

Aluminum electrolytic capacitors

Single-ended capacitors

Series/Type: B43867

Date: November 2008

© EPCOS AG 2008. Reproduction, publication and dissemination of this publication, enclosures hereto and the information contained therein without EPCOS' prior express consent is prohibited.



Single-ended capacitors

High reliability - 140 °C

Long-life grade capacitors for professional electronic ballasts

Applications

- Energy-saving lamps
- Power supplies

Features

- High reliability
- Compact dimensions
- Extended temperature range
- RoHS-compatible

Construction

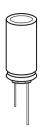
- Radial leads
- Charge-discharge proof, polar
- Aluminum case with insulating sleeve
- Minus pole marking on the insulating sleeve
- Stand-off rubber seal
- Case with safety vent

Delivery mode

Terminal configurations and packing:

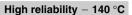
- Bulk
- Taped, Ammo pack
- Cut
- Kinked
- PAPR (protection against polarity reversal): crimped leads, J leads, bent leads

Refer to chapter "Single-ended capacitors – Taping, packing and lead configurations" for further details and ordering example.











Specifications and characteristics in brief

$ \begin{array}{llllllllllllllllllllllllllllllllllll$									
Rated capacitance C_R Capacitance tolerance Dissipation factor $\tan \delta$ $20\% \triangleq M$ Dissipation factor $\tan \delta$ $20\% = M$ V _R $\leq 250 \text{ V DC}$: $\tan \delta \text{ (max.)} = 0.20$ $V_R \geq 350 \text{ V DC}$: $\tan \delta \text{ (max.)} = 0.25$ Leakage current I _{leak} $(20 \text{ °C}, 120 \text{ Hz})$ Useful life 140 °C; V _R ; I _{AC,R} Post test requirements $\Delta C/C \leq \pm 35\% \text{ of initial value}$ $\tan \delta \leq 3 \text{ times initial specified limit}$ Voltage endurance test 140 °C; V _R 1000 h Post test requirements $\Delta C/C \leq \pm 30\% \text{ of initial value}$ $\tan \delta \leq 2 \text{ times initial specified limit}$ Vibration resistance test To IEC 60068-2-6, test Fc: Displacement amplitude 1.5 mm, frequency range 10 2000 Hz, acceleration max. 20 g , duration 3×2 h. Capacitor rigidly clamped by the aluminum case. IEC climatic category To IEC 60068-1: V _R $\geq 250 \text{ V} \cdot 40/140/56 (-40 \text{ °C/+140 °C/56 days damp heat test})$ V _R $\geq 350 \text{ V} \cdot 25/140/56 (-25 \text{ °C/+140 °C/56 days damp heat test})$	Rated voltage V _R	160 350 V DC							
$ \begin{array}{llllllllllllllllllllllllllllllllllll$	Surge voltage V _S	1.1 · V _R							
Dissipation factor $\tan \delta$ $V_R \le 250 \text{ V DC}$: $\tan \delta \text{ (max.)} = 0.20$ $V_R \ge 350 \text{ V DC}$: $\tan \delta \text{ (max.)} = 0.25$ $V_R \ge 350 \text{ V DC}$: $\tan \delta \text{ (max.)} = 0.25$ $V_R \ge 350 \text{ V DC}$: $\tan \delta \text{ (max.)} = 0.25$ $V_R \ge 350 \text{ V DC}$: $\tan \delta \text{ (max.)} = 0.25$ $V_R \ge 350 \text{ V DC}$: $\tan \delta \text{ (max.)} = 0.25$ $V_R \ge 350 \text{ V DC}$: $\tan \delta \text{ (max.)} = 0.25$ $V_R \ge 350 \text{ V DC}$: $\tan \delta \text{ (max.)} = 0.25$ $V_R \ge 350 \text{ V DC}$: $\tan \delta \text{ (max.)} = 0.25$ $V_R \ge 350 \text{ V DC}$: $\tan \delta \text{ (max.)} = 0.25$ $V_R \ge 350 \text{ V DC}$: $\tan \delta \text{ (max.)} = 0.25$ $V_R \ge 350 \text{ V DC}$: $\tan \delta \text{ (max.)} = 0.25$ $V_R \ge 350 \text{ V DC}$: $\tan \delta \text{ (max.)} = 0.25$ $V_R \ge 350 \text{ V DC}$: $\tan \delta \text{ (max.)} = 0.25$ $V_R \ge 350 \text{ V DC}$: $\tan \delta \text{ (max.)} = 0.25$ $V_R \ge 350 \text{ V DC}$: $\tan \delta \text{ (max.)} = 0.25$ $V_R \ge 350 \text{ V DC}$: $\tan \delta \text{ (max.)} = 0.25$ $V_R \ge 350 \text{ V DC}$: $\tan \delta \text{ (max.)} = 0.25$ $V_R \ge 350 \text{ V DC}$: $\tan \delta \text{ (max.)} = 0.25$ $V_R \ge 350 \text{ V DC}$: $\tan \delta \text{ (max.)} = 0.25$ $V_R \ge 350 \text{ V DC}$: $\tan \delta \text{ (max.)} = 0.25$ $V_R \ge 350 \text{ V DC}$: $\tan \delta \text{ (max.)} = 0.25$ $V_R \ge 350 \text{ V DC}$: $\tan \delta \text{ (max.)} = 0.25$ $V_R \ge 350 \text{ V DC}$: $\tan \delta \text{ (max.)} = 0.25$ $V_R \ge 350 \text{ V DC}$: $\tan \delta \text{ (max.)} = 0.25$ $V_R \ge 350 \text{ V DC}$: $\tan \delta \text{ (max.)} = 0.25$ $V_R \ge 350 \text{ V DC}$: $\tan \delta \text{ (max.)} = 0.25$ $V_R \ge 350 \text{ V DC}$: $\tan \delta \text{ (max.)} = 0.25$ $V_R \ge 350 \text{ V DC}$: $\tan \delta \text{ (max.)} = 0.25$ $V_R \ge 350 \text{ V DC}$: $\tan \delta \text{ (max.)} = 0.25$ $V_R \ge 350 \text{ V DC}$: $\tan \delta \text{ (max.)} = 0.25$ $V_R \ge 350 \text{ V DC}$: $\tan \delta \text{ (max.)