# NEC 

## 36 cm （14．1 type）， $1024 \quad 788$ pixels， FULL－COLOR，MULTI－SCAN FUNCTION INCORPORATED BACKLIGHT WITH INVERTER

## DESCRIPTION

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 silicon TFT attached to each signal electrode，a driving circuit and a backlight．NL10276AC28－01E has a built－in backlight with inverter．
The 36 cm diagonal display area contains 1024768 pixels and can display full－color（more than 16 million colors simultaneously）．
NL1276AC28－01E is a sucessor model of NL10276AC28－01．

## FEATURES

－High luminance and Low reflection
－Analog RGB signals
－Contrast and brightness control function
－Multi－scan function：e．g．，XGA，SVGA，VGA，VGA－TEXT，PC－9801，MAC
－Incorporated edge－light type backlight with inverter（Two long life CCFLs per lamp holder）
－Replaceable lamp holder（Part number：141LHS08）

## APPLICATIONS

－Engineering workstation（EWS），Desk－top type of PC
－Display terminals for control system
－Monitors for process controller


## STRUCTURE AND FUNCTIONS

A color TFT (thin film transistor) LCD module is comprised of a TFT liquid crystal panel structure, LSIs for driving the TFT array, and a backlight assembly. The TFT panel structure is created by sandwiching liquid crystal material in the narrow gap between a TFT array glass substrate and a color filter glass substrate. After the driver LSIs are connected to the panel, the backlight assembly is attached to the backside of the panel.
RGB (red, green, blue) data signals from a source system is modulated into a form suitable for active matrix addressing by the onboard signal processor and sent to the driver LSIs which in turn addresses the individual TFT cells.
Acting as an electro-optical switch, each TFT cell regulates light transmission from the backlight assembly when activated by the data source. By regulating the amount of light passing through the array of red, green, and blue dots, color images are created with clarity.

| OUTLINE OF CHARACTERISTICS (at room temperature) |  |
| :--- | :--- |
| Display area | $285.696(\mathrm{H}) \quad 214.272(\mathrm{~V}) \mathrm{mm}$ |
| Drive system | a-Si TFT active matrix |
| Display colors | Full-color |
| Number of pixels | $1024 \quad 768$ |
| Pixel arrangement | RGB vertical stripe |
| Pixel pitch | $0.279(\mathrm{H}) \quad 0.279(\mathrm{~V}) \mathrm{mm}$ |
| Module size | $330.0(\mathrm{H}) \quad 255.0$ (V) 19.0 typ. (D) mm |
| Weight | 1220 g (typ.) |
| Contrast ratio | $150: 1$ (typ.) |

Viewing angle (more than the contrast ratio of 10:1)

- Horizontal : $50^{\circ}$ (typ., left side, right side)
- Vertical : $20^{\circ}$ (typ., up side), $35^{\circ}$ (typ., down side)

Designed viewing direction

- Wider viewing angle with contrast ratio : down side (6 o'clock)
- Wider viewing angle without image reversal: up side (12 o'clock)
- Optimum grayscale ( = 2.2) : $0^{\circ}$ (typ.)

Polarizer hardness
Color gamut
Response time
Luminance
Signal system
Supply voltage
Backlight

Power consumption 15 W (typ. )

## block diagram



Note Neither GND nor GNDB is connected to the Frame.

## SPECIFICATIONS

## GENERAL SPECIFICATIONS

| Item | Contents | Unit |
| :--- | :---: | :---: |
| Module size | $330.0 \pm 0.5(\mathrm{H}) \quad 255.0 \pm 0.5(\mathrm{~V}) \quad 20.5(\mathrm{max})(\mathrm{D})$ | mm |
| Display area | $285.696(\mathrm{H}) \quad 214.272(\mathrm{~V})$ | mm |
| Number of dots | $1024 \quad 3(\mathrm{H}) \quad 768(\mathrm{~V})$ | dots |
| Pixel pitch | $0.279(\mathrm{H}) \quad 0.279(\mathrm{~V})$ | mm |
| Dot pitch | $0.093(\mathrm{H}) \quad 0.279(\mathrm{~V})$ | mm |
| Pixel arrangement | RGB (Red, Green, Blue) vertical stripe | - |
| Display colors | full-color | color |
| Weight | 1300 (max.) | g |

## ABSOLUTE MAXIMUM RATINGS

| Parameter | Symbol | Ratings | Unit |  | arks |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Supply voltage | VDDB | -0.3 to +14 | V | $\mathrm{Ta}=25^{\circ} \mathrm{C}$ |  |
|  | VDD | -0.3 to +14 | V |  |  |
| Logic input voltage | Vin1 | -0.3 to +5.5 | V | $\begin{aligned} & \mathrm{Ta}=25^{\circ} \mathrm{C} \\ & \mathrm{VDD}=12 \mathrm{~V} \end{aligned}$ |  |
| R, G, B input voltage | Vin2 | -6.0 to +6.0 | V |  |  |
| CLK input voltage | Vin3 | -7.0 to +7.0 | V |  |  |
| BRTL input voltage | Vin4 | -0.3 to +1.5 | V |  |  |
| Storage temp. | Tst | -20 to +60 | ${ }^{\circ} \mathrm{C}$ |  |  |
| Operating temp. | Top | 0 to +50 | ${ }^{\circ} \mathrm{C}$ | Module surface | Note |
| Humidity (no condensation) | $\leqq 95 \%$ relative humidity |  |  | $\mathrm{Ta} \leqq 40^{\circ} \mathrm{C}$ |  |
|  | $\leqq 85 \%$ relative humidity |  |  | $40<\mathrm{Ta} \leqq 50^{\circ} \mathrm{C}$ |  |
|  | Absolute humidity shall not exceed $\mathrm{Ta}=50^{\circ} \mathrm{C}$, $85 \%$ relative humidity level. |  |  | $\mathrm{Ta}>50^{\circ} \mathrm{C}$ |  |

Note Measured at the LCD panel

## ELECTRICAL CHARACTERISTICS

## (1) Logic, LCD driving, Backlight

$\left(\mathrm{Ta}=25^{\circ} \mathrm{C}\right)$

| Item | Symbol | Min. | Typ. | Max. | Unit | Remarks |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Supply voltage | VDDB | 11.4 | 12.0 | 12.6 | V | for backlight |
|  | VDD | 11.4 | 12.0 | 12.6 | V | for Logic and LCD driving |
| Logic input " L " voltage 1 | ViL1 | 0 | - | 0.6 | V | for BRTP |
| Logic input " H " voltage 1 | ViH1 | 4.5 | - | 5.25 | V |  |
| Logic input "L" voltage 2 | ViL2 | 0 | - | 0.8 | V | for Logic except BRTP |
| Logic input " H " voltage 2 | ViH2 | 2.2 | - | 5.25 | V |  |
| CLK input voltage | ViCLK | 0.6 | - | 1.0 | Vp-p | for CLK |
| CLK DC input level | ViDCCLK | -4.5 | - | +4.5 | V |  |
| Logic input " L " current 1 | liL1 | -10 | - | - | A | for HS and VS |
| Logic input "H" current 1 | liH1 | - | - | 160 | A |  |
| Logic input " L " current 2 | liL2 | -1400 | - | - | A | for CNTSEL, CPSEL, POWC, ADJSEL |
| Logic input "H" current 2 | liH2 | - | - | 10 | A |  |
| Logic input "L" current 3 | liL3 | -1.0 | - | - | mA | for ACA |
| Logic input "H" current 3 | liH3 | - | - | 0.8 | mA |  |
| Logic input " L " current 4 | liL4 | -1.0 | - | - | mA | for BRTC, BRTLC, ACA, POSEL, BRTP |
| Logic input "H" current 4 | liH4 | - | - | 10 | A |  |
| Logic input "L" current 5 | liL5 | -10 | - | - | A | for Logic except above input |
| Logic input "H" current 5 | liH5 | - | - | 10 | A |  |
| Supply current Note | IDDB | - | 700 | 900 | mA | $\mathrm{VDDB}=12.0 \mathrm{~V}$ (Max. luminance) |
|  | IDD | - | 530 | 800 | mA | $\mathrm{VDD}=12.0 \mathrm{~V}$ |

