

# IP4085CX4; IP4385CX4; IP4386CX4; IP4387CX4

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Integrated high-performance ESD-protection diodes to  
IEC61000-4-2, level 4

Rev. 01 — 26 March 2009

Product data sheet

## 1. Product profile

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### 1.1 General description

IP4085CX4, IP4385CX4, IP4386CX4 and IP4387CX4 are designed to protect appliances from destruction by either:

- ElectroStatic Discharges (ESD) of  $\pm 30$  kV, far exceeding IEC 61000-4-2 standard, level 4
- overvoltage
- wrong polarity

Each device has a single high-performance ESD-protection diode with the anode and cathode each connected to two solder balls. The IP4085CX4, IP4385CX4, IP4386CX4 and IP4387CX4 are fabricated using monolithic silicon technology in a Wafer-Level Chip-Scale Package (WLCSP) with a pitch of 0.4 mm (IP438xCX4) or 0.5 mm (IP4085CX4).

### 1.2 Features

- Pb-free, RoHS and Dark Green compliant
- Single integrated high-performance ESD-protection diode
- Surge immunity according to IEC 61000-4-5 (8/20  $\mu$ s) up to 60 A (IP4085CX4)
- ESD protection of >30 kV contact discharge, far exceeding IEC 61000-4-2 standard, level 4
- Small 2  $\times$  2 solder ball WLCSP package with 0.4 mm or 0.5 mm pitch

### 1.3 Applications

- General purpose ESD-protection such as for charger interfaces in:
  - ◆ Cellular and PCS mobile handsets
  - ◆ Cordless telephones
  - ◆ Wireless data (WAN/LAN) systems



## 2. Pinning information

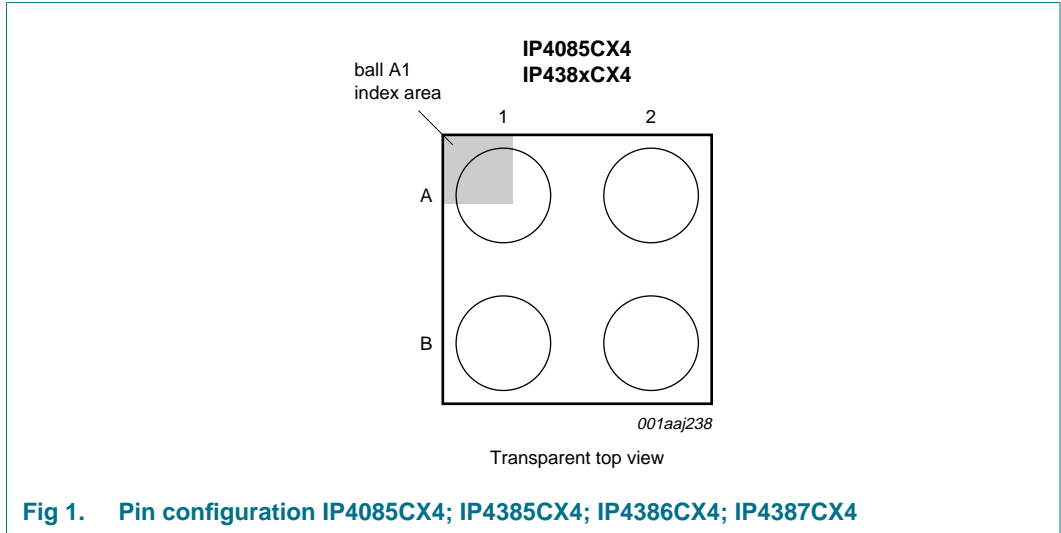


Fig 1. Pin configuration IP4085CX4; IP4385CX4; IP4386CX4; IP4387CX4

Table 1. Pinning

Pin	Description
A1 and A2	diode cathode
B1 and B2	diode anode

## 3. Ordering information

Table 2. Ordering information

Type number	Package		Version
	Name	Description	
IP4085CX4/LF	WLCSP4	wafer level chip-size package: 4 bumps; 0.91 × 0.91 × 0.65 mm	IP4085CX4/LF
IP4385CX4/LF	WLCSP4	wafer level chip-size package: 4 bumps; 0.76 × 0.76 × 0.61 mm	IP438xCX4/LF
IP4386CX4/LF	WLCSP4	wafer level chip-size package: 4 bumps; 0.76 × 0.76 × 0.61 mm	IP438xCX4/LF
IP4387CX4/LF	WLCSP4	wafer level chip-size package: 4 bumps; 0.76 × 0.76 × 0.61 mm	IP438xCX4/LF

## 4. Functional diagram

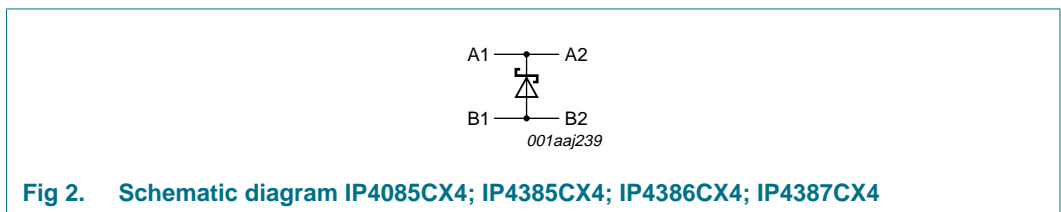


Fig 2. Schematic diagram IP4085CX4; IP4385CX4; IP4386CX4; IP4387CX4

## 5. Limiting values

**Table 3. Limiting values**

In accordance with the Absolute Maximum Rating System (IEC 60134).

