

ASSY, SMT BATTERY CONN
1. PURPOSE 目的

Define the packaging specification and packaging method of ASSY, SMT BATTERY CONN .

订定ASSY, SMT BATTERY CONN 产品之包装规格及包装方式。

2. APPLICABLE PRODUCT 适用范围

Product P/N	Description
796136-1	ASSY, SMT BATTERY CONN

3. PACKAGING MATERIAL 包装材料

Package	Part No.	Description	Size(LxWxH)	Usage
INNER	112560-1	Carrier tape	-	10.08M/400
	972366-5	Cover tape	-	11.5M/400
	623128-4	Paper reel	-	1/400
	623865-4	Inner label	-	1/400
	110455-2	Air bubble pad	-	2/1200
MIDDLE	1-623124-0	Desiccant	-	3/1200
	995265-5	PE bag	-	1/1200
OUTER	995838-1	box	-	1/1200
	623865-1	label	-	1/1200

Rev.	Change Record	Date	Prepared by	Checked by:	Approval:
A	增加图片, 更改PS No.107-68016到107-97003	2008.11.3			
版次:	修改要点	日期	准备	检查	批准:

Tyco Electronics Zhuhai Ltd.
 Building #10A & 10B,
 Hengli Industrial Area,
 No.5 Area of Zhuhai
 Free Trade Zone,
 Guangdong, P.R. China

This information is confidential and
 proprietary to Tyco Electronics Zhuhai Ltd.
 It may not be disclosed to anyone, other
 than Tyco personnel, without written
 authorization from Tyco Electronics Zhuhai Ltd.

This specification is a controlled document.

ASSY, SMT BATTERY CONN

	INNER	MIDDLE	OUTER
LABEL	623865-4	-	623865-1
SEALING	-	-	Tape

4. PACKAGING QUANTITY 包装数量

P/N	Inner	Middle	Outer
796136-1	400pcs/reel	-	400x3=1200pcs/box

5. PACKING METHOD 包装方法

5.1. Fix a paper reel on the device.

将一个纸卷盘安装在收料器上。

5.2. Ewwl 230mm of cover tape and 160mm of empty carrier tape sealed with cover tape onto reel core.

在卷盘的中心空卷230毫米的胶布和160毫米的编带(带有胶布)。

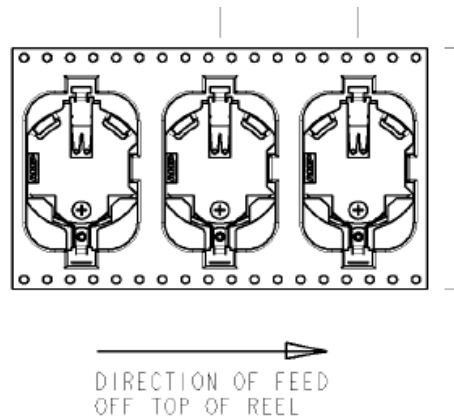
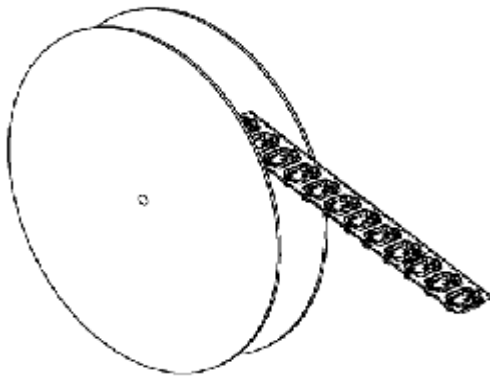
5.3. Inner packaging specification will be fixed based on action packing machine's operator.

内包装的方法依照机器的运作来操作。

注：1.当达到包装数量时，再让其空走完剩余的编带(至少300mm,即13个空盒)，再将cover绕收料卷一周。

如下图所示放产品到carrier tape中。

2.产品的正极朝向操作者。



5.4. Stick the end of the cover tape.

用胶带贴注胶布的末端。

5.5. Take off the reel.

取下卷盘放好。

QR-ME-030D Rev A

5. PACKING METHOD 包装方法

5.6. Place an inner label on the reel full of products.

在卷盘的一侧贴上标签。

5.7. Set up the box and seal the bottom of the box with the tape.

折叠一个纸箱，并用胶带封箱子的底部。

5.8. Place an air bubble pad on the box, the air bubble goes down.

放一块气泡垫到箱子里，有气泡的一面超下。

5.9. Place 3 pcs reel with products in the PE bag, and put 3 pcs desiccant in the PE bag, then use white tape seal it, put the bag in the box.

将3个已经包装好的卷盘放入一袋子中，在放3袋干燥剂在袋子的不同位置，然后用白色的扎带封口。将袋子放入箱子中。

5.10. Put an air bubble pad in the box, the air bubble goes up.

放一块气泡垫到箱子里有气泡的一面超上。

5.11. Seal the box with the tape, place label in "Product ID" Area.

用胶带封箱，将标签贴在"Product ID"处。

6. NOT FULL BOX PACKING METHOD 不满箱包装方法

6.1 All not full box must be used reel to filled .

所有的不满箱必须用空卷盘填充。