

PLEASE CHECK WWW.MOLEX.COM FOR LATEST PART INFORMATION

Part Number: **0330123003**
Status: **Active**
Overview: mx150 sealed connector system
Description: MX150™ Female Terminal, Tin (Sn) Plating, 22 AWG, Left Reel Payoff, Small Polarization Rib, Contact Material Thickness 0.30mm (.012")

Documents:

[Drawing \(PDF\)](#) [RoHS Certificate of Compliance \(PDF\)](#)

General

Product Family	Crimp Terminals
Series	33012
Comments	Left Reel Payoff, Small Polarization Rib
Crimp Quality Equipment	Yes
Overview	<u>mx150 sealed connector system</u>
Product Name	MX150™

Physical

Gender	Female
Material - Metal	High Performance Alloy (HPA)
Material - Plating Mating	Tin
Material - Plating Termination	Tin
Packaging Type	Reel
Plating min: Mating (µin)	20.00
Plating min: Mating (µm)	0.500
Plating min: Termination (µin)	20.00
Plating min: Termination (µm)	0.50
Termination Interface: Style	Crimp or Compression
Wire Insulation Diameter	2.60mm (.102") max.
Wire Size AWG	22
Wire Size mm²	0.5

Electrical

Current - Maximum per Contact	22A
Voltage - Maximum	250V

Material Info

Reference - Drawing Numbers

Sales Drawing	SD-33012-002
---------------	--------------

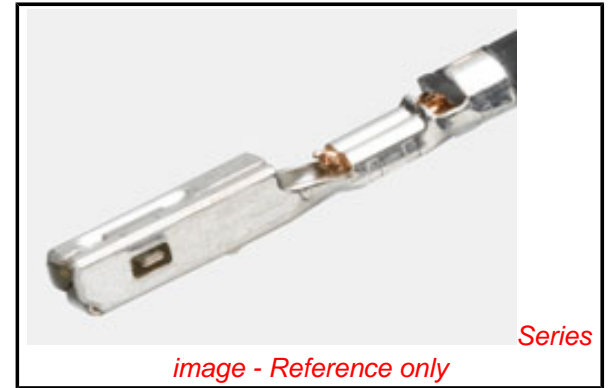


image - Reference only

EU RoHS

**ELV and RoHS
Compliant**
**REACH SVHC
Contains SVHC: No**
**Halogen-Free
Status**

China RoHS



**Need more information on product
environmental compliance?**

Email productcompliance@molex.com
 For a multiple part number RoHS Certificate of Compliance, [click here](#)

Please visit the [Contact Us](#) section for any non-product compliance questions.

Search Parts in this Series

[33012Series](#)

Use With

[33472](#) Dual Row Housing, [33476](#) Hybrid Housing, [33471](#) Single Row Housing

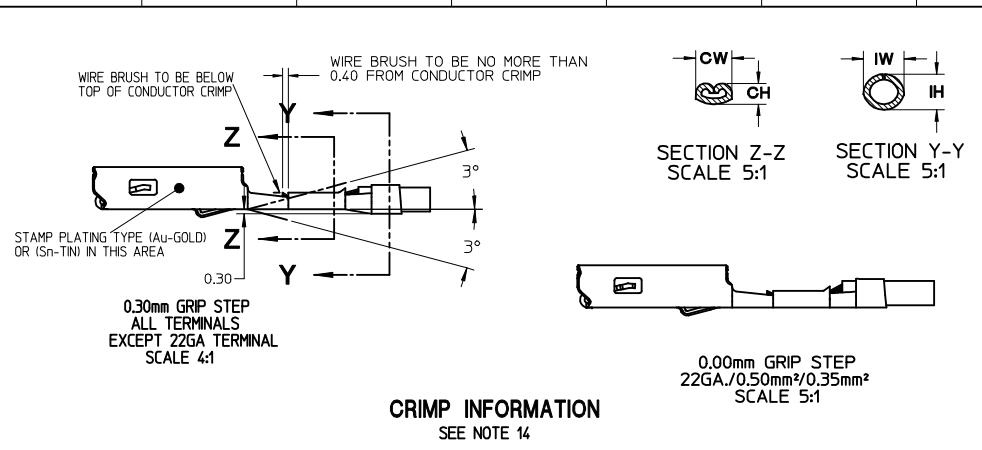
Application Tooling | FAQ

Tooling specifications and manuals are found by selecting the products below. Crimp Height Specifications are then contained in the Application Tooling Specification document.