} = 0.25$ $V_R \ge 350 \text{ V DC}$: $\tan \delta \text{ (max.)} = 0.25$ $V_R \ge 350 \text{ V DC}$: $\tan \delta \text{ (max.)} = 0.25$ $V_R \ge 350 \text{ V DC}$: $\tan \delta \text{ (max.)} = 0.25$ $V_R \ge 350 \text{ V DC}$: $\tan \delta \text{ (max.)} = 0.25$ $V_R \ge 350 \text{ V DC}$: $\tan \delta \text{ (max.)} = 0.25$ $V_R \ge 350 \text{ V DC}$: $\tan \delta \text{ (max.)} = 0.25$ $V_R \ge 350 \text{ V DC}$: $\tan \delta \text{ (max.)} = 0.25$ $V_R \ge 350 \text{ V DC}$: $\tan \delta \text{ (max.)} = 0.25$ $V_R \ge 350 \text{ V DC}$: $\tan \delta \text{ (max.)} = 0.25$ $V_R \ge 350 \text{ V DC}$: $\tan \delta \text{ (max.)} = 0.25$ $V_R \ge 350 \text{ V DC}$: $\tan \delta \text{ (max.)} = 0.25$ $V_R \ge 350 \text{ V DC}$: $\tan \delta \text{ (max.)} = 0.$	Rated capacitance C _R	3.3 100 μF							
$ \begin{array}{llllllllllllllllllllllllllllllllllll$	Capacitance tolerance	±20% ≙ M							
Leakage current I_{leak} $I_{leak} = 0.03 \mu A \cdot \left(\frac{C_R}{\mu F} \cdot \frac{V_R}{V}\right) + 15 \mu A$ Useful life 140 °C; V_R ; $I_{AC,R}$ > 1000 h Requirements $\Delta C/C \leq \pm 35\%$ of initial value $\tan \delta \leq 3$ times initial specified limit Voltage endurance test 140 °C; V_R 1000 h Post test requirements $\Delta C/C \leq \pm 30\%$ of initial value $\tan \delta \leq 2$ times initial specified limit Vibration resistance test 1000 h Vibration resistance test $\Delta C/C \leq \pm 30\%$ of initial value $\tan \delta \leq 2$ times initial specified limit Vibration resistance test $\Delta C/C \leq \pm 30\%$ of initial value $\Delta C/C \leq \pm 30\%$ of	Dissipation factor δ	$V_R \le 250 \text{ V DC: } \tan \delta \text{ (max.)} = 0.20$							
$\begin{array}{lll} & \begin{array}{lll} \text{Useful life} & \\ & \begin{array}{lll} \text{Useful life} & \\ & \begin{array}{lll} \text{140 °C; V_B; I_{AC,B}} & \\ & \begin{array}{lll} \text{> 1000 h} \\ & \begin{array}{lll} \text{Requirements} & \\ & \begin{array}{lll} \Delta C/C & \leq \pm 35\% \text{ of initial value} \\ & \begin{array}{lll} \text{tan } \delta & \leq 3 \text{ times initial specified limit} \\ & \begin{array}{lll} \text{I}_{\text{leak}} & \\ & \begin{array}{lll} \text{Initial specified limit} \\ & \begin{array}{lll} \text{Voltage endurance test} \\ & \begin{array}{lll} \text{140 °C; V_B} & \\ & \begin{array}{lll} \text{1000 h} \\ & \begin{array}{lll} \text{Post test requirements} & \\ & \begin{array}{lll} \Delta C/C & \leq \pm 30\% \text{ of initial value} \\ & \begin{array}{lll} \text{tan } \delta & \leq 2 \text{ times initial specified limit} \\ & \begin{array}{lll} \text{I}_{\text{leak}} & \leq \text{ initial specified limit} \\ \\ & \begin{array}{lll} \text{Vibration resistance test} & \\ & \begin{array}{lll} \text{To IEC 60068-2-6, test Fc:} \\ & \begin{array}{lll} \text{Displacement amplitude 1.5 mm, frequency range 10 2000 Hz,} \\ & \begin{array}{lll} \text{acceleration max. 20 } g, \text{ duration } 3 \times 2 \text{ h.} \\ & \begin{array}{lll} \text{Capacitor rigidly clamped by the aluminum case.} \\ \\ & \begin{array}{lll} \text{IEC climatic category} & \\ & \begin{array}{lll} \text{To IEC 60068-1:} \\ & \begin{array}{lll} \text{V_R} \leq 250 \text{ V: 40/140/56 (-40 °C/+140 °C/56 days damp heat test)} \\ & \begin{array}{lll} \text{V_R} \geq 350 \text{ V: 25/140/56 (-25 °C/+140 °C/56 days damp heat test)} \\ \end{array} \end{array} \end{array}$	(20 °C, 120 Hz)	$V_R \ge 350 \text{ V DC: } \tan \delta \text{ (max.)} = 0.25$							
$ \begin{array}{llllllllllllllllllllllllllllllllllll$	o ican	$I_{leak} = 0.03 \mu\text{A} \cdot \left(\frac{C_R}{\mu\text{F}} \cdot \frac{V_R}{V}\right) + 15 \mu\text{A}$							
$ \begin{array}{llllllllllllllllllllllllllllllllllll$	Useful life								
$tan \delta \qquad \leq 3 \text{ times initial specified limit}$ $Voltage \text{ endurance test}$ $140 ^{\circ}\text{C}; V_{\text{R}} \qquad 1000 \text{h}$ $Post \text{ test requirements} \qquad \Delta C/C \qquad \leq \pm 30\% \text{ of initial value}$ $tan \delta \qquad \leq 2 \text{ times initial specified limit}$ $I_{\text{leak}} \qquad \leq \text{ initial specified limit}$ $Vibration \text{ resistance test} \qquad To \text{ IEC } 60068\text{-}2\text{-}6, \text{ test } \text{ Fc:}$ $Displacement \text{ amplitude } 1.5 \text{ mm, frequency range } 10 \dots 2000 \text{Hz, acceleration max. } 20 g, \text{ duration } 3 \times 2 \text{h.}$ $Capacitor \text{ rigidly clamped by the aluminum case.}$ $IEC \text{ climatic category} \qquad To \text{ IEC } 60068\text{-}1\text{:}$ $V_{\text{R}} \leq 250 \text{V: } 40/140/56 (-40 ^{\circ}\text{C/+}140 ^{\circ}\text{C/56 } \text{ days damp heat test)}$ $V_{\text{R}} \geq 350 \text{V: } 25/140/56 (-25 ^{\circ}\text{C/+}140 ^{\circ}\text{C/56 } \text{ days damp heat test)}$	140 °C; V _R ; I _{AC,R}	> 1000 h							