Symbol	Parameter	Conditions	Min	Max	Unit
V <sub>CC</sub>	supply voltage	IP4085CX4/LF; IP4386CX4/LF	-0.5	+14	V
		IP4385CX4/LF	-0.5	+5.5	V
		IP4387CX4/LF	-0.5	+8.0	V
V <sub>ESD</sub>	electrostatic discharge voltage	all pins to ground			
		contact discharge	[1] -30	+30	kV
		air discharge	[1] -15	+15	kV
		IEC 61000-4-2, level 4; all pins to ground			
		contact discharge	-8	+8	kV
		air discharge	-15	+15	kV
I <sub>PP</sub>	peak pulse current	IEC 61000-4-5; t <sub>p</sub> = 8/20 μs			
		IP4085CX4	60	-	A
		IP4385CX4; IP4387CX4	33	-	A
		IP4386CX4	28	-	A
I <sub>FSM</sub>	non-repetitive peak forward current	10 pulses; 1 pulse per second			
		IP4085CX4; IP4386CX4; t <sub>p</sub> = 2 ms	10	-	A
		IP4085CX4; IP4386CX4; t <sub>p</sub> = 5 ms	8.5	-	A
		IP4085CX4; IP4386CX4; t <sub>p</sub> = 100 ms	3.5	-	A
		IP4385CX4; IP4387CX4; t <sub>p</sub> = 2 ms	11	-	A
		IP4385CX4; IP4387CX4; t <sub>p</sub> = 5 ms	9	-	A
		IP4385CX4; IP4387CX4; t <sub>p</sub> = 100 ms	5	-	A
P <sub>tot</sub>	total power dissipation	forward conducting	[2]		
		IP4085CX4	[3] -	1	W
		IP4385CX4; IP4386CX4; IP4387CX4	[3] -	0.7	W

**Table 3. Limiting values ...continued**

In accordance with the Absolute Maximum Rating System (IEC 60134).

Symbol	Parameter	Conditions	Min	Max	Unit
T <sub>stg</sub>	storage temperature		-55	+150	°C
T <sub>reflow(peak)</sub>	peak reflow temperature	10 s maximum	-	260	°C
T <sub>amb</sub>	ambient temperature		-30	+85	°C

- [1] Device tested with over 1000 pulses of ±30 kV contact discharges, according to the IEC 61000-4-2 model.
- [2] Severe self-heating demands a heat-dissipation optimized PCB to prevent the device from de-soldering. For ambient temperatures above 50 °C, the guaranteed life time is 48 hours at 0.7 W, assuming R<sub>th</sub> to be 130 K/W as specified in [Table 4](#).
- [3] Permanent operation at maximum power dissipation and above maximum junction temperature will result in a reduced life time.

## 6. Thermal characteristics

**Table 4. Thermal characteristics**

Symbol	Parameter	Conditions	Typ	Unit
R <sub>th(j-a)</sub>	thermal resistance from junction to ambient	on a 2-layer PCB	-	
		IP4085CX4; IP4385CX4; IP4386CX4; IP4387CX4	[1] 130	K/W

- [1] Depends on details of layout.

## 7. Characteristics

**Table 5. Electrical characteristics**T<sub>amb</sub> = 25 °C; unless otherwise specified.

Symbol	Parameter	Conditions	Min	Typ	Max	Unit	
V <sub>BR</sub>	breakdown voltage	I <sub>R</sub> = 15 mA					
		IP4085CX4; IP4386CX4	16	-	-	V	
		IP4385CX4	7.0	-	-	V	
		IP4387CX4	10	-	-	V	
V <sub>CL(trt)</sub>	transient clamping voltage	I <sub>R</sub> = 1 A; T <sub>amb</sub> ≤ 85 °C at surge peak pulse according to IEC 61000-4-5					
		IP4085CX4	-	-	20.0	V	
		IP4385CX4	-	-	10.0	V	
		IP4386CX4	-	-	20.0	V	
		IP4387CX4	-	-	13.0	V	
I <sub>LR</sub>	reverse leakage current						
		IP4085CX4; IP4385CX4	V <sub>R</sub> = +5.0 V	-	-	200	nA
		IP4386CX4	V <sub>R</sub> = +14.0 V	-	-	200	nA
		IP4387CX4	V <sub>R</sub> = +8.0 V	-	-	800	nA

**Table 5. Electrical characteristics ...continued**

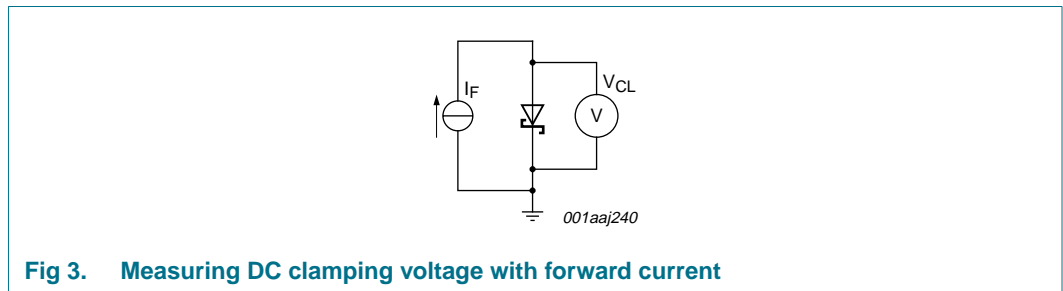
$T_{amb} = 25\text{ }^{\circ}\text{C}$ ; unless otherwise specified.

