

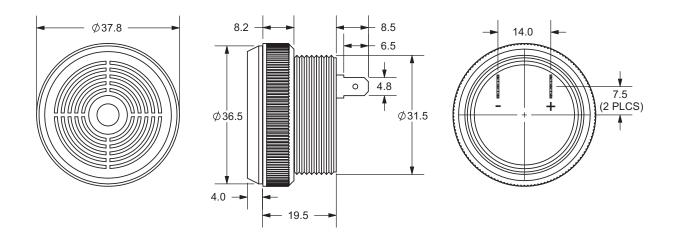
DESCRIPTION: panel mount piezo indicators

SPECIFICATONS

operating frequency	3.6 ± 0.5 KHz		
operating voltage range	4 ~ 28 V DC		
current consumption	8 mA max.	at 12 V DC	
sound pressure level	80 db min.	at 30 cm/12 V DC	
rated voltage	12 V DC		
tone	continuous	at 12 V DC	
operating tempurature	-30 ~ +85° C		
storage tempurature	-40 ~ +95° C		
dimensions	Ø37.8 x H23.5 mm		
weight	18.5 g max.		
material	ABS UL-94 1/16" HB	(gray)	
terminal	pin type (Au plating)		
RoHS	yes		

APPEARANCE DRAWING

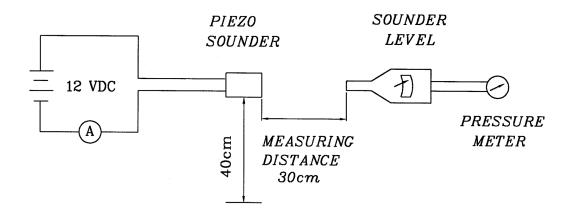
tolerance: ±0.5 units: mm





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MEASUREMENT METHOD

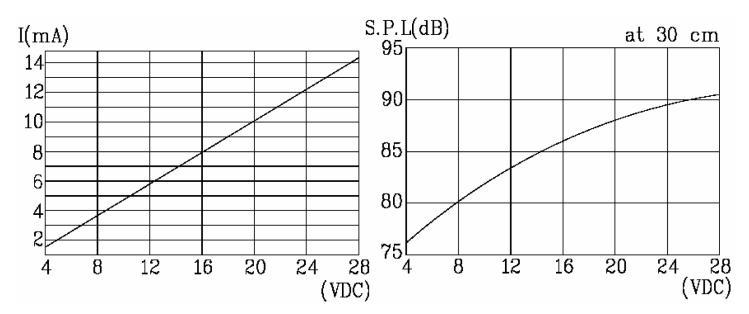


S.P.L. Measuring Circuit

Mic: RION S.P.L. meter UC30 or equivalent

S.G.: Hewlett Packard 33120A function generator or equivalent

CURRENT CONSUMPTION/SOUND PRESSURE LEVEL





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MECHANICAL CHARACTERISTICS

item	test condition	evaluation standard
solderability	Lead terminals are immersed in rosin for	90% min. of the lead terminals
	5 seconds and then immersed in solder bath	will be wet with solder
	of 270 \pm 5°C for 3 \pm 1 seconds.	(except the edge of the terminal).
soldering heat resistance	Lead terminals are immersed up to 1.5mm from	
Ū.	buzzer's body in solder bath of 300 ±5°C for	No interference in operation.
	3 ± 0.5 seconds or 260 $\pm 5^{\circ}$ C for 10 ± 1 seconds.	
terminal mechanical strength	For 10 seconds, the force of 9.8N (1.0kg) is	No damage or cutting off.
	applied to each terminal in axial direction.	
vibration	The buzzer shall be measured after applying	The value of oscillation
	a vibration amplitude of 1.5 mm with 10 to	frequency/current consumption
	55 Hz band of vibration frequency to each of	should be ±10% of the initial
	the 3 perpendicular directions for 2 hours.	measurements. The SPL should
drop test	The part will be dropped from a height of	be within ±10dB compared with
	75 cm onto a 40 mm thick wooden board 3	the initial measurement.
	times in 3 axes (X, Y, Z) for a total of 9 drops.	

ENVIRONMENT TEST

item	test condition	evaluation standard	
high temp. test	After being placed in a chamber at +95°C for		
	240 hours.		
low temp. test	After being placed in a chamber at -40°C for		
	240 hours.		
humidity test	After being placed in a chamber at +40°C and		
	90±5% relative humidity for 240 hours.		
temp. cycle test	The part shall be subjected to 5 cycles. One cycle will consist of:	The buzzer will be measured after being placed at +25°C for 4 hours. The value of the	
	+95 °C +2 5 °C +2 5 °C	oscillation frequency/current consumption should be ±10% compared to the initial measurements. The SPL should	
	-40 °C 0.5hr 0.5hr 0.25 0.5hr 0.5hr 0.5hr 0.25	be within ±10dB compared to the initial measurements.	
	3hours		



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RELIABILITY TEST

item	test condition	evaluation standard
operating (life test)	1. Continuous life test:	The buzzer will be measured after
,	The part will be subjected to 48 hours of	being placed at +25°C for 4
	continuous operation at +70°C with rated voltage applied.	hours. The value of the oscillation frequency/current consumption should be ±10%
	 Intermittent life test: A duty cycle of 1 minute on, 1 minutes off, a 	compared to the initial measurements. The SPL should
	minimum of 5,000 times at room temp (+25 ±2°C) with rated voltage applied.	be within ±10dB compared to the initial measurements.

TEST CONDITIONS

standard test condition	a) tempurature: +5 ~ +35°C	b) humidity: 45 - 85%	c) pressure: 860-1060 mbar
judgement test condition	a) tempurature: +25 ±2°C	b) humidity: 60 - 70%	c) pressure: 860-1060 mbar



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PACKAGING

