(AV)} < I < \pi \times I_{T(AV)}$ )
$r_{\theta 12}$ High level value of on-state slope resistance	0.70	m $\Omega$	$T_J = 125^\circ C$ ( $\pi \times I_{T(AV)} < I < 20 \times \pi \times I_{T(AV)}$ )
$I_H$ Maximum holding current	600	mA	$T_J = 25^\circ C$ , $I_T > 30A$
$I_L$ Latching current	1000	mA	$T_J = 25^\circ C$ , $V_A = 12V$ , $R_a = 6\Omega$ , $I_g = 1A$

Triggering

Parameters	Values	Units	Conditions
$P_{GM}$ Maximum peak gate power	60	W	$f = 50$ Hz, $d\% = 50$
$P_{G(AV)}$ Maximum average gate power	10	W	$T_J = 125^\circ C$ , $f = 50$ Hz, $d\% = 50$
$I_{GM}$ Maximum peak gate current	10	A	$T_J = 125^\circ C$ , $t_p \leq 5ms$
$-V_{GM}$ Maximum peak negative gate voltage	5	V	$T_J = 125^\circ C$ , $t_p \leq 5ms$
$V_{GT}$ Maximum gate voltage required to fire all devices	3	V	$T_J = 25^\circ C$ , $V_A = 12V$ , $R_a = 6\Omega$
$I_{GT}$ Maximum gate current required to fire all devices	200	mA	$T_J = 25^\circ C$ , $V_A = 12V$ , $R_a = 6\Omega$
$V_{GD}$ Maximum gate voltage	0.25	V	$T_J = 125^\circ C$ , rated $V_{DRM}$ applied
$I_{GD}$ Maximum gate current that will not trigger any device	20	mA	$T_J = 125^\circ C$ , rated $V_{DRM}$ applied

Blocking

$dv/dt$ Maximum critical rate of rise of off-state voltage	400	V/ $\mu s$	$T_J = 125^\circ C$ linear to 80% $V_{DRM}$ (*)
$I_{RRM}$ $I_{DRM}$ Max. peak reverse and off-state leakage current	30	mA	$T_J = 125^\circ C$ rated $V_{DRM}$ , $V_{RRM}$ applied
$V_{INS}$ RMS isolation voltage	3000	V	50 Hz, circuit to base, $T_J = 25^\circ C$ , 1s

(\*) Contact factory for other selections

Switching

$t_q$ Maximum turn-off time	P	K	J	$\mu s$	$I_T = 750A$ , $T_J = 125^\circ C$ $-di/dt = 25 A/\mu s$ $V_R = 50V$ $dv/dt = 50 V/\mu s$ linear to 80% $V_{DRM}$
	18	20	25		
$t_{rr}$ Maximum recovery time	2			$\mu s$	$I_T = 350A$ , $-di/dt = 25 A/\mu s$ , $V_R = 50V$ , $T_J = 25^\circ C$
$di/dt$ Max. non-repetitive rate of rise	800			A/ $\mu s$	Gate drive 20V, 20 $\Omega$ , $t_r \leq 1\mu s$ , $V_D = 80\% V_{DRM}$ $T_J = 125^\circ C$

Thermal and Mechanical Specifications

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$T_j$	Junction temperature range	-40 to 125	°C	
$T_{stg}$	Storage temperature range	-40 to 150	°C	
$R_{thJC}$	Internal thermal resistance, junction to case	0.125	K/W	DC operation per junction
$R_{thCS}$	Thermal resistance case to sink	0.025	K/W	Mounting surface flat and greased - Per module
$T$	Mounting torque, $\pm 10\%$	4 to 6	Nm	A mounting compound is recommended. The torque should be rechecked after a period of about 3 hours to allow for the spread of the compound. Use of cable lugs is not recommended, busbars should be used and restrained during tightening. Threads must be lubricated with a compound.
	MAGN-A-pak to heatsink	35 to 53	lb * in	
	Busbar to MAGN-A-pak	8 to 10	Nm	
		70 to 90	lb * in	
wt	Approximate weight	850/30	g/oz	
	Case style	MAGN-A-pak		See Outline Table

