

规格书编号

SPEC NO:

产品规格书 SPECIFICATION

| CUSTOMER 客 户: | | |
|-----------------|---------------|-----------|
| PRODUCT 产品: | SAW FILTE | R |
| MODEL NO 型 号: | HDIF45A10Dc S | IP5Dc |
| PREPARED 编 制: | CHECKED 审 核: | |
| APPROVED 批 准: | D A T E 日 期: | 2008-6-25 |
| 客户确认 CUSTOMER R | | |
| 审核 CHECKED | 批准 APPROVED | 日期 DATE |
| | | |
| | | |

无锡市好达电子有限公司 Shoulder Electronics Limited

更改历史记录 History Record

| 更改日期 Date | 规格书编号 Spec. No. | 产品型号 Part No. | 客户产品型号 Customer No. | 更改内容描述 Modify Content | 备注 Remark |
|--------------|--------------------|------------------|------------------------|--------------------------|--------------|
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1.SCOPE

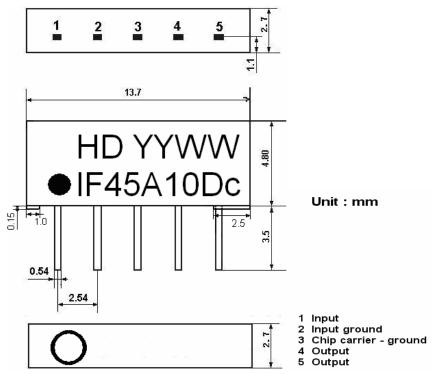
SHOULDER'S SAW filter series have broad line up products meeting all broadcast standard including NTSC,PAL and SECAM systems. These filters are composed of two interdigital transducers on a single-crystal. piezoelectrical chip. they are used in electronic equipments such as TV and so on.

2.Construction

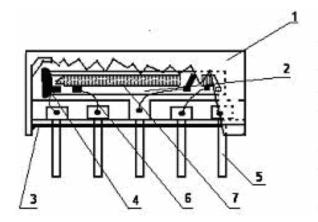
2.1 Dimension and materials

Manufacturer's name: SHOULDER ELECTRONICS LTD

Type: IF45A10Dc

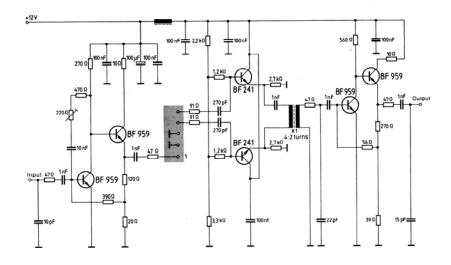


YY:year WW:week



| Components | Materials |
|----------------|-------------------|
| 1.Outer casing | PPS |
| 2.Substrate | Lithium niobate |
| 3.Base | Epoxy resin |
| 4.Absorber | Epoxy resin |
| 5.Lead | Cu alloy+Au plate |
| 6.Bonding wire | AlSi alloy |
| 7.Electrode | Al |

2.2. Circuit construction, measurement circuit



Test circuit for SIP-5 filter Input impedance of the symmetrical post-amplifier: 2 k $\!\Omega$ in parallel with 3 pF

3. Characteristics

| Items | Conditions | Specifications |
|---------------------------------------|--|---------------------------|
| Standard atmospheric conditions | Unless otherwise specified, the standard rang of atmospheric conditions for making measurements and tests is as follows; Ambient temperature : 15°C to 35°C Relative humidity : 25% to 85% Air pressure : 86kPa to 106kPa | |
| Operating temperature rang | Operating temperature rang is the rang of ambient temperatures in which the filter can be operated continuously. $-10^{\circ}\text{C} \sim +60^{\circ}\text{C}$ | There shall be no damage. |
| Storage temperature rang | Storage temperature rang is the rang of ambient temperatures at which the filter can be stored without damage. Conditions are as specified elsewhere in these specifications40°C ~+70°C | |
| Reference temperature | +25°C | 1 |



3.1 Maximum Rating

| DC voltage | VDC | 12 | V | Between any terminals |
|------------|-----|----|---|-----------------------|
| AC voltage | Vpp | 10 | V | Between any terminals |

3.2 Electrical Characteristics

Source impedance $Z_S=50 \Omega$

Load impedance $ZL=2k \Omega //3pF$ $T_A=25^{\circ}C$

| == == //epi | | 1A 20 0 | | | | |
|---------------------------------------|----------------------|----------|------|------|-------|----|
| | | Freq | Min | typ | max | |
| Insertion attenuation Reference level | | 44.00MHz | 9.4 | 11.4 | 13.4 | dB |
| | | 45.75MHz | 3.6 | 5.1 | 6.6 | dB |
| | | 42.17MHz | 3.7 | 5.2 | 6.7 | dB |
| Relative att | Relative attenuation | | 17.7 | 19.7 | 21.7 | dB |
| | | | 42.0 | 55.0 | | dB |
| | | | 41.0 | 48.0 | | dB |
| 35.00~3 | | 39.75MHz | 35.0 | 41.0 | | dB |
| Sidelobe | 47.25~ | 55.00MHz | 35.0 | 40.0 | | dB |
| Temperature coefficient | | | -72 | | ppm/k | |