$\begin{tabular}{ l l l l l l l l l l l l l l l l l l l$	Requirements	Δ C/C $\leq \pm 35\%$ of initial value							
$\begin{tabular}{ l l l l l l l l l l l l l l l l l l l$		tan δ ≤ 3 times initial specified limit							
$\begin{tabular}{ l l l l l l l l l l l l l l l l l l l$		I _{leak} ≤ initial specified limit							
Post test requirements $ \begin{array}{ll} \Delta C/C & \leq \pm 30\% \text{ of initial value} \\ \tan \delta & \leq 2 \text{ times initial specified limit} \\ I_{l_{eak}} & \leq \text{ initial specified limit} \\ \end{array} $ Vibration resistance test $ \begin{array}{ll} \text{To IEC 60068-2-6, test Fc:} \\ \text{Displacement amplitude 1.5 mm, frequency range 10 2000 Hz,} \\ \text{acceleration max. 20 } \textit{g,} \text{ duration } 3 \times 2 \text{ h.} \\ \text{Capacitor rigidly clamped by the aluminum case.} \\ \hline \text{IEC climatic category} \\ \hline \text{To IEC 60068-1:} \\ V_{\text{R}} \leq 250 \text{ V: } 40/140/56 \text{ ($-40\ ^{\circ}\text{C/+140\ ^{\circ}\text{C/56}}$ days damp heat test)} \\ V_{\text{R}} \geq 350 \text{ V: } 25/140/56 \text{ ($-25\ ^{\circ}\text{C/+140\ ^{\circ}\text{C/56}}$ days damp heat test)} \\ \hline \end{array} $	Voltage endurance test								
$tan \delta \qquad \leq 2 times initial specified limit$ $I_{leak} \qquad \leq initial specified limit$ $Vibration resistance test$ $To IEC 60068-2-6, test Fc:$ $Displacement amplitude 1.5 mm, frequency range 10 2000 Hz, acceleration max. 20 g, duration 3 \times 2 h.$ $Capacitor rigidly clamped by the aluminum case.$ $IEC climatic category$ $To IEC 60068-1:$ $V_R \leq 250 V: 40/140/56 (-40 ^{\circ}C/+140 ^{\circ}C/56 days damp heat test)$ $V_R \geq 350 V: 25/140/56 (-25 ^{\circ}C/+140 ^{\circ}C/56 days damp heat test)$	140 °C; V _R	1000 h							
$\begin{tabular}{l l_{leak}$} & \le initial \ specified \ limit \\ \hline Vibration \ resistance \ test & To \ IEC \ 60068-2-6, \ test \ Fc: \\ Displacement \ amplitude \ 1.5 \ mm, \ frequency \ range \ 10 \ \ 2000 \ Hz, \ acceleration \ max. \ 20 \ g, \ duration \ 3 \times 2 \ h. \\ Capacitor \ rigidly \ clamped \ by \ the \ aluminum \ case. \\ \hline IEC \ climatic \ category & To \ IEC \ 60068-1: \ V_R \le 250 \ V: \ 40/140/56 \ (-40 \ ^{\circ}C/+140 \ ^{\circ}C/56 \ days \ damp \ heat \ test) \ V_R \ge 350 \ V: \ 25/140/56 \ (-25 \ ^{\circ}C/+140 \ ^{\circ}C/56 \ days \ damp \ heat \ test) \\ \hline \end{tabular}$	Post test requirements	Δ C/C $\leq \pm 30\%$ of initial value							
$\begin{tabular}{ l l l l l l l l l l l l l l l l l l l$		tan δ ≤ 2 times initial specified limit							
Displacement amplitude 1.5 mm, frequency range 10 2000 Hz, acceleration max. 20 g , duration 3×2 h. Capacitor rigidly clamped by the aluminum case. To IEC 60068-1: $V_R \le 250 \text{ V}: 40/140/56 \text{ (}-40 \text{ °C/+}140 \text{ °C/56 days damp heat test)}$ $V_R \ge 350 \text{ V}: 25/140/56 \text{ (}-25 \text{ °C/+}140 \text{ °C/56 days damp heat test)}$		I _{leak} ≤ initial specified limit							
acceleration max. 20 g , duration 3×2 h. Capacitor rigidly clamped by the aluminum case. IEC climatic category To IEC 60068-1: $V_R \le 250 \text{ V}: 40/140/56 (-40 ^{\circ}\text{C/+}140 ^{\circ}\text{C/56} \text{ days damp heat test})}$ $V_R \ge 350 \text{ V}: 25/140/56 (-25 ^{\circ}\text{C/+}140 ^{\circ}\text{C/56} \text{ days damp heat test})}$	Vibration resistance test	To IEC 60068-2-6, test Fc:							
Capacitor rigidly clamped by the aluminum case. IEC climatic category To IEC 60068-1: $V_{R} \le 250 \text{ V: } 40/140/56 \text{ (}-40 \text{ °C/+}140 \text{ °C/56 days damp heat test)} $ $V_{R} \ge 350 \text{ V: } 25/140/56 \text{ (}-25 \text{ °C/+}140 \text{ °C/56 days damp heat test)}$		Displacement amplitude 1.5 mm, frequency range 10 2000 Hz,							
To IEC 60068-1:		acceleration max. 20 g , duration 3×2 h.							
$V_{R} \le 250 \text{ V: } 40/140/56 \text{ (}-40 ^{\circ}\text{C/+}140 ^{\circ}\text{C/56} \text{ days damp heat test)}$ $V_{R} \ge 350 \text{ V: } 25/140/56 \text{ (}-25 ^{\circ}\text{C/+}140 ^{\circ}\text{C/56} \text{ days damp heat test)}$		Capacitor rigidly clamped by the aluminum case.							
V _R ≥ 350 V: 25/140/56 (−25 °C/+140 °C/56 days damp heat test)	IEC climatic category	To IEC 60068-1:							
		1 "							
Sectional specification IEC 60384-4		$V_R \ge 350 \text{ V: } 25/140/56 \text{ (}-25 \text{ °C/+}140 \text{ °C/56 days damp heat test)}$							
	Sectional specification	IEC 60384-4							