$\Delta R$  Conduction (per Junction)

(The following table shows the increment of thermal resistance  $R_{thJC}$  when devices operate at different conduction angles than DC)

Conduction angle	Sinusoidal conduction	Rectangular conduction	Units	Conditions
180°	0.009	0.006	K/W	$T_j = T_j \text{ max.}$
120°	0.010	0.011	K/W	
90°	0.014	0.015	K/W	
60°	0.020	0.020	K/W	
30°	0.032	0.033	K/W	

Ordering Information Table

**Device Code**

IRK	T	F	200	-	12	H	J
①	②	③	④		⑤	⑥	⑦

- 1** - Module type
- 2** - Circuit configuration (See Circuit Configuration Table)
- 3** - Fast SCR
- 4** - Current rating
- 5** - Voltage code: Code x 100 =  $V_{RRM}$
- 6** - dv/dt code (See table)
- 7** - tq code (See table)

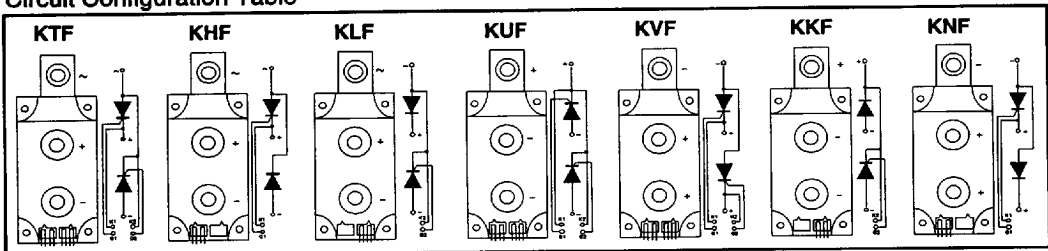
**tq**

P  $\leq$  18 $\mu$ s  
 K  $\leq$  20 $\mu$ s  
 J  $\leq$  25 $\mu$ s

**dv/dt**

C = 20V/ $\mu$ s  
 D = 50V/ $\mu$ s  
 For the following selections contact factory  
 E = 100V/ $\mu$ s  
 F = 200V/ $\mu$ s  
 G = 300V/ $\mu$ s  
 H = 400V/ $\mu$ s

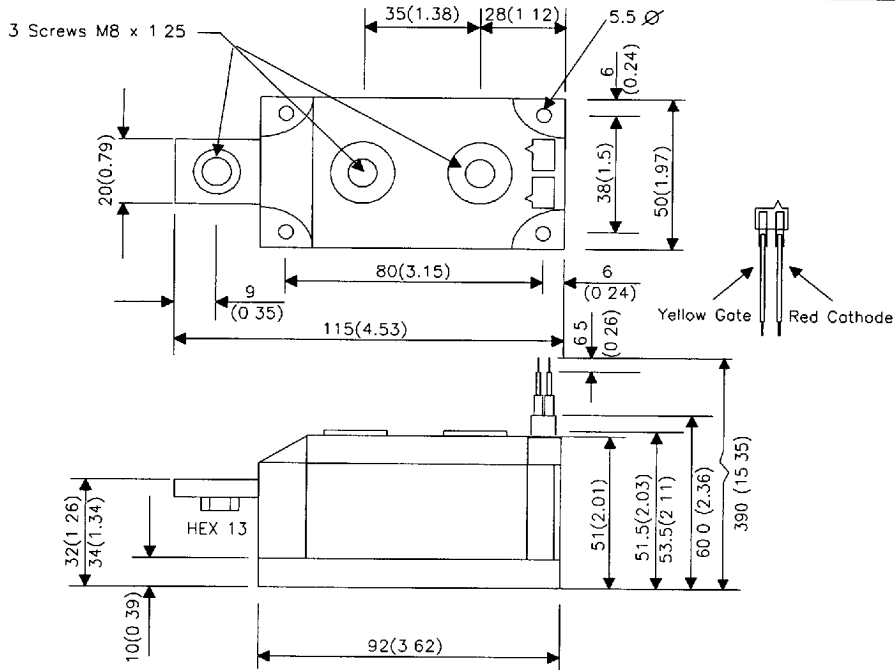
Circuit Configuration Table



Outline Table

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- All dimensions in millimeters (inches)
- Dimensions are nominal
- Full engineering drawings are available on request
- UL identification number for gate and cathode wire: UL 1385
- UL identification number for package: UL 94V0

