

SPECIFICATIONS FOR CHIP LED

MODEL: [WR-PB3216SR/C](#)

WENRUN OPTOELECTRONIC

Part No.	WR-PB3216SR/C		
Emitted Color	High Red	Len's Color	Water Clear
Chip Material	GaAlAs		

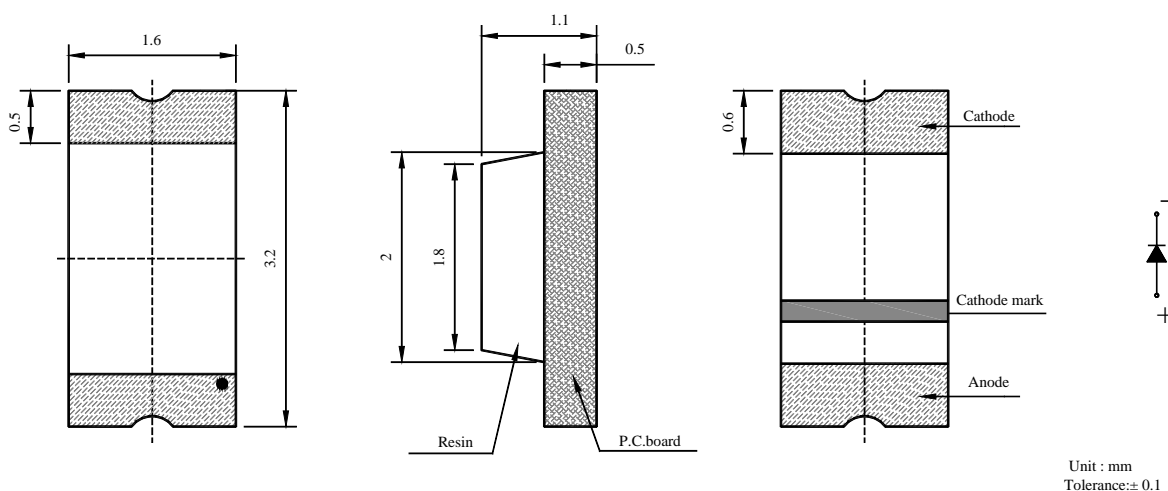
Features:

- Compatible with automatic placement equipment
- Compatible with reflow solder process
- Low power consumption and wide viewing angle

Applications:

- Automotive and Telecommunication
- Flat backlight for LCD ,switch and symbol in telephone and fax
- General use for indicators

Package Dimensions:



- Electrodes: Au Plating
- Encapsulating Resin: Epoxy Resin
- Package: BT Resin

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Absolute Maximum Rating (Ta=25)

Parameter	Symbol	Max.	Unit
Power Dissipation	P_M	50	Mw
Pulse Forward Current (1/10 duty and 1msec width)	I_{FP}	60	mA
Continuous Forward Current	I_F	20	mA
Reverse Voltage	V_R	5	V
Operating Temperature Range	Topr	-20 ~ 85	
Storage Temperature Range	Tstg	-30 ~ 100	

Electrical Optical Characteristics (Ta=25)

Parameter	Symbol	Typ.	Max.	Unit	Test Condition
Luminous Intensity	I_V	25	--	mcd	$I_F=10mA$
Forward Voltage	VF	1.8	2.3	V	$I_F=10mA$
Reverse Current	IR	--	10	uA	$V_R=5V$
Dominant Wavelength	d	645	--	nm	$I_F=10mA$
Spectral Line Half Width		30	--	nm	$I_F=10mA$
Viewing Angle	2 1/2	125	--	Deg.	$I_F=10mA$

Parameter Classification

Forward Voltage ($I_F=10mA$)		Dominant Wavelength ($I_F=10mA$)		Luminous Intensity ($I_F=10mA$)	
Code	Min~Max	Code	Min~Max	Code	Min~Max
E	1.7~1.8	T	640~643	F	20~27
F	1.8~1.9	U	643~646	G	27~35

Classing Marking:

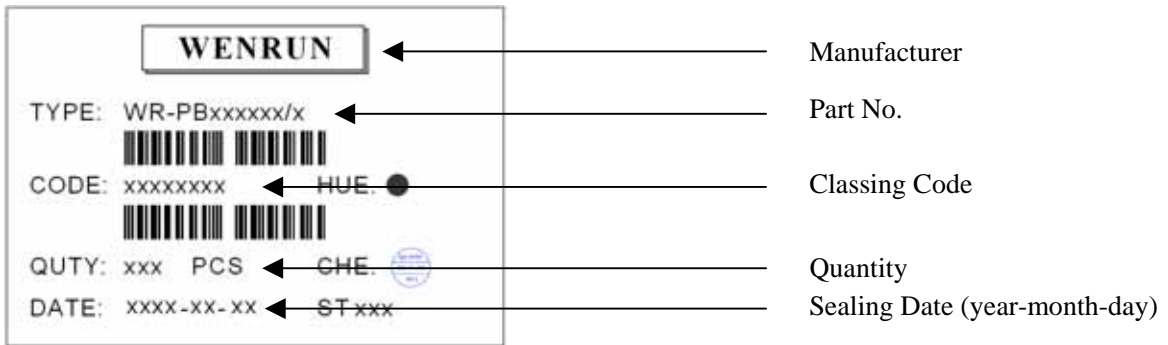
For example :

