



Spec. No.	PS-0701-004
Rev.	E

# PRODUCT SPECIFICATION

**Model No : CSHV-UL60HRG4-A0**

Descriptions:
<ul style="list-style-type: none"> <li>• LED Type : High Power VEGA</li> <li>• LED Package : Lambertian</li> <li>• Emitting Color : Red</li> <li>• Viewing Angle : 120°</li> <li>• Silicone LENS</li> </ul>



CUSTOMER APPROVED SIGNATURES	APPROVED BY	CHECKED BY	PREPARED BY

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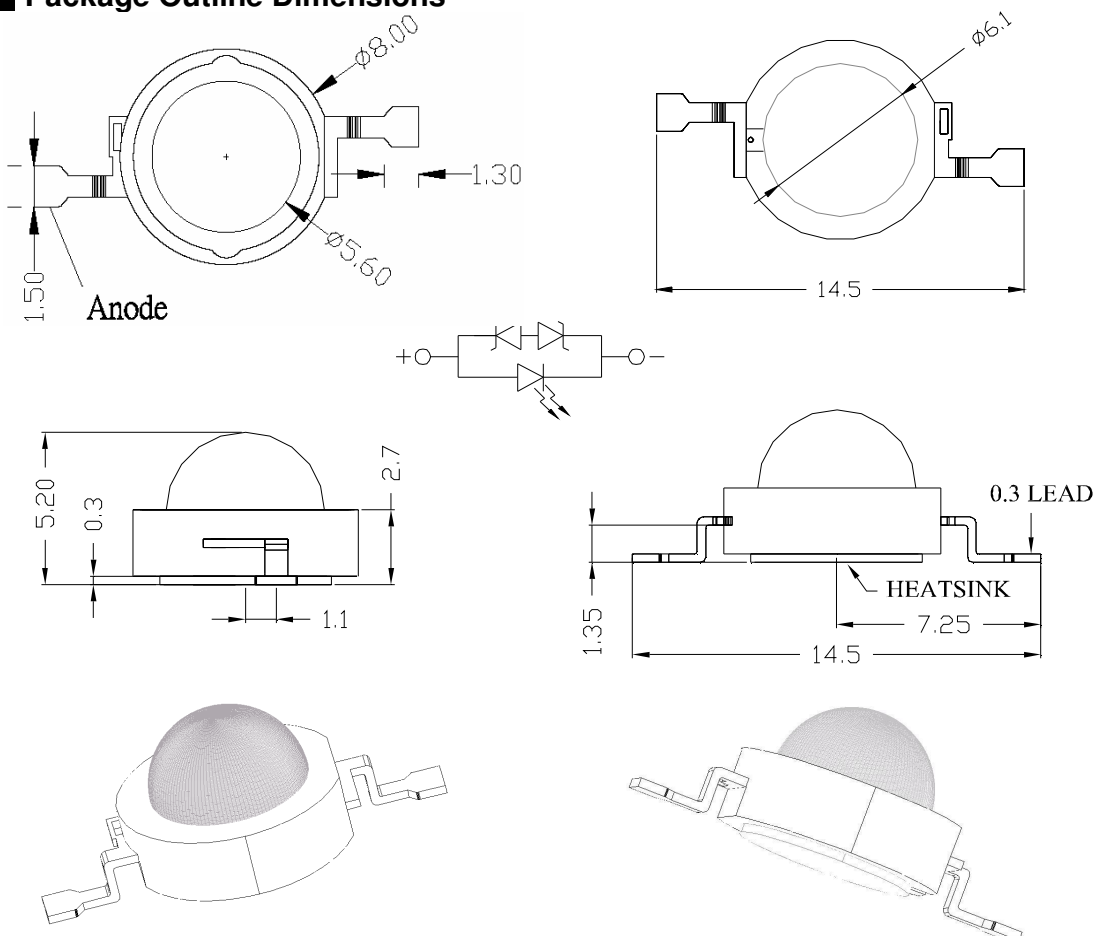
**Features -**