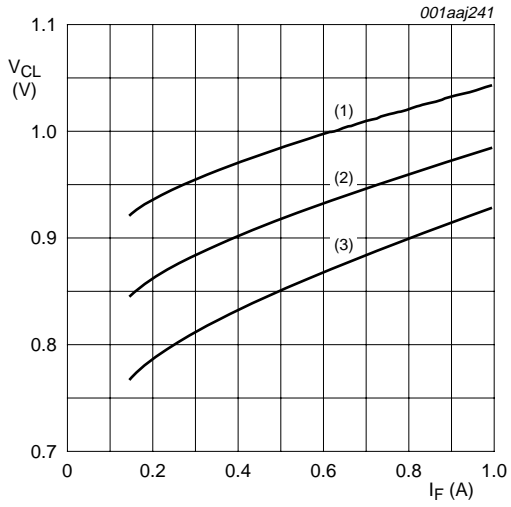
Symbol	Parameter	Conditions	Min	Typ	Max	Unit
$C_d$	diode capacitance	DC bias $V_R = 0\text{ V}$ ; $f = 1\text{ MHz}$				
	IP4085CX4		-	180	-	pF
	IP4385CX4		-	450	-	pF
	IP4386CX4		-	160	-	pF
	IP4387CX4		-	290	-	pF
$V_{Fd}$	diode forward voltage	$I_F = 850\text{ mA}$				
	IP4085CX4	$T_{amb} \geq +25\text{ }^{\circ}\text{C}$	-	-	1.15	V
		$-30\text{ }^{\circ}\text{C} \leq T_{amb} \leq +85\text{ }^{\circ}\text{C}$	-	-	1.3	V
	IP4385CX4	$T_{amb} \geq +25\text{ }^{\circ}\text{C}$	-	-	1.0	V
		$-30\text{ }^{\circ}\text{C} \leq T_{amb} \leq +85\text{ }^{\circ}\text{C}$	-	-	1.1	V
	IP4386CX4	$T_{amb} \geq +25\text{ }^{\circ}\text{C}$	-	-	1.15	V
		$-30\text{ }^{\circ}\text{C} \leq T_{amb} \leq +85\text{ }^{\circ}\text{C}$	-	-	1.3	V
	IP4387CX4	$T_{amb} \geq +25\text{ }^{\circ}\text{C}$	-	-	1.10	V
$-30\text{ }^{\circ}\text{C} \leq T_{amb} \leq +85\text{ }^{\circ}\text{C}$		-	-	1.25	V	

## 8. Application information

### 8.1 Forward current DC clamping voltage

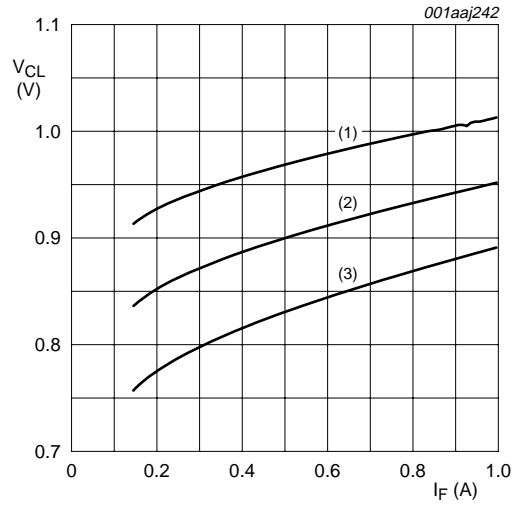
The forward current DC clamping voltage is of interest when protecting circuits from voltage sources with the wrong polarity. [Figure 3](#) shows the basic measurement setup.





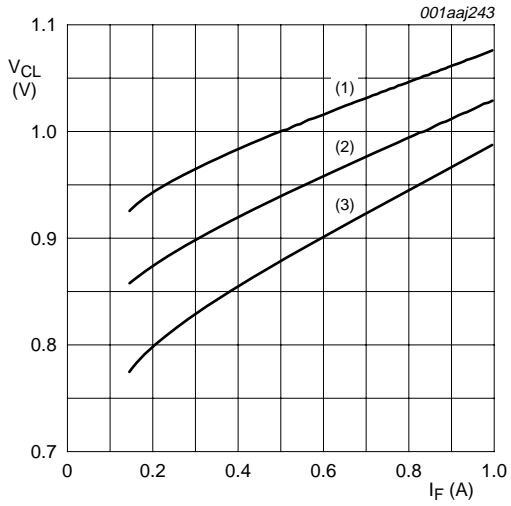
- (1)  $T_{amb} = +25\text{ °C}$ .
- (2)  $T_{amb} = +85\text{ °C}$ .
- (3)  $T_{amb} = -30\text{ °C}$ .

**Fig 4. DC clamping voltage as a function of forward current; IP4085CX4**



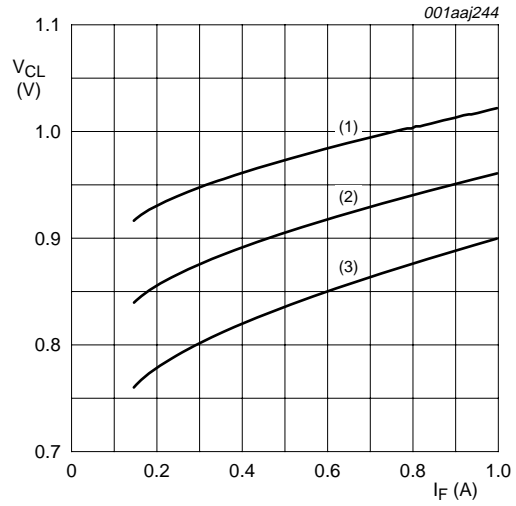
- (1)  $T_{amb} = +25\text{ °C}$ .
- (2)  $T_{amb} = +85\text{ °C}$ .
- (3)  $T_{amb} = -30\text{ °C}$ .

**Fig 5. DC clamping voltage as a function of forward current; IP4385CX4**



- (1)  $T_{amb} = +25\text{ °C}$ .
- (2)  $T_{amb} = +85\text{ °C}$ .
- (3)  $T_{amb} = -30\text{ °C}$ .

**Fig 6. DC clamping voltage as a function of forward current; IP4386CX4**



- (1)  $T_{amb} = +25\text{ °C}$ .
- (2)  $T_{amb} = +85\text{ °C}$ .
- (3)  $T_{amb} = -30\text{ °C}$ .

**Fig 7. DC clamping voltage as a function of forward current; IP4387CX4**

### 8.2 Peak clamping voltage

The peak clamping voltage for forward and reverse current pulses of 8/20  $\mu\text{s}$  (IEC 61000-4-5) is significant when protecting circuits from power surges due to voltage discharges. The current pulse shape over time is shown in [Figure 9](#). The basic measurement setup for forward current and reverse current pulses respectively are shown in [Figure 8](#) and [Figure 14](#).