Note Dot - checkered pattern

## (2) CLK input equivalent circuit



## (3) Video signal ( $\mathrm{R}, \mathrm{G}, \mathrm{B}$ ) input

$\left(\mathrm{Ta}=25^{\circ} \mathrm{C}\right)$

| Item | Min. | Typ. | Max. | Unit | Remarks |
| :--- | :---: | :---: | :---: | :---: | :---: |
| Maximum amplitude (white - black) | 0 <br> (black) | 0.7 <br> (white) | 0.9 | Vp-p | Need to adjust the contrast in case of <br> $>0.7 \mathrm{Vp}-\mathrm{p}$ |
| DC input level (black) | -3.5 | - | +3.5 | V |  |

## POWER SUPPLY

## (1) Supply Sequence



Note Synchronous signal, Control signals and CLK

## CAUTION

Wrong power sequence may damage to the module.
(a) Logic signals (synchronous signals and control signals) should be " 0 " voltage $(\mathrm{V})$, when VDD is not input. If higher than 0.3 V is input to signal lines, the internal circuit will be damaged.
(b) LCD module will shut down the power supply of driving voltage to LCD panel internally, when one of CLK, Hsync, and Vsync, DE (at DE mode) is not input more than 90 ms typically. As the display data are unstable in this period, the display is disordered. But the backlight works correctly event this period. So the backlight ON/OFF should be controlled by BRTC signal.
(c) The ON/OFF switching of backlight while logic signals are supplied. The backlight power supply (VDDB) is not related to the power supply sequence. However, unstable data will be displayed when the backlight power is turned ON/OFF with no logic signals.
(d) Keep POWC signal "L" more than 200 ms after the power supply (VDD) is input, if POWC signal is controlled.
(e) Analog RGB input are independent from this power supply sequence.
(f) The power supply of backlight VDDB should be the rated voltage witin 80 ms after turn-on. Otherwise, the protection circuit makes the backlight turn off.

## (2) Ripple of supply voltage

Please note that the ripple at the input connector of the module should be within the values shown below. If the ripple would be beyond these values, the noise might appear on the screen.

|  | VDD <br> (for Logic and LCD driver) | VDDB <br> (for Backlight) |
| :--- | :---: | :---: |
| Acceptable range | $<100 \mathrm{mVp}-\mathrm{p}$ | $<200 \mathrm{mVp}-\mathrm{p}$ |

Note A coaxial cable shield should be connected with GND.
Example of rhe power supply connection
(a) Separate power supply

(b) Put filters


## (3) Inverter Current Waveform

In the luminance control mode, the rush current below flows into the inverter of the module. The duty cycle varies from 100\% through 30\% depending on the luminance control level. This might cause the noise on the screen.

Please evaluate the appropriate value of the capacitor in the filter to eliminate the noise.


## INTERFACE PIN CONNECTION

(1) CN 1

Part No. : MRF03-6R-SMT
Adaptable socket : MRF03-2 6P-1.27 (For cable type) or MRF03-6PR-SMT (For board to board type)
Supplier : HIROSE ELECTRIC CO.,LTD. (coaxial type)

Coaxial cable : UL20537PF75VLAS
Supplier : HITACHI CO., LTD.

Note A coaxial cable shield should be connected with GND.

| Pin No. | Symbol | Pin No. | Symbol |
| :---: | :---: | :---: | :---: |
| 1 | B | 4 | VS |
| 2 | G | 5 | HS/CS |
| 3 | R | 6 v | CLK |

Figure from socket view

|  |  |  |  |  | $\boldsymbol{v}$ |
| :--- | :--- | :--- | :--- | :--- | :--- |
| 1 | 2 | $\cdot$ | $\cdot$ | 5 | 6 |

(2) CN3

Part No. : IL-Z-15PL1-SMTY
Adaptable socket : IL-Z-15S-S125C3
Supplier : Japan Aviation Electronics Industry Limited (JAE)

| Pin No. | Symbol | Pin No. | Symbol |
| :---: | :---: | :---: | :---: |
| 1 | VDD | 9 | GND |
| 2 | VDD | 10 | CNTCLK |
| 3 | GND | 11 | CPSEL |
| 4 | GND | 12 | GND |
| 5 | POWC | 13 | GND |
| 6 | CNTSEL | 14 | N.C. |
| 7 | CNTDAT | $15 \mathbf{~}$ | GND |
| 8 | CNTSTB |  |  |

Figure from socket view

Note N.C. (No connection) should be open.
(3) CN4

Part No. : DF14A-20P-1.25H
Adaptable socket: DF14-20S-1.25C
Supplier
: HIROSE ELECTRONIC CO., LTD

| Pin No. | Symbol | Pin No. | Symbol |
| :---: | :---: | :---: | :---: |
| 1 | GND | 11 | ADJSEL |
| 2 | OSDENI | 12 | N.C. |
| 3 | GND | 13 | CNTSTB2 |
| 4 | OSDBI | 14 | GND |
| 5 | GND | 15 | N.C. |
| 6 | OSDGI | 16 | GND |
| 7 | GND | 17 | N.C. |
| 8 | OSDRI | 18 | N.C. |
| 9 | GND | 19 | N.C. |
| 10 | N.C. | 20 | N.C. |

Figure from socket view


Note N.C. (No connection) should be open.
(4) CN201

Part No. : IL-Z-11PL1-SMTY
Adaptable socket : IL-Z-11S-S125C3
Supplier : Japan Aviation Electronics Industry Limited (JAE)

| Pin No. | Symbol | Pin No. | Symbol |
| :---: | :---: | :---: | :---: |
| 1 | VDDB | 7 | ACA |
| 2 | VDDB | 8 | BRTC |
| 3 | VDDB | 9 | BRTH |
| 4 | GNDB | 10 | BRTL |
| 5 | GNDB | $11 \checkmark$ | N.C. |
| 6 | GNDB |  |  |

Figure from socket view


Note N.C. (No connection) should be open.
(5) CN202

Part No. : IL-Z-9PL-SMTY
Adaptable socket : IL-Z-9S-S125C3
Supplier
: Japan Aviation Electronics Industry Limited (JAE)

| Pin No. | Symbol | Pin No. | Symbol |
| :---: | :---: | :---: | :---: |
| 1 | GNDB | 6 | BRTL |
| 2 | GNDB | 7 | BRTP |
| 3 | ACA | 8 | GNDB |
| 4 | BRTC | 9 V | PWSEL |
| 5 | BRTH |  |  |

Figure from socket view

Note N.C. (No connection) should be open.
Caution: Use one of CN201 or CN202.
Rear view


