



cPCI EIGHT (8) SYNCHRO/RESOLVER-to-DIGITAL

TWO-SPEED OR SINGLE SPEED OR COMBINATIONS (PROGRAMMABLE)

MULTI-SPEED RATIOS: 2 to 255; OPTIONAL INTERNAL REFERENCE
ACCURATE VELOCITY OUTPUTS, CONTINUOUS SELF TEST
TO COMMERCIAL OR MILITARY SPECIFICATIONS

- 16 bit resolution (24 bit combined)
- 1 arc minute accuracy
- Continuous background bit testing with Reference and Signal loss detection
- Power-On Self-Test (POST)
- **S/D channels are self-calibrating**
- 50 Hz to 10 kHz
- Encoder (A & B) plus Index outputs; Programmable resolution
- Equivalent A, B, & C Hall Effect commutation outputs
- Synchro/Resolver programmable
- Transformer isolated
- Accurate Digital Velocity outputs
- Latch feature
- Synthetic reference compensates for $\pm 60^\circ$ phase shift
- I/O via front panel, J2 or both
- 2,4, or 8 channels available
- Commercial or severe environment MIL

DESCRIPTION:

This single slot card contains **eight separate transformer isolated Synchro/Resolver-to-Digital tracking converters, optional 5 VA reference, and extensive diagnostics.** The (8) measurement channels also produce differential incremental encoder (A&B) outputs (with programmable resolution) and a zero degree marker pulse or Commutation outputs for 4, 6, or 8 pole brushless DC motors that eliminate the need for Hall Effect sensors on the motor thus eliminating processor time and reducing bus traffic. The S/R/D channels incorporate high linearity digital velocity outputs, angle change alert and can be field configured for either single speed or multi-speed to any ratio between 2 and 255. Ambiguity circuits maintain monotonic outputs by compensating for misalignment between the Coarse and Fine Synchros, however, the processor will set a flag when it senses that the max. allowable misalignment of $90^\circ/\text{gear ratio}$ is exceeded. The S/R/D channels, even when large accelerations are encountered, never loses tracking, because they incorporate the unique capability to automatically shift to higher bandwidths. The shifting is smooth and continuous with no glitches. Tracking rates are only limited to bandwidth restrictions, up to 150 RPS, at 16 bit resolution. The "Latch" feature permits the user to read all channels at the same time. Reading will unlatch the channel. The use of Type II servo loop processing techniques enables tracking, at full accuracy, up to the specified rate. A step input will not cause any hang-up condition. Intermediate transparent latches, assure that current valid data is always available for any channel without effecting the tracking performance of the converters. Each channel can be specified for a different voltage, frequency or resolution.

To simplify logistics, Part number, S/N, Date code, & Rev. are located in permanent memory locations.

Major diagnostics are incorporated to offer substantial improvements to system reliability because the user is alerted to channel malfunctions. This approach also reduces bus traffic because the Status registers do not require constant polling. Power-On, Self-Test (POST) diagnostic can immediately initiate (D3) test. See Programming Instructions for further details. Three different tests (one on-line and two off-line) can be selected:

The (D2) test initiates automatic background bit testing. Each channel is checked every 5° to a test accuracy of 0.05° and each Signal and Reference is always monitored. Any failure triggers an Interrupt (if enabled) and the results are available in status registers. The testing is totally transparent to the user, requires no external programming, has no effect on the standard operation of this card and can be enabled or disabled via the bus.

The (D3) test initiates a BIT test that disconnects all input channels from the outside and connects them across an internal stimulus that generates and tests 72 different angles to a test accuracy of 0.05°. External reference is not required. This testing requires no external programming, and can be enabled or disabled via the bus.

The (D0) test is used to check the card and the cPCI interface. All input channels are disconnected from the outside world thus allowing user to write any number of angles to the card and then read the data from the cPCI interface. External reference is not required for this test.

This board can operate over a "C" or "M" operating temperature range (See part number). The "C" version (0°C to +70°C) uses standard high quality commercial semiconductors. The "M" version (-55°C to +85°C, used for severe environmental condition, uses high quality extended temperature semiconductors. Conduction cooling, using a thermal plane and wedge locks, can be specified by adding "W" to P/N. A stiffener improves vibration response. Both sides of the board can be conformal coated (See P/N). All "M" boards are burned in for 24 hours and cycled from -55°C to +85°C.

