

**PLEASE CHECK WWW.MOLEX.COM FOR LATEST PART INFORMATION**

**Part Number:** [0702462604](#)  
**Status:** **Active**  
**Overview:** [cgrid\\_sl\\_products](#)  
**Description:** 2.54mm (.100") Pitch C-Grid® Header, Low Profile, Dual Row, Vertical, Shrouded, 26 Circuits, 0.127µm (5µ") Gold (Au) Plating, Tin(Sn) PC Tail Plating

**Documents:**

[3D Model](#) [Product Specification PS-70246-100 \(PDF\)](#)  
[Drawing \(PDF\)](#) [RoHS Certificate of Compliance \(PDF\)](#)

**Agency Certification**

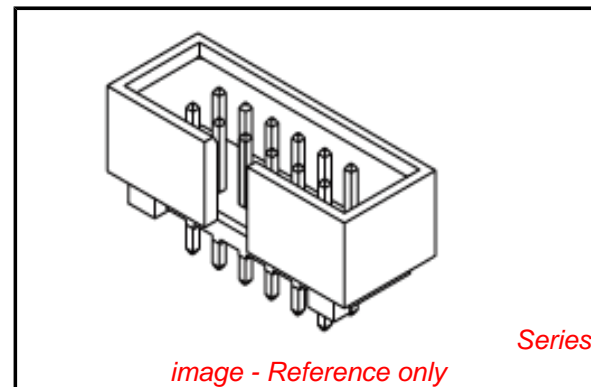
CSA LR19980  
 UL E29179

**General**

Product Family PCB Headers  
 Series [70246](#)  
 Application Wire-to-Board  
 Overview [cgrid\\_sl\\_products](#)  
 Product Name C-Grid®

**Physical**

Breakaway No  
 Circuits (Loaded) 26  
 Circuits (maximum) 26  
 First Mate / Last Break No  
 Flammability 94V-0  
 Glow-Wire Compliant No  
 Guide to Mating Part No  
 Keying to Mating Part None  
 Lock to Mating Part None  
 Material - Plating Mating Gold  
 Material - Plating Termination Tin  
 Number of Rows 2  
 Orientation Vertical  
 PC Tail Length (in) 0.135 In  
 PC Tail Length (mm) 3.43 mm  
 PCB Locator No  
 PCB Retention None  
 PCB Thickness Recommended (in) 0.062 In  
 PCB Thickness Recommended (mm) 1.60 mm  
 Packaging Type Tray  
 Pitch - Mating Interface (in) 0.100 In  
 Pitch - Mating Interface (mm) 2.54 mm  
 Pitch - Term. Interface (in) 0.100 In  
 Pitch - Term. Interface (mm) 2.54 mm  
 Plating min: Mating (µin) 5.2  
 Plating min: Mating (µm) 0.13  
 Plating min: Termination (µin) 75.2  
 Plating min: Termination (µm) 1.88  
 Polarized to Mating Part Yes  
 Polarized to PCB No  
 Shrouded Closed Ends  
 Stackable No  
 Surface Mount Compatible (SMC) No  
 Temperature Range - Operating -55°C to +120°C



**EU RoHS**

**ELV and RoHS Compliant**  
**REACH SVHC Contains SVHC: No**  
**Halogen-Free Status**  
**Not Reviewed**

**China RoHS**



**Need more information on product environmental compliance?**

Email [productcompliance@molex.com](mailto:productcompliance@molex.com)  
 For a multiple part number RoHS Certificate of Compliance, [click here](#)

Please visit the [Contact Us](#) section for any non-product compliance questions.

**Search Parts in this Series**

[70246Series](#)

**Mates With**

[70450 SL™](#) Crimp Housing, [70058 SL™](#) Crimp Terminal

Termination Interface: Style Through Hole

### **Electrical**

Current - Maximum per Contact 2.5A  
Voltage - Maximum 250V DC

### **Solder Process Data**

Duration at Max. Process Temperature (seconds) 10  
Lead-free Process Capability Wave Capable (TH only)  
Max. Cycles at Max. Process Temperature 1  
Process Temperature max. C 265

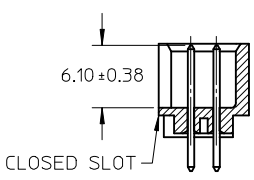
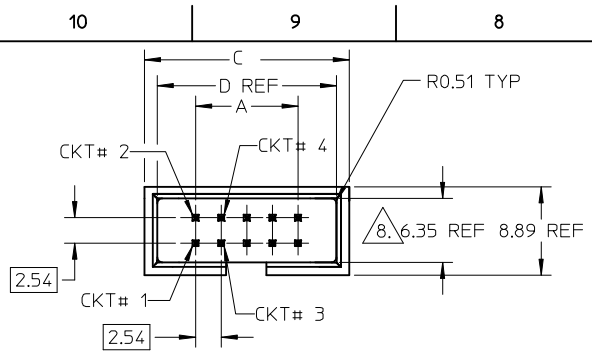
### **Material Info**