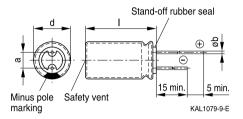


High reliability - 140 °C

Dimensional drawing

With stand-off rubber seal

Diameters (mm): 10, 12.5, 16

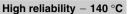


Dimensions and weights

Dimensions (mm)	Approx. weight			
d +0.5	1	a ±0.5	b	g
10	20 +2.0	5.0	0.60 ±0.05	2.6
12.5	20 +2.0	5.0	0.60 ±0.05	3.6
12.5	25 +2.0	5.0	0.60 ±0.05	4.5
16	20 +2.0	7.5	0.80 ±0.05	5.5
16	25 +2.0	7.5	0.80 ±0.05	7.5
16	31.5 +2.0	7.5	0.80 ±0.05	7.8









Overview of available types

V _R (V DC)	160	200	250	350
	Case dimensions d	×I (mm)		•
C _R (μF)				
3.3				10 × 20
3.9				10 × 20
4.7				10 × 20
6.8				12.5 × 20
10		10 × 20	10 × 20	12.5 × 25
15		10 × 20	12.5 × 20	
22	10 × 20	12.5 × 20	12.5 × 25	16 × 25
33	12.5 × 20	12.5 × 25	12.5 × 25	16 × 31.5
47	12.5 × 25	12.5 × 25	16 × 31.5	
68	16 × 20	16 × 25		
100	16 × 25	16 × 31.5		

Other voltage and capacitance ratings are available upon request.





High reliability - 140 °C

Technical data and ordering codes

C _R	Case dimensions	I _{AC.R}	I _{AC,R}	Ordering code
120 Hz	d×I	120 Hz	100 kHz	(composition see below)
20 °C	mm	140 °C	140 °C	,
μF		mA	mA	
$V_{R} = 160 \text{ V D}$	C			
22	10 × 20	145	217	B43867A1226M***
33	12.5 × 20	200	300	B43867A1336M***
47	12.5 × 25	270	405	B43867A1476M***
68	16 × 20	345	517	B43867A1686M***
100	16 × 25	450	675	B43867A1107M***
$V_{R} = 200 \text{ V D}$	С			
10	10 × 20	90	135	B43867A2106M***
15	10 × 20	120	180	B43867A2156M***
22	12.5 × 20	170	255	B43867A2226M***
33	12.5 × 25	225	337	B43867A2336M***
47	12.5 × 25	270	405	B43867A2476M***
68	16 × 25	370	555	B43867A2686M***
100	16 × 31.5	495	742	B43867A2107M***
$V_{R} = 250 \text{ V D}$	C			
10	10 × 20	95	142	B43867F2106M***
15	12.5 × 20	120	180	B43867F2156M***
22	12.5 × 25	185	277	B43867F2226M***
33	12.5 × 25	225	337	B43867F2336M***
47	16 × 31.5	330	495	B43867F2476M***
$V_{R} = 350 \text{ V D}$	С			
3.3	10 × 20	55	82	B43867A4335M***
3.9	10 × 20	65	97	B43867A4395M***
4.7	10 × 20	75	112	B43867A4475M***
6.8	12.5 × 20	90	135	B43867A4685M***
10	12.5 × 25	122	183	B43867A4106M***
22	16 × 25	210	315	B43867A4226M***
33	16 × 31.5	280	420	B43867A4336M***

Composition of ordering code

*** = Version

000 = for standard leads, bulk

001 = for kinked leads, bulk

002 = for cut leads, bulk

003 = for crimped leads, blister (from $d \times I = 16 \times 20$ mm to 16×31.5 mm)

004 = for J leads, blister

008 = for taped leads, Ammo pack, lead spacing F = 5.0 mm (from $d \times I = 10 \times 20$ mm to 12.5×25 mm)

009 = for taped leads, Ammo pack, lead spacing F = 7.5 mm (from $d \times I = 16 \times 20$ mm to 16×31.5 mm)

 $012 = \text{ for bent } 90^{\circ} \text{ leads, blister (for } \emptyset \text{ 16 mm)}$



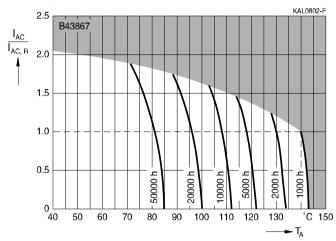




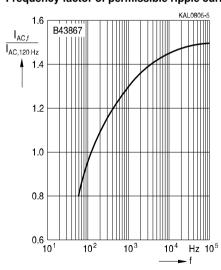


Useful life

depending on ambient temperature T_A under ripple current operating conditions¹⁾



Frequency factor of permissible ripple current I_{AC} versus frequency f



Refer to chapter "General technical information, 5.3 Calculation of useful life" for an explanation on how to interpret the useful life graphs.





High reliability - 140 °C

Taping, packing and lead configurations

Taping

Single-ended capacitors are available taped in Ammo pack from diameter 5 to 18 mm as follows:

Lead spacing $F = 2.5 \text{ mm} (\emptyset \text{ d} = 5 \dots 6.3 \text{ mm})$

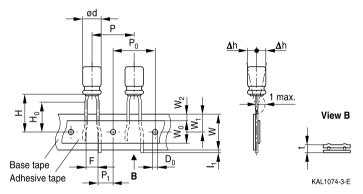
Lead spacing F = 3.5 mm ($\emptyset \text{ d} = 8 \text{ mm}$)

Lead spacing F = 5.0 mm (from $d \times I = 10 \times 12.5$ mm to 12.5×30 mm)

Lead spacing F = 7.5 mm ($\emptyset \text{ d} = 16 \dots 18 \text{ mm}$).