SPECIFICATIONS:

Applies to each channel

Resolution:	16 bits (24 bits for two-speed mode)
Accuracy:	±1 arc minute for single speed inputs ±20 arc seconds (.0055°) for two-speed at any ratio and 16 bit resolution
Tracking Rate:	18.5 rps max. at 60 Hz; 150 rps max. above 400 Hz. (Referred to Fine input in a two-speed configuration)
Bandwidth:	Normal is 10 Hz at 60 Hz carrier; 40 Hz at 400 Hz carrier, and 100 Hz above 1 kHz carrier. Can be readily customized
Input format:	Synchro, Resolver or combination. (See part number)
Gear ratio:	Each channel pair is programmable from 2 to 255
Input voltage:	Resolver : 2-28 V _{L-L} Autoranging, 90 V _{L-L} Synchro : 11.8 V _{L-L} , 90 V _{L-L} Synchro and Resolver inputs are transformer isolated
Input Impedance:	40 kΩ min. up to 28 V _{L-L} , 100 kΩ min. at 90 V _{L-L}
Reference:	2-28 Vrms, Autoranging or 115 Vrms fixed. Transformer isolated.
Reference Zin	100 kΩ min.
Frequency:	50 Hz to 10 KHz (See part number)
Encoder outputs:	Either 12,13,14,15, or 16 bit resolution, (field programmable) and Index marker. 12 bit resolution is equivalent to 1,024 cycles (4,096 transitions) etc. Differential outputs. The encoder resolution is fixed and does not change with speed. (Optional, see P/N).
Commutation outputs:	Equivalent to the A, B, C outputs from Hall Effect Sensors for 4, 6 or 8 pole motors
Angle change alert:	Each channel can be set to a different angle differential. When that differential is exceeded, an interrupt (if enabled) is triggered. Default: "Ch. disabled". Msb=180°; Min. differential is 0.05°. Max. differential that can be programmed is 179.9 degrees.
Phase shift:	The synthetic reference circuit automatically compensates for phase shifts between the transducer excitation and output up to ±60°.
Velocity, Digital:	16 bit resolution; Linearity: 0.1%. Scalable to 0.1°/sec resolution.

Wrap around Self Test: The three different powerful test methods are detailed in the Description section and further described in the Programming Instructions.

Power: +5 VDC,+/- 12 VDC

Temperature,operating: "C"= 0 to + 70 degrees C, "M"= -55 to + 85 degrees C

Temperature,storage: -55 to +105 degrees C

Size: 3U, single slot 233.4mm x 20.3mm x 160mm deep

Weight: 20 oz.

REFERENCE:

Optional. (See part number).

Voltage: 2.0-28 Vrms programmable, resolution 0.1 Vrms, or 115 Vrms fixed. Accuracy ±2%;

Frequency: 360 Hz to 10 KHz ±1% with 1 Hz resolution.

Regulation: 10% max. No load to full load.

Output power: 5 VA max. at 40° min. inductive.

CODE TABLE

Code	Input	Ref	Freq.	Comments
01	11.8	26	400	
02	90	115	400	
03	90	115	60	
05	2-26	2-26	400	
06	2-26	2-26	10,000	
50	2	4	5,000	4 channels tracking at 300 RPS

PART NUMBER DESIGNATION

75SD1- XX X X X X - XX

TOTAL NUMBER OF CHANNELS

- 02 – 2 S/D Channels
- 04 – 4 S/D Channels
- 08 – 8 S/D Channels

ENVIRONMENTAL

- C = 0°C to +70°C
- M = -55°C to +85°C
- H = M With Removable Conformal Coating
- K = C With Removable Conformal Coating

FORMAT

- S = Synchro
- R = Resolver
- M = Mixed (See Code Table)
- P = Synchro/Resolver Programmable

MECHANICAL

- F = Front Panel I/O only
- B = Front Panel I/O and J2 I/O
- P = J2 I/O only

Note: J2 connections can not be used for Analog signals in a PXI chassis. Analog Outputs must be via the front panel I/O only (F).

*Encoder/Commutation outputs are via the J2 connector **only**

** Common reference inputs are tied to the on-board reference supply

CODE (See Code Table)

OPTIONS

With On-Board Reference:

- 1 = One Common Reference Input **
- 2 = Individual Reference Inputs
- 3 = One Common Reference Input with Programmable Encoder (A & B) and Index/Commutation * **
- 4 = Individual Reference Inputs with Programmable Encoder (A & B) and Index/Commutation *

Without On-Board Reference:

- 5 = One Common Reference Input
- 6 = Individual Reference Inputs
- 7 = One Common Reference Input; Programmable Encoder (A & B) and Index/Commutation *
- 8 = Individual Reference Inputs; Programmable Encoder (A & B) and Index/Commutation *

Custom Design:

- 9 = Custom Design (See Separate Spec)