

Diagram illustrating the preferred and acceptable chamfer angles and dimensions for the coin terminal:

- PREFERRED, 45° ACCEPTABLE:** Indicated by arrows pointing to the chamfered edges.
- 2X 0.5 ± 0.1:** Dimension for the chamfer width.
- 2X 15°:** Dimension for the chamfer angle.
- 1.5 ± 0.1:** Dimension for the total height of the terminal.
- 1:** Dimension for the base width of the terminal.
- COIN EDGES TO ELIMINATE BURRS:** Label pointing to the edges of the terminal.

Diagram illustrating the maximum coin thickness and terminal dimensions:

- 0.5 MAX COIN:** Dimension for the maximum coin thickness.
- END OF TERMINAL MUST BE FREE OF BURRS:** Label pointing to the end of the terminal.
- 0.825 ± 0.035:** Dimension for the terminal thickness.
- THIS BLADE THICKNESS MUST BE MAINTAINED FOR A MINIMUM OF 7.3 MM FROM THE COINED END:** Label pointing to the terminal thickness dimension.

Technical drawing of a cable assembly with dimensions and callouts:

- Dimension 11: 26 ± 0.3
- Dimension 12: (19.5)
- Dimension 13: 17.5
- Dimension 15: (22)
- Dimension 17: (7.2)
- Callout 14: MAX GAP ALLOWABLE BETWEEN SEAL & CONN SHOULDER
- Callout 16: CONN
- Callout 17: CONN
- Callout 18: CONN
- Callout 19: CONN
- Callout 20: CONN
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- Callout 95: CONN
- Callout 96: CONN
- Callout 97: CONN
- Callout 98: CONN
- Callout 99: CONN
- Callout 100: CONN

[illegible]

Technical drawing of Section B-B of a mechanical component. The drawing shows a cross-section of a cylindrical part with two internal vertical features. Dimensions are given in inches. Key dimensions include: overall width 16.9, overall height 13, internal width 10.6, internal height 8.45, and various radii and offsets like 6.6, 5.3, 6.5, 8.38, and 16.76. Labels include 'CONSTANT', 'R CONSTANT', and 'MUST BE KEPT CONSTANT AND AROUND'.



11 PROCESS SENSITIVITY	
DIMENSIONS ENCLOSED IN () REFERENCE DIMENSIONS AND LIMITS ARE ESTABLISHED	
11	
30 70	>70 100
>100 150	>150 200
>200 250	
UNLESS OTHERWISE SPECIFIED	
±0,3	±0,4
±0,5	±0,6
±0,8	±1,0

DO NOT SCALE
USE MATH DATA

089588		
FRAME NO	SHEET NO	STG
1 OF 2	1 OF 1	B

DELPHI	
ACKARD ELECTRIC SYSTEMS	
WARREN, OH	
	DATE
UGELMAN	14MRB9
UGELMAN	27MRB9
	085EC0
ES OF CONSUMERS AND RECYCLED	
INT. PER DELPHI (024900)	
CONN F M/P 150 SLD	

1808

	-	-	-	13575577	01	-	-	2	NONE	13575574	104	12103067	SEE NOTE #3	LT GRA
	-	-	-	13355280	01	AC	-	2	A,B	13355279	101 OR 102	12103067	SEE NOTE #3	LT GRN
	-	-	-	13324647	A4	-	-	2	NONE	12052638	101 OR 102	13305167	SEE NOTE #3	LT GRAY
	-	-	-	13324243	A4	-	-	2	NONE	15324242	101 OR 102	12103067	SEE NOTE #3	GRAY
	-	-	-	12162409	A2	-	OBSOLETE	1	B	12162408	101	12103067	SEE NOTE #4	NAT
	-	-	-	12162348	A2	-	OBSOLETE	2	NONE	12162347	101	12103067	SEE NOTE #5	BLACK
	-	-	-	12089499	B9	-	-	1	B	12089498	101 OR 103	12103067	SEE NOTE #4	BLUE
12186686	A4	-	-	12052644	C8	-	-	2	NONE	12052638	101 OR 102	12103067	SEE NOTE #3	LT GRAY

10/18/15 12:20
 10 20 10