Lead spacing 2.5 mm (\emptyset d = 5 ... 6.3 mm)

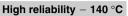
Last 3 digits of ordering code: 007



Ød	F	Н	W	W_0	W_1	W_2	H ₀	Р	P ₀	P ₁	I ₁	t	Δh	D ₀
5 6.3	2.5	18.5	18.0	5.5	9.0	1.5	16.0	12.7	12.7	5.1	1.0	0.7	1.0	4.0
Toler- ance	+0.8 -0.2	±0.75	±0.5	min.	±0.5	max.	±0.5	±1.0	±0.2	±0.5	max.	±0.2	max.	±0.2



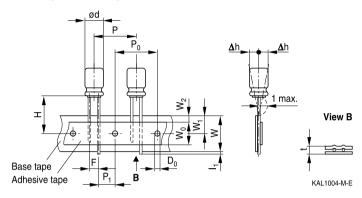






Lead spacing 3.5 mm (\emptyset d = 8 mm)

Last 3 digits of ordering code: 006



Ø d	F	Н	W	W_0	W_1	W_2	Р	P ₀	P ₁	I ₁	t	Δh	D ₀
8	3.5	18.5	18.0	12.5	9.0	1.5	12.7	12.7	4.6	1.0	0.7	1.0	4.0
Toler- ance	+0.8 -0.2	±1.0	±0.5	min.	±0.5	max.	±1.0	±0.2	±0.5	max.	±0.2	max.	±0.2

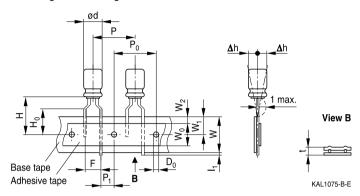




High reliability - 140 °C

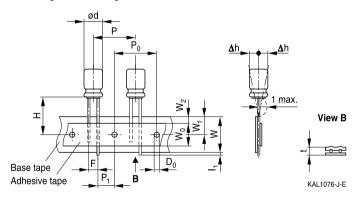
Lead spacing 5.0 mm (\emptyset d = 5 ... 8 mm)

Last 3 digits of ordering code: 008



Lead spacing 5.0 mm (from $d \times I = 10 \times 12.5$ mm to 12.5×30 mm)

Last 3 digits of ordering code: 008



Ød	F	Н	W	W_0	W_1	W_2	H₀	Р	P_0	P ₁	I ₁	t	Δh	D ₀
5	5.0	18.5	18.0	5.5	9.0	1.5	16.0	12.7	12.7	3.85	1.0	0.7	1.0	4.0
6.3	5.0	10.5	16.0	5.5	9.0	1.5	10.0	12.7	12.7	3.03	1.0	0.7	1.0	4.0
8		20.0					16.0	12.7	12.7	3.85				
10	5.0	19.0	18.0	12.5	9.0	1.5	_	12.7	12.7	3.85	1.0	0.7	1.0	4.0
12.5		19.0					_	15.0	15.0	5.0				
Toler-	+0.8	+0.75	+0.5	min	+0.5	max.	+0.5	±1.0	±0.2	±0.5	max.	±0.2	may	±0.2
ance	-0.2	±0.75	±0.5	111111.	±0.5	max.	±0.5	⊥1.0	±0.∠	±0.5	max.	±0.∠	IIIdX.	_∪.∠



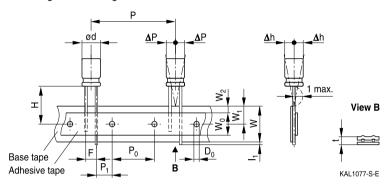


High reliability - 140 °C



Lead spacing 7.5 mm (\emptyset d = 16 ...18 mm)

Last 3 digits of ordering code: 009



Ø d	F	Н	W	W_0	W_1	W_2	Р	P ₀	P ₁	I ₁	t	ΔΡ	Δh	D ₀
16	7.5	18.5	18.0	12.5	9.0	1.5	30.0	15.0	3.75	1.0	0.7	0	0	4.0
18 ^{*)}														_
Toler- ance	±0.8	-0.5 +0.75	±0.5	min.	±0.5	max.	±1.0	±0.2	±0.5	max.	±0.2	±1.0	±1.0	±0.2

^{*)} Available only for case dimensions 18 \times 20, 18 \times 25 and 18 \times 31.5 mm

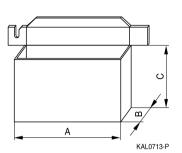




High reliability - 140 °C

Packing units and box dimensions

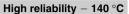
Ammo pack



Case size	Dimer	nsions (n	nm)	Packing			
$d \times I$							
mm	A_{max}	B_{max}	C_{max}	pcs.			
5 × 11	345	55	240	2000			
6.3 × 11	345	55	290	2000			
8 × 11.5	345	55	240	1000			
10 × 12.5	345	55	280	750			
10 × 16	345	60	200	500			
10 × 20	345	60	200	500			
12.5 × 20	345	65	280	500			
12.5 × 25	345	65	280	500			
16 × 20	315	65	275	300			
16 × 25	315	65	275	300			
16 × 31.5	315	65	275	300			
18 × 20	315	65	275	250			
18 × 25	315	65	275	250			
18 × 31.5	315	65	275	250			









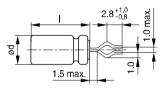
Kinked or cut leads

Single-ended capacitors are available with kinked or cut leads. Other lead configurations also available upon request.