006EUOOF

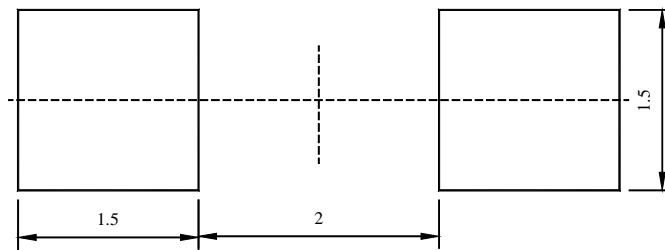
Code Order : Chip code—Voltage—Dominant Wavelength—OO—Luminous Intensity

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Package Label:



Soldering Pad Dimensions:

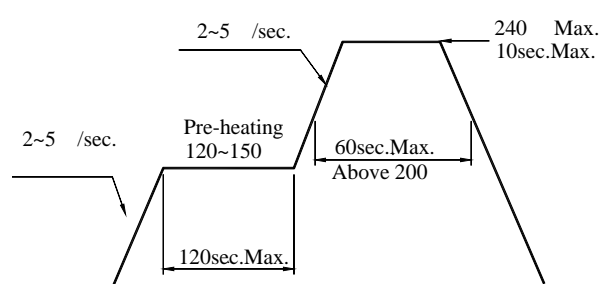
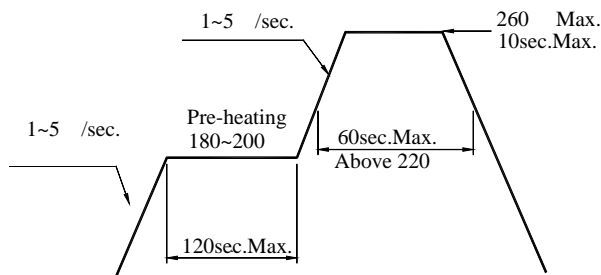


Soldering Conditions (Maximum allowable soldering conditions)