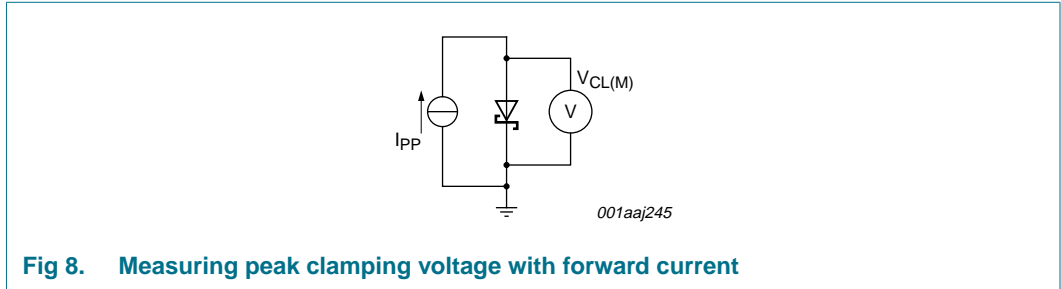


Fig 8. Measuring peak clamping voltage with forward current

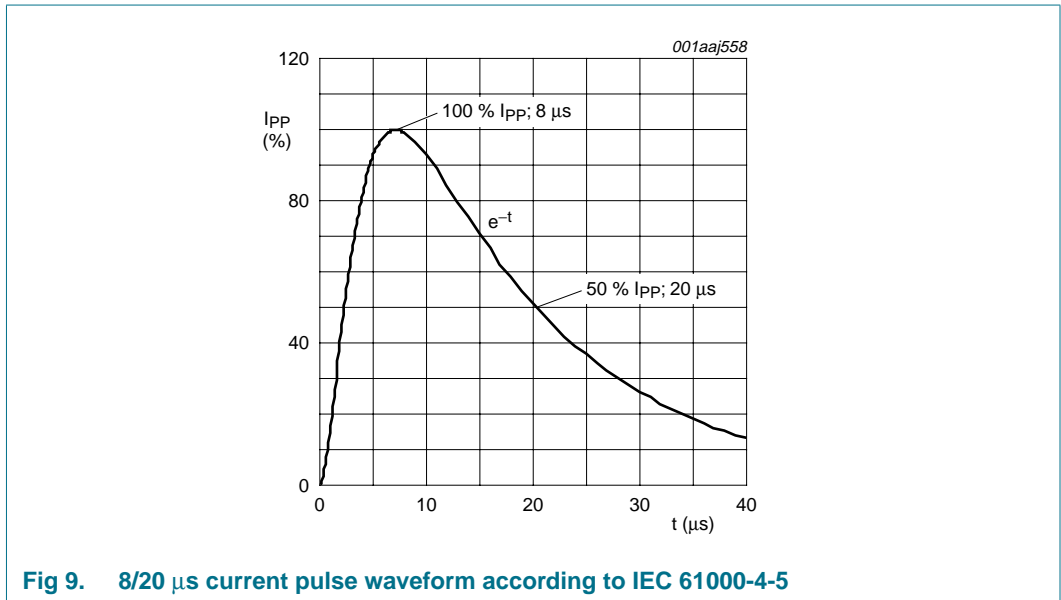
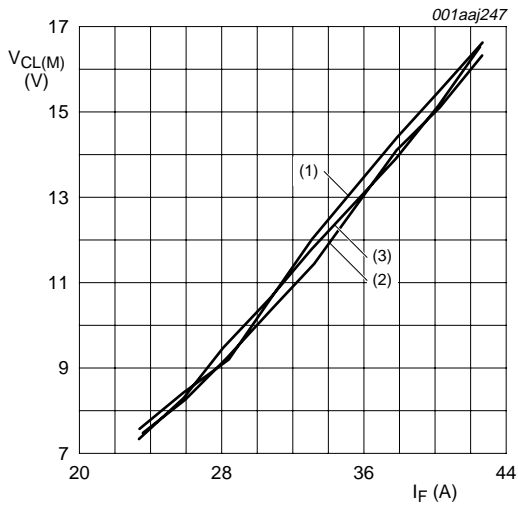
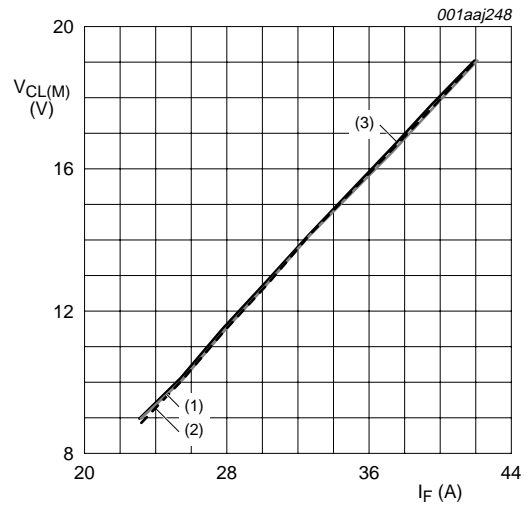


Fig 9. 8/20  $\mu\text{s}$  current pulse waveform according to IEC 61000-4-5



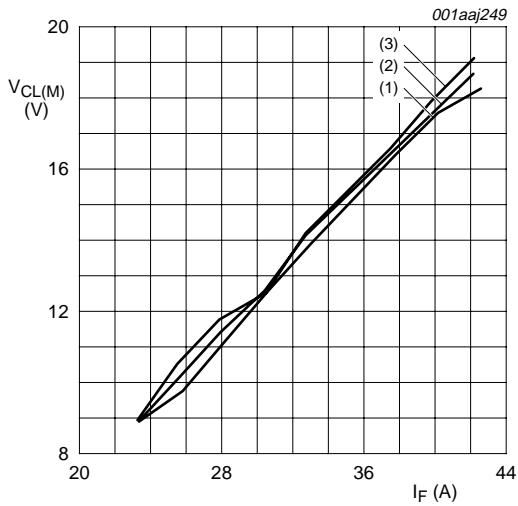
- (1)  $T_{amb} = +25\text{ }^{\circ}\text{C}$ .
- (2)  $T_{amb} = +85\text{ }^{\circ}\text{C}$ .
- (3)  $T_{amb} = -30\text{ }^{\circ}\text{C}$ .