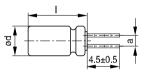
Kinked leads

Last 3 digits of ordering code: 001

With stand-off rubber seal

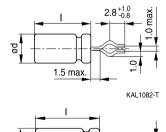


KAL1081-K



KAL1083-2

With flat rubber seal



4.5±0.5 KAL1084-A

Case size	Dimensions (mm)
$d \times I (mm)$	a ±0.5
10×20	5.0
12.5 × 20	5.0
12.5 × 25	5.0
16 × 20	7.5
16 × 25	7.5
16 × 31.5	7.5
18 × 20	7.5
18 × 25	7.5
18 × 31.5	7.5
18 × 35	7.5
18 × 40	7.5



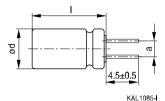


High reliability - 140 °C

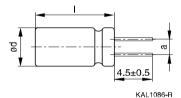
Cut leads

Last 3 digits of ordering code: 002

With stand-off rubber seal



With flat rubber seal



Case size Dimensions (mm) $d \times I (mm)$ a ±0.5 10×12.5 5.0 10 × 16 5.0 10×20 5.0 12.5×20 5.0 12.5 × 25 5.0 16×20 7.5 16 × 25 7.5 16×31.5 7.5 18 × 20 7.5 18×25 7.5 18×31.5 7.5 $\overline{18 \times 35}$ 7.5 18×40 7.5 20 × 20 10.0 20×25 10.0 20 × 30 10.0 20×35 10.0 20×40 10.0 22×30 10.0 22 × 35 10.0 22×40 10.0





High reliability - 140 °C



PAPR leads (Protection Against Polarity Reversal)

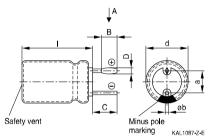
These lead configurations ensure correct placement of the capacitor on the PCB with regard to polarity. PAPR leads are available for diameters from 10 mm up to 20 mm.

There are three configurations available: Crimped leads, J leads, bent 90° leads

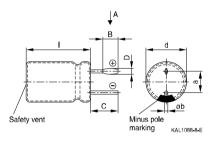
Crimped leads

Last 3 digits of ordering code: 003

With stand-off rubber seal

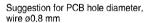


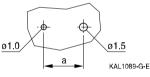
With flat rubber seal



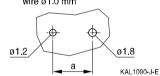
Suggestion for PCB hole diameter







Suggestion for PCB hole diameter, wire ø1.0 mm



Case size	Dimension	ıs (mm)				
$d \times I (mm)$	B ±0.2	C ±0.5	D ±0.1	E ±0.1	a ±0.5	Øb
16 × 20	1.5	3.0	1.3	0.3	7.5	0.8 ±0.05
16 × 25	1.5	3.0	1.3	0.3	7.5	0.8 ±0.05
16 × 31.5	1.5	3.0	1.3	0.3	7.5	0.8 ±0.05
18 × 20	1.5	3.0	1.3	0.3	7.5	0.8 ±0.1
18 × 25	1.5	3.0	1.3	0.3	7.5	0.8 ±0.1
18 × 31.5	1.5	3.0	1.3	0.3	7.5	0.8 ±0.1
18 × 35	1.5	3.0	1.3	0.3	7.5	0.8 ±0.1
18 × 40	1.5	3.0	1.3	0.3	7.5	0.8 ±0.1
20 × 20	1.5	3.0	1.6	0.3	10.0	1.0 ±0.1
20 × 25	1.5	3.0	1.6	0.3	10.0	1.0 ±0.1
20 × 30	1.5	3.0	1.6	0.3	10.0	1.0 ±0.1
20 × 35	1.5	3.0	1.6	0.3	10.0	1.0 ±0.1
20 × 40	1.5	3.0	1.6	0.3	10.0	1.0 ±0.1

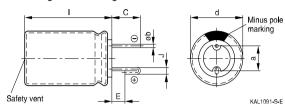




High reliability - 140 °C

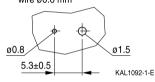
J leads

Last 3 digits of ordering code: 004

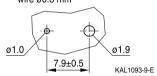


Suggestion for PCB hole diameter

Suggestion for PCB hole diameter, wire $\emptyset 0.6 \text{ mm}$



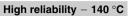
Suggestion for PCB hole diameter, wire Ø0.8 mm



Case size	Dimensions (mm)			
$d \times I (mm)$	C ±0.5	E ±0.5	J ±0.2	a ±0.5	Øb
10 × 12.5	3.2	0.7	1.2	5.0	0.6 ±0.05
10 × 16	3.2	0.7	1.2	5.0	0.6 ±0.05
10 × 20	3.2	0.7	1.2	5.0	0.6 ±0.05
12.5 × 20	3.2	0.7	1.2	5.0	0.6 ±0.05
12.5 × 25	3.2	0.7	1.2	5.0	0.6 ±0.05
16 × 20	3.5	0.7	1.6	7.5	0.8 ±0.05
16 × 25	3.5	0.7	1.6	7.5	0.8 ±0.05
16 × 31.5	3.5	0.7	1.6	7.5	0.8 ±0.05
18 × 20	3.5	0.7	1.6	7.5	0.8 ±0.1
18 × 25	3.5	0.7	1.6	7.5	0.8 ±0.1
18 × 31.5	3.5	0.7	1.6	7.5	0.8 ±0.1
18 × 35	3.5	0.7	1.6	7.5	0.8 ±0.1



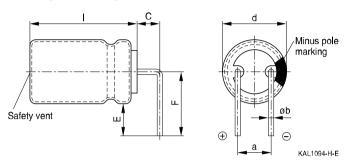






Bent 90° leads for horizontal mounting pinning

Last 3 digits of ordering code: 012



Case size	Dimension	Dimensions (mm)					
$d \times I \text{ (mm)}$	C ±0.5	E ±0.5	F ±0.5	a ±0.5	Øb		
16×20	4.0	4.0	12.0	7.5	0.8 ±0.05		
16 × 25	4.0	4.0	12.0	7.5	0.8 ±0.05		
16 × 31.5	4.0	4.0	12.0	7.5	0.8 ±0.05		
18 × 20	4.0	4.0	13.0	7.5	0.8 ±0.1		
18 × 25	4.0	4.0	13.0	7.5	0.8 ±0.1		
18 × 31.5	4.0	4.0	13.0	7.5	0.8 ±0.1		
18 × 35	4.0	4.0	13.0	7.5	0.8 ±0.1		
18 × 40	4.0	4.0	13.0	7.5	0.8 ±0.1		

Bent leads for diameter 12.5 mm available upon request.





