

Data Sheet

## June 28, 2007

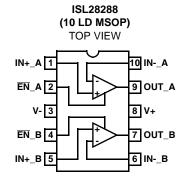
# *Dual and Quad Micropower Single Supply Rail-to-Rail Input and Output (RRIO) Op-Amp*

The ISL28288 and ISL28488 are dual and quad channel micropower operational amplifiers optimized for single supply operation over the 2.4V to 5V range. They can be operated from one lithium cell or two Ni-Cd batteries. For equivalent performance in a single channel op-amp reference EL8188.

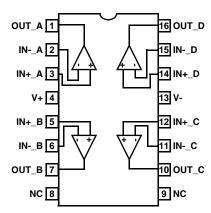
These devices feature an Input Range Enhancement Circuit (IREC) which enables them to maintain CMRR performance for input voltages 10% above the positive supply rail and to 100mV below the negative supply. The output operation is rail to rail.

The ISL28288 and ISL28488 draw minimal supply current while meeting excellent DC-accuracy, AC-performance, noise and output drive specifications. The ISL28288 contains a power down enable pin that reduces the power supply current to typically less than  $4\mu$ A in the disabled state.

# Pinouts



ISL28488 (16 LD QSOP) TOP VIEW



## Features

- Low power 120µA typical supply current
- 1.5mV max offset voltage
- 30pA max input bias current
- 300kHz typical gain-bandwidth product
- 105dB typical PSRR
- 100dB typical CMRR
- Single supply operation down to 2.4V
- Input is capable of swinging above V+ and below V-(ground sensing)
- Rail-to-rail input and output (RRIO)
- Enable Pin (ISL28288 only)
- Pb-free plus anneal available (RoHS compliant)

## Applications

- Battery- or solar-powered systems
- 4mA to 25mA current loops
- Handheld consumer products
- Medical devices
- Thermocouple amplifiers
- Photodiode pre-amps
- pH probe amplifiers

# **Ordering Information**

PART NUMBER (Note)	PART MARKING	PACKAGE (Pb-Free)	PKG. DWG. #
ISL28288FUZ	8288Z	10 Ld MSOP	MDP0043
ISL28288FUZ-T7	8288Z	10 Ld MSOP	MDP0043
ISL28488FAZ	28488 FAZ	16 Ld QSOP	MDP0040
ISL28488FAZ-T7	28488 FAZ	16 Ld QSOP	MDP0040

\*"-T7" suffix is for tape and reel. Please refer to TB347 for details on reel specifications.

NOTE: Intersil Pb-free plus anneal products employ special Pb-free material sets; molding compounds/die attach materials and 100% matte tin plate termination finish, which are RoHS compliant and compatible with both SnPb and Pb-free soldering operations. Intersil Pb-free products are MSL classified at Pb-free peak reflow temperatures that meet or exceed the Pb-free requirements of IPC/JEDEC J STD-020.

#### Absolute Maximum Ratings (T<sub>A</sub> = +25°C)

Supply Voltage
Supply Turn On Voltage Slew Rate 1V/µs
Differential Input Current 5mA
Differential Input Voltage 0.5V
Input Voltage V 0.5V to V+ + 0.5V
ESD Tolerance
Human Body Model3kV
Machine Model

#### **Thermal Information**

Thermal Resistance	θ <sub>JA</sub> (°C/W)
10 Ld MSOP Package	115
16 Ld QSOP Package	112
Output Short-Circuit Duration	
Ambient Operating Temperature Range40°	C to +125°C
Storage Temperature Range65°	C to +150°C
Operating Junction Temperature	+125°C
Pb-free reflow profilese	e link below
http://www.intersil.com/pbfree/Pb-FreeReflow.asp	

CAUTION: Do not operate at or near the maximum ratings listed for extended periods of time. Exposure to such conditions may adversely impact product reliability and result in failures not covered by warranty.

IMPORTANT NOTE: All parameters having Min/Max specifications are guaranteed. Typical values are for information purposes only. Unless otherwise noted, all tests are at the specified temperature and are pulsed tests, therefore:  $T_J = T_C = T_A$ 

#### **Electrical Specifications** $V_{+} = 5V, V_{-} = 0V, V_{CM} = 2.5V, R_{L} = Open, T_{A} = +25^{\circ}C$ unless otherwise specified. Boldface limits apply over the operating temperature range, -40°C to +125°C. Temperature data established by characterization