CONTAINS BERYLLIUM OXIDE CERAMIC

- May contain Beryllium Oxide Ceramic, and under normal circumstances is non hazardous
- Do not open, cut or grind
- Unserviceable parts must be disposed of as harmful waste.

HARMFUL

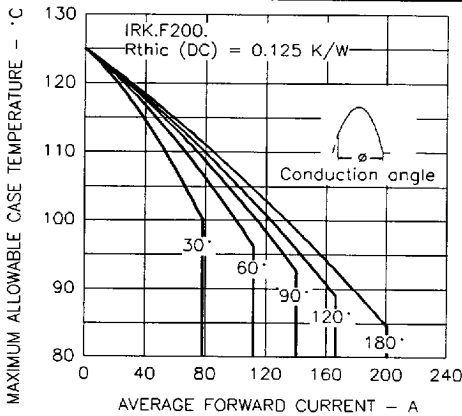


Fig. 1 - Current Ratings Characteristics

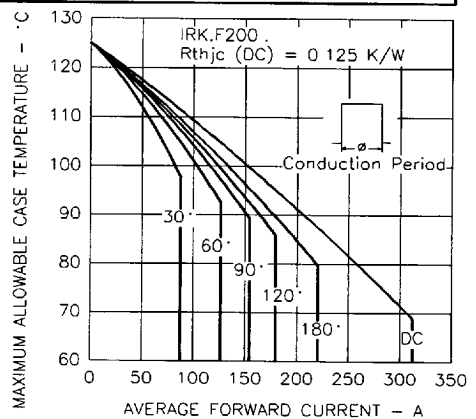


Fig. 2 - Current Ratings Characteristics

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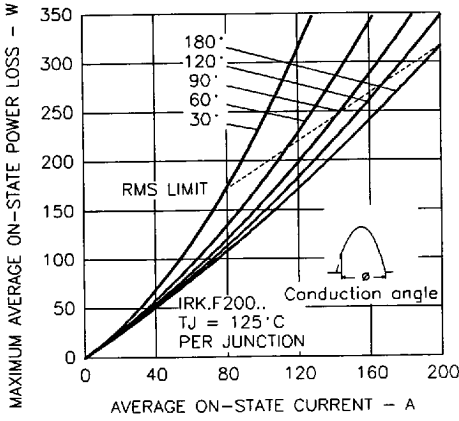


Fig. 3 - On-state Power Loss Characteristics

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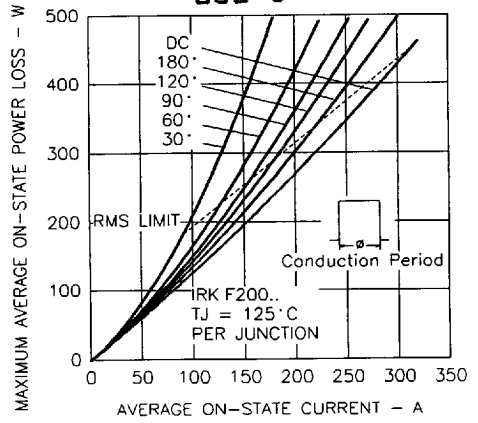