## PIN FUNCTION

| Symbol | I/O | Logic |  |
| :--- | :---: | :---: | :--- |
| CLK | Input | Negative | Dot clock input. (ECL level) This timing-signal is for display data. |
| HS/CS | Input | Negative | Horizontal synchronous signal input (TTL level) |$|$| VS | Input | Negative | Vertical synchronous signal input (TTL level) |
| :--- | :--- | :---: | :--- |
| R | Input | - | Red video signal input (0.7 Vp-p, 75 ) |
| G | Input | - | Green video signal input (0.7 Vp-p, 75 ) |

Notes 1. When POWC is "L" logic input signal is all " 0 V ". If input more than " 0.3 V ", inside circuits of the LCD module may be broken.
2 The frame ground, signal ground (GND) and backlight ground (GNDB) are not connected in the LCD module.
3 The power supply (VDDB) should rise the specific voltage within 80 ms , otherise, the protection circuit makes the backlight off.
[FUNCTION SELECT]

| Form | Terminal | How to adjust |  |
| :--- | :--- | :--- | :--- |
| BRTP signal <br> is "Valid" | PWSEL="L" | Luminance can be controlled by BRTP signal. <br> Refer to OUTSIDE CONTROL FOR LUMINANCE in detail. |  |
| BRTP signal <br> should be <br> "Open" | PWSEL="H" <br> or "L" | Resistor | Please connect BRTH and BRTL with the variable resistor discribed as follows. |
|  | Voltage | BRTH is "OV", and BRTL input voltage controls brightness. When BRTL input <br> voltage is"1V", the luminance becomes maximum. And when BRTL input voltage <br> is "OV', the luminance becomes minimum. |  |

Notes 1. The variable resistor for luminance control should be 10 k type, and zero point of the resistor corresponds to the minimum luminance.


## FUNCTIONS

This LCD module has following functions by serial data input (table 1)
(1) Display position control (VERTICAL) : See table 3
(2) Display position control(HORIZONTAL): See table 6
(3) CLK delay control : See table 4
(4) CLK fall/rise synchronous change : See table 5
(5) Contrast control
(6) Sub-Contrast control

See table 9, 10 and COLOR CONTROL FUNCTION AND
GRAPHIC IMAGE
(7) Sub-Brightness control

Set up the following items to work the above functions
(A) Expansion mode
: See table 2 and EXPANSION FUNCTION
(B) CLK counts of horizontal period : See table 7
(C) CLK frequency range
: See table 8

## HOW TO USE THE FUNCTIONS

If CNTSEL is "L", the above functions are valid. (CNTSEL is " H " or open, default values are valid.) After serial data are transferred, the data is latched by CNTSTB. Once, the data is latched, the above functions are effective.
Please keep CNTSTB to be "L" during transferring data. Input data can be changed during power on, but LCD display may be disturbed. When the serial data are changed, we recommend that the backlight power is off using BRTC function.

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## SERIAL COMMUNICATION TIMING AND WAVEFORM

SERIAL COMMUNICATION TIMING


| Parameter | Symbol | Min. | Max. | Unit |  |
| :--- | :---: | :---: | :---: | :---: | :--- |
|  | CLK pulse-width | Twck | 50 | - | ns |
| CNTCLK | Remark |  |  |  |  |
|  | Tdst | 50 | - | ns | CNTDAT |
| DATA set-up-time | Tdhl | 50 | - | ns |  |
| DATA hold-time | Twlp | 50 | - | ns | CNTSTB |
| Latch pulse-width | T1st | 50 | - | ns |  |
| Latch set-up-time | Tr. Tf | - | 50 | ns | CNT xxx |
| Rise/fall time |  |  |  |  |  |



Table 1. CNTDAT Composition


Table 2. Display Mode (VEX3 to VEXO: 4 bit)

| VEX3 | VEX2 | VEX1 | VEX0 | Vertical <br> magnification | Display mode | Display image |
| :---: | :---: | :---: | :---: | :---: | :---: | :--- |
| 0 | 0 | 0 | 0 | 1 | XGA | Standard Note |
| 0 | 0 | 0 | 1 | 1.25 | SVGA |  |
| 0 | 0 | 1 | 0 | 1.6 | TEXT, PC98, VGA |  |
| 0 | 0 | 1 | 1 | 0 | Prohibit |  |
| 0 | 1 | 0 | 1 | ó | Prohibit |  |
| 0 | 1 | 1 | 0 | ó | Prohibit |  |
| 0 | 1 | 1 | 1 | ó | Prohibit | Prohibit |
| 1 | 0 | 0 | 0 | ó | See DISPLAY IMAGE |  |
| 1 | 0 | 0 | 1 | 1.2 | $832 \times 624$ (MAC) |  |
| 1 | 0 | 1 | 0 | ó | Prohibit |  |
| 1 | 0 | 1 | 1 | ó | Prohibit |  |
| 1 | 1 | 0 | 0 | ó | Prohibit |  |
| 1 | 1 | 0 | 1 | ó | Prohibit |  |
| 1 | 1 | 1 | 0 | ó | Prohibit |  |
| 1 | 1 | 1 | 1 | ó | Prohibit |  |

Note When CNTSEL is ìHî or ìOpenî, display mode is XGA.

Table 3. Vertical Position (VD10 to VD0: 11 bit)

| VD10 | VD9 | VD8 | VD7 | VD6 | VD5 | VD4 | VD3 | VD2 | VD1 | VDO |  | Vertical position [H] Note 1 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |  | Prohibit |
| 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 |  | Prohibit |
| 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 |  | Prohibit |
| 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 |  | Prohibit |
| 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 |  | 4 |
| 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 1 |  | 5 |
| $\Sigma$ | $\Sigma$ | $\Sigma$ | $\Sigma$ | $\Sigma$ |  |  | $\Sigma$ | $\Sigma$ | $\Sigma$ | $\Sigma$ | $\Sigma$ | $\Sigma$ |
| $\Sigma$ | $\Sigma$ | $\Sigma$ | $\Sigma$ | $\Sigma$ |  |  | $\Sigma$ | $\Sigma$ | $\Sigma$ | $\Sigma$ | $\Sigma$ | $\Sigma$ |
| $\Sigma$ | $\Sigma$ | $\Sigma$ | $\Sigma$ | $\Sigma$ |  |  | $\Sigma$ | $\Sigma$ | $\Sigma$ | $\Sigma$ | $\Sigma$ | $\Sigma$ |
| 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 1 |  | 2045 |
| 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 |  | 2046 |
| 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |  | 2047 Note 2 |

Notes 1. This is horizontal line number for effective VIDEO signal from Vsync-fall.
2. The maximum vertical position is Vsync total.
3. When CNTSEL is ìHî or ìOpenî, vertical position is fixed at $35[\mathrm{H}]$.

