

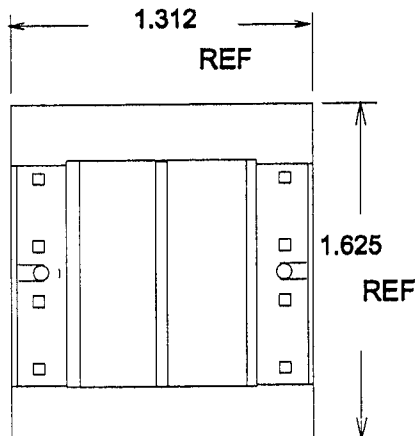
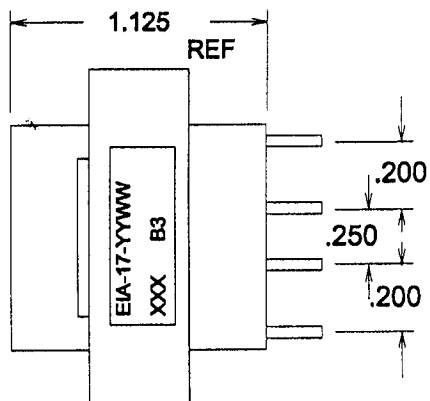
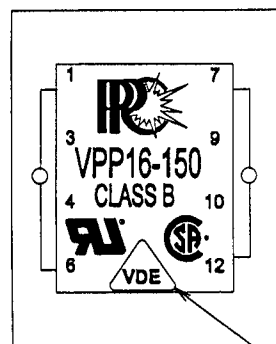
TOLERANCE UNLESS SPECIFIED =

.XXX= +/- .005

.XX= +/- .015

FRACTIONS= +/- .032

VPP16-150.DC2



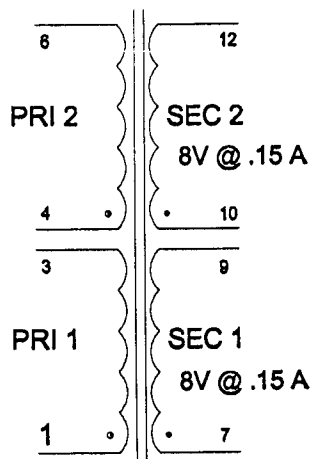
1.06

MTG

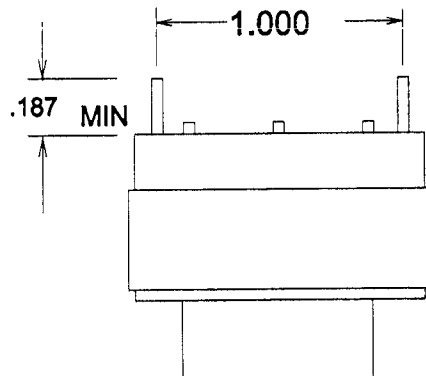
ALL MANUFACTURING
SITES USE THIS MARK

PC PINS .025 SQ

115/230V
50/60 HZ



2.5 VA



PRODUCTION TESTS

URNS RATIO = 100%

DC RESISTANCE IN OHMS	1-3 =	723 NOM
	4-8 =	902 NOM
	7-9 =	6.7 NOM
	10-12 =	8.4 NOM

MAX EXCITATION CURRENT = 0.008 A

APPLY 230V 60HZ 1-6 (3+4)

PRI WDGS 114.5 TO 115.5 V

SEC WDGS 10.1 TO 10.9 V

HIPOT: 4000V P-S
4000V P,S, TO CORE
600 V P-P, S-S

CONTINUITY = 100% PRI'S IN FINAL

IMPREGNATION: 2 HRS PREHEAT
PINS TO BE FREE OF IMPREGNATION

FINAL ASSEMBLY NOTES

METHOD 1 X 1
LEAVE OFF LAST "1" PCS

MARKING SEE LABEL DETAIL ABOVE
ON APPLY PART NO. LABEL AFTER IMPREGNATION



PART NO. VPP16-150