

SCREW MACHINE SOCKETS & TERMINAL STRIPS

ICM SERIES

INTRODUCTION:

Adam Tech ICM Series Machine Pin Sockets and Terminal Strips offer a full range of exceptional quality, high reliability DIP and SIP package Sockets and Terminal Strips. Our sockets feature solid, precision turned sleeves with a closed bottom design to eliminate flux intrusion and solder wicking during soldering. Adam Tech's stamped spring copper insert provides an excellent connection and allows repeated insertion and withdrawals. Plating options include choice of gold, tin or selective gold plating. Our insulators are molded of UL94V-0 thermoplastic and both Sockets and Terminal Strips are XY stackable.

FEATURES:

High Pressure Contacts
Precision Stamped Internal Spring Contact
Anti-Solder Wicking design
Machine Insertable
Single or Dual Row
Low Profile

MATING COMPONENTS:

Any industry standard components with SIP or DIP leads

SPECIFICATIONS:

Material:

Standard insulator: PBT, Glass reinforced, rated UL94V-0 Optional Hi-Temp insulator: Nylon 6T, rated UL94V-0 Insulator Color: Black

Insulator Color: Black Contacts: Phosphor Bronze

Contact Plating:

Gold over Nickel underplate and Tin over copper underplate

Electrical:

Operating voltage: 250V AC max. Current rating: 1 Amp max.

Contact resistance: 30 m Ω max. initial Insulation resistance: 1000 M Ω min.

Dielectric withstanding voltage: 500V AC for 1 minute

Mechanical:

Insertion force: 400 grams initial max with .025 dia. leads Withdrawal force: 90 grams initial min with .025 dia. leads

Temperature Rating:

Operating temperature: -55°C to +105°C

Soldering process temperature: Standard insulator: 235°C Hi-Temp insulator: 260°C

PACKAGING:

Anti-ESD plastic tubes

APPROVALS AND CERTIFICATIONS:

UL Recognized File No. E224053 CSA Certified File No. LR1578596





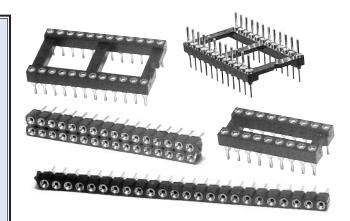


OPTIONS: (MCT series on pg. 183) Add designator(s) to end of part number

SMT = Surface mount leads Dual Row

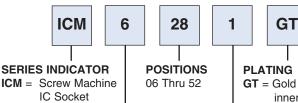
SMT-A = Surface mount leads Type A **SMT-B** = Surface mount leads Type B

HT = Hi-Temp insulator for Hi-Temp soldering processes up to 260°C



ORDERING INFORMATION

OPEN FRAME SCREW MACHINE SOCKETS & TERMINALS



ROW SPACING

TMC = Screw Machine

3 = .300" Row Spacing Positions: 06, 08, 10, 14, 16, 18, 20, 24, 28

DIP Terminals

4 = .400" Row Spacing Positions: 20, 22, 24, 28, 32,

6 = .600" Row Spacing Positions: 20, 22, 24, 28, 32, 36, 40, 42, 48, 50, 52

9 = .900" Row Spacing Positions: 50 & 52

GT = Gold plated inner contact Tin plated outer sleeve

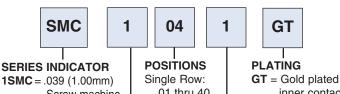
TT = Tin plated inner contact Tin plated outer sleeve

TAIL LENGTH

1 = Standard DIP Length 2 = Wire wrap

2 = Wire wrap tails

SEE PHOTOS & ORDERING INFORMATION
DRAWINGS
PGS.184-185 SCREW MACHINE SOCKETS



Screw machine contact socket

HSMC = .050 (1.27mm)

O1 th
Dual Ro
02 th

Screw machine

contact socket 2SMC = .078 (2.00mm) Screw machine

contact socket SMC = .100 (2.54mm) Screw machine contact socket 01 thru 40 Dual Row: 02 thru 80

