

Vectron International**Filter specification****TFS 248M****1/5****Measurement condition**

Ambient temperature:	23	°C
Input power level:	0	dBm
Terminating impedance: *		
Input:	200	Ω
Output:	169	Ω -0,43 pF
Source impedance:	200	Ω
Load impedance:	800	Ω

Characteristics**Remark:**

The maximum attenuation in the pass band is defined as the insertion loss a_e . The nominal frequency f_N is fixed at 248,6 MHz without any tolerance or limit. The values of absolute attenuation a_{abs} are guaranteed for the whole operating temperature range. The frequency shift of the filter in the operating temperature range is included in the production tolerance scheme.

D a t a		typ. value		tolerance / limit		
Insertion loss (reference level)		a_e	1,4 dB	max.	1,7	dB
Nominal frequency		f_N	-		248,6	MHz
Passband		PB	-	$f_N \pm$	0,5	MHz
Pass band ripple			0,22 dB	max.	0,5	dB
Absolute attenuation		a_{abs}				
0,3 MHz ... 220,6 MHz			30 dB	min.	20	dB
270,6 MHz ... 500,0 MHz			27 dB	min.	20	dB
Group delay ripple within PB			8 ns	max.	80	ns
Group delay within PB			65 ns	max.	100	ns
Return loss			14 dB	min.	10	dB
Input power level			-	max.	10	dBm
Operating temperature range		OTR	-	- 20 °C ... + 85°C		
Storage temperature range			-	- 40 °C ... + 85°C		
Temperature coefficient of frequency		TC_f^{**}	-38 ppm/K		-	

*) The terminating impedances depend on parasitics and q-values of matching elements and the board used, and are to be understood as reference values only. Should there be additional questions do not hesitate to ask for an application note or contact our design team.

**) $\Delta f(\text{Hz}) = TC_f(\text{ppm/K}) \times (T - T_0) \times f_{cat}(\text{MHz})$.

Generated:

Checked / Approved:

Vectron International GmbH & Co. KG

Potsdamer Straße 18

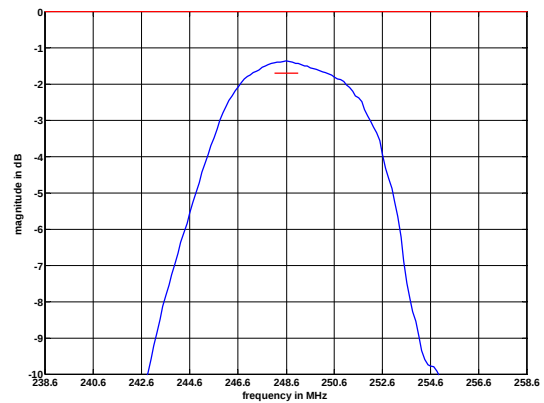
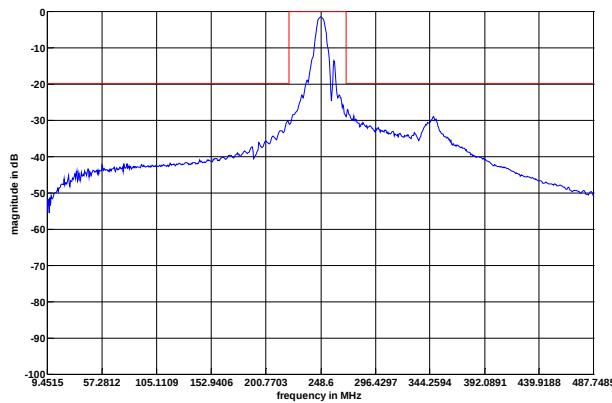
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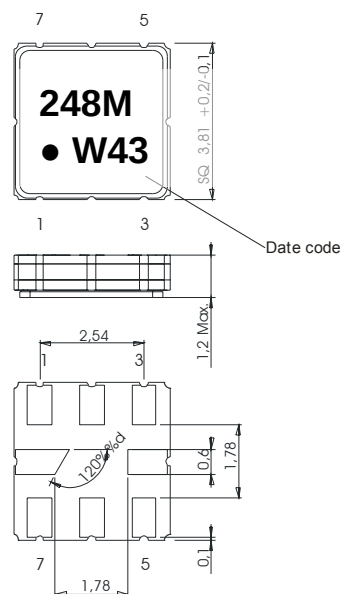
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Filter characteristic



Construction and pin connection

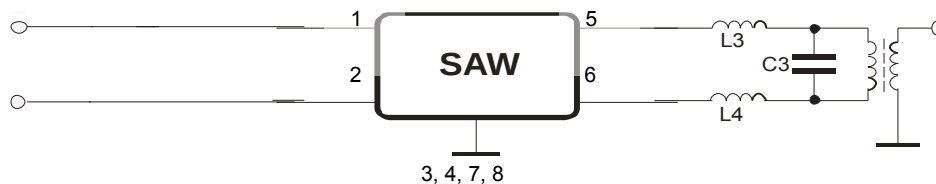
(All dimensions in mm)



1	Input
2	Input
3	Ground
4	Ground
5	Output
6	Output
7	Ground
8	Ground

Date code: Year + week
W 2008
X 2009
A 2010
...