### **Reference - Drawing Numbers**

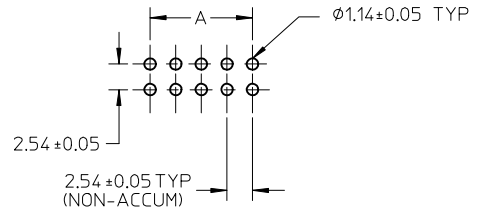
Packaging Specification PK-87835-001  
Product Specification PS-70246-100  
Sales Drawing SDA-70246-\*\*20-25,39

This document was generated on 05/25/2010

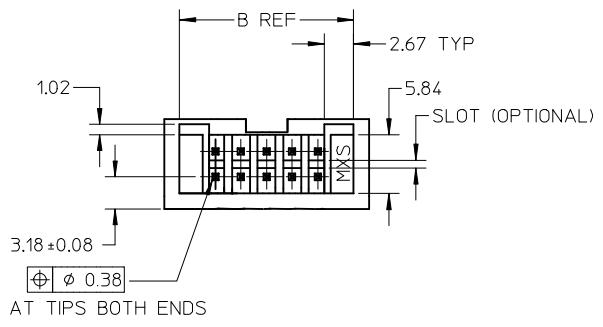
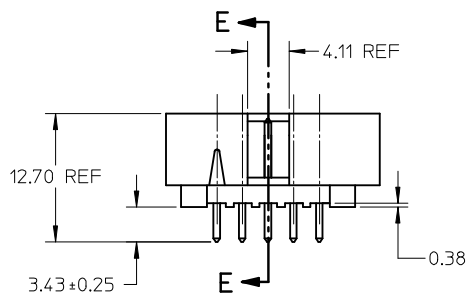
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MOLEX IRELAND PRODUCTION ONLY  
(OPTION)



RECOMMENDED PCB HOLE LAYOUT



NOTES:

1. PIN PUSHOUT FORCE (9072KG)/2LBS MIN.
2. PIN SOLDERABILITY PER MOLEX SPEC. ES-152.
3. PRODUCT SPEC: PS-70246 APPLIES.
4. WAFER TO BE FLAT WITHIN .003 MM/MM.
5. DIMENSIONS FOR PLATING LOCATION:
  - △5A MEASURE POINT FOR THICKNESS
  - △5B MINIMUM COVERAGE
- △6. GOLD END OF PIN UNLESS OVERALL PLATED.

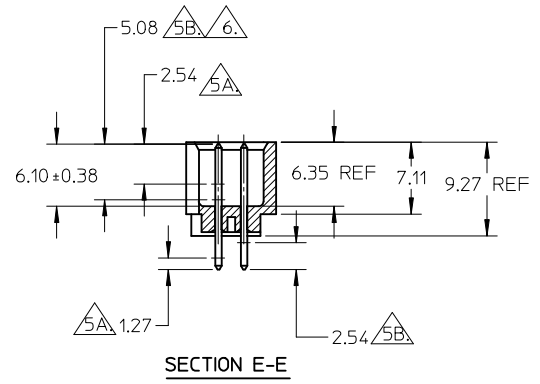
- 573 : 20 MICRO INCHES MIN GOLD PLATE ON CONTACT AND 100 MICRO INCHES MIN TIN PLATE ON SOLDER TAIL BOTH OVER 50 MICRO INCHES MIN NICKEL OVERALL.

△8. DIM AT THE CENTRE OF THE SHROUDED WALL SHALL BE 5.91MM MIN. THIS SPEC IS VALID FOR ALL CKT SIZE.

9. MATERIAL:  
HSG: GLASS FILLED PBT, UL94V-0, COLOUR BLACK  
PIN: 0.64MM SQ. PIN PHOSPHOR BRONZE.

△7. FINISH:

- 571 : 15 MICRO INCHES MIN GOLD PLATE ON CONTACT AND 75 MICRO INCHES MIN TIN PLATE ON SOLDER TAIL BOTH OVER 50 MICRO INCHES MIN NICKEL OVERALL.
- 574 : 30 MICRO INCHES MIN GOLD PLATE ON CONTACT AND 75 MICRO INCHES MIN TIN PLATE ON SOLDER TAIL BOTH OVER 50 MICRO INCHES MIN NICKEL OVERALL.
- 544 : 5 MICRO INCHES MIN GOLD PLATE ON CONTACT AND 75 MICRO INCHES MIN TIN PLATE ON SOLDER TAIL BOTH OVER 50 MICRO INCHES MIN NICKEL OVERALL.