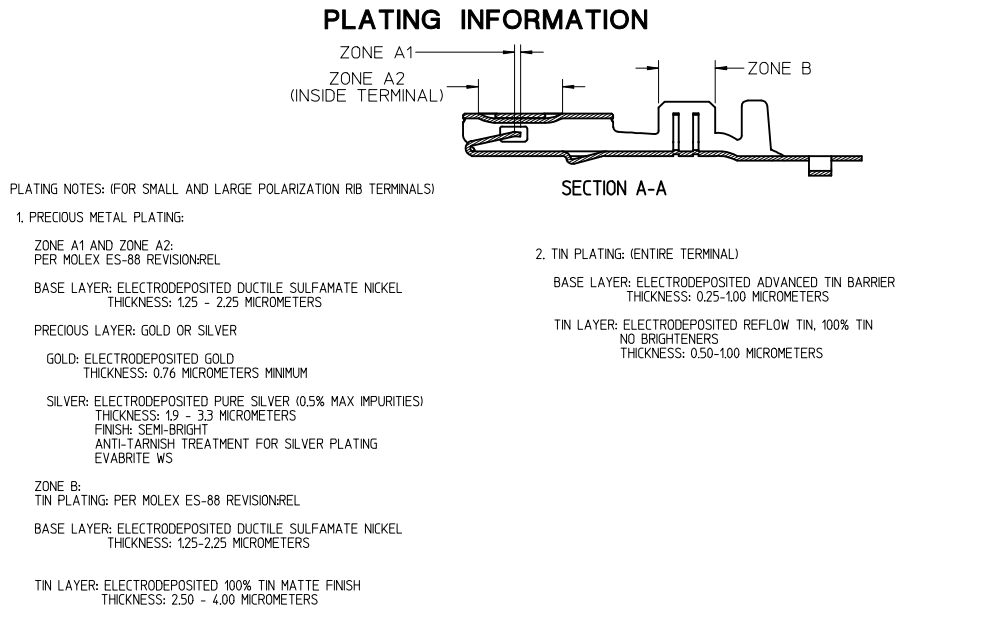
Global

Description	Product #
Manual Extraction Tool	0638131500
FineAdjust™ Applicator	0639001000
Hand Crimp Tool, 18-22AWG	0638116000

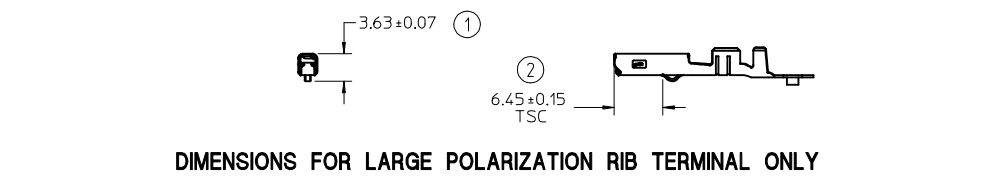
PLEASE CHECK WWW.MOLEX.COM FOR LATEST PART INFORMATION



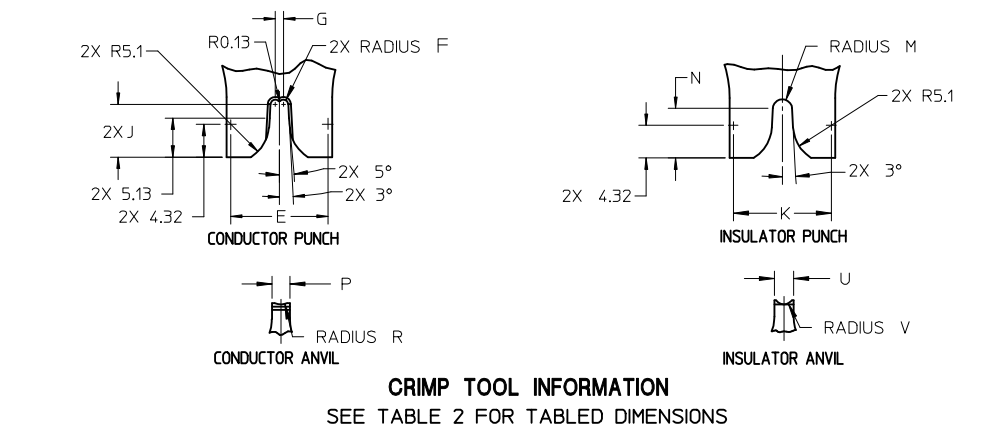
CRIMP INFORMATION
SEE NOTE 14



PLATING INFORMATION



DIMENSIONS FOR LARGE POLARIZATION RIB TERMINAL ONLY



CRIMP TOOL INFORMATION

SEE TABLE 2 FOR TABLED DIMENSIONS

- NOTES: (UNLESS OTHERWISE SPECIFIED)
- MATING TERMINAL SHOWN ON SD-33000-001
 - MATERIAL: ASTM B422, UNS C19025, HR04 THICKNESS: 0.30 mm ±0.01 TEMPER: FULL HARD (REF) TENSILE: 496 MIN MPA PLATING: SEE PLATING NOTES ABOVE
 - MEETS PERFORMANCE SPECIFICATION FOR CABLE TO TERMINAL ELECTRICAL CRIMPS PER SAE/USCAR-21 (8/2001)
 - MEETS PERFORMANCE STANDARD FOR AUTOMOTIVE ELECTRICAL CONNECTOR SYSTEMS FOR SAE/USCAR-2, REV. 4 (TEMP CLASS 3) (4/2001)
 - MEETS ELECTRICAL CONNECTION SYSTEM DESIGN SPECIFICATION (SDS) REV.11 (5/2002)
 - MEETS FIELD CORRELATED LIFE TEST (FCLT) PER SAE/USCAR-20 (11/2001)
 - MEETS WIRING COMPONENT DESIGN GUIDELINES SAE/USCAR-12 REV 2 (12/2001)
 - TSC ON A DIMENSION TO BE INTERPRETED AS DISTANCE TO A THEORETICAL SHARP CORNER AS IF THE RADIUS WERE NOT PRESENT
 - DRAWING CONFORMS TO AVP-(T401/T406)-001 REVISION A DATED 2/16/99
 - REFERENCE 97B5-14474-AAB FOR LARGE POLARIZATION RIB CAVITY SPECIFICATION
 - INSERTION FORCE (TIN) AVG. FROM PV TESTING = 3.8N LARGE POLARIZATION RIB 3.5N SMALL POLARIZATION RIB (REFERENCE)
 - ALL DIMENSIONS EXCEPT ①, ②, ③ & ④ ARE COMMON TO BOTH SMALL AND LARGE POLARIZATION RIB TERMINALS
 - REFERENCE PK-31300-516 FOR REEL DIRECTION
 - REFERENCE CS-33012-002 FOR ADDITIONAL CRIMP INFORMATION

ENTER DESCRIPTION IEC NO: UAU2010-0107 DR: WINKFERGUSON CHKD: A. DHIR APPR: B. MOSER 2009/08/19 2009/08/20	QUALITY SYMBOLS ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY	SCALE 2:1	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION	
		mm INCH	DRAWN BY L. PULLIAM	DATE 2005/06/21	TITLE MX150 RECEPTACLE TERMINAL			
		4 PLACES ± --- ± --- 3 PLACES ± 0.005 ± --- 2 PLACES ± 0.10 ± --- 1 PLACE ± 0.3 ± ---	CHECKED BY A. DHIR	DATE 2005/06/21	MOLEX MOLEX INCORPORATED			
		ANGULAR ± 3 °	APPROVED BY B. MOSER	DATE 2005/06/22	MATERIAL NO. SEE TABLE	DOCUMENT NO. SD-33012-002	SHEET NO. 1 OF 5	

THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION

TABLE 1 - TERMINAL CRIMP DIM. REFERENCE 9

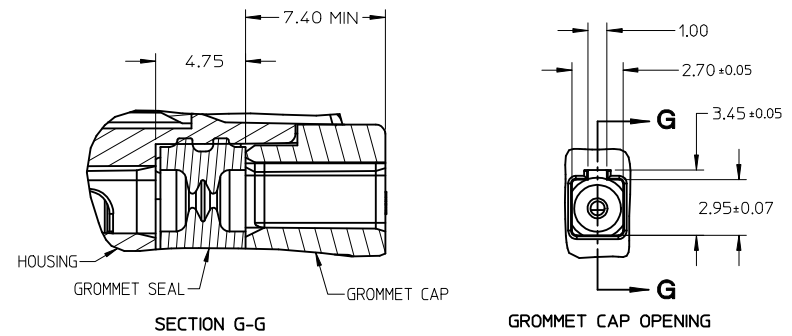
J	SUPPLIER PART NO.		FORD PART NO.	PLATING	WIRE SIZE (awg)	WIRE SPECIFICATION	CONDUCTOR CH (SEC Z-Z) ±0.05 mm		CONDUCTOR CW (SEC Z-Z) ±0.10 mm		INSULATOR IH (SEC Y-Y) ±0.10 mm		INSULATOR IW (SEC Y-Y) ±0.10 mm		WIRE PULL FORCE (N)		
	RIGHT PAYOFF	LEFT PAYOFF					CH	CW	IH	IW							
I	SMALL POLARIZATION RIB																
	33012-2001	33012-3001	7C3T-14474-EA	TIN	14	ML-123A	1.65	2.45	2.90	2.75	2.68						
H	LARGE POLARIZATION RIB																
	33001-4023*	33001-5023*	7U5T-14474-NA	SILVER**	0.50mm ²	JASO D 611 (AVSS)	1.60	2.45	2.90	2.75	2.31	ML-126A1	JASO D 611 (AVSS)	1.10	1.60	1.80	1.90

RIGHT PAYOFF	LEFT PAYOFF	7U5T-14474-NA	SILVER**	0.50mm ²	ML-126A1	JASO D 611 (AVSS)	1.10	1.60	1.80	1.90	1.11
33001-4023*	33001-5023*	7U5T-14474-NA*	SILVER**	0.35mm ²	WSK-1A348-A2	0.95	1.60	1.70	1.90	1.25	50

¹HIFLON WIRE:
CORE WIRE: STAINLESS STEEL, SUS #0.14, 7 STRANDS
SURROUNDING WIRE: NICKEL (Ni) PLATED COPPER (Cu) #0.14, 30 STRANDS
INSULATOR: PTFE

* 0.35mm² WIRE MUST NOT BE USED IN MX150 SEALED CONNECTOR SYSTEMS

** SILVER PLATED TERMINALS NOT TO BE USED IN CONNECTOR SYSTEMS WITH CIRCUIT COUNTS HIGHER THAN 8 DUE TO HIGHER CONNECTOR MATE/UNMATE FORCE

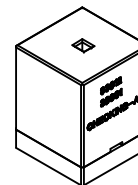


GROMMET SEAL / CAP CONFIGURATION TO MODIFY LARGE POLARIZATION RIB CAVITY TO ACCEPT SMALL POLARIZATION RIB APPLICATIONS

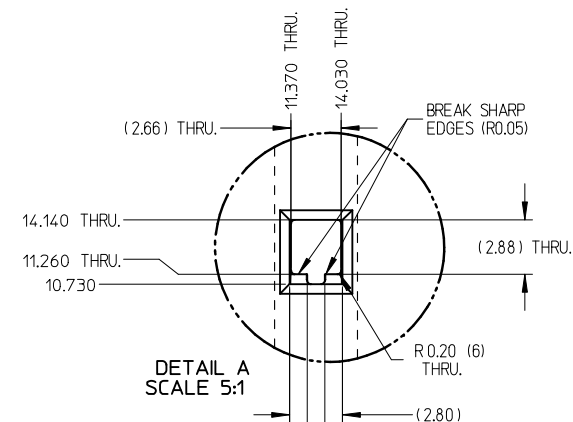
ENTER DESCRIPTION EC NO: UAU2010-0107 DRINKWATERGUSON 2009/08/18 CHKDA-DHIR 2009/08/19 APPR:BMOSER 2009/08/20	QUALITY SYMBOLS ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE MM ONLY	SCALE DESIGN UNITS METRIC	THIRD ANGLE PROJECTION
		4 PLACES ± --- ± --- 3 PLACES ± 0.005 ± --- 2 PLACES ± 0.10 ± --- 1 PLACE ± 0.3 ± --- ANGULAR ± 3°	DRAWN BY DATE L. PULLIAM 2005/06/21 CHECKED BY DATE A. DHIR 2005/06/21 APPROVED BY DATE B. MOSER 2005/06/22	TITLE MX150 RECEPTACLE TERMINAL	MATERIAL NO. SEE TABLE

THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION

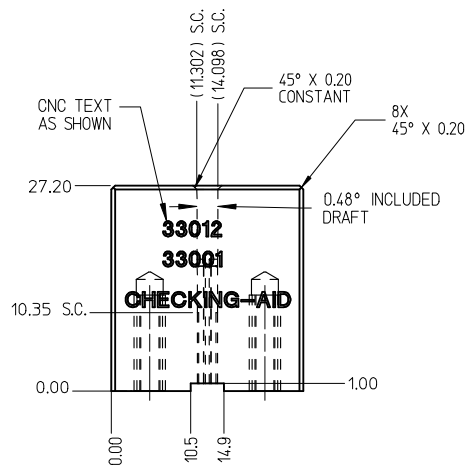
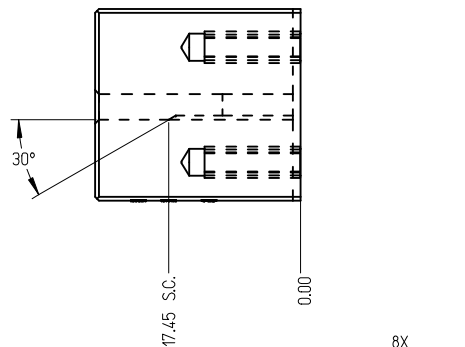
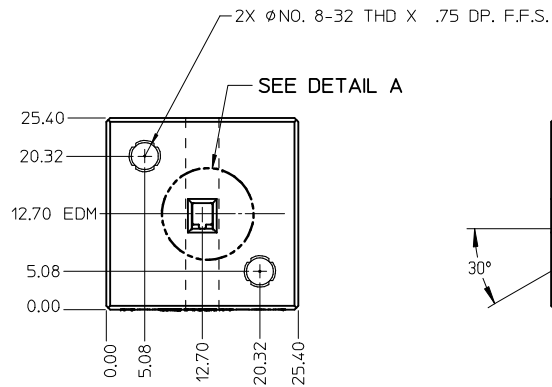
THIS CHECKING - AID IS FOR SMALL POLARIZATION RIB TERMINALS ONLY



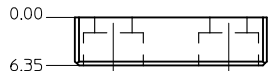
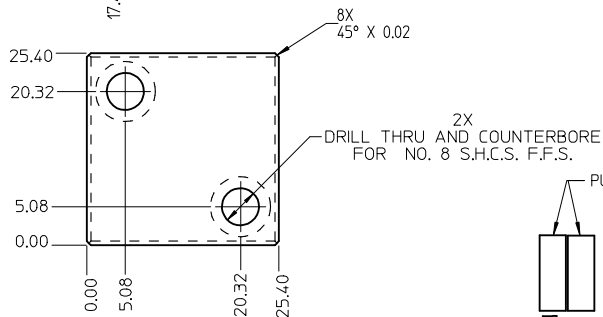
CHECKING - AID ASSEMBLY
SCALE 1:1



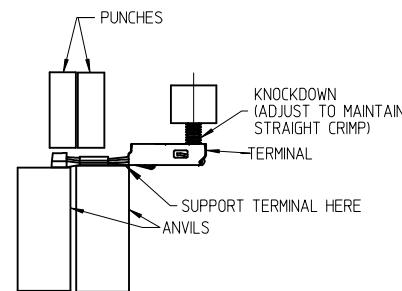
DETAIL A
SCALE 5:1



CHECKING - AID
UPPER



CHECKING - AID
LOWER

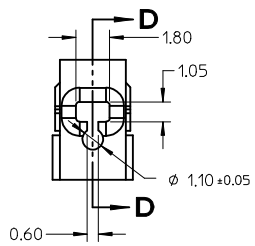
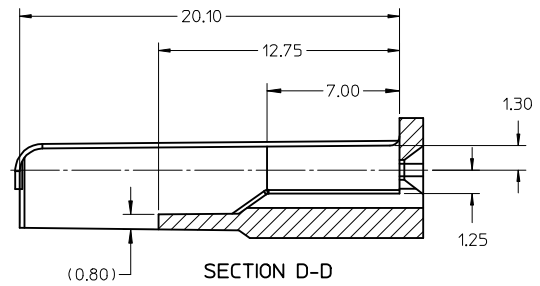
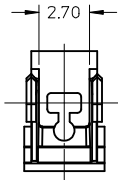