**Fig 10. Peak clamping voltage as a function of forward current; IP4085CX4**



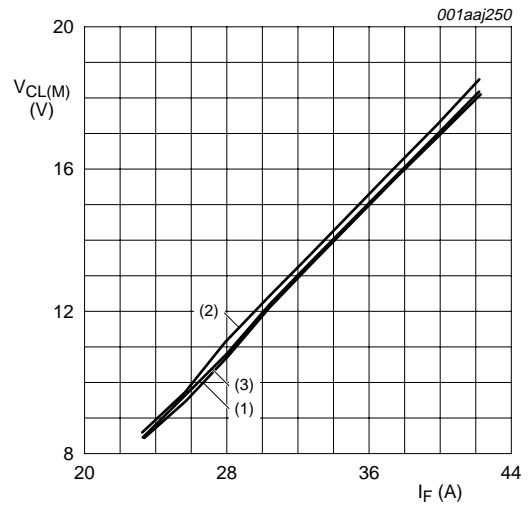
- (1)  $T_{amb} = +25\text{ }^{\circ}\text{C}$ .
- (2)  $T_{amb} = +85\text{ }^{\circ}\text{C}$ .
- (3)  $T_{amb} = -30\text{ }^{\circ}\text{C}$ .

**Fig 11. Peak clamping voltage as a function of forward current; IP4385CX4**



- (1)  $T_{amb} = +25\text{ }^{\circ}\text{C}$ .
- (2)  $T_{amb} = +85\text{ }^{\circ}\text{C}$ .
- (3)  $T_{amb} = -30\text{ }^{\circ}\text{C}$ .

**Fig 12. Peak clamping voltage as a function of forward current; IP4386CX4**



- (1)  $T_{amb} = +25\text{ }^{\circ}\text{C}$ .
- (2)  $T_{amb} = +85\text{ }^{\circ}\text{C}$ .
- (3)  $T_{amb} = -30\text{ }^{\circ}\text{C}$ .

**Fig 13. Peak clamping voltage as a function of forward current; IP4387CX4**



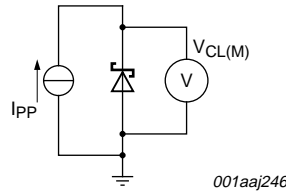
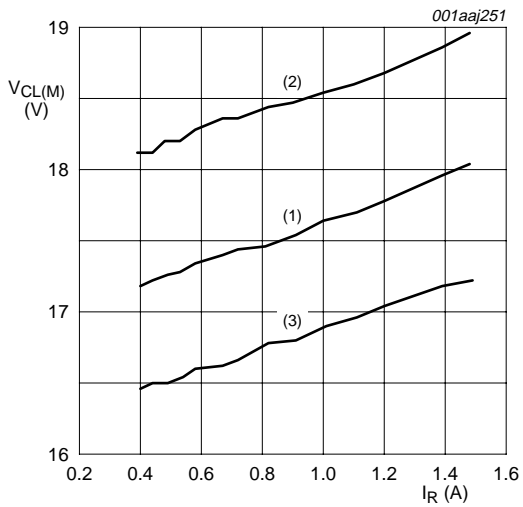
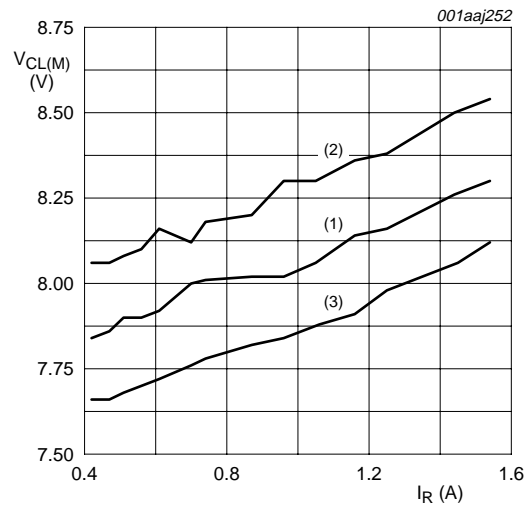


Fig 14. Measuring peak clamping voltage with reverse current



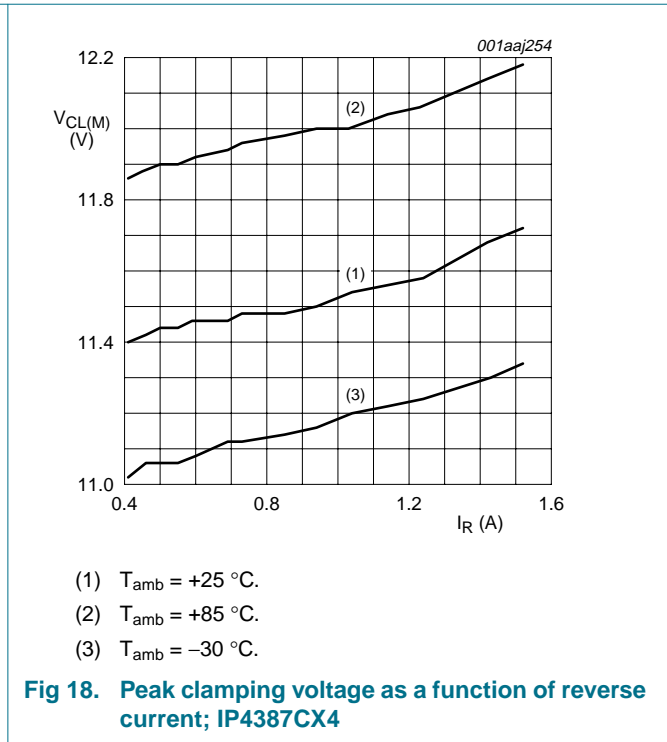
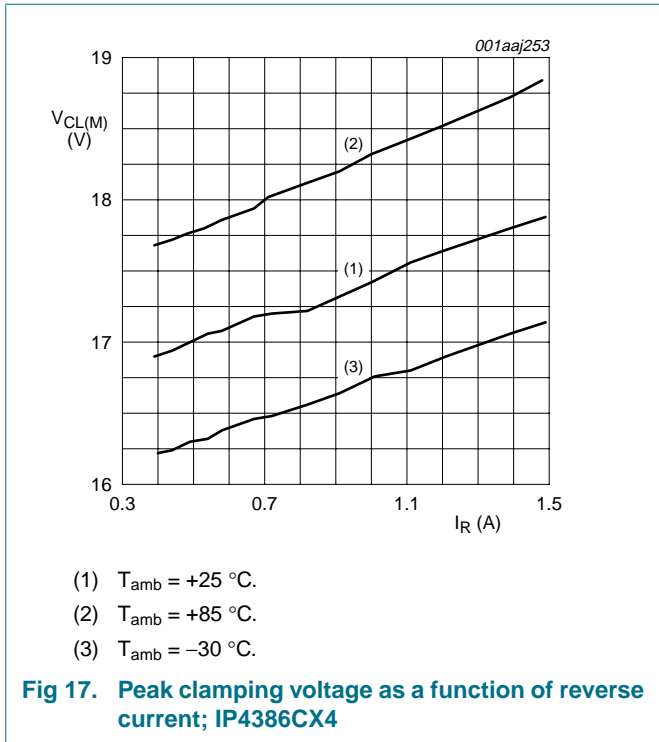
- (1)  $T_{amb} = +25\text{ }^{\circ}\text{C}$ .
- (2)  $T_{amb} = +85\text{ }^{\circ}\text{C}$ .
- (3)  $T_{amb} = -30\text{ }^{\circ}\text{C}$ .

Fig 15. Peak clamping voltage as a function of reverse current; IP4085CX4



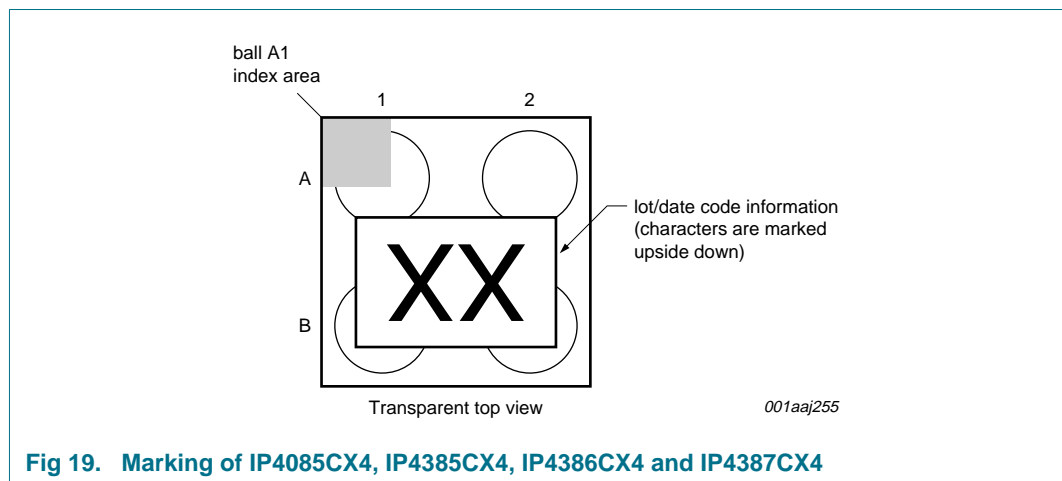
- (1)  $T_{amb} = +25\text{ }^{\circ}\text{C}$ .
- (2)  $T_{amb} = +85\text{ }^{\circ}\text{C}$ .
- (3)  $T_{amb} = -30\text{ }^{\circ}\text{C}$ .