1. High Luminous Output : 40 lm
2. Silicone Encapsulation
3. RoHs Compliant
4. Compatible Lead-Free Reflow Solder
5. ESD>8KV(HBM)
6. Standard Collimator Compatible
7. Low thermal resistance (junction to Case) : 10 °C/W

**Device Selection Guide -**

Part No.	Chip		LED Lens
	Material	Emitted Color	
CSHV-UL60HRG4-A0	AllnGaP	Red	Water Transparent

**Package Outline Dimensions -**



Notes: Tolerance of measurement of Dimension:  $\pm 0.25\text{mm}$



Model No : CSHV-UL60HRG4-A0

■ Absolute Maximum Rating -

(Ta=25°C)

Parameter	Symbol	Rating	Unit
Power Dissipation	<b>Pd</b>	1.05	W
Forward Current (DC)	<b>IF</b>	350	mA
Peak Forward Current *	<b>IFP</b>	500	mA
Reverse Voltage	<b>VR</b>	5	V
Operating Temp.	<b>Topr</b>	-40 ~ +85	°C
Storage Temp.	<b>Tstg</b>	-40 ~ +100	°C

\* Pulse width  $\leq$  0.1 msec. duty  $\leq$  1/10

■ Electro-optical Characteristics -

(Ta=25°C)

Parameter	Symbol	Min.	Typ.	Max.	Unit	Condition
Forward Voltage	<b>VF</b>	-----	2.4	3	V	IF=350mA
Luminous Flux	<b>Φv</b>	27	40	-----	lm	
Viewing Angle	<b>2θ 1/2</b>	-----	120	-----	deg	
Reverse Current	<b>IR</b>	-----	-----	50	μA	VR=5V



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■ Luminous Flux Rank Limits (  $I_F = 350\text{mA}$  )

unit : lm

Part No. Code	CSHV-UL60HRG4-A0	
	min.	max.
G	27	35
H	35	45
J	45	58
K	58	70

■ Dominant Wavelength Rank Limits (  $I_F = 350\text{mA}$  )

unit : nm

Part No. Code	CSHV-UL60HRG4-A0	
	min.	max.
R1	620.0	625.0
R2	625.0	630.0
R3	630.0	635.0

Notes:

1. Tolerance of measurement of luminous Flux :±10%
2. Tolerance of measurement of Dominant Wavelength :±2nm
3. All data are measured by CSC's test equipment.
4. Please confirm with CSC salesman, if your request different from standard specification.



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Typical Electrical / Optical Characteristics Curves -

(Ta = 25°C Unless Otherwise Noted)

Fig 1. Relative Luminous FLux vs. Forward Current

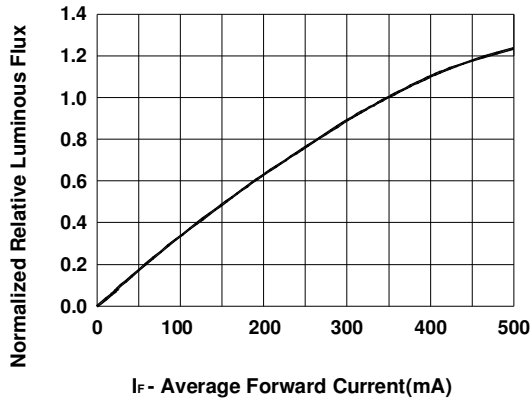


Fig 2. Forward Current vs. Forward Voltage

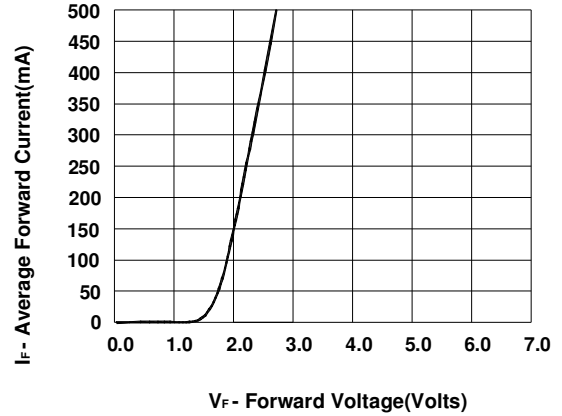


Fig 3. Maximum Forward Current vs. Ambient Temperature. Derating based on T<sub>JMAX</sub> = 120°C