200 / 800 Ohm Test circuit



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Stability characteristics, reliability

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 1 ms, half sine wave, 3 shocks each plane;
DIN IEC 68 T2 - 27
2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5 g respectively, 1 octave per min, 10 cycles per plan, 3 plans;
DIN IEC 68 T2 - 6
3. Change of temperature: -55 °C to 125°C / 30 min. each / 10 cycles
DIN IEC 68 part 2 – 14 Test N
4. Resistance to solder heat (reflow): reflow possible: three times max.;
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

This filter is RoHS compliant (2002/95/EG, 2005/618/EG)

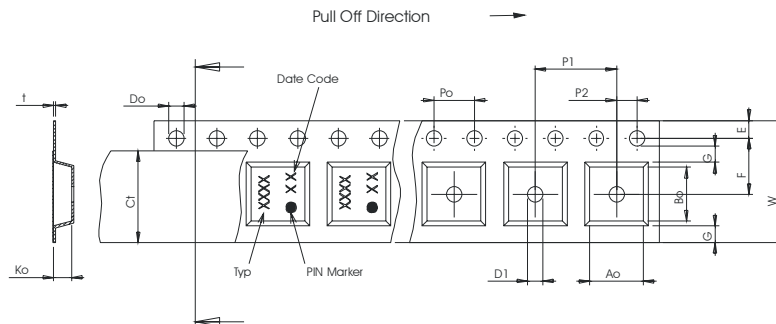
Packing

Tape & Reel: IEC 286 – 3, with exception of value for N and minimum bending radius;
tape type II, embossed carrier tape with top cover tape on the upper side;

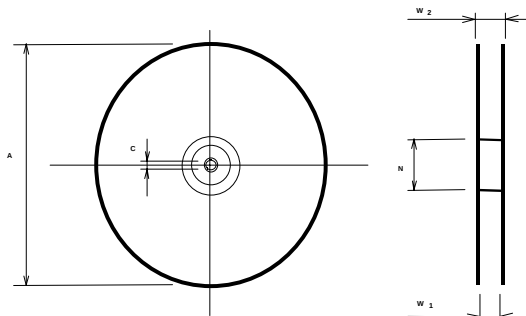
max. pieces of filters per reel:	3000
reel of empty components at start:	min. 300 mm
reel of empty components at start including leader:	min. 500 mm
trailer:	min. 300 mm

Tape (all dimensions in mm)

W	: 12,00 ± 0,3
Po	: 4,00 ± 0,1
Do	: 1,50 +0,1/-0
E	: 1,75 ± 0,1
F	: 5,50 ± 0,05
G(min)	: 0,75
P2	: 2,00 ± 0,05
P1	: 8,00 ± 0,1
D1(min)	: 1,50
Ao	: 4,30 ± 0,1
Bo	: 4,30 ± 0,1
Ct	: 9,5 ± 0,1

**Reel (all dimensions in mm)**

A	: 330
W1	: 12,4 +2/-0
W2(max)	: 18,4
N(min)	: 50
C	: 13,0 +0,5/-0,2



The minimum bending radius is 45 mm.

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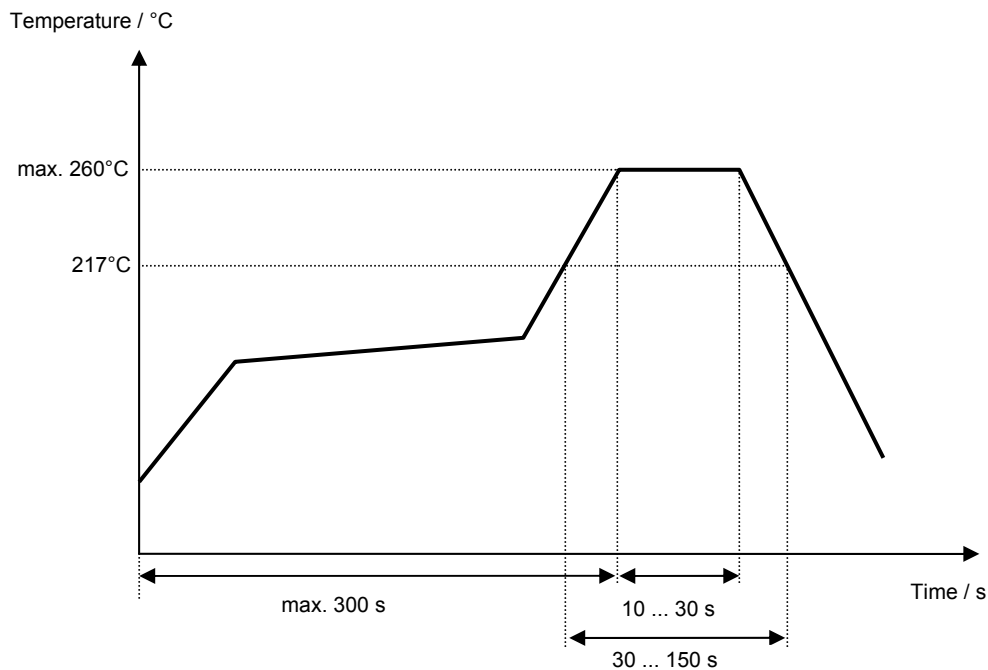
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Air reflow temperature conditions

Conditions	Exposure
Average ramp-up rate (30°C to 217°C)	less than 3°C/second
> 100°C	between 300 and 600 seconds
> 150°C	between 240 and 500 seconds
> 217°C	between 30 and 150 seconds
Peak temperature	max. 260°C
Time within 5°C of actual peak temperature	between 10 and 30 seconds
Cool-down rate (Peak to 50°C)	less than 6°C/second
Time from 30°C to Peak temperature	no greater than 300 seconds

Chip-mount air reflow profile**Vectron International GmbH & Co. KG****Potsdamer Straße 18****D 14 513 TELTOW / Germany****Tel: (+49) 3328 4784-0 / Fax: (+49) 3328 4784-30****E-Mail: tft@vectron.com**

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Vectron International**Filter specification****TFS 248M****5/5****History**

Version	Reason of Changes	Name	Date
1.0	- Generation of development specification	Strehl	11.10.2007
1.1	- Change IL, add typical values and filter characteristic - Generation of filter specification	S. Channaa	23.10.2008

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