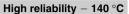
High reliability - 140 °C

Overview of packing units and code numbers for case sizes 5 \times 11 ... 16 \times 31.5

								PAPR	
Case size	Stan-	Taped,			Kinked	Cut	Crimped	J leads,	Bent 90°
$d \times I$	dard,	Ammo	pack		leads,	leads,	leads,	blister	leads,
	bulk				bulk	bulk	blister		blister
mm	pcs.	pcs.			pcs.	pcs.	pcs.	pcs.	pcs.
5 × 11	2000	2000			_	_	_	_	
6.3 × 11	2500	2000			_	-	_	_	
8 × 11.5	1000	1000			_	_	_	_	
10 × 12.5	1000	750			_	1000	_	675	
10×16	1000	500	500			1000	_	675	
10×20	500	500	500			500	_	500	
12.5 × 20	350	500	500			350	_	300	1)
12.5 × 25	250	500	500			500	_	225	1)
12.5 × 30	200	_		_	_	_	_		
12.5 × 35	175	-			_	_	_	_	
12.5 × 40	175	-			_	_	_	_	
16 × 20	250	300	300		200	200	200	200	120
16 × 25	250	300			200	200	200	200	120
16 × 31.5	200	300	300		250	250	344	344	120
The last three	000	Code	F (mm)	d (mm)	001	002	003	004	012
digits of the		006	3.5	8	1				
complete		007	2.5	56.3					
ordering code		800	5	512.5					
state the lead		009	7.5	1618					
configuration									









Overview of packing units and code numbers for case sizes 18 \times 20 ... 25 \times 40

								PAPR	
Case size	Stan-	Tonos			Kinked	Cut	Crimped	J leads.	Bent 90°
d×I	dard.	Taped, Ammo pack			leads.	leads.	leads,	blister	leads,
uxi	bulk	Ammo	раск		bulk	bulk	blister	Diistei	blister
mm		noo				pcs.		200	
	pcs.	pcs.			pcs.	<u>'</u>	pcs.	pcs.	pcs.
18 × 20	175	250			175	175	200	200	120
18 × 25	150	250			150	150	200	200	120
18 × 31.5	100	250			100	100	150	150	120
18×35	100	_			100	100	150	150	150
18 × 40	125	-	_		100	100	120	_	72
20 × 20	125	-	_		_	125	200	_	_
20 × 25	125	-	_		_	125	200	_	_
20 × 30	100	_	_		_	100	120	_	_
20 × 35	100	_		_	100	120	_	_	
20 × 40	100	-		_	100	120	_	_	
22×30	80	_	_		_	100	_	_	_
22×35	80	-			_	100	_	_	_
22 × 40	80	-			_	100	_	_	_
25 × 40	40	_		_	_	_	_	_	
The last three	000	Code	F (mm)	d (mm)	001	002	003	004	012
digits of the		007	2.5	46.3					
complete		800	5	6.312.5					
ordering code		009	7.5	1618					
state the lead									
configuration									





High reliability - 140 °C

Cautions and warnings

Personal safety

The electrolytes used by EPCOS have not only been optimized with a view to the intended application, but also with regard to health and environmental compatibility. They do not contain any solvents that are detrimental to health, e.g. dimethyl formamide (DMF) or dimethyl acetamide (DMAC).

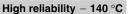
Furthermore, part of the high-voltage electrolytes used by EPCOS are self-extinguishing. They contain flame-retarding substances which will quickly extinguish any flame that may have been ignited.

As far as possible, EPCOS does not use any dangerous chemicals or compounds to produce operating electrolytes. However, in exceptional cases, such materials must be used in order to achieve specific physical and electrical properties because no safe substitute materials are currently known. However, the amount of dangerous materials used in our products has been limited to an absolute minimum. Nevertheless, the following rules should be observed when handling Al electrolytic capacitors:

- Any escaping electrolyte should not come into contact with eyes or skin.
- If electrolyte does come into contact with the skin, wash the affected parts immediately with running water. If the eyes are affected, rinse them for 10 minutes with plenty of water. If symptoms persist, seek medical treatment.
- Avoid breathing in electrolyte vapor or mists. Workplaces and other affected areas should be well ventilated. Clothing that has been contaminated by electrolyte must be changed and rinsed in water.









Product safety

The table below summarize the safety instructions that must be observed without fail. A detailed description can be found in the relevant sections of chapter "General technical information".

- ·	0.4.4.4	D (
Topic	Safety information	Reference
		Chapter "General
		technical information"
Polarity	Make sure that polar capacitors are connected	1
	with the right polarity.	"Basic construction of
		aluminum electrolytic
		capacitors"
Reverse voltage	Voltages polarity classes should be prevented by	3.1.6
	connecting a diode.	"Reverse voltage"
Upper category	Do not exceed the upper category temperatur.	7.2
temperature		"Maximum permissible
		operating temperature"
Maintenance	Make periodic inspections of the capacitors.	10
	Before the inspection, make sure that the power	"Maintenance"
	supply is turned off and carefully discharge the	
	electricity of the capacitors.	
	Do not apply any mechanical stress to the	
	capacitor terminals.	
Mounting	Do not mount the capacitor with the terminals	11.1
position of screw	(safety vent) upside down.	"Mounting positions of
terminal capacitors		capacitors with screw
		terminals"
Mounting of	The internal structure of single-ended capacitors	11.4
single-ended	might be damaged if excessive force is applied to	"Mounting
capacitors	the lead wires.	considerations for
	Avoid any compressive, tensile or flexural stress.	single-ended capacitors"
	Do not move the capacitor after soldering to PC	
	board.	
	Do not pick up the PC board by the soldered	
	capacitor.	
	Do not insert the capacitor on the PC board with a	
	hole space different to the lead space specified.	
Robustness of	The following maximum tightening torques must	11.3
terminals	not be exceeded when connecting screw	"Mounting torques"
	terminals:	
	M5: 2 Nm	
	M6: 2.5 Nm	
Soldering	Do not exceed the specified time or temperature	11.5
	limits during soldering.	"Soldering"





High reliability - 140 °C

Topic	Safety information	Reference Chapter "General technical information"
Soldering, cleaning agents	Do not allow halogenated hydrocarbons to come into contact with aluminum electrolytic capacitors.	11.6 "Cleaning agents"
Passive flammability	Avoid external energy, such as fire or electricity.	8.1 "Passive flammability"
Active flammability	Avoid overload of the capacitors.	8.2 "Active flammability"
		Reference Chapter "Capacitors with screw terminals"
Breakdown strength of insulating sleeves	Do not damage the insulating sleeve, especially when ring clips are used for mounting.	"Screw terminals - accessories"



