

CUSTOMER 客户.

规格书编号

**SPEC NO:** 

# 产品规格书 SPECIFICATION

севтомен д / :			
PRODUCT 产品:	SAW FILTER		
MODEL NO 型 号:	HDBF44A8Dc SI	P5Dc	
PREPARED 编 制:	CHECKED 审 核:		
APPROVED 批 准:	<b>DATE</b> 日 其	用:2007-12-14	
客户确认 CUSTOMER RE	CEIVED:		
审核 CHECKED	批准 APPROVED	日期 DATE	

# 无锡市好达电子有限公司 Shoulder Electronics Limited



# 更改历史记录 History Record

更改日期 Date	规格书编号 Spec. No.	产品型号 Part No.	客户产品型号 Customer No.	更改内容描述 Modify Content	备注 Remark

## 1.scope

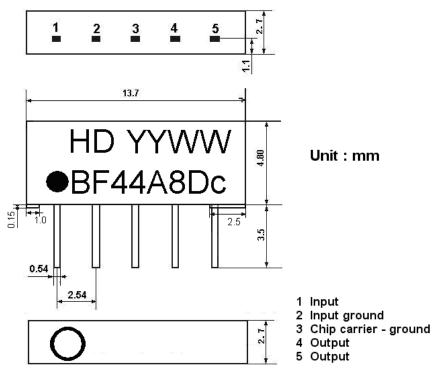
SHOULDER'S SAW filter series have broad line up products meeting all broadcast standard including NTSC,PAL and SECAM systems. These filters are composed of two interdigital transducers on a single-crystal. piezoelectrical chip. they are used in electronic equipments such as TV and so on.

#### 2.Construction

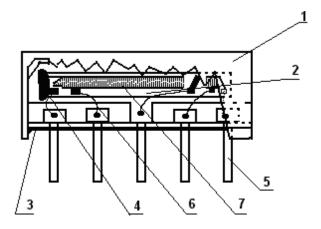
#### 2.1 Dimension and materials

Manufacturer's name: SHOULDER ELECTRONICS LTD

Type: BF44A8Dc



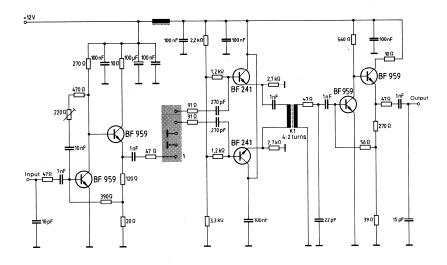
YY:year WW:week



Components	Materials
1.Outer casing	PPS
2.Substrate	Lithium niobate
3.Base	Epoxy resin
4.Absorber	Epoxy resin
5.Lead	Cu alloy+Au plate
6.Bonding wire	AlSi alloy
7.Electrode	Al

#### SAW FILIER

#### 2.2. Circuit construction, measurement circuit



Test circuit for SIP-5 filter Input impedance of the symmetrical post-amplifier: 2 k $\!\Omega$  in parallel with 3 pF

## 3. Characteristics

Items	Conditions	Specifications
Standard atmospheric conditions	Unless otherwise specified, the standard rang of atmospheric conditions for making measurements and tests is as follows;  Ambient temperature : 15°C to 35°C  Relative humidity : 25% to 85%  Air pressure : 86kPa to 106kPa	
Operating temperature rang	Operating temperature rang is the rang of ambient temperatures in which the filter can be operated continuously. $-20^{\circ}\text{C} \sim +60^{\circ}\text{C}$	There shall be no damage.
Storage temperature rang	Storage temperature rang is the rang of ambient temperatures at which the filter can be stored without damage.  Conditions are as specified elsewhere in these specifications. $-40^{\circ}\text{C} \sim +70^{\circ}\text{C}$	
Reference temperature	+25°C	



## 3.1 Maximum Rating

DC voltage	VDC	12	V	Between any terminals
AC voltage	Vpp	10	V	Between any terminals