3.3 Environmental Performance Characteristics

| Item | Condition | Specifications |
|-------------|---|-----------------------|
| High | The specimen shall be store at a temperature of | |
| temperature | $80\pm2^{\circ}$ C for 96±4h. Then it shall be subjected to | |
| | standard atmospheric conditions for 1h, after | |
| | which measurement shall be made within 1h. | |
| Low | The specimen shall be store at a temperature of | Mechanical |
| temperature | -20±3°C for 96±4h. Then it shall be subjected to | characteristics and |
| | standard atmospheric conditions for 1h, after | specifications in |
| | which measurement shall be made within 1h. | electrical |
| Humidity | The specimen shall be store at a temperature of | characteristics shall |
| | 40±2℃ with relative humidity of 90% to 96% | be satisfied. There |
| | for 96±4h. Then it shall be subjected to standard | shall be no |
| | atmospheric conditions for 1h, after which | excessive change in |
| | measurement shall be made within 1h. | appearance. |
| Thermal | The specimen shall be subjected to 8 continuous | |
| shock | cycles each as shown below. Then it shall be | |
| | subjected to standard atmospheric conditions for | |
| | 1h, after which measurement shall be made | |
| | within 1h. | |



| | | Temperature | Duration | | | | |
|----------------|---|--|---|--------|-------|------------|------|
| | 1 | +25 °C=>-40 °C | 0.5h | | | | |
| | 2 | -40 ℃ | 4h | | | | |
| | 3 | -40 °C=>+85 °C | 2h | | | | |
| | 4 | +85 °C | 4h | | | | |
| | 5 | +85 °C=>+25 °C | 0.5h | | | | |
| | 6 | +25 ℃ | 1h | | | | |
| Resistance to | Reflow | soldering method | | | | | |
| Soldering | Peak: 25 | 55 ± 5 °C, 220 ± 5 °C | C, 40s | | | | |
| heat | At elect | rode temperature of t | he specimen. | | | | |
| | | | | | | | |
| | 300- | Temperature pro | ile of reflow soldering | | | | |
| | | Sold | ering | | | | |
| | Soldering temperature - 001 - 001 | 1 🚈 | <u>.</u> | | | | |
| | E 200- | - 40 s | Slow cooling (S | | | | |
| | <u>a</u> o 150− | Pre-heating Pre-heating | ****** | | | | |
| | derin | | *************************************** | | | | |
| | 중 100- | 1/ | | | | | |
| | 50 - | - / | `*, | · | | | |
| | _ | 1 | | ``. | | | |
| | | 1 to 2 min. 10s | 2 min. or more | | | | |
| | | | | | | | |
| | The spe | cimen shall be passe | ed through the r | eflow | | | |
| | The specimen shall be passed through the reflow furnace with the condition shown in the above | | | | | | |
| | | profile for 1 time. | | | | | |
| | The specimen shall be stored at standard | | | | | | |
| | | atmospheric conditions for 1h, after which the | | | | | |
| | - | easurement shall be made. Test board shall be | | | | | |
| | | thick. Base material shall be glass fabric | | | | | |
| | | oxy resin. | 6 | | | | |
| Solder ability | - | e the pins melt sol | der at 260°C+5 | 5/-0°C | More | then 95% | % of |
| | for 5 sec | | | | total | area of | |
| | | | | | pins | should | be |
| | | | | | 1 - | ed with so | lder |



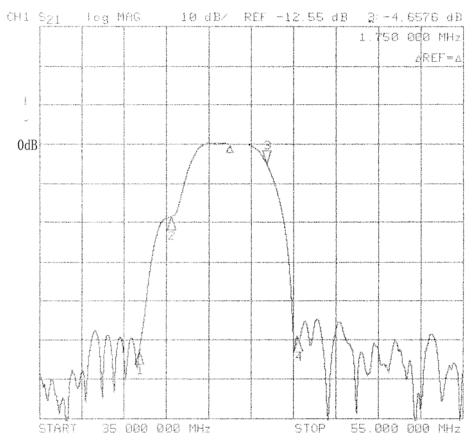
3.4 Mechanical Test

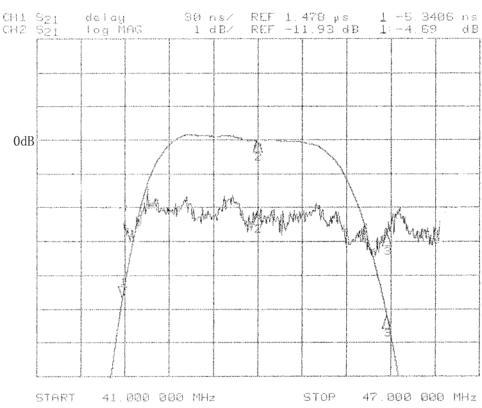
| Items | Conditions | Specifications |
|-----------|--------------------------------------|-------------------|
| Vibration | 600-3300rpm amplitude 1.5mm | |
| | 3 directions 2 H each | |
| Drop | On maple plate from 1 m high 3 times | |
| | | There shall be no |
| Lead pull | Pull with 1 kg force for 30 seconds | damage. |
| | | |
| Lead bend | 90° bending with 500g weigh 2 times | |
| | | |

3.5 Voltage Discharge Test

| Item | Condition | Specifications |
|-------|---------------------------|--------------------------|
| Surge | Between any two electrode | |
| | = 1000pF 4Mohm | There shall be no damage |

3.6 Frequency response:





Time domain response:

