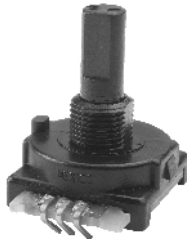


# Mechanical Encoder



## FEATURES

- Cost Effective - Eliminates A/D Converters
- High Resolution - Up to 36 Positions
- Stability - Operating Range of - 40°C to + 105°C
- Variability - Horizontal and Vertical Mounting

The Model 110E is a 7/8" square mechanical encoder which provides a 2-bit grey code for relative reference and a 4-bit grey code for absolute reference applications. Manually operated it has a rotational life of 100,000 shaft revolutions, a positive detent feel and can be combined with a second

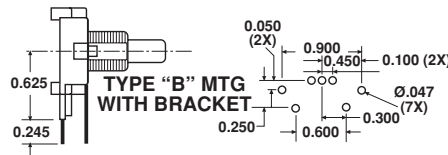
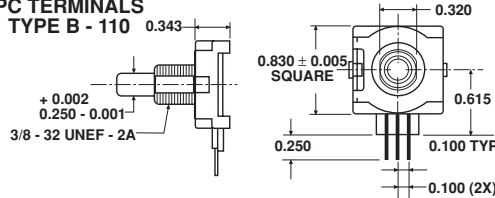
modular section in a concentric - shaft construction. Its small size makes it suitable for panel-mounted applications where the need for costly front - panel displays can be completely eliminated.

## DIMENSIONS in inches

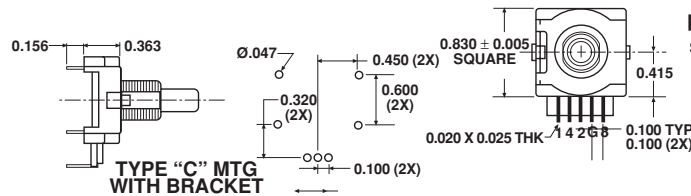
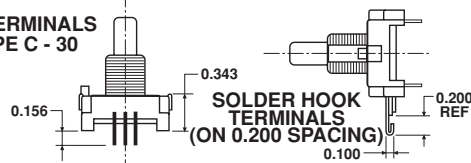
### 2 - BIT, 36 - POSITION INCREMENTAL OUTPUT

STEP	1	G	2
1	■	■	□
2	■	□	■
3	■	■	□
4	■	□	■
5	■	■	□
6	■	□	■
7	■	■	□
8	■	□	■
9	■	■	□
10	■	□	■
11	■	■	□
12	■	□	■
13	■	■	□
14	■	□	■
15	■	■	□
16	■	□	■
17	■	■	□
18	■	□	■
19	■	■	□
20	■	□	■
21	■	■	□
22	■	□	■
23	■	■	□
24	■	□	■
25	■	■	□
26	■	□	■
27	■	■	□
28	■	□	■
29	■	■	□
30	■	□	■
31	■	■	□
32	■	□	■
33	■	■	□
34	■	□	■
35	■	■	□
36	■	□	■

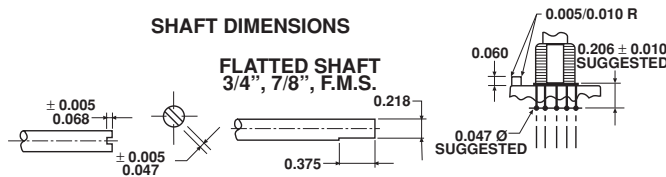
### PC TERMINALS TYPE B - 110



### PC TERMINALS TYPE C - 30



### SHAFT DIMENSIONS



### 4 - BITS, 6 - POSITION INCREMENTAL OUTPUT

STEP	1	4	2	G	8
1	■	■	■	■	■
2	■	■	■	■	■
3	■	■	■	■	■
4	■	■	■	■	■
5	■	■	■	■	■
6	■	■	■	■	■
7	■	■	■	■	■
8	■	■	■	■	■
9	■	■	■	■	■
10	■	■	■	■	■
11	■	■	■	■	■
12	■	■	■	■	■
13	■	■	■	■	■
14	■	■	■	■	■
15	■	■	■	■	■
16	■	■	■	■	■

### Output Codes

At start position, step 1, is with shaft flat at 12 o' clock position when looking at shaft end with terminals down.



ELECTRICAL SPECIFICATIONS	
Output	2 - bit grey code, channel L leads channel R by 90 degrees electrically in the CW direction 4 bi - grey code, absolute electrical position output
Closed Circuit Resistance	5Ω maximum
Open Circuit Resistance	100KΩ minimum
Contact Rating	Resistance load 250mA at 28VDC
Switching Loads	1.5mA at 115VDC 150mA at 14VDC
Bounce	5ms/cycle at 15 RPM
Dielectric Withstanding Voltage	1000VAC at sea level
Electrical Travel	Continuous
Operating Speed	50 RPM maximum

MECHANICAL SPECIFICATIONS	
Rotational Torque	3.5 oz - in (2.16 - 3.60 Ncm)
Mechanical Travel	Continuous
Panel Mounting Torque	7 lbs - in (1.13 Nm) maximum
Shaft Load Force	10 lbs - in (1.13 Nm) maximum
Shaft Pull Force	10 lbs - in maximum
Terminals	Standard PC style, 3 terminals on 0.100" (2.54mm) grid - in - line perpendicular or parallel to shaft. Solder hook available on 0.200" grid
Molded Construction	Molding compound used for housing/bushing and shaft has a UL94V - 2 rating
Rotational Life	100,000 detented cycles at rated load typical (1 cycle = 720 degrees)

ENVIRONMENTAL SPECIFICATIONS	
Temperature Range	- 40°C to + 105°C (Operating temperature) - 55°C to + 120°C (Storage temperature)
Humidity	Per MIL-STD 202, Method 106C Insulation resistance shall be 1 MΩ maximum of a relative humidity 90% @ 25°C
Shock	Per MIL-STD 202, Method 213, Test Condition G consisting of 1 MIL-STD

PACKAGING
Box of 50 pieces

ORDERING INFORMATION						
<b>110E</b> MODEL	<b>1</b>	<b>A</b> BUSHING	<b>48</b> SINGLE SHAFT FMS CODED IN 64ths	<b>F</b>	<b>204P</b> 2-4 - BIT GREY CODE OPTIONS	<b>P</b>
110E	1 = at 9'0 clock 0 = None	A = 3/8 (9.53mm) dia x 1/4 (6.35mm) long G = 3/8 (9.53mm) dia x 3/8 (9.53mm) long	48 = 0.750" 56 = 0.875"	S: Slotted F: Flatted	204P = 4 cycles/rev 16 detents/rev 206P = 6 cycles/rev 24 detents/rev 209P = 9 cycles/rev 36 detents/rev  416P = 16 electrical positions/rev 16 detents/rev	B: PC terminals straight (horizontal mount) C: PC terminals bent back (vertical mount) Type C - 30 P: Type B with mounting bracket D: Type C with mounting bracket S: Solder Hook  Hardware not included

SAP PART NUMBERING GUIDELINES																	
1	1	0	E	W	1	G	H	F	P	2	0	4	P	B	2	5	
MODEL			BUSHING		PEG	SHAFT			LEADS	CODE OPTIONS			PACKAGING			SPECIAL	
See the end of this data book for conversion tables																	



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