PARAMETER	DESCRIPTION	CONDITIONS	MIN (Note 1)	ТҮР	MAX (Note 1)	UNIT
DC SPECIFICA	TIONS					
V <sub>OS</sub>	Input Offset Voltage		-1.5 <b>-2</b>	±0.05	1.5 <b>2</b>	mV
$\frac{\Delta V_{OS}}{\Delta \text{Time}}$	Long Term Input Offset Voltage Stability	ISL28288		1.2		μV/Mo
$\frac{\Delta V_{OS}}{\Delta T}$	Input Offset Voltage vs Temperature			0.9		µV/°C
I <sub>OS</sub>	Input Offset Current	-40°C to +85°C	-30 <b>-80</b>	±5	30 <b>80</b>	pА
IB	Input Bias Current	-40°C to +85°C	-30 <b>-80</b>	±10	30 <b>80</b>	рА
CMIR	Common-Mode Voltage Range	Guaranteed by CMRR	0		5	V
CMRR	Common-Mode Rejection Ratio	$V_{CM} = 0V$ to 5V	80 <b>75</b>	100		dB
PSRR	Power Supply Rejection Ratio	V <sub>+</sub> = 2.4V to 5V	85 <b>80</b>	105		dB
A <sub>VOL</sub>	Large Signal Voltage Gain	$V_{O}$ = 0.5V to 4.5V, R <sub>L</sub> = 100k $\Omega$	200 <b>190</b>	300		V/mV
		$V_{O}$ = 0.5V to 4.5V, $R_{L}$ = 1k $\Omega$		60		V/mV
V <sub>OUT</sub>	Maximum Output Voltage Swing	Output low, $R_L = 100 k\Omega$		3	6 <b>30</b>	mV
		Output low, $R_L = 1k\Omega$		130	175 <b>225</b>	mV
		Output high, $R_L = 100k\Omega$	4.990 <b>4.97</b>	4.996		V
		Output high, $R_L = 1k\Omega$	4.800 <b>4.750</b>	4.880		V
I <sub>S,ON</sub>	Quiescent Supply Current, Enabled	ISL28288, All channels enabled.		120	156 <b>175</b>	μA
		ISL28488, All channels enabled.		240	315 <b>350</b>	μA

## **Electrical Specifications**

 $V_+ = 5V$ ,  $V_- = 0V$ ,  $V_{CM} = 2.5V$ ,  $R_L = Open$ ,  $T_A = +25^{\circ}C$  unless otherwise specified. Boldface limits apply over the operating temperature range, -40°C to +125°C. Temperature data established by characterization (Continued)

PARAMETER	DESCRIPTION	CONDITIONS	MIN (Note 1)	ТҮР	MAX (Note 1)	UNIT
I <sub>S,OFF</sub>	Quiescent Supply Current, Disabled (ISL28288)	All channels disabled.		4	7 9	μA
I <sub>O</sub> +	Short Circuit Sourcing Capability	$R_L = 10\Omega$	29 <b>24</b>	31		mA
I <sup>O-</sup>	Short Circuit Sinking Capability	$R_L = 10\Omega$	24 <b>20</b>	26		mA
V <sub>SUPPLY</sub>	Supply Operating Range	V+ to V-	2.4		5.0	V
VENH	EN Pin High Level (ISL28288)		2			V
VENL	EN Pin Low Level (ISL28288)				0.8	V
IENH	EN Pin Input High Current (ISL28288)	$V\overline{EN} = V_{+}$		0.8	1 1.5	μA
IENL	EN Pin Input Low Current (ISL28288)	$V\overline{EN} = V_{-}$		0	+0.1	μA
AC SPECIFICAT	TIONS					I
GBW	Gain Bandwidth Product			300		kHz
e <sub>n</sub>	Input Noise Voltage Peak-to-Peak	f = 0.1Hz to 10Hz		5.4		μV <sub>P-P</sub>
	Input Noise Voltage Density	f <sub>O</sub> = 1kHz		48		nV <b>/</b> √Hz
i <sub>n</sub>	Input Noise Current Density	f <sub>O</sub> = 1kHz		0.1		pA/√Hz
CMRR @ 60Hz	Input Common Mode Rejection Ratio	$V_{CM} = 1V_{P-P}$ , $R_L = 10k\Omega$ to $V_{CM}$		-70		dB
PSRR+ @ 120Hz	Power Supply Rejection Ratio (V <sub>+</sub> )	$V_{+}, V_{-}$ = ±1.2V and ±2.5V, $V_{SOURCE}$ = 1V_P-P, $R_L$ = 10k $\Omega$ to $V_{CM}$		-80		dB
PSRR- @ 120Hz	Power Supply Rejection Ratio (V_)	$V_{+}, V_{-}$ = ±1.2V and ±2.5V $V_{SOURCE}$ = 1V_P-P, $R_L$ = 10k $\Omega$ to $V_{CM}$		-60		dB
TRANSIENT RE	SPONSE					
SR	Slew Rate		±0.12 ± <b>0.09</b>	±0.14	±0.16 ± <b>0.21</b>	V/µs
t <mark>EN</mark>	Enable to Output Turn-on Delay Time, 10% EN to 10% Vout, (ISL28288)	$V\overline{EN} = 5V \text{ to } 0V, A_V = -1,$ $R_G = R_F = R_L = 1k \text{ to } V_{CM}$		2		μs
	Enable to Output Turn-off Delay Time, 10% EN to 10% Vout, (ISL28288)	$V\overline{EN} = 0V$ to 5V, A <sub>V</sub> = -1, R <sub>G</sub> = R <sub>F</sub> = R <sub>L</sub> = 1k to V <sub>CM</sub>		0.1		μs

NOTE:

1. Parts are 100% tested at +25°C. Over temperature limits established by characterization and are not production tested.