SECTION E-E

ADD IN P/N (70246-1003) WITH VOID CKT #1 EC No: S2009-0966	DRWN: YICHONG 2009/06/25	QUALITY SYMBOLS ▽=0 ∇=0
	CHKD: ATSEE 2009/06/30	
	APPR: MLONG 2009/07/02	
	REV	
J1	DESCRIPTION	

GENERAL TOLERANCES (UNLESS SPECIFIED)	mm	INCH
	4 PLACES ± ---	± ---
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	3 PLACES ± ---	± ---
	2 PLACES ± 0.20	± ---
	1 PLACE ± ---	± ---
	ANGULAR ± 3 °	

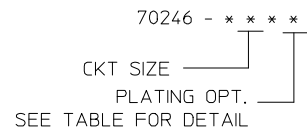
DIMENSION STYLE MM ONLY	
DRAWN BY JENNIFER	DATE 1987/09/18
CHECKED BY RWONG	DATE 1987/09/18
APPROVED BY ALANB	DATE 1987/09/18
MATERIAL NO. SEE TABLE	DOCUMENT NO. SDA-70246-**20-25,39-41
SIZE A3	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION

SCALE NTS	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION
TITLE C-GRID, SHROUDED HEADER (SLOTTED W/O STANDOFFS)		
MOLEX INCORPORATED		
SHEET NO. 1 OF 2		

10 9 8 7 6 5 4 3 2 1

PART NUMBER	CKT SIZE	VOID CKT	DIM A	DIM B	DIM C	DIM D	VOID CKT, ONLY APPLY TO PLATING CODE
70246-08**	08	-	7.62	14.73	17.78	15.24	-
70246-10**	10	1	10.16	17.27	20.32	17.78	-
70246-12**	12	-	12.70	19.81	22.86	20.32	-
70246-14**	14	-	15.24	22.35	25.40	22.86	-
70246-16**	16	-	17.78	24.89	27.94	25.40	-
70246-20**	20	-	22.86	29.97	33.02	30.48	-
70246-24**	24	-	27.94	35.05	38.10	35.56	-
70246-26**	26	-	30.48	37.59	40.64	38.10	-
70246-30**	30	-	35.56	42.67	45.72	43.18	-
70246-34**	34	-	40.64	47.75	50.80	48.26	-
70246-40**	40	-	48.26	55.37	58.42	55.88	-
70246-44**	44	-	53.34	60.45	63.50	60.96	-
70246-50**	50	-	60.96	68.07	71.12	68.58	-
70246-56**	56	-	68.58	75.69	78.74	76.20	-
70246-60**	60	-	73.66	80.77	83.82	81.28	-
70246-64**	64	-	78.74	85.85	88.90	86.36	-
70246-72**	72	-	88.90	96.01	99.06	96.52	-
70246-25**	26	26	30.48	37.59	40.64	38.10	-
70246-1003	10	1	10.16	17.27	20.32	17.78	571

LEGEND:



△ PART NUMBER	PLATING OPTION
70246-***01	571
70246-***02	574
70246-***04	544
70246-***12	573

C C

B B

A A

ADD IN P/N (70246-1003) WITH VOID CKT #1 EC No: S2009-0966 DRWN: YCHONG 2009/06/25 CHKD: ATSEE 2009/06/30 APPR: MLONG 2009/07/02	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION	
	▽=0 ∇=0	mm INCH	MM ONLY	NTS	METRIC		
		4 PLACES ± --- ± ---	DRAWN BY DATE	TITLE C-GRID, SHROUDED HEADER (SLOTTED W/O STANDOFFS)			
		3 PLACES ± --- ± ---	JENNIFER 1987/09/18				
	2 PLACES ± 0.20 ± ---	CHECKED BY DATE	MATERIAL NO. DOCUMENT NO. SHEET NO.				
	1 PLACE ± --- ± ---	RWONG 1987/09/18					
	ANGULAR ± 3 °	APPROVED BY DATE	SEE TABLE SDA-70246-***20-25,39-41 2 OF 2				
		ALANB 1987/09/18					
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION				

9 8 7 6 5 4 3 2 1