Fig 16. Peak clamping voltage as a function of reverse current; IP4385CX4



**Remark:** Measurements done on a heat-dissipation optimized PCB with massive copper area under the DUT.

## 9. Marking



10. Package outline

WLCSP4: wafer level chip-size package; 4 bumps; 0.91 x 0.91 x 0.65 mm

IP4085CX4/LF

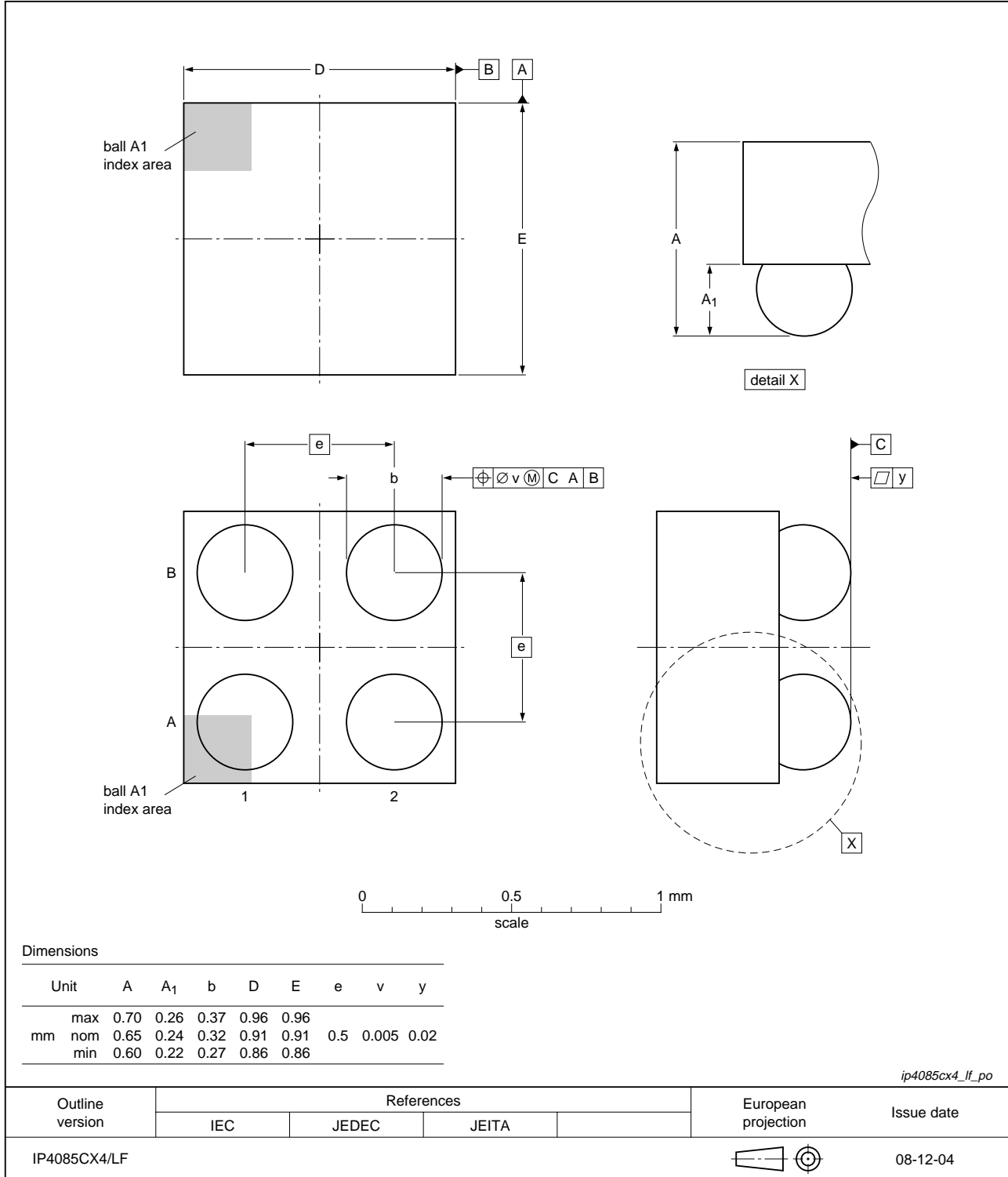


Fig 20. Package outline IP4085CX4/LF (WLCSP4)

WLCSP4: wafer level chip-size package; 4 bumps; 0.76 x 0.76 x 0.61 mm

IP438xCX4/LF

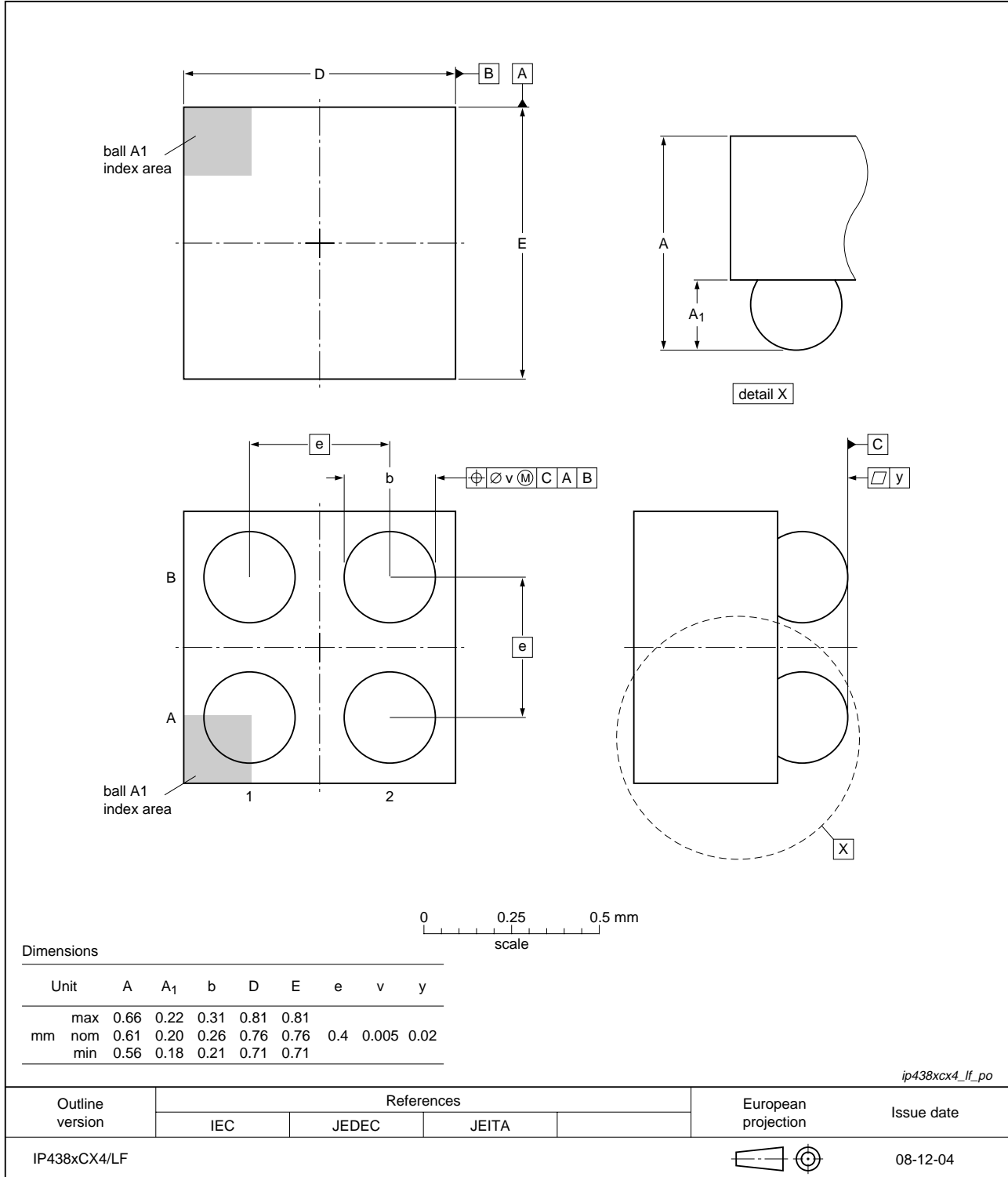


Fig 21. Package outline IP438xCX4/LF (WLCSP4)

