

Surface Mount Lensed Chip LEDs

Technical Data

HSMD-L640 HSMG-L640 HSMH-L640 HSMS-L640 HSMY-L640

Features

- Five Colors Available
- Compatible with IR Solder Process
- Narrow Viewing Angle
- Small 3.0 x 1.5 mm Package
- Available in 8 mm Tape on 7" (180 mm) Diameter Reels

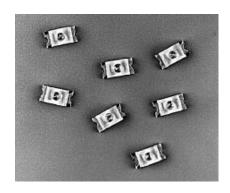
Applications

- Keypad Backlighting
- Light Piping
- LCD Backlighting
- Front Panel Indicator

Description

The HSMx-L640 is a Chip LED with an integrated lens. The lens concentrates the emitted light into a narrow viewing angle, which has the effect of doubling the on-axis intensity. These LEDs are optimum for light piping, backlighting buttons and switches and applications, where as much flux as possible is required on axis.

The available colors are 571 nm Green, 586 nm Yellow, 604 nm Orange, 626 nm Red, and 639 nm Deep Red.



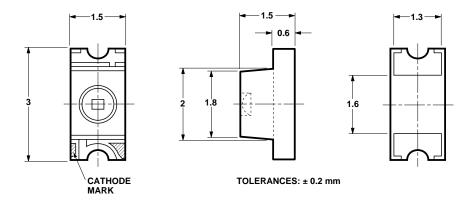
The 3.0 x 1.5 mm package closely matches industry standard sizes for chip capacitors which makes it compatible with automated pick and place equipment.

This package is compatible with IR and convective reflow soldering processes.

Device Selection Guide

AlGaAs Red 639 nm	High Efficiency Red 626 nm	GaP Orange 604 nm	GaP Yellow 586 nm	GaP Green 571 nm
HSMH-L640	HSMS-L640	HSMD-L640	HSMY-L640	HSMG-L640

Package Dimensions



Note:

1. Dimensions are in millimeters.

Absolute Maximum Ratings at T_A = 25 $^{\circ}\!\mathrm{C}$

Parameter	Value	Units
DC Forward Current ^{[3][4][5]}	25	mA
Power Dissipation	65	mW
Reverse Current $V_F = 5 V$	100	μΑ
Operating Temperature Range	-30V to +85	°C
Storage Temperature Range ^[6]	-40 to +100	°C

Notes:

- 3. Derate linearly as shown in Figure 4.
- 4. Drive currents between 1 mA and 25 mA are recommended for best long term performance.
- 5. Operating at currents below 1 mA is not recommended. Please contact your Agilent representative for further information.
- 6. Maximum temperature for tape and reel packaging is 60%.

Optical Characteristics at $T_A = 25^{\circ}C$

Part		Lumi Inter I _V (n @ I _F 20	nsity ncd) mA ^[7]	Peak Wavelength λ _{peak} (nm)	Color, Dominant Wavelength $\lambda_{\mathbf{d}^{[8]}}$ (nm)	Viewing Angle $2\theta^{1/2}$ Degrees[9]
Number	Color	Min.	Typ.	Тур.	Тур.	Тур.
HSMH-L640	DH AlGaAs Red	10	32	650	639	70
HSMS-L640	High Efficiency Red	2.5	10	639	626	70
HSMD-L640	Orange	2.5	10	606	604	70
HSMY-L640	Yellow	2.5	10	589	586	70
HSMG-L640	Green	10	18	566	571	70

Notes:

- 7. The luminous intensity, Iv, is measured at the peak of the spatial radiation pattern.
- $8. \ The \ dominant \ wavelength, \ \lambda_d, \ is \ derived \ from \ the \ CIE \ Chromaticity \ diagram, \ and \ represents \ the \ perceived \ color \ of \ the \ device.$
- 9. $\theta^1/2$ is the off-axis angle where the luminous intensity is $^1/2$ the peak intensity.

Electrical	Characteristics	at	T_A	=	25°	\mathbf{C}

Part		Volt	vard tage (olts) 20 mA	Reverse Breakdown V_R (Volts) @ $I_R = 100 \mu A$	$\label{eq:capacitance} \begin{split} & C \ (pF) \\ & V_F = 0 \\ & f = 1 \ MHz \end{split}$	Thermal Resistance
Number	Color	Тур.	Max.	Min.	Typ.	Rθ _{J-PIN} (°C/W)
HSMH-L640	DH AlGaAs Red	1.8	2.2	5	4.5	475
HSMS-L640	High Efficiency Red	1.9	2.6	5	4.0	475
HSMD-L640	Orange	2.1	2.6	5	4.0	475
HSMY-L640	Yellow	2.1	2.6	5	3.0	475
HSMG-L640	Green	2.2	2.6	5	8.0	475

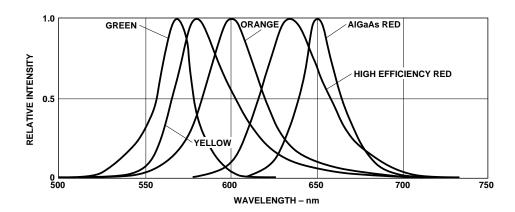


Figure 1. Relative Intensity vs. Wavelength.

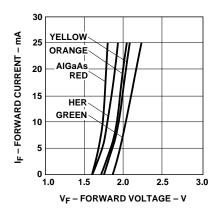


Figure 2. Forward Current vs. Forward Voltage.