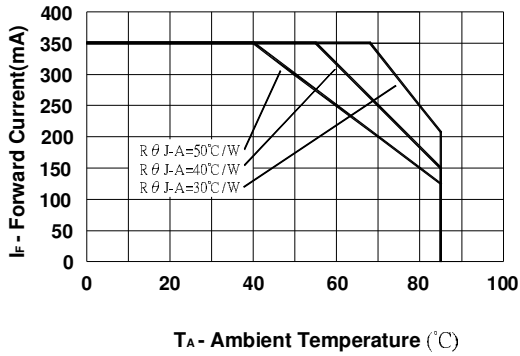


Fig 4. Relative Light Output vs. Junction Temperature

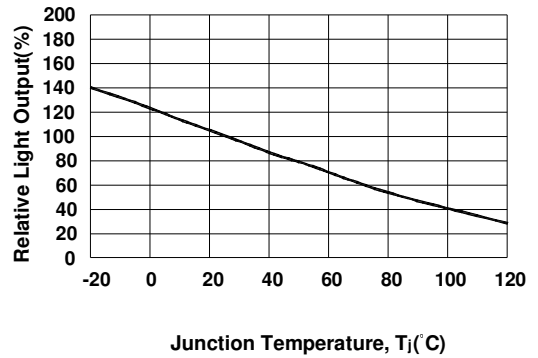


Fig 5. Relative Spectral Power Distribution vs. Wavelength

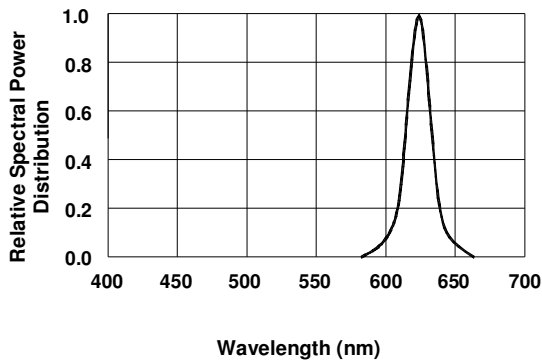
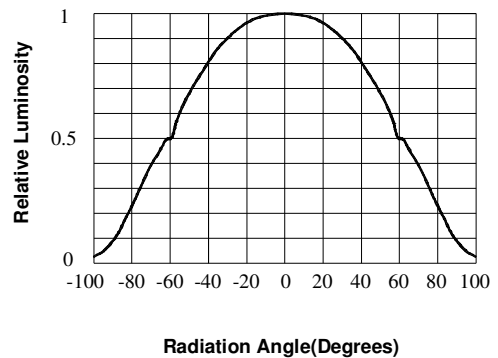