## 11. Design and assembly recommendations

### 11.1 PCB design guidelines

For optimum performance it is recommended to use a Non-Solder Mask PCB Design (NSMD), also known as a copper-defined design, incorporating laser-drilled micro-vias connecting the ground pads to a buried ground-plane layer. This results in the lowest possible ground inductance and provides the best high frequency and ESD performance. For this case, refer to [Table 6](#) for the recommended PCB design parameters.

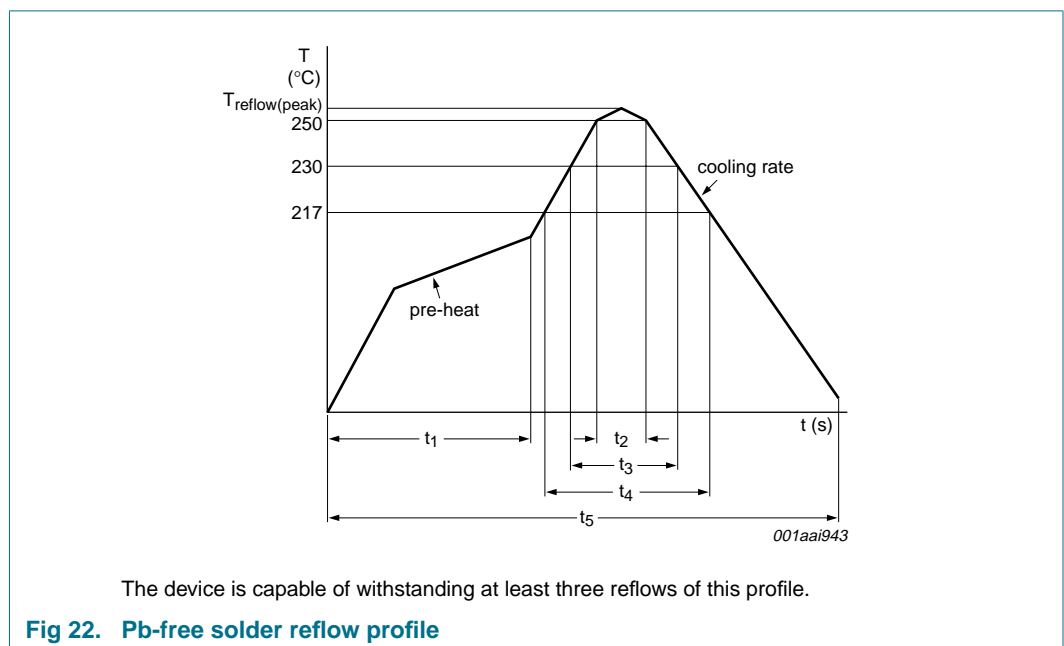
**Table 6. Recommended PCB design parameters**

Parameter	Value or Specification
PCB pad diameter	200 μm
Micro-via diameter	100 μm (0.004 inch)
Solder mask aperture diameter	370 μm
Copper thickness	20 μm to 40 μm
Copper finish	AuNi
PCB material	FR4

### 11.2 PCB assembly guidelines for Pb-free soldering

**Table 7. Assembly recommendations**

Parameter	Value or Specification
Solder screen aperture diameter	330 μm
Solder screen thickness	100 μm (0.004 inch)
Solder paste: Pb-free	SnAg (3 % to 4 %) Cu (0.5 % to 0.9 %)
Solder/flux ratio	50/50
Solder reflow profile	see <a href="#">Figure 22</a>



**Table 8. Reflow soldering process characteristics**

Symbol	Parameter	Conditions	Min	Typ	Max	Unit
$T_{\text{reflow(peak)}}$	peak reflow temperature		230	-	260	°C
$t_1$	time 1	soak time	60	-	180	s
$t_2$	time 2	time during $T \geq 250$ °C	-	-	30	s
$t_3$	time 3	time during $T \geq 230$ °C	10	-	50	s
$t_4$	time 4	time during $T > 217$ °C	30	-	150	s
$t_5$	time 5		-	-	540	s
dT/dt	rate of change of temperature	cooling rate	-	-	-6	°C/s
		pre-heat	2.5	-	4.0	°C/s

## 12. Abbreviations

**Table 9. Abbreviations**

Acronym	Description
DUT	Device Under Test
FR4	Flame Retard 4
LAN	Local Area Network
PCB	Printed-Circuit Board
PCS	Personal Communication System
RoHS	Restriction of Hazardous Substances
WAN	Wide Area Network
WLCSP	Wafer-Level Chip-Scale Package

## 13. Revision history

**Table 10. Revision history**

Document ID	Release date	Data sheet status	Change notice	Supersedes
IP4085_4385_4386_4387_CX4_1	20090326	Product data sheet	-	-

## 14. Legal information

### 14.1 Data sheet status

Document status <sup>[1][2]</sup>	Product status <sup>[3]</sup>	Definition
Objective [short] data sheet	Development	This document contains data from the objective specification for product development.
Preliminary [short] data sheet	Qualification	This document contains data from the preliminary specification.
Product [short] data sheet	Production	This document contains the product specification.

[1] Please consult the most recently issued document before initiating or completing a design.

[2] The term 'short data sheet' is explained in section "Definitions".

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