Table 4. CLK Delay (DELAY6 to DELAYO: 7 bit)

| DELAY[6..0] | Delay | Unit |
| :---: | :---: | :---: |
| 00H | 11.1 | ns |
| 01H | 11.3 | ns |
| 02H | 11.6 | ns |
| 03H | 11.8 | ns |
| 04H | 12.1 | ns |
| 05H | 12.3 | ns |
| 06H | 12.6 | ns |
| 07H | 12.8 | ns |
| 08H | 13.1 | ns |
| 09H | 13.4 | ns |
| OAH | 13.6 | ns |
| OBH | 13.9 | ns |
| OCH | 14.1 | ns |
| ODH | 14.4 | ns |
| OEH | 14.6 | ns |
| OFH | 14.9 | ns |
| 10 H | 15.2 | ns |
| 11 H | 15.5 | ns |
| 12 H | 15.7 | ns |
| 13 H | 16.0 | ns |
| 14H | 16.2 | ns |
| 15 H | 16.5 | ns |
| 16 H | 16.7 | ns |
| 17H | 17.0 | ns |
| 18H | 17.3 | ns |
| 19 H | 17.5 | ns |
| 1 AH | 17.8 | ns |
| 1BH | 18.1 | ns |
| 1 CH | 18.3 | ns |
| 1DH | 18.6 | ns |
| 1EH | 18.8 | ns |
| 1FH | 19.1 | ns |
| 20 H | 19.4 | ns |
| 21 H | 19.6 | ns |
| 22 H | 19.9 | ns |
| 23H | 20.2 | ns |
| 24H | 20.4 | ns |
| 25H | 20.7 | ns |
| 26 H | 20.9 | ns |
| 27H | 21.2 | ns |
| 28 H | 21.5 | ns |
| 29H | 21.7 | ns |
| 2 AH | 22.0 | ns |
| 2BH | 22.3 | ns |
| 2CH | 22.5 | ns |
| 2DH | 22.7 | ns |
| 2EH | 23.0 | ns |
| 2FH | 23.3 | ns |


| DELAY[6..0] | Delay | Unit |
| :---: | :---: | :---: |
| 30 H | 23.6 | ns |
| 31 H | 23.8 | ns |
| 32 H | 24.1 | ns |
| 33 H | 24.3 | ns |
| 34H | 24.6 | ns |
| 35 H | 24.8 | ns |
| 36 H | 25.1 | ns |
| 37H | 25.3 | ns |
| 38 H | 25.6 | ns |
| 39 H | 25.8 | ns |
| 3AH | 26.1 | ns |
| 3BH | 26.4 | ns |
| 3 CH | 26.6 | ns |
| 3DH | 26.8 | ns |
| 3EH | 27.1 | ns |
| 3FH | 27.4 | ns |
| 40 H | 27.7 | ns |
| 41 H | 28.0 | ns |
| 42 H | 28.3 | ns |
| 43 H | 28.5 | ns |
| 44 H | 28.8 | ns |
| 45 H | 29.0 | ns |
| 46 H | 29.3 | ns |
| 47H | 29.5 | ns |
| 48 H | 29.8 | ns |
| 49 H | 30.1 | ns |
| 4AH | 30.3 | ns |
| 4BH | 30.6 | ns |
| 4 CH | 30.8 | ns |
| 4DH | 31.1 | ns |
| 4EH | 31.3 | ns |
| 4FH | 31.6 | ns |
| 50 H | 31.9 | ns |
| 51 H | 32.1 | ns |
| 52 H | 32.4 | ns |
| 53H | 32.7 | ns |
| 54H | 32.9 | ns |
| 55H | 33.2 | ns |
| 56 H | 33.4 | ns |
| 57H | 33.7 | ns |
| 58 H | 34.0 | ns |
| 59H | 34.3 | ns |
| 5AH | 34.5 | ns |
| 5BH | 34.8 | ns |
| 5 CH | 35.0 | ns |
| 5DH | 35.3 | ns |
| 5EH | 35.5 | ns |
| 5FH | 35.8 | ns |


| DELAY[6..0] | Delay | Unit |
| :---: | :---: | :---: |
| 60H | 36.0 | ns |
| 61 H | 36.3 | ns |
| 62 H | 36.6 | ns |
| 63H | 36.8 | ns |
| 64 H | 37.1 | ns |
| 65 H | 37.3 | ns |
| 66 H | 37.6 | ns |
| 67H | 37.8 | ns |
| 68H | 38.1 | ns |
| 69 H | 38.4 | ns |
| 6AH | 38.7 | ns |
| 6BH | 38.9 | ns |
| 6 CH | 39.2 | ns |
| 6DH | 39.4 | ns |
| 6EH | 39.7 | ns |
| 6FH | 39.9 | ns |
| 70 H | 40.2 | ns |
| 71H | 40.4 | ns |
| 72H | 40.7 | ns |
| 73H | 41.0 | ns |
| 74H | 41.2 | ns |
| 75H | 41.4 | ns |
| 76H | 41.7 | ns |
| 77H | 42.0 | ns |
| 78H | 42.3 | ns |
| 79H | 42.5 | ns |
| 7AH | 42.8 | ns |
| 7BH | 43.1 | ns |
| 7 CH | 43.3 | ns |
| 7DH | 43.5 | ns |
| 7EH | 43.8 | ns |
| 7FH | 44.0 | ns |

Notes 1. When CNTSEL is "H" or "Open", DELAY[6..0] is fixed at 00H.
2. This delay value is typical value at $\mathrm{Ta}=25^{\circ} \mathrm{C}$. By changing ambient temperature and power supply, the delay will be changed.

Please set up a preferable display position. See the following references.
$<1>$ Variation of CLK delay by temperature drift. (as reference) The temperature constant of CLK delay is $0.2 \% /{ }^{\circ} \mathrm{C}$.

Calculated example:
In case of delay time is 20 ns at $\mathrm{Ta}=25^{\circ} \mathrm{C}$;
(a) In case Ta rising to $50^{\circ} \mathrm{C}$.

Increase of delay time $\rightarrow\left(50^{\circ} \mathrm{C}\right.$ ñ $\left.25^{\circ} \mathrm{C}\right) \times 0.002 \times 20 \mathrm{~ns}=+1 \mathrm{~ns}$
So, the total delay time is 21 ns at $\mathrm{Ta}=50^{\circ} \mathrm{C}$.
(b) In case Ta falling to $0^{\circ} \mathrm{C}$.

Decrease of delay time $\rightarrow\left(0^{\circ} \mathrm{C} \tilde{n} 25^{\circ} \mathrm{C}\right) \times 0.002 \times 20 \mathrm{~ns}=\tilde{n} 1 \mathrm{~ns}$
So, the total delay time is 19 ns at $\mathrm{Ta}=0^{\circ} \mathrm{C}$.
<2> Variation of CLK delay time against each LCD module. (as reference) ñ10.5 \% to +14.4 \%

|  | MOD setting |  |  |  |
| :--- | :---: | :---: | :---: | :---: |
|  | 0,0 | 0,1 | 1,0 | 1,1 |
| The upper limit of CLK delay; DELAY[6..0] | Prohibit | 59 H | 6 BH | 7 FH |

Table 5. CLK Reverse Signal

| CKS | FUNCTION |
| :---: | :--- |
| 0 | DATA is sampled on rising edge of CLK |
| 1 | DATA is sampled on falling edge of CLK |

Note When CNTSEL is ìHî or ìOpenî, CKS is ì $0 \hat{1}$.