TAIL LENGTH

1 = Standard Lengh

inner contact Tin plated outer sleeve TT = Tin plated

inner contact
Tin plated
outer sleeve

BODY STYLE

1 = Single Row Straight

1R = Single Row Right Angle

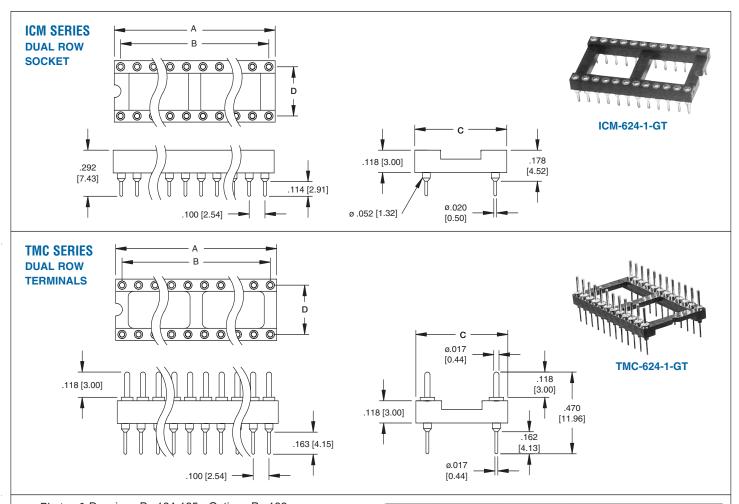
2 = Dual Row Straight

2R = Dual Row Right Angle



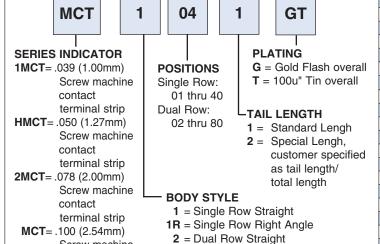
SCREW MACHINE SOCKETS & TERMINAL STRIPS

ICM SERIES



Photos & Drawings Pg.184-185 Options Pg.182

ORDERING INFORMATION SCREW MACHINE TERMINAL STRIPS



2R = Dual Row Right Angle

Screw machine

contact terminal strip

POSITION	Α	В	С	D
				ROW SPACING
6	.300 [7.62]	.200 [5.08]	.400 [10.16]	.300 [7.62]
8	.400 [10.16]	.300 [7.62]		
10	.500 [12.70]	.400 [10.16]		
14	.700 [17.78]	.600 [15.24]		
16	.800 [20.32]	.700 [17.78]		
18	.900 [22.86]	.800 [20.32]		
20	1.00 [25.40]	.900 [22.86]		
24	1.20 [30.48]	1.10 [27.94]		
28	1.40 [35.56]	1.30 [33.02]		
20	1.00 [25.40]	.900 [22.86]	.500 [12.70]	.400 [10.16]
22	1.10 [27.94]	1.00 [25.40]		
24	1.20 [30.48]	1.10 [27.94]		
28	1.40 [35.56]	1.30 [33.02]		
32	1.60 [40.64]	1.50 [38.10]		
24	1.20 [30.48]	1.10 [27.94]	.700 [17.78]	.600 [15.24]
28	1.40 [35.56]	1.30 [33.02]		
32	1.60 [40.64]	1.50 [38.10]		
36	1.80 [45.72]	1.70 [43.18]		
40	2.00 [50.80]	1.90 [48.26]		
42	2.10 [53.34]	1.90 [48.26]		
48	2.40 [60.96]	2.30 [58.42]		
50	2.50 [63.50]	2.40 [60.96]		
52	2.60 [66.04]	2.50 [63.50]		
50	2.50 [63.50]	2.40 [60.96]	1.00 [25.40]	.900 [22.86]
52	2.60 [66.04]	2.50 [63.50]		