High reliability − 140 °C



Symbols and terms

Symbol	English	German
С	Capacitance	Kapazität
C_R	Rated capacitance	Nennkapazität
Cs	Series capacitance	Serienkapazität
$C_{S,T}$	Series capacitance at temperature T	Serienkapazität bei Temperatur T
C_f	Capacitance at frequency f	Kapazität bei Frequenz f
d	Case diameter, nominal dimension	Gehäusedurchmesser, Nennmaß
d _{max}	Maximum case diameter	Maximaler Gehäusedurchmesser
ESL	Self-inductance	Eigeninduktivität
ESR	Equivalent series resistance	Ersatzserienwiderstand
ESR _f	Equivalent series resistance at frequency f	Ersatzserienwiderstand bei Frequenz f
ESR _⊤	Equivalent series resistance at temperature T	Ersatzserienwiderstand bei Temperatur T
f	Frequency	Frequenz
I	Current	Strom
I _{AC}	Alternating current (ripple current)	Wechselstrom
I _{AC,rms}	Root-mean-square value of alternating current	Wechselstrom, Effektivwert
$I_{AC,f}$	Ripple current at frequency f	Wechselstrom bei Frequenz f
I _{AC,max}	Maximum permissible ripple current	Maximal zulässiger Wechselstrom
I _{AC,R}	Rated ripple current	Nennwechselstrom
I _{AC,R} (B)	Rated ripple current for base cooling	Nennwechselstromstrom für Bodenkühlung
I _{leak}	Leakage current	Ableitstrom
I _{leak,op}	Operating leakage current	Ableitstrom bei Betrieb
I	Case length, nominal dimension	Gehäuselänge, Nennmaß
I _{max}	Maximum case length (without terminals and mounting stud)	Maximale Gehäuselänge (ohne Anschlüsse und Gewindebolzen)
R	Resistance	Widerstand
R _{ins}	Insulation resistance	Isolationswiderstand
R _{symm}	Balancing resistance	Symmetrierwiderstand
T	Temperature	Temperatur
ΔΤ	Temperature difference	Temperaturdifferenz
T _A	Ambient temperature	Umgebungstemperatur
T _C	Case temperature	Gehäusetemperatur
T _B	Capacitor base temperature	Temperatur des Becherbodens
t	Time	Zeit
Δt	Period	Zeitraum
t _b	Service life (operating hours)	Brauchbarkeitsdauer (Betriebszeit)





High reliability - 140 °C

Symbol	English	German
V	Voltage	Spannung
V_{F}	Forming voltage	Formierspannung
V_{op}	Operating voltage	Betriebsspannung
V_R	Rated voltage, DC voltage	Nennspannung, Gleichspannung
V_s	Surge voltage	Spitzenspannung
X_{C}	Capacitive reactance	Kapazitiver Blindwiderstand
X_L	Inductive reactance	Induktiver Blindwiderstand
Z	Impedance	Scheinwiderstand
Z_T	Impedance at temperature T	Scheinwiderstand bei Temperatur T
$tan \ \delta$	Dissipation factor	Verlustfaktor
λ	Failure rate	Ausfallrate
ϵ_{0}	Absolute permittivity	Elektrische Feldkonstante
ϵ_{r}	Relative permittivity	Dielektrizitätszahl
ω	Angular velocity; $2 \cdot \pi \cdot f$	Kreisfrequenz; $2 \cdot \pi \cdot f$

Notes

All dimensions are given in mm.



Important notes

The following applies to all products named in this publication:

- 1. Some parts of this publication contain statements about the suitability of our products for certain areas of application. These statements are based on our knowledge of typical requirements that are often placed on our products in the areas of application concerned. We nevertheless expressly point out that such statements cannot be regarded as binding statements about the suitability of our products for a particular customer application. As a rule, EPCOS is either unfamiliar with individual customer applications or less familiar with them than the customers themselves. For these reasons, it is always ultimately incumbent on the customer to check and decide whether an EPCOS product with the properties described in the product specification is suitable for use in a particular customer application.
- 2. We also point out that in individual cases, a malfunction of electronic components or failure before the end of their usual service life cannot be completely ruled out in the current state of the art, even if they are operated as specified. In customer applications requiring a very high level of operational safety and especially in customer applications in which the malfunction or failure of an electronic component could endanger human life or health (e.g. in accident prevention or lifesaving systems), it must therefore be ensured by means of suitable design of the customer application or other action taken by the customer (e.g. installation of protective circuitry or redundancy) that no injury or damage is sustained by third parties in the event of malfunction or failure of an electronic component.
- 3. The warnings, cautions and product-specific notes must be observed.
- 4. In order to satisfy certain technical requirements, some of the products described in this publication may contain substances subject to restrictions in certain jurisdictions (e.g. because they are classed as hazardous). Useful information on this will be found in our Material Data Sheets on the Internet (www.epcos.com/material). Should you have any more detailed questions, please contact our sales offices.
- 5. We constantly strive to improve our products. Consequently, the products described in this publication may change from time to time. The same is true of the corresponding product specifications. Please check therefore to what extent product descriptions and specifications contained in this publication are still applicable before or when you place an order. We also reserve the right to discontinue production and delivery of products. Consequently, we cannot guarantee that all products named in this publication will always be available. The aforementioned does not apply in the case of individual agreements deviating from the foregoing for customer-specific products.
- Unless otherwise agreed in individual contracts, all orders are subject to the current version of the "General Terms of Delivery for Products and Services in the Electrical Industry" published by the German Electrical and Electronics Industry Association (ZVEI).
- 7. The trade names EPCOS, BAOKE, Alu-X, CeraDiode, CSSP, CTVS, DSSP, MiniBlue, MKK, MLSC, MotorCap, PCC, PhaseCap, PhaseMod, SIFERRIT, SIFI, SIKOREL, SilverCap, SIMDAD, SIMID, SineFormer, SIOV, SIP5D, SIP5K, ThermoFuse, WindCap are trademarks registered or pending in Europe and in other countries. Further information will be found on the Internet at www.epcos.com/trademarks.