CRIMP REQUIREMENTS:

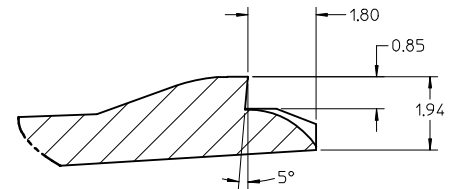
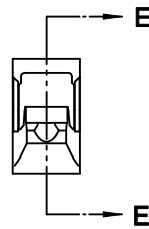
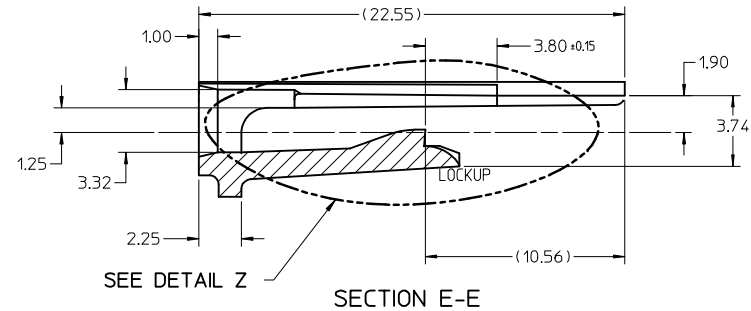
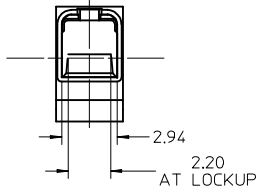
1. CRIMP STRAIGHTNESS MUST BE MAINTAINED
USE A KNOCKDOWN TOOL LOCATED AS SHOWN
TERMINAL BOX MUST NOT BE DEFORMED
2. AFTER CRIMPING, THE CRIMPED TERMINAL (AND UP TO 5 mm OF WIRE PAST THE INSULATOR CUTOFF TAB) MUST FIT FREELY INTO THE CHECKING-AID SHOWN ON THIS PAGE
3. FOR OTHER MECHANICAL REQUIREMENTS ON CRIMPED TERMINALS, REFER TO SAE/USCAR-21 (5-13-02) SECTIONS 4.2 (VISUAL INSPECTION), 4.2 (CROSS SECTION ANALYSIS) AND 4.4 (CONDUCTOR CRIMP PULLOUT FORCE)

UPPER & LOWER
CHECKING-AID
A2 TOOL STEEL
HARDEN & GRIND
ROCKWELL "C" 56-58

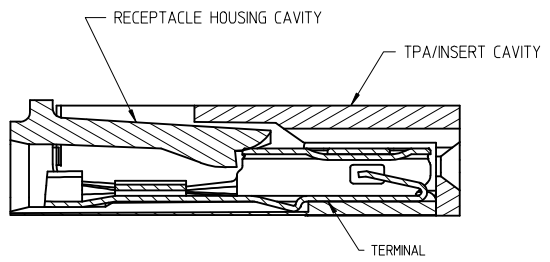
ENTER DESCRIPTION EC NO: UAU2010-0107 DRINKFERGUSON 2009/08/18 CHKDA:DHIR 2009/08/19 APPR:BMOSER 2009/08/20 REV B1	QUALITY SYMBOLS ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY	SCALE 2:1	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION		
		4 PLACES ± mm ± INCH 3 PLACES ± 0.005 ± ± ± 2 PLACES ± 0.10 ± ± ± 1 PLACE ± 0.3 ± ± ± ANGULAR ± 3 °	DRAWN BY DATE L. PULLIAM 2005/06/21	CHECKED BY DATE A. DHIR 2005/06/21	APPROVED BY DATE B. MOSER 2005/06/22	MX150 RECEPTACLE TERMINAL			
		MATERIAL NO. SEE TABLE	DOCUMENT NO. SD-33012-002	MOLEX INCORPORATED			SHEET NO. 3 OF 5		
		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION							



- NOTES: UNLESS OTHERWISE SPECIFIED
1. TOLERANCES: LINEAR ± 0.10
ANGULAR $\pm 3^\circ$
 2. ALL DRAFT WITHIN TOLERANCE.
 3. MAX RADII ON ALL CORNERS SHOWN SHARP: 0.10
 4. MAX FLASH PERMISSIBLE: 0.1
 5. EJECTOR PIN MARKS PERMISSIBLE IF FLUSH TO 0.25 BELOW SURFACE.
 6. MATERIAL: HOUSING/FINGER SPECIFICATION ENGINEERED FOR MATERIAL WITH THE FOLLOWING PROPERTIES:
A. FLEXURAL MODULUS = 4,500 TO 9,400 MPa
PER ASTM TEST D790
B. ELONGATION AT YIELD = 2.3% OR BETTER
PER ASTM TEST D638 TYPE V
 7. CAVITY SPEC FOR USE ONLY WITH MOLEX RECEPTACLE TERMINAL PART NUMBERS SPECIFIED ELSEWHERE ON THIS DRAWING

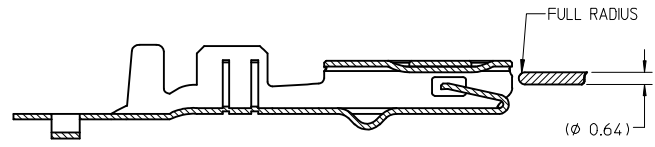
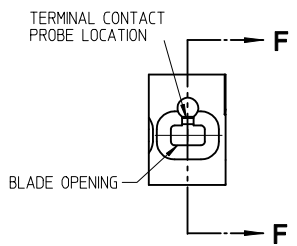


DETAIL Z
SCALE 20:1



SECTION F-F

RECEPTACLE CAVITY ASSEMBLED VIEWS
FOR SMALL POLARIZATION RIB APPLICATIONS
FIG. 1



SECTION D-D
FOR LARGE POLARIZATION RIB APPLICATIONS
FIG. 2

PROBING DOWN THE THROAT MUST USE THIS TERMINAL PROBE

PROBE PIN DETAILS:
MANUFACTURER: LONE STAR INDUSTRIAL
PART NUMBER: LS054R-403-N-4.6
PIN DIAMETER: 0.025 IN (0.64mm)
TIP SHAPE: SPHERICAL
TEL: 915-779-7255

PREFERRED PROBING LOCATION IS NOT ON SPRING MEMBER

IF ELECTRICAL CONTINUITY PROBE TOUCHES SPRING MEMBER USE PROBING AS SHOWN IN FIG. 2

REV	DESCRIPTION	DATE	BY	APP
B1	ENTER DESCRIPTION	2009/08/18	L. PULLIAM	
	EC NO: JAU2010-0107	2009/08/19	A. DHIR	
	DRW:KFERGUSON	2009/08/19	B. MOSER	
	CHKD:A. DHIR	2009/08/20		
	APP:R. MOSER			

QUALITY SYMBOLS
▽=0
▽=0

GENERAL TOLERANCES (UNLESS SPECIFIED)	
mm	INCH
4 PLACES ± 0.10	± 0.004
3 PLACES ± 0.005	± 0.0002
2 PLACES ± 0.10	± 0.004
1 PLACE ± 0.3	± 0.012
ANGULAR ± 3 °	

DIMENSION STYLE	
MM ONLY	
DRAWN BY	DATE
L. PULLIAM	2005/06/21
CHECKED BY	DATE
A. DHIR	2005/06/21
APPROVED BY	DATE
B. MOSER	2005/06/22
MATERIAL NO.	SEE TABLE

SCALE	5:1
DESIGN UNITS	METRIC
THIRD ANGLE PROJECTION	
TITLE	
MX150 RECEPTACLE TERMINAL	
MOLEX INCORPORATED	
DOCUMENT NO.	SD-33012-002
SHEET NO.	4 OF 5

THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION