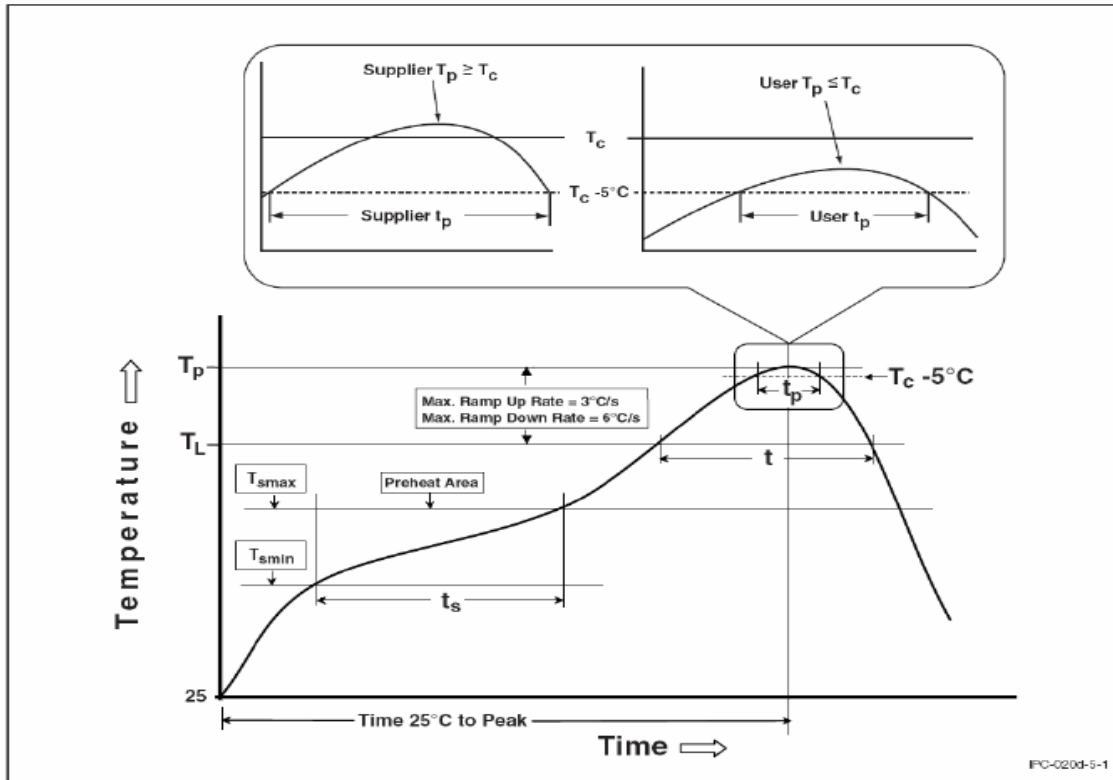
Fig 6. Relative Luminosity vs. Radiation Angle





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**Reflow Soldering Characteristics**



Profile Feature	Sn-Pb Eutectic Assembly	Pb-Free Assembly
<b>Preheat &amp; Soak</b>		
Temperature min ( $T_{smin}$ )	100 °C	150 °C
Temperature max ( $T_{smax}$ )	150 °C	200 °C
Time ( $T_{smin}$ to $T_{smax}$ ) ( $t_s$ )	60-120 seconds	60-120 seconds
Average ramp-up rate ( $T_{smax}$ to $T_p$ )	3 °C/second max.	3 °C/second max.
Liquidous temperature ( $T_L$ )	183 °C	217 °C
Time at liquidous ( $t_L$ )	60-150 seconds	60-150 seconds
Peak package body temperature ( $T_p$ )*	See classification temp in Table 4.1	See classification temp in Table 4.2
Time ( $t_p$ )** within 5 °C of the specified classification temperature ( $T_c$ )	20** seconds	30** seconds
Average ramp-down rate ( $T_p$ to $T_{smax}$ )	6 °C/second max.	6 °C/second max.
Time 25 °C to peak temperature	6 minutes max.	8 minutes max.

\* Tolerance for peak profile temperature ( $T_p$ ) is defined as a supplier minimum and a user maximum.  
 \*\* Tolerance for time at peak profile temperature ( $t_p$ ) is defined as a supplier minimum and a user maximum.

**Hand Soldering Characteristics**

Soldering temperature	260 °C
Soldering time	5 sec

Notes: All temperatures refer to Solder Pad



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**Package**

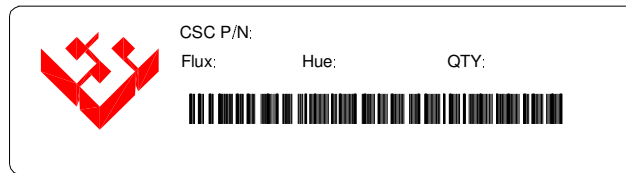
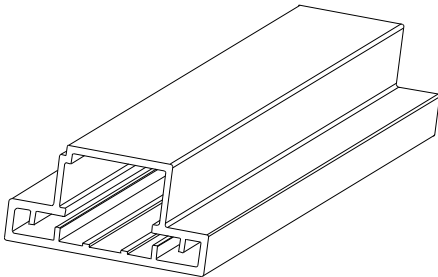
1. Tube: 50pcs/tube

CSC P/N: CSC Production number

Flux: intensity grade

Hue: wavelength grade

Qty: quantity



on tube

2. anti-electrostatic bag: 10 tubes/ bag

Product type: Vega Power

CSC P/N: CSC Production number

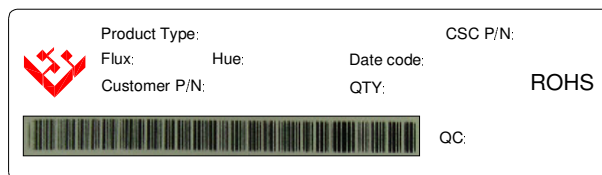
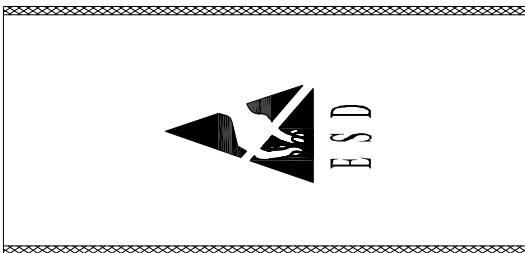
Flux: intensity grade

Hue: wavelength grade

Date code: production time

Customer P/N: customer production number

Qty: quantity



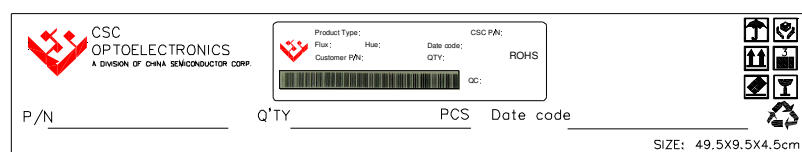
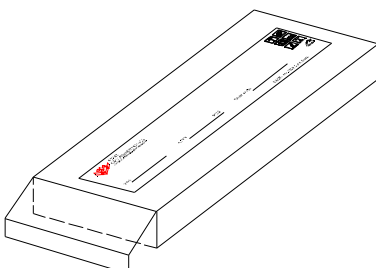
on anti-electrostatic bag

3. carton: 2 anti-electrostatic bags/carton

P/N: production number

Qty: quantity

Date code: production time



on carton



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**■ Precautions for use**

1. Please use LEDES refer to JEDEC 2a(Industry Best Moisture Sensitivity Level) as below:

Floor life		standard		accelerated Environment	
time	conditions	time	conditions	time	conditions
4	≤ 30°C/60%RH	(hours)	30°C/60%RH	(hours)	60°C/60%RH
weeks		696 <sup>2</sup> +5/-0		120+1/-0	

Notes: The standard soak time includes a default value of 24 hours for semiconductor exposure time between bake and bag and includes the maximum time allowed out of bag at the distributor's facility.

2. Please confirm the moisture card in the anti-electrostatic bag after opening package.

If it shows 50%RH, LEDs should be performed baking treatment before used.

(bake condition: At 125°C +5/-0 for 24 hours)

3. Any mechanical force or any excess vibration on LENS should be avoided during operating.

4. LED should be stored below 60%RH after opening package.

5. Please refer to fig3 of page4 to choose current drive to use. Ambient temperature will affect current.

Note: The specifications are subject to change without notice. Please contact us for updated information.