Table 6. Display Horizontal Position (HD8 to HD0: 9 bit)

| HD8 | HD7 | HD6 | HD5 | HD4 | HD3 | HD2 | HD1 | HD0 | Horizontal position [CLK] Note 1 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | Prohibit |
| 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | Prohibit |
| $\Sigma$ | $\Sigma$ | $\Sigma$ | $\Sigma$ | $\Sigma$ | $\Sigma$ | $\Sigma$ | $\Sigma$ | $\Sigma$ | $\Sigma$ |
| $\Sigma$ | $\Sigma$ | $\Sigma$ | $\Sigma$ | $\Sigma$ | $\Sigma$ | $\Sigma$ | $\Sigma$ | $\Sigma$ | $\Sigma$ |
| 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | Prohibit |
| 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 64 |
| 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 65 |
| $\Sigma$ | $\Sigma$ | $\Sigma$ | $\Sigma$ | $\Sigma$ | $\Sigma$ | $\Sigma$ | $\Sigma$ | $\Sigma$ | $\Sigma$ |
| $\Sigma$ | $\Sigma$ | $\Sigma$ | $\Sigma$ | $\Sigma$ | $\Sigma$ | $\Sigma$ | $\Sigma$ | $\Sigma$ | $\Sigma$ |
| 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 1 | 509 |
| 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 510 |
| 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 511 |

Notes 1. This is CLK number from Hsync-fall to effecting VIDEO signal.
2. When CNTSEL is ìHî or ìOpenî, Horizontal position is set at 296 [CLK].

Table 7. CLK Count of Horizontal Period (HSE10 to HSE0: 11 bit)

| HSE10 | HSE9 | HSE8 | HSE7 | HSE6 | HSE5 | HSE4 | HSE3 | HSE2 | HSE1 | HSE0 | CLK count Note 1 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 |
| . | $\cdot$ | $\cdot$ | $\cdot$ | $\cdot$ | $\cdot$ | $\cdot$ | $\cdot$ | $\cdot$ | $\cdot$ | $\cdot$ | $\cdot$ |
| . | $\cdot$ | $\cdot$ | $\cdot$ | $\cdot$ | $\cdot$ | $\cdot$ | $\cdot$ | $\cdot$ | $\cdot$ | $\cdot$ | . |
| . | $\cdot$ | $\cdot$ | $\cdot$ | $\cdot$ | $\cdot$ | $\cdot$ | $\cdot$ | $\cdot$ | $\cdot$ | $\cdot$ | $\cdot$ |
| 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 1 | . |
| 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 2045 |
| 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 2046 |

Notes 1. This is CLK number from Hsync to next Hsync.
2. When CNTSEL is "H" or "Open", CLK count is set at 1344 [CLK].
3. This CLK count must be equal to CLK count of input signal.

Table 8. CLK Frequency Select (MOD1 to MOD0: 2 bit)

| MOD1 | MOD0 | CLK frequency $[\mathrm{MHz}]$ |
| :---: | :---: | :---: |
| 0 | 0 | Prohibit |
| 0 | 1 | 65 to 80 |
| 1 | 0 | 50 to 65 |
| 1 | 1 | 20 to 50 |

Notes 1. Set up the MOD1 and MOD0 complying with input CLK frequency.
2. When CNTSEL is " H " or "Open", CLK frequency is set 65 to 80 MHz .

Table 9. Color control data (DAD7 to DAD0: 8 bit)

| DAD7 | DAD6 | DAD5 | DAD4 | DAD3 | DAD2 | DAD1 | DAD0 | Adjustment value |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 |
| . | $\cdot$ | $\cdot$ | $\cdot$ | $\cdot$ | $\cdot$ | $\cdot$ | $\cdot$ |  |
| . | $\cdot$ | $\cdot$ | $\cdot$ | $\cdot$ | $\cdot$ | . | . |  |
| . | $\cdot$ | $\cdot$ | $\cdot$ | $\cdot$ | . | . | . |  |
| 1 | 1 | 1 | 1 | 1 | 1 | 0 | 1 | 253 |
| 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 254 |
| 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 255 |

Notes 1. The adjustment value for selecting function is above table.
2. Different $D / A$-range depends on the fucntion select.
3. See more detail on Color control function and graph image.

Table 10. Color adjust select data (DAA3 to DAAO: 4 bit)

| DAA3 | DAA2 | DAA1 | DAA0 | Function |
| :---: | :---: | :---: | :---: | :--- |
| 0 | 0 | 0 | 0 | Prohibit |
| 0 | 0 | 0 | 1 | Main contrast |
| 0 | 0 | 1 | 0 | Prohibit |
| 0 | 0 | 1 | 1 | Prohibit |
| 0 | 1 | 0 | 0 | Sub-contrast R |
| 0 | 1 | 0 | 1 | Sub-contrast G |
| 0 | 1 | 1 | 0 | Sub-contrast B |
| 0 | 1 | 1 | 1 | Sub-brightness R |
| 1 | 0 | 0 | 0 | Sub-brightness G |
| 1 | 0 | 0 | 1 | Sub-brightness B |
| 1 | 0 | 1 | 0 | Prohibit |
| 1 | 1 | 0 | 0 | Prohibit |
| 1 | 1 | 0 | 1 | Prohibit |
| 1 | 1 | 1 | 0 | Prohibit |
| 1 | 1 | 1 | 1 | Prohibit |

Notes 1. See more detail on Color control function and graph image.

## EXPANSION FUNCTION

## HOW TO USE EXPANSION MODE

Expansion mode is a function to expand screen. For example, VGA signal has 640480 pixels. But, if the display data can expanded to 1.6 times vertically and horizontally, VGA screen image can be displayed fully on the screen of XGA resolution.
This LCD module has the function of expanding vertical direction as shown in Table 1. And expanding horizontal direction is possible by setting input CLK frequency which is equivalent to the magnification. It is necessary to make this CLK outside of this LCD module.
The below image is display example, when DE function is default and HD and VD is set to most suitable frequency. And when DE function is used, HD and VD become default. Adjustment the display to the best position by DE signal. Please adopt this mode after evaluating display quality, because the appearance of expansion mode is happened to become bad some cases.

The followings show display magnifications for each mode.

| Input display | Number of pixels | Magnification |  |
| :---: | :---: | :---: | :---: |
|  |  | Vertical | Horizontal Note |
| XGA | $1024 \times 768$ | 1 | 1 |
| SVGA | $800 \times 600$ | 1.25 | 1.25 |
| VGA | $640 \times 480$ | 1.6 | 1.6 |
| VGA text | $720 \times 400$ | 1.6 | 1.4 |
| PC9801 | $640 \times 400$ | 1.6 | 1.6 |
| MAC | $832 \times 624$ | 1.2 | 1.2 |

Note The horizontal magnification multiples the input clock (CLK).
Input CLK $=$ system CLK $\times$ horizontal magnification

Example In case of XGA and VGA, CLK frequency can be decided as follows.
XGA: (system CLK $(65 \mathrm{MHz})) \times 1.0=65 \mathrm{MHz}$
VGA: $($ system $\operatorname{CLK}(25.175 \mathrm{MHz})) \times 1.6=40.28 \mathrm{MHz}$

## SETTING SERIAL DATA

| Input signal |  |  |  |  |  |  |  | Module serial data setting |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Mode | System CLK [MHz] | Hsync [kHz] | Vsync [Hz] | Horizontal |  | Vertical |  | HSE | HD | VD |
|  |  |  |  | Count number [CLK] | $\begin{aligned} & \text { DSP* } \\ & \text { [CLK] } \end{aligned}$ | Count number [H] | $\begin{gathered} \hline \text { DSP* } \\ {[\mathrm{H}]} \end{gathered}$ | Calculation formula |  |  |
|  |  |  |  | (A) | (B) | ó | (C) | (A) $\times$ Ver. mag. | (B) $\times$ Hor. mag. | = (C) |
| $\begin{gathered} \mathrm{XGA} \\ (1024 \times 768) \end{gathered}$ | $\begin{gathered} 65 \\ 75 \\ 78.75 \end{gathered}$ | $\begin{aligned} & 48.363 \\ & 56.476 \\ & 60.023 \end{aligned}$ | $\begin{aligned} & 60.004 \\ & 70.069 \\ & 75.029 \end{aligned}$ | $\begin{aligned} & \hline 1344 \\ & 1328 \\ & 1312 \end{aligned}$ | $\begin{aligned} & 296 \\ & 280 \\ & 272 \end{aligned}$ | $\begin{aligned} & \hline 806 \\ & 806 \\ & 800 \end{aligned}$ | $\begin{aligned} & 35 \\ & 35 \\ & 31 \end{aligned}$ | (A) $\times 1$ | (B) $\times 1$ | $=(\mathrm{C})$ |
| $\begin{gathered} \text { MAC } \\ (832 \times 624) \end{gathered}$ | 57.283 | 49.725 | 74.5 | 1152 | 288 | 667 | 42 | (A) $\times 1.2$ | (B) $\times 1.2$ |  |
| $\begin{gathered} \hline \text { SVGA } \\ (800 \times 600) \end{gathered}$ | $\begin{gathered} \hline 36^{*} \\ 40^{*} \\ 50^{*} \\ 49.5^{*} \end{gathered}$ | 35.156 37.879 48.077 46.875 | $\begin{gathered} \hline 56.25 \\ 60.317 \\ 72.188 \\ 75 \end{gathered}$ | $\begin{aligned} & \hline 1024 \\ & 1056 \\ & 1040 \\ & 1056 \end{aligned}$ | $\begin{aligned} & \hline 200 \\ & 216 \\ & 184 \\ & 240 \end{aligned}$ | $\begin{aligned} & \hline 625 \\ & 628 \\ & 666 \\ & 666 \end{aligned}$ | $\begin{aligned} & 24 \\ & 27 \\ & 29 \\ & 24 \end{aligned}$ | (A) $\times 1.25$ | (B) $\times 1.25$ |  |
| $\begin{gathered} \text { VGA } \\ (640 \times 480) \end{gathered}$ | $\begin{gathered} \hline 25.175^{*} \\ 31.5^{*} \\ 31.5^{*} \\ 30.24^{*} \end{gathered}$ | $\begin{gathered} 31.469 \\ 37.861 \\ 37.5 \\ 35.0 \end{gathered}$ | $\begin{gathered} 59.94 \\ 72.809 \\ 75 \\ 66.667 \end{gathered}$ | $\begin{aligned} & 800 \\ & 832 \\ & 840 \\ & 864 \end{aligned}$ | $\begin{aligned} & 144 \\ & 168 \\ & 184 \\ & 160 \end{aligned}$ | $\begin{aligned} & 525 \\ & 520 \\ & 500 \\ & 525 \end{aligned}$ | $\begin{aligned} & 35 \\ & 31 \\ & 19 \\ & 42 \end{aligned}$ | (A) $\times 1.6$ | (B) $\times 1.6$ |  |
| VGA text $(720 \times 400)$ | $\begin{array}{\|c} \hline 28.322^{*} \\ 31.5^{*} \end{array}$ | $\begin{aligned} & 31.469 \\ & 37.927 \end{aligned}$ | $\begin{array}{r} 70.087 \\ 85.04 \end{array}$ | $\begin{aligned} & 900 \\ & 936 \end{aligned}$ | $\begin{aligned} & 153 \\ & 180 \\ & \hline \end{aligned}$ | $\begin{aligned} & 449 \\ & 446 \end{aligned}$ | $\begin{aligned} & 37 \\ & 45 \end{aligned}$ | (A) $\times 1.4$ | (B) $\times 1.4$ |  |
| $\begin{gathered} \text { PC9801 } \\ (640 \times 400) \end{gathered}$ | 21.053* | 24.827 | 56.432 | 848 | 144 | 440 | 33 | (A) $\times 1.6$ | (B) $\times 1.6$ | 443 |

* DSP = Display Start Period. DSP is the total of ìpulse-widthî and ìback-porchî.

Notes 1. HD and VD are approximate value. Set HD and VD in case of adjusting display to the screen center.
2. The pulse-width of Hsync, Vsync and back-porch are the same as XGA-mode. (Standard-mode).
3. HSE see CLK number of Table 7.
4. HD see horizontal position of Table 6.
5. VD see vertical position of Table 3.

## DISPLAY IMAGE

1) SVGA mode $(800 \times 600)$ XGA $(1024 \times 768)$

2) VGA mode $(640 \times 480)$


Horizontal: $\times 1.6$ (1024 pixels) Vertical : $\times 1.6$ (768 pixels)
3) PC9801 mode $(640 \times 400)$

4) VGA text mode $(720 \times 400)$

5) $832 \times 624$ MAC mode $(832 \times 624)$


## COLOR CONTROL FUNCTION AND GRAPH IMAGE

This LCD module can adjust the following fucntions by serial data input (Table 1)
(1) Main contast:
(2) Sub-contrast each R, G, B:
(3) Sub-brightness each R, G, B:
(1) Main Contrast

Main contrast adusts R/G/B contrast simalteniously. Contrast controls the amplitude of input video signal.
Defalut value: 128, Valid range: 78 to 198
Contrast minimum: 198
Contrast maximum: 78
ADJSEL="H" or "Open": Main contrast =128
(2) Sub-contrast R, G, B

Sub-contrast adjusts each R/G/B. Sub-ontrast controls each amplitude of input video signal.
Default value: 128, Valid range: 78 to 198
Contrast minimum: 198
Contrast maximum: 78
ADJSEL="H" or "Open": Main contrast=128
(3) Sub-brightness R, G, B

Sub-brightness adjusts each R/G/B. Brightness adjusts the black level of input video signal.
Default value: 128, Valid range: 55 to 163
Brightness minimum: 55
Brightness maximum: 163
ADJSEL="H" or "Open": Main contrast=128

Note1: If the LCD module is used over the above valid range, it will not be destroied. However, it will be inferiority. Please set each values within the specifed range.
Note 2:

## COLOR CONTROL FUNCTION AND GRAPH IMAGE

Expansion mode is a function to expand screen. For example, VGA signal has 640480 pixels. But, if the display

## COLOR CONTROL FUNCTION AND GRAPH IMAGE

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## COLOR CONTROL FUNCTION AND GRAPH IMAGE

Expansion mode is a function to expand screen. For example, VGA signal has 640480 pixels. But, if the display

## INPUT SIRIAL TIMING

XGA MODE (STANDARD)