### 3.2 Electrical Characteristics

Source impedance  $Zs=50 \Omega$ 

Load impedance  $Z_L=2k \Omega //3pF$  and matching network  $T_A=25 ^{\circ}C$ 

inpedance ZL-ZR // 5		ar webs	and matering network		1 A-23	
Item	1	Freq	min	typ	max	
Center free	quency	Fo	-	44.00	-	MHz
	Insertion attenuation Reference level		25.0	27.0	29.0	dB
	Amplitude ripple (p-p)			0.5		dB
41.6	0 46.40 N	/IHz				
		40.75MHz	25.0	32.0	-	dB
	Relative attenuation		0.6	1.6	2.6	dB
			-0.9	0.3	1.5	dB
Relative att			-0.7	0.1	0.8	dB
Relative att	ciiuatioii	46.40MHz	-0.7	0.1	0.8	dB
		46.57MHz	-0.7	0.6	1.5	dB
			0.8	2.0	3.2	dB
		47.25MHz	25.0	36	-	dB
	35.00~		32.0	40.0	-	dB
Sidelobe	39.10~40.35MHz		26.0	32.0	-	dB
	47.65~	48.65MHz	24.0	30.0		dB
	48.65~	55.00MHz	30.0	37.0		dB
Temperature coefficient			-18		ppm/k	

#### 3.3 Environmental Performance Characteristics

Item	Condition	Specifications
High	The specimen shall be store at a temperature of	
temperature	80±2℃ for 96±4h. Then it shall be subjected to	
	standard atmospheric conditions for 1h, after	
	which measurement shall be made within 1h.	
Low	The specimen shall be store at a temperature of	Mechanical
temperature	-20±3°C for 96±4h. Then it shall be subjected to	characteristics and
	standard atmospheric conditions for 1h, after	specifications in
	which measurement shall be made within 1h.	electrical
Humidity	The specimen shall be store at a temperature of	characteristics shall
	40±2℃ with relative humidity of 90% to 96%	be satisfied. There

	for 96±4h. Then it shall be subjected to atmospheric conditions for 1h, after measurement shall be made within 1h.	shall be no excessive change in appearance.	
Thermal	The specimen shall be subjected to 8 of		
shock	cycles each as shown below. Then i	it shall be	
	subjected to standard atmospheric con-	ditions for	
	1h, after which measurement shall	be made	
	within 1h.		
	Temperature Duration		
	$1 +25 \degree = -40 \degree C = 0.5h$		
	2 -40 °C 4h		
	3 -40 °C=>+85 °C 2h		
	4 +85 °C 4h		
	5 +85 °C=>+25 °C 0.5h		
	6   +25 °C   1h		
Resistance to	Reflow soldering method		
Soldering	Peak: $255 \pm 5$ °C, $220 \pm 5$ °C, $40$ s		
heat	At electrode temperature of the specime	en.	
		ooling (Store at m temperature)	
	The specimen shall be passed through furnace with the condition shown in profile for 1 time.  The specimen shall be stored at atmospheric conditions for 1h, after measurement shall be made. Test boar 1.6 mm thick. Base material shall be g base epoxy resin.	standard which the rd shall be	
Solder ability	Immerse the pins melt solder at 260	°C+5/-0°C	More then 95% of
	for 5 sec.		total area of the
			pins should be
			covered with solder



### 3.4 Mechanical Test

Items	Conditions	Specifications
Vibration	600-3300rpm amplitude 1.5mm	
	3 directions 2 H each	
Drop	On maple plate from 1 m high 3 times	
		There shall be no
Lead pull	Pull with 1 kg force for 30 seconds	damage.
Lead bend	90° bending with 500g weigh 2 times	

## **3.5 Voltage Discharge Test**

Item Condition	Specifications
Surge  Between any two electrode  Transport of the street	There shall be no damage



3.6 Frequency response:

