

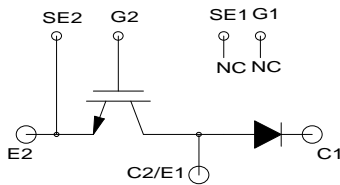
**QIQ0630003**  
**Low side Chopper IGBT Module**  
300 Amperes / 600 Volts

**Description:**

Powerex Low side Chopper IGBT Module designed specially for customer applications. The modules are isolated for easy mounting with other components on a common heatsink.

**Features:**

- Isolated Mounting
- Low Drive Requirement
- Low  $V_{CE(sat)}$
- Super Fast Diode
- (2) H Series 150A 600V Chips per IGBT Switch
- (6) H Series 100A 600V Chips per Diode
- Metal Baseplate
- Low Thermal Impedance



**Note:**

This chopper module is intended to be used in circuits in which no positive voltage ever appears from E2 to C2E1

**Applications:**

- Choppers
- Welding Power Supplies

Dim	Inches	Millimeters
A	3.70	94.0
B	3.150 ±0.01	80.0 ±0.25
C	1.89	48.0
D	1.18 Max.	30.0 Max
E	0.90	23.0
F	0.83	21.2
G	0.71	18.0
H	0.67	17.0
J	0.63	16.0
K	0.51	13.0
L	0.47	12.0
M	0.30	7.5
N	0.28	7.0
P	0.256 Dia.	Dia. 6.5
Q	0.26	6.5
R	M5 Metric	M5
S	0.16	4.0

**Maximum Ratings, T<sub>j</sub>=25°C unless otherwise specified**

Ratings	Symbol		Units
Collector Emitter Voltage	V <sub>CEs</sub>	600	Volts
Gate Emitter Voltage	V <sub>GES</sub>	±20	Volts
Collector Current	I <sub>C</sub>	300	Amperes
Peak Collector Current	I <sub>CM</sub>	600	Amperes
Diode Average Forward Current 180° Conduction, T <sub>C</sub> =78°C	I <sub>FM</sub>	300	Amperes
Diode Forward Surge Current	I <sub>FM</sub>	3600	Amperes
Diode I <sup>2</sup> t for Fusing for One Cycle t=8.3mS	I <sup>2</sup> t	54000	A <sup>2</sup> sec
Power Dissipation	P <sub>d</sub>	1100	Watts
Junction Temperature	T <sub>stg</sub>	-40 to 125	°C
Max. Mounting Torque M5 Terminal Screws	-	17	In-lb
Max. Mounting Torque M6 Mounting Screws	-	26	In-lb
Module Weight (Typical)	-	270	Grams
V Isolation	V <sub>RMS</sub>	2000	Volts

**Static Electrical Characteristics, T<sub>j</sub>=25°C unless otherwise specified**

Characteristic	Symbol	Test Conditions	Min	Typ	Max	Units
Collector Cutoff Current	I <sub>CEs</sub>	V <sub>CE</sub> =V <sub>CEs</sub> V <sub>GE</sub> =0V	-	-	1.0	mA
Gate Leakage Current	I <sub>GES</sub>	V <sub>GE</sub> =V <sub>GES</sub> V <sub>CE</sub> =0V	-	-	0.5	µA
Gate-Emitter Threshold Voltage	V <sub>GE(th)</sub>	I <sub>C</sub> =30mA, V <sub>CE</sub> =10V	4.5	6.0	7.5	Volts
Collector-Emitter Saturation Voltage	V <sub>CE(sat)</sub>	I <sub>C</sub> =300A, V <sub>GE</sub> =15V	-	2.1	2.8	Volts
		I <sub>C</sub> =300A, V <sub>GE</sub> =15V, T <sub>j</sub> =125°C	-	2.15	-	Volts
Total Gate Charge	Q <sub>G</sub>	V <sub>CC</sub> =300V, I <sub>C</sub> =300A, V <sub>GS</sub> =15V	-	900	-	nC
Diode Forward Voltage	V <sub>FM</sub>	I <sub>F</sub> =600A	-	2.0	2.8	Volts
		I <sub>F</sub> =300A	-	1.7	2.2	Volts
		I <sub>F</sub> =200A	-	1.3	-	Volts

**Dynamic Electrical Characteristics, T<sub>j</sub>=25°C unless otherwise specified**

Characteristic	Symbol	Test Conditions	Min	Typ	Max	Units
Input Capacitance	C <sub>ies</sub>	V <sub>GE</sub> =0V	-	-	30	nF
Output Capacitance	C <sub>oes</sub>	V <sub>CE</sub> =10V	-	-	10.5	nF
Reverse Transfer Capacitance	C <sub>res</sub>	f=1MHz	-	-	6	nF
Turn on Delay time	t <sub>d(on)</sub>	V <sub>CC</sub> =300V	-	-	350	nS
Rise Time	t <sub>r</sub>	I <sub>C</sub> =300A	-	-	600	nS
Turn off delay time	t <sub>d(off)</sub>	V <sub>GE1</sub> =V <sub>GE2</sub> =15V	-	-	350	nS
Fall Time	t <sub>f</sub>	R <sub>G</sub> =2.1Ω	-	-	300	nS
Diode Reverse Recovery Time	t <sub>rr</sub>	I <sub>F</sub> =600A	-	-	110	nS
Diode reverse Recovery Charge	Q <sub>rr</sub>	di <sub>F</sub> /dt=-1200A/µS	-	1.62	-	µC

**Thermal and Mechanical Characteristics, T<sub>j</sub>=25°C unless otherwise specified**

Characteristic	Symbol	Test Conditions	Min	Typ	Max	Units
Thermal Resistance, Junction to Case	R <sub>θJC</sub>	Per IGBT	-	0.11	TBD	°C/W
Thermal Resistance, Junction to Case	R <sub>θJC</sub>	Per Diode	-	0.12	TBD	°C/W
Contact Thermal Resistance	R <sub>θCF</sub>	Per Module	-	-	0.065	°C/W