|  | Name | Symbol | Min. | Typ. | Max. | Unit | Remark |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| CLK | Frequency | 1/tc | $\begin{gathered} 52.0 \\ 0 \end{gathered}$ | $\begin{gathered} 65.0 \\ 15.385 \end{gathered}$ | $\begin{gathered} 79.0 \\ \text { ó } \end{gathered}$ | $\begin{gathered} \mathrm{MHz} \\ \mathrm{~ns} \end{gathered}$ | XGA standard |
|  | Rise / Fall | tcrf | ó | ó | 10 | ns | ó |
|  | Pulse-width | tcl/tc | 0.4 | 0.5 | 0.6 | ó | ó |
| Hsync | Period | th | $\begin{gathered} 16.0 \\ o ́ \end{gathered}$ | $\begin{gathered} 20.677 \\ 1344 \end{gathered}$ | $\begin{gathered} 22.7 \\ o ́ \end{gathered}$ | $\mu \mathrm{s} 48.363 \mathrm{kHz}$ (typ.)CLK |  |
|  | Display | thd | ó | $\begin{gathered} 15.754 \\ 1024 \end{gathered}$ | ó | $\begin{gathered} \mu \mathrm{s} \\ \mathrm{CLK} \end{gathered}$ | ó |
|  | Front-porch | thf | $\begin{aligned} & \text { ó } \\ & 10 \end{aligned}$ | $\begin{gathered} 0.369 \\ 24 \end{gathered}$ | ó | $\begin{gathered} \mu \mathrm{s} \\ \mathrm{CLK} \end{gathered}$ | ó |
|  | Pulse-width | thp | $\begin{aligned} & \text { ó } \\ & 16 \end{aligned}$ | $\begin{gathered} 2.092 \\ 136 \end{gathered}$ | ó | $\begin{gathered} \mu \mathrm{s} \\ \mathrm{CLK} \end{gathered}$ | ó |
|  | Back-porch | thb | $\begin{aligned} & 1.0 \\ & 44 \end{aligned}$ | $\begin{gathered} 2.462 \\ 160 \end{gathered}$ | ó | $\begin{gathered} \mu \mathrm{s} \\ \mathrm{CLK} \end{gathered}$ | Note |
|  | Pulse-width + Back-porch | thpb | 1.8 | ó | ó | $\mu \mathrm{s}$ | ó |
|  | Vsync ñ Hsync timing | thvh | 4 | ó | ó | ns | ó |
|  |  | thvs | 1 | ó | ó | CLK | ó |
|  | Rise / Fall | thrf | ó | ó | 10 | ns | ó |
| Vsync | Period | tv | $\begin{gathered} 13.3 \\ \text { ó } \end{gathered}$ | $\begin{gathered} 16.665 \\ 806 \end{gathered}$ | $\begin{gathered} 18.5 \\ \text { ó } \end{gathered}$ | $\begin{gathered} \mathrm{ms} \\ \mathrm{H} \end{gathered}$ | 60.004 Hz (typ.) |
|  | Display | tvd | ó | $\begin{gathered} 15.880 \\ 768 \end{gathered}$ | ó | $\begin{gathered} \mu \mathrm{s} \\ \mathrm{H} \end{gathered}$ | ó |
|  | Front-porch | tvf | $\begin{aligned} & \text { ó } \\ & 1 \end{aligned}$ | $\begin{gathered} 62.031 \\ 3 \end{gathered}$ | ó | $\begin{gathered} \mu \mathrm{s} \\ \mathrm{H} \end{gathered}$ | ó |
|  | Pulse-width | tvp | $\begin{aligned} & \text { ó } \\ & 2 \end{aligned}$ | $\begin{gathered} 124.06 \\ 6 \end{gathered}$ | ó | $\begin{gathered} \mu \mathrm{s} \\ \mathrm{H} \end{gathered}$ | ó |
|  | Back-porch | tvb | $\begin{gathered} \text { ó } \\ 5 \end{gathered}$ | $\begin{gathered} 599.63 \\ 29 \end{gathered}$ | ó | $\begin{gathered} \mu \mathrm{s} \\ \mathrm{H} \end{gathered}$ | ó |
| DE | Set-up time | tds | 2 | ó | ó | ns | ó |
|  | Hold time | tdh | 4 | ó | ó | ns | ó |
|  | Rise / Fall | tdrf | ó | ó | 10.0 | ns | ó |
| Analog <br> R, G, B | ó | tda | 4 | ó | ó | ns | ó |

Note Minimum values of Back-porch (thb) must be satisfied with both $1.0 \mu$ s and 44 CLK.


TIMING FOR GENERATING CLAMP SIGNAL INTERNALLY


| MOD1 | MOD2 | tA [CLK] | tB [ns] |
| :---: | :---: | :---: | :---: |
| 0 | 0 | Prohibit |  |
| 0 | 1 | 2 | 27 |
| 1 | 0 | 2 | 20 |
| 1 | 1 | 2 | 15 |

Note Exclude noises on analog R, G, B signal, because analog R, G, B signals are the black level reference during CLAMP = "L". If noises are on the analog signals, luminance level of display is changed and the display becomes bad.

## TIMING FOR INPUTING CLAMP SIGNAL FROM OUTSIDE



| Item | Min. | Typ. | Max. | Unit | Remarks |
| :---: | :---: | :---: | :---: | :---: | :---: |
| tA | 0.1 | - | - | s | - |
| tB | 0.3 | - | - | s | - |
| tC | 0.2 | - | - | s | - |

Note Exclude noises on analog R, G, B signal, because analog R, G, B signals are the black level reference during $C L A M P=$ " L ". If noises are on the analog signals, luminance level of display is changed and the display becomes bad.

## INPUT SIGNAL AND DISPLAY POSITION

## XGA standard timing

Pixels

| $D(0,0)$ | $D(0,1)$ | $D(0,2)$ | $\cdots$ | $\cdots$ | $D(0,1023)$ |
| :---: | :---: | :---: | :--- | :---: | :---: |
| $D(1,0)$ | $D(1,1)$ | $D(1,2)$ | $\cdots$ | $\cdots$ | $D(1,1023)$ |
| $D(2,0)$ | $D(2,1)$ | $D(2,2)$ | $\cdots$ | $\cdots$ | $D(2,1023)$ |
| $\cdot$ | $\cdot$ | $\cdot$ |  |  | $\cdot$ |
| $\cdot$ | $\cdot$ | $\cdot$ |  |  | $\cdot$ |
| $\cdot$ | $\cdot$ | $\cdot$ |  |  | $\cdot$ |
| $\cdot$ | $\cdot$ | $\cdot$ | $\cdots$ | $D(767,1023)$ |  |
| $D(767,0)$ | $D(767,1)$ | $D(767,2)$ | $\cdots$ | $\cdots$ |  |



Note tda should be minimum 4 ns

OPTICAL CHARACTERISTICS

| $\left(\mathrm{Ta}=25^{\circ} \mathrm{C}, \mathrm{VDD}=12 \mathrm{~V}, \mathrm{VDDB}=12 \mathrm{~V}\right)$ |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Item | Symbol | Condition | Min. | Typ. | Max. | Unit | Remark |
| Contrast ratio | CR | Best contrast angle $\mathrm{R}=0^{\circ}, \quad \mathrm{L}=0^{\circ}, \quad \mathrm{U}=7^{\circ},$ <br> White/Black | - | 300 | - | - | Note 1 |
|  |  | $=2.2$ viewing angle $\mathrm{R}=0^{\circ}, \quad \mathrm{L}=0^{\circ}, \quad \mathrm{D}=5^{\circ},$ <br> White/Black | 80 | 150 | - | - |  |
| Luminance | Lvmax | White | 150 | 200 | - | $\mathrm{cd} / \mathrm{m}^{2}$ | Note 2 |
| Luminance uniformity | - | White | - | - | 1.30 | - | Note 3 |
| Color gamut | C | $\begin{aligned} & \mathrm{R}=0^{\circ}, \quad \mathrm{L}=0^{\circ}, \quad \mathrm{U}=0^{\circ} \\ & \mathrm{D}=0^{\circ}, \text { At center, to } \mathrm{NTSC} \end{aligned}$ | 35 | 40 | - | \% |  |
| Response time | Ton | White to black | - | 11 | 25 | ms | Note 4 |
|  | Toff | White to black | - | 40 | 80 | ms |  |