Fig. 4 - On-state Power Loss Characteristics

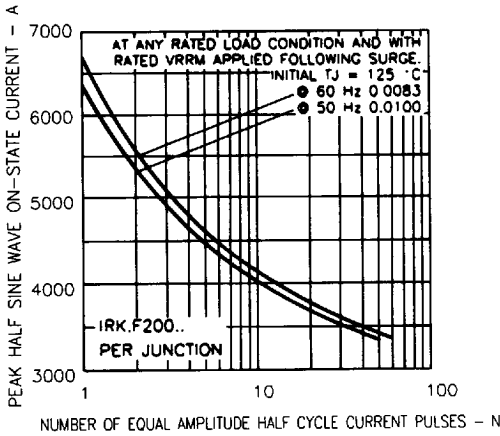


Fig. 5 - Maximum Non-Repetitive Surge Current

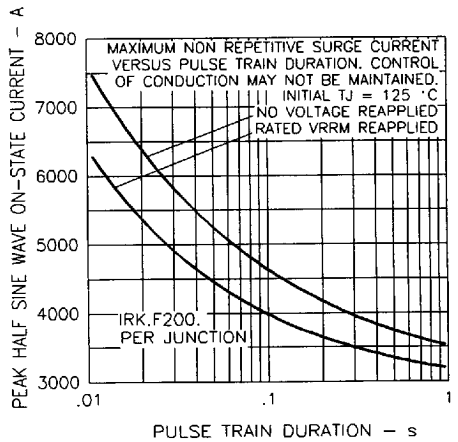


Fig. 6 - Maximum Non-Repetitive Surge Current

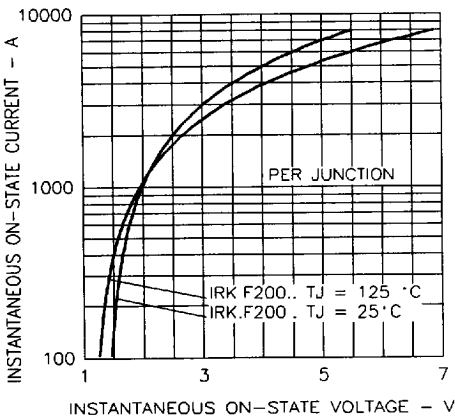


Fig. 7 - On-state Voltage Drop Characteristics

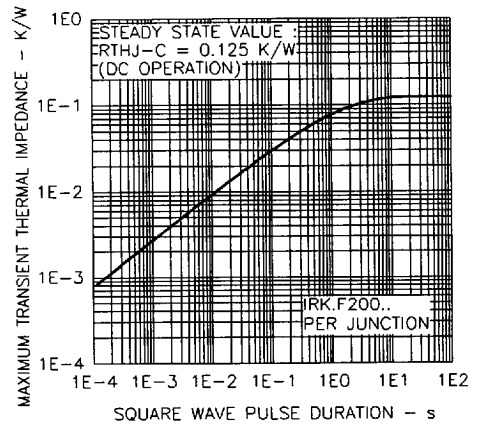


Fig. 8 - Thermal Impedance ZthJC Characteristics

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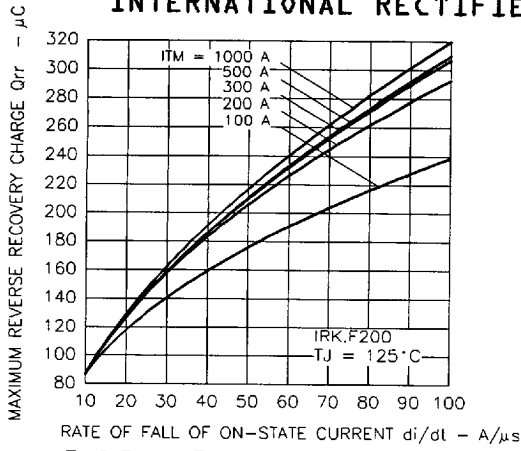


Fig. 9 - Reverse Recovery Charge Characteristics (Thyristor)