## Typical Performance Curves V<sub>+</sub> = 5V, V<sub>-</sub> = 0V, V<sub>CM</sub> = 2.5V, R<sub>L</sub> = Open

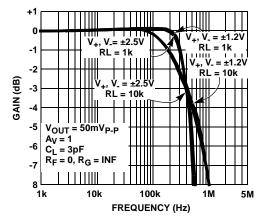


FIGURE 1. FREQUENCY RESPONSE vs SUPPLY VOLTAGE

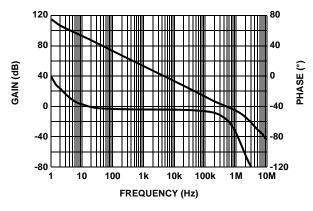
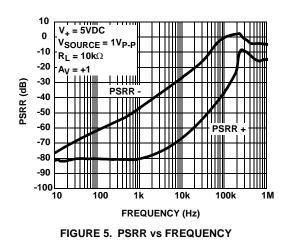


FIGURE 3. A<sub>VOL</sub> vs FREQUENCY @ 100k $\Omega$  LOAD



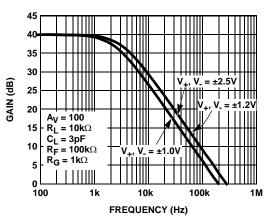


FIGURE 2. FREQUENCY RESPONSE vs SUPPLY VOLTAGE

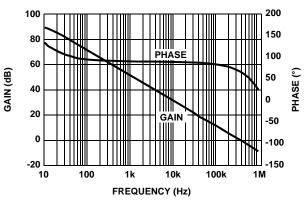
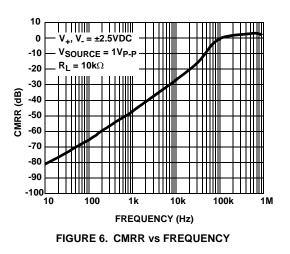


FIGURE 4. Avol vs frequency @ 1k $\Omega$  LOAD



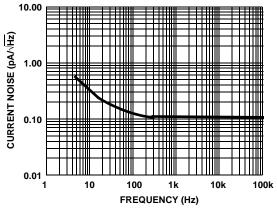


FIGURE 7. CURRENT NOISE vs FREQUENCY

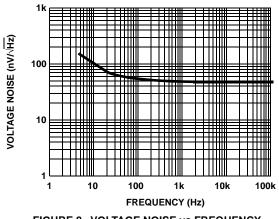


FIGURE 8. VOLTAGE NOISE vs FREQUENCY

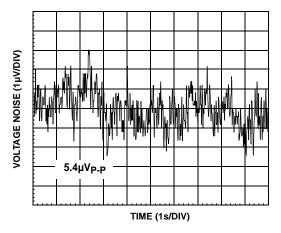


FIGURE 9. 0.1Hz TO 10Hz INPUT VOLTAGE NOISE

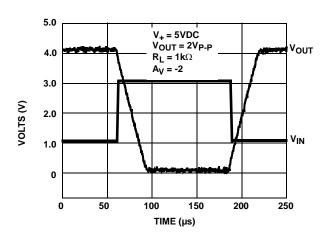


FIGURE 11. LARGE SIGNAL TRANSIENT RESPONSE

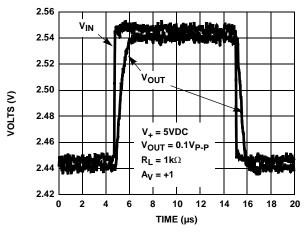


FIGURE 10. SMALL SIGNAL TRANSIENT RESPONSE

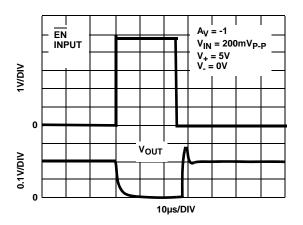


FIGURE 12. ENABLE TO OUTPUT DELAY TIME

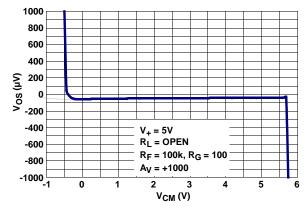


FIGURE 13. INPUT OFFSET VOLTAGE vs COMMON MODE INPUT VOLTAGE

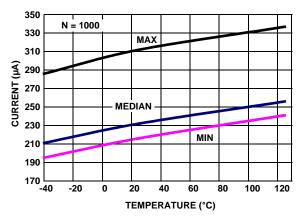


FIGURE 15. ISL28488 SUPPLY CURRENT vs TEMPERATURE V<sub>+</sub>, V<sub>-</sub> =  $\pm 2.5$ V ENABLED, R<sub>L</sub> = