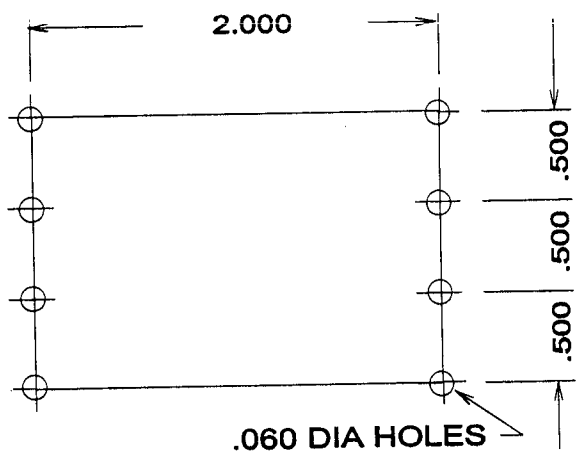
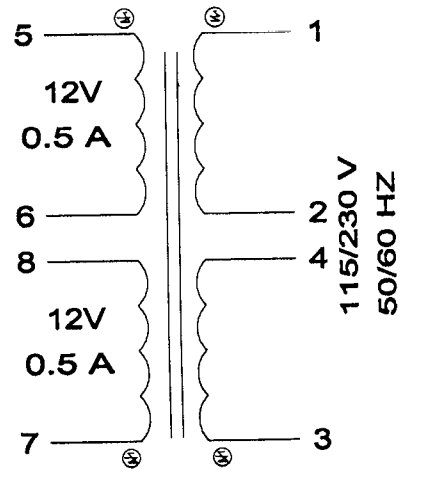
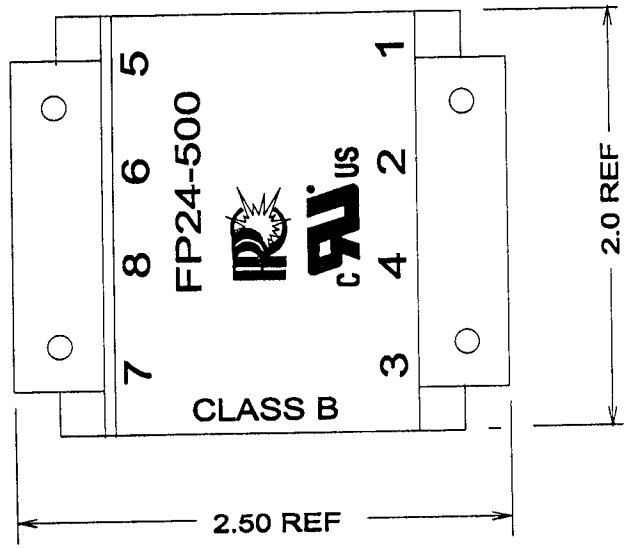
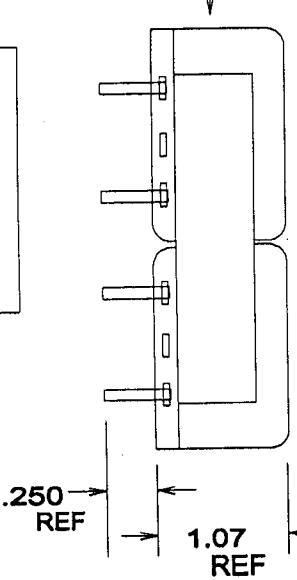


TOLERANCE UNLESS SPECIFIED = .XXX = +/- .005 .XX = +/- .015 FRACTIONS = +/- .032

FP24-500.DC2

EIA-17-Y YWW  
XXX B10



# PRODUCTION TESTS

TURN RATIO = 100%

DC RESISTANCE IN OHMS NOM	1-2 = 114 TO 140
	3-4 = 114 TO 140
	5-6 = 1.8 TO 2.3
	7-8 = 1.8 TO 2.2

MAX EXCITATION CURRENT = 22 MA  
 APPLY = 230V, 60 HZ, 1-4, TIE 2+3  
 1-2 = 3-4 = 114 TO 116 V  
 EACH SEC = 13.9 TO 14.5 V

HIPOT = 2000V PRI'S TO SEC'S  
 1500V PRI'S, SEC'S TO CORE  
 500V P-P, S-S

IMPREGNATION NOTES = PREHEAT 2 HRS  
 PINS TO BE FREE OF EPOXY

FINAL ASSEMBLY NOTES

METHOD 1 X 1

MARKING PRINTED WRAPPER  
 DATE CODE ON LABEL AS SHOWN ABOVE.

 PART NO.: FP24-500