1、Reflow soldering profile

<Lead-free solder>

<Lead solder>



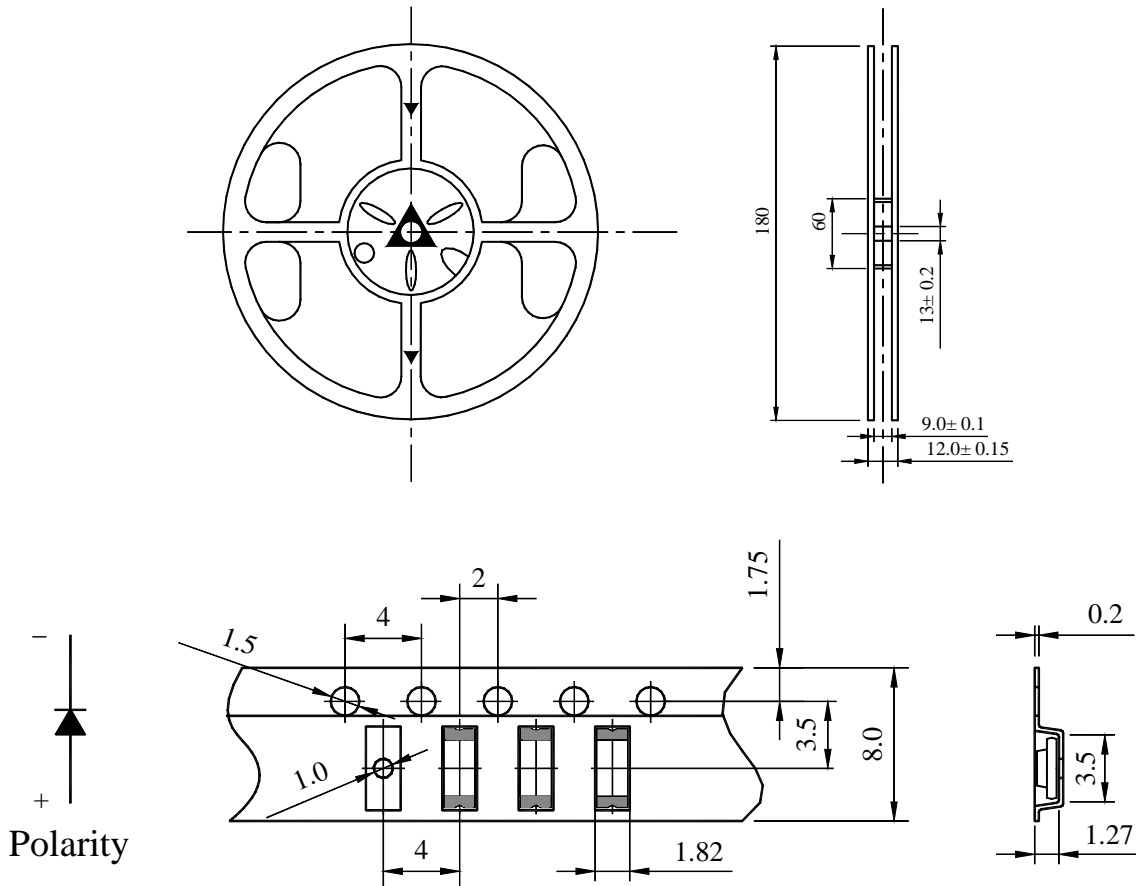
2、Soldering Iron

Power dissipation of Iron should be smaller than 25W, and temperature should be controllable. The work must be finished within 3sec under 320 , only once.

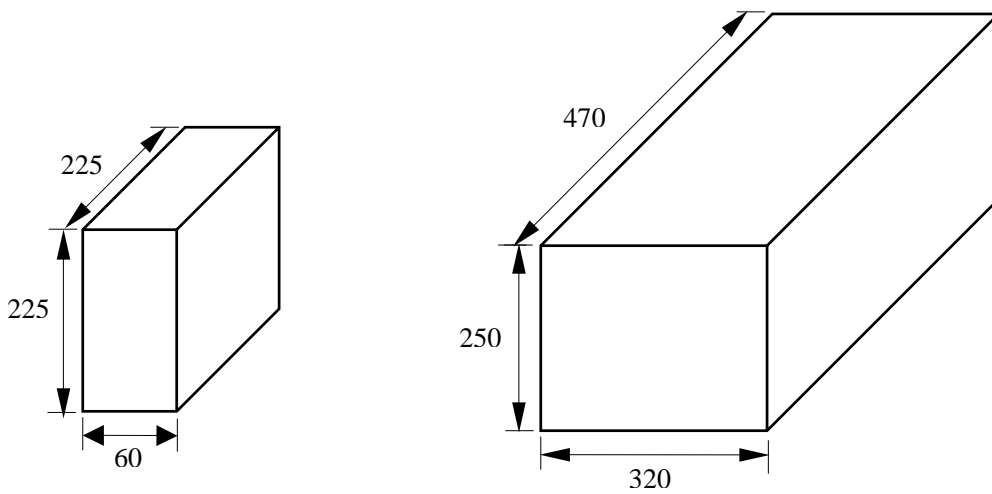
- Do not stress its resin while soldering.
- After soldering, do not warp the circuit board.

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Package Tape Specifications: (3000 pcs/Reel)



Reel Lead Min.60mm No LEDs

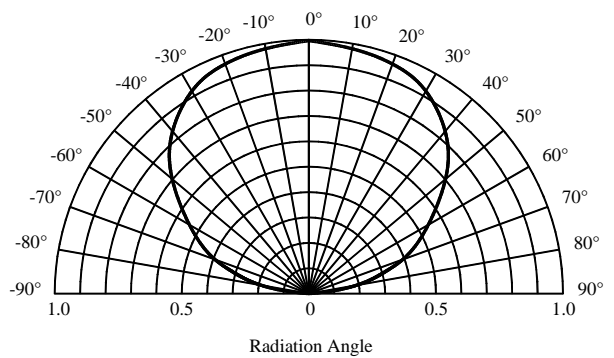
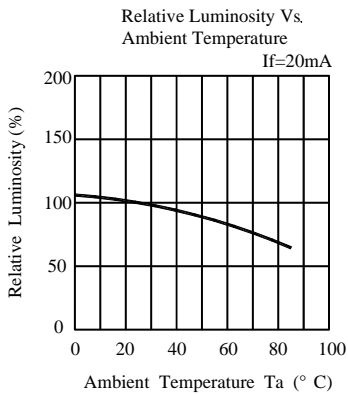
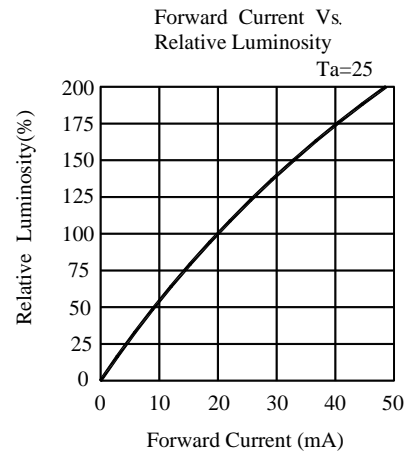
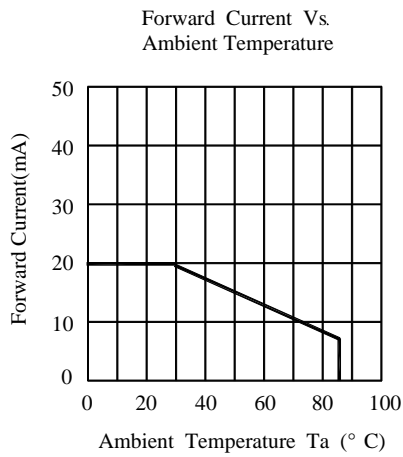
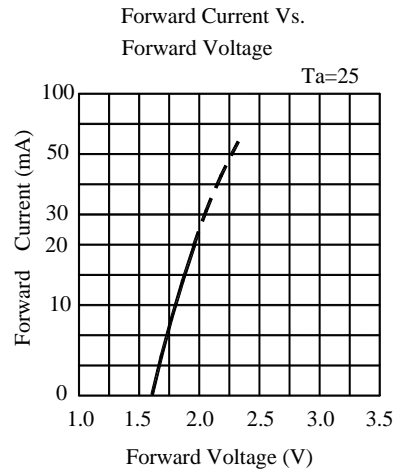
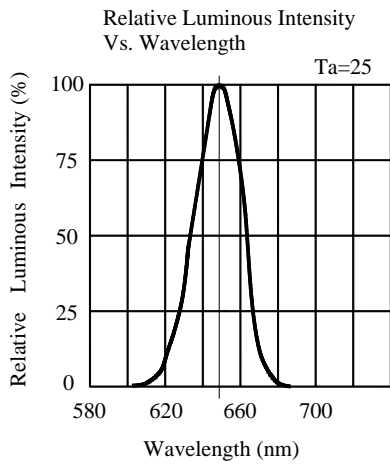


5 Reel in one Box

10 Box in one Carton

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Typical Electro-Optical Characteristics Curves :



Reliability Test Items and Conditions

NO	Test Item	Test Conditions	Duration	Sample	Ac/Re
1	Temperature Cycle	-30 ~ 25 ~ 100 ~ 25 30min 5min 30min 5min	50cycles	100	0/1
2	High Temp. Storage	Ta=100	1000hours	100	0/1
3	Temp.& Humidity Test	Ta=85 RH=85%	1000hours	100	0/1
4	Low Temp. Storage	Ta=-30	1000hours	100	0/1
5	Operating Life Test	Ta=25 ± 5 DC IF=15mA	1000hours	100	0/1
6	Solder Heat	Tsol=260 ± 5 , 10s	1times	20	0/1

Cautions

1、Package

When moisture is absorbed into the package it may vaporize and expand during soldering. There is a possibility that this can cause exfoliation of the contacts and damage to the optical characteristics of the LEDs. So the moisture proof package is used to keep moisture to a minimum in the package.

2、Storage

Before opening the package: The LEDs should be kept at 5~30°C and 60%RH or less. The LEDs should be used within a year.

After opening the package: The LED must be used within 24 hours, else should be kept at 5~30 and 30% RH or less. The LEDs should be used within 7days after opening the package. If unused LEDs remain, they should be stored in moisture proof packages, recommended to return the LEDs to the original moisture proof bag and to reseal the moisture proof bag again.

If the LEDs have exceeded the storage time, baking treatment should be performed more than 12 hours at 60 ± 5°C.

3、The LED electrode sections are comprised of a gold plated. The gold surface may be affected by environments which contain corrosive gases and so on. Please avoid conditions which may cause the LED to corrode or discolor. This corrosion or discoloration may cause difficulty during soldering operations. It is recommended that the User use the LEDs as soon as possible.

4、Please avoid rapid transitions in ambient temperature, especially in high humidity environments where condensation can occur.

Notes:

1、Above specification may be changed without notice. We will reserve authority on material change for above specification.

2、When using this product, please observe the absolute maximum ratings and the instructions for the specification sheets. We assume no responsibility for any damage resulting from use of the product which does not comply with the instructions included in the specification sheets.