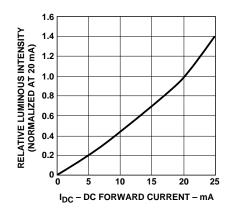


Figure 3. Relative Luminous Intensity vs. DC Forward Current.

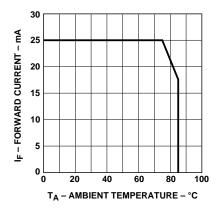


Figure 4. Maximum DC Current vs. Ambient Temperature.

Luminous Intensity Bin Limits[10]

Bin ID	Minimum (mcd)	Maximum (mcd)
A	0.10	0.20
В	0.16	0.32
C	0.25	0.50
D	0.40	0.80
Е	0.63	1.25
F	1.00	2.00
G	1.60	3.20
Н	2.50	5.00
J	4.00	8.00
K	6.30	12.50
L	10.00	20.00
M	16.00	32.00
N	25.00	50.00
P	40.00	80.00
Q	63.00	125.00
R	100.00	200.00
S	160.00	320.00
T	250.00	500.00
U	400.00	800.00
V	630.00	1250.00
W	1000.00	2000.00
X	1600.00	3200.00
Y	2500.00	5000.00

Note:

10. Bin categories are established for classification of products. Products may not be available in all bin categories. Please contact your Agilent representative for information of currently available bins.

Green Color Bins[11]

Bin ID	Minimum (nm)	Maximum (nm)
A	561.0	565.0
В	564.0	568.0
C	567.0	571.0
D	570.0	574.0
Е	573.0	577.0

Yellow Color Bins^[11]

Bin ID	Minimum (nm)	Maximum (nm)
A	581.5	585.0
В	584.0	587.5
C	586.5	590.0
D	589.0	592.5
Н	591.5	595.0
J	594.0	597.5

Orange Color Bins^[11]

Bin ID	Minimum (nm)	Maximum (nm)
A	596.1	600.9
В	599.1	603.9
C	602.1	606.9
D	605.1	609.9
Н	608.1	612.9

HER Color Bins^[11]

Bin ID	Minimum (nm)	Maximum (nm)
A	620.0	645.0

AlGaAs Red Color Bins[11]

Bin ID	Minimum (nm)	Maximum (nm)
A	620.0	650.0

Note:

- 10. Bin categories are established for classification of products. Products may not be available in all bin categories. Please contact your Agilent representative for information of currently available bins.
- 11. Dominant wavelength.

 All products are shipped with one Iy bin and one color bin per reel.

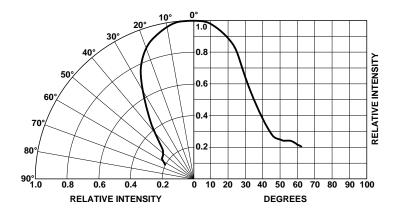


Figure 5. Intensity vs. Angle.

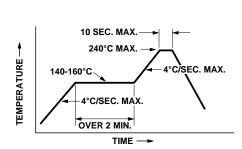
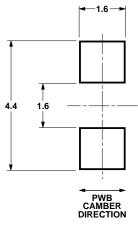


Figure 6. Recommended SMT Reflow Soldering Profile.



TOLERANCES: ± 0.2 mm

 ${\bf Figure~7.~Recommended~Solder~Patterns.}$

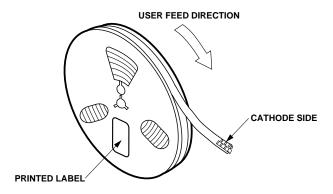


Figure 8. Reeling Orientation.

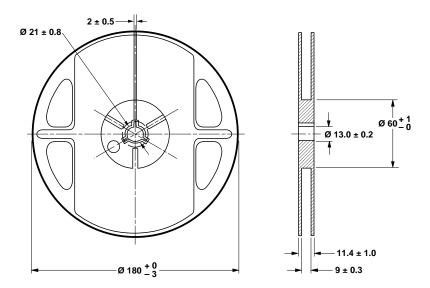


Figure 9. Reel Dimensions.

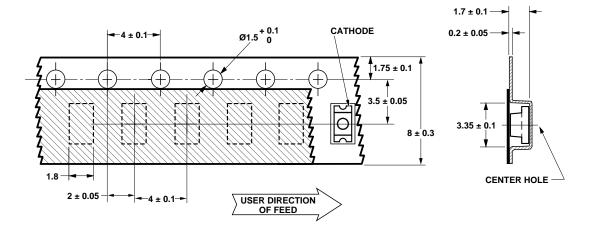


Figure 10. Tape Dimensions.

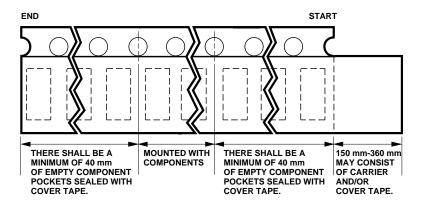


Figure 11. Tape Leader and Trailer Dimensions.

Storage Condition: 5 to 30° C @ 60% RH max.
Baking is required under the condition:
a) the blue silica gel indicator becoming white/transparent color b) the pack has been opened for more than 1 week
Baking recommended condition:
60 +/- 5°C for 20 hours.