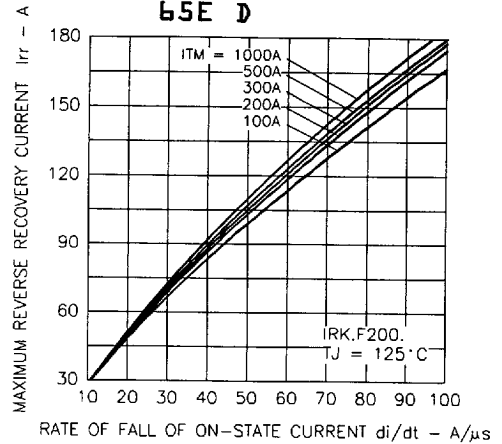


Fig. 10 - Reverse Recovery Current Characteristics (Thyristor)

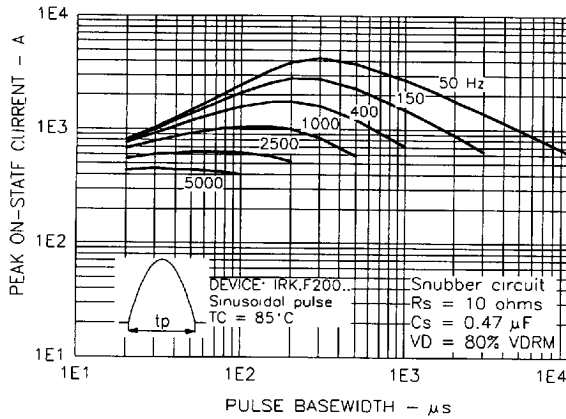


Fig. 11 - Frequency Characteristics

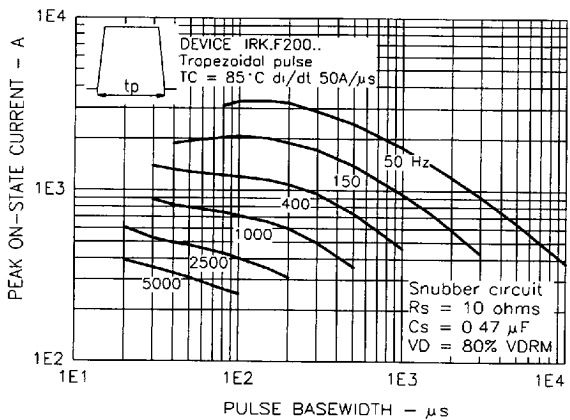
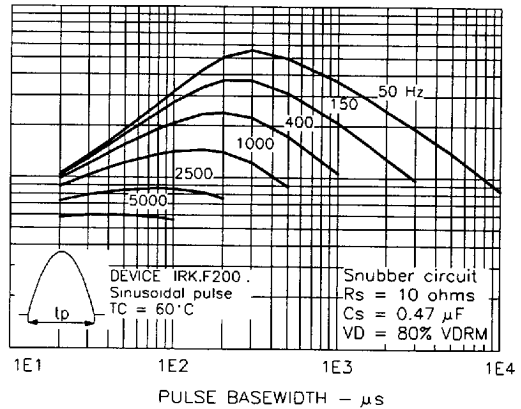
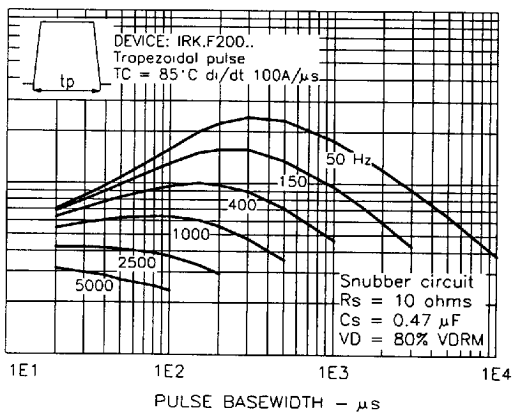


Fig. 12 - Frequency Characteristics



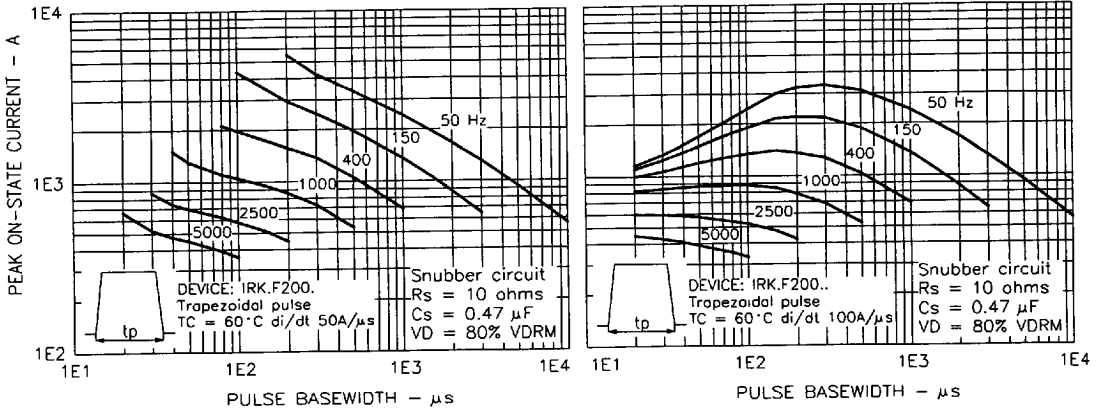


Fig. 13 - Frequency Characteristics

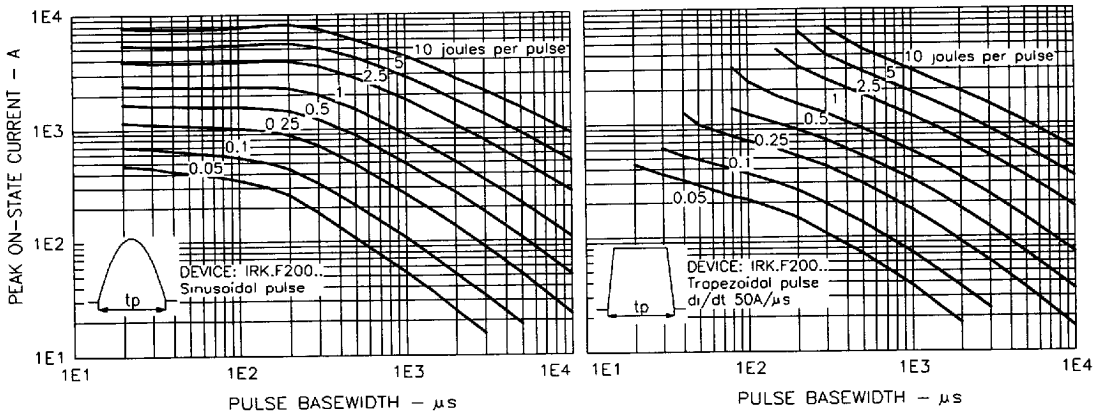


Fig. 14 - Maximum On-state Energy Power Loss Characteristics

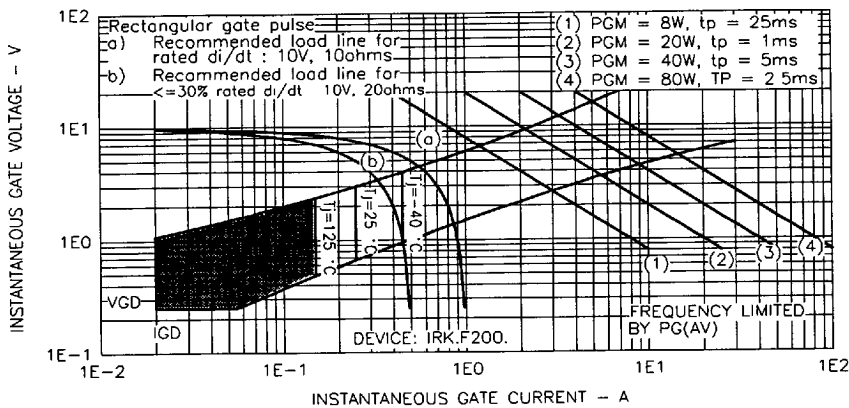


Fig. 15 - Gate Characteristics