Reference data

| Item | Symbol | Condition |  | Min. | Typ. | Max. | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Chromaticity Coordinates | W | White ( $\mathrm{x}, \mathrm{y}$ ) |  | - | 0.30, 0.31 | - | - |
|  | R | $\operatorname{Red}(x, y)$ |  | - | 0.57, 0.33 | - | - |
|  | G | Green ( $\mathrm{x}, \mathrm{y}$ ) |  | - | 0.32, 0.51 | - | - |
|  | B | Blue ( $\mathrm{x}, \mathrm{y}$ ) |  | - | 0.15, 0.11 | - | - |
| Viewing angle range | R | $C R>10, \quad U=0^{\circ}, \quad D=0^{\circ}$ |  | 40 | 50 | - | deg. |
|  | L |  |  | 40 | 50 | - | deg. |
|  | U | $C R>10, \quad R=0^{\circ}, \quad L=0^{\circ}$ |  | 15 | 20 | - | deg. |
|  | D |  |  | 25 | 35 | - | deg. |
| Luminance control range by BRTH/BRTL | - | Maximum <br> luminance: 100 \% | $A C A=H$ | - | 30 to 100 | - | \% |
|  |  |  | $\mathrm{ACA}=\mathrm{L}$ | - | 40 to 100 | - |  |

Notes 1. The contrast ratio is calculated by using the following formula.

$$
\text { Contrast ratio }(C R)=\frac{\text { Luminance with all pixels in "white" }}{\text { Luminance with all pixels in "black" }}
$$

2. The luminance is measured after 20 minutes from the module works, with all pixels in "white". The typical value is measured after luminance saturation.


Notes 3. Luminance uniformity is calculated by using the following formula.

$$
\text { Luminance uniformity }=\frac{\text { Maximum luminance }}{\text { Minimum luminance }}
$$

The luminance is measured at near the five points shown below.

4. Definitions of viewing angle are as follows.

5. Definitions of response time is as follows.

Photo-detector out put signal is measured when the luminance changes "white" to "black". Response time is the time between $10 \%$ and $100 \%$ of the photo-detector output amplitude.


## RELIABILITY TEST

| Test item | Test condition |
| :---: | :---: |
| High temperature/humidity operation Note 1 | $50 \pm 2^{\circ} \mathrm{C}, 85 \%$ relative humidity 240 hours Display data is black. |
| Heat cycle (operation) Note 1 | $\begin{aligned} <1> & 0^{\circ} \mathrm{C} \pm 3^{\circ} \mathrm{C} \cdots 1 \text { hour } \\ & 55^{\circ} \mathrm{C} \pm 3^{\circ} \mathrm{C} \cdots 1 \text { hour } \\ <2> & 50 \text { cycles, } \quad 4 \text { hours/cycle } \\ <3> & \text { Display data is black. } \end{aligned}$ |
| Thermal shock (non-operation) Note 1 | ```<1> -20' C \pm 3}\mp@subsup{}{}{\circ}\textrm{C}\cdots30\mathrm{ minutes 60}\mp@subsup{}{}{\circ}\textrm{C}\pm\mp@subsup{3}{}{\circ}\textrm{C}\cdots30\mathrm{ minutes <2> 100 cycles <3> Temperature transition time within 5 minutes``` |
| Vibration (non-operation) Notes 1, 2 | $<1>5-100 \mathrm{~Hz}, 2 \mathrm{G}$ <br> 1 minute/cycle <br> $X, Y, Z$ direction <br> <2> 50 times each direction |
| Mechanical shock (non-operation) Notes 1, 2 | $\begin{aligned} <1> & 55 \mathrm{G}, 11 \mathrm{~ms} \\ & X, Y, Z \text { direction } \\ <2> & 3 \text { times each direction } \end{aligned}$ |
| ESD (operation) Notes 1, 3 | $150 \mathrm{pF}, 150 \Omega, \pm 10 \mathrm{kV}$ <br> 9 places on a panel 10 times each place at one-second intervals |
| Dust (operation) Note 1 | 15 kinds of dust (JIS Z 8901) <br> Hourly 15 seconds stir, 8 times repeat |

Notes 1. Display function is checked by the same condition as LCD module out-going inspection.
2. Physical damage.
3. Discharge points " $\bullet$ " are shown in the figure.


Next figures and sentence are very important. Please understand these, then read the text of a book.

## \$. CAUTION

This figure is a mark that you will get hurt and/or the module will have damages when you make a mistake to operate.


This figure is a mark that you will get an electric shock when you make a mistake to operate.

This figure is a mark that the LCD module will give out smoke or catch fire when you make a mistake to operate.

This figure is a mark that you will get hurt when you make a mistake to operate.

## CAUTION



Do not touch an inverter --on which is stuck a caution label-- while the LCD module is under the operation, because of dangerous high voltage.
(1) Caution when taking out the module
<1> Pick the pouch only, in taking out module from a carrier box.
(2) Caution for handling the module
<1> As the electrostatic discharges may break the LCD module, handle the LCD module with care against electrostatic discharges.
<2>
As the LCD panel and backlight element are made from fragile glass material, impulse and pressure to the LCD module should be avoided.
$<3>$ As the surface of polarizer is very soft and easily scratched, use a soft dry cloth without chemicals for cleaning.
$<4>$ Do not pull the interface connectors in or out while the LCD module is operating.
$<5>$ Put the module display side down on a flat horizontal plane.
<6> Handle connectors and cables with care.
$<7>$ When the module is operating, do not lose CLK, Hsync, or Vsync signal. If any one of these signals is lost, the LCD panel would be damaged.
<8> The torque of mounting screw should be $0.392 \mathrm{~N} \cdot \mathrm{~m}(4 \mathrm{Kgf} \cdot \mathrm{cm})$ less.
(3) Caution for the atmosphere
<1> Dew drop atmosphere should be avoided.
$<2>$ Do not store and/or operate the LCD module in a high temperature and/or high humidity atmosphere. Storage in an electro-conductive polymer packing pouch and under relatively low temperature atmosphere is recommended.
$<3>$ This module uses cold cathode fluorescent lamps. Therefore, the life time of lamps becomes short conspicuously at low temperature.
<4>

(ivisDo not operate the LCD module in a high magnetic field.
(4) Caution for the module characteristics
<1> Do not apply fixed pattern data signal to the LCD module at product aging. Applying fixed pattern for a long time may cause image sticking.
(5) Other cautions
<1> Do not disassemble and/or reassemble LCD module.
<2> Do not readjust variable resistor or switch etc.
$<3>$ When returning the module for repair or etc., please pack the module not to be broken. We recommend to the original shipping packages.

Liquid Crystal Display has the following specific characteristics. There are not defects or malfunctions.

The display condition of LCD module may be affected by the ambient temperature.
The LCD module uses cold cathode tube for backlight. Optical characteristics, like luminance or uniformity, will change during time.

Uneven brightness and/or small spots may be noticed depending on different display patterns.
OUTLINE DRAWING (Unit in mm)

Notes 1. The value in parentheses are for reference.
2. The torque to mounting screw should never exceed $0.392 \mathrm{~N} \overline{\mathrm{~b}}$ (4 Kgf Em).
(
OUTLINE DRAWING (Unit in mm)

DEAR VIEW


## [MEMO]

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Special: Transportation equipment (automobiles, trains, ships, etc.), traffic control systems, anti-disaster systems, anti-crime systems, safety equipment and medical equipment (not specifically designed for life support)
Specific: Aircrafts, aerospace equipment, submersible repeaters, nuclear reactor control systems, life support systems or medical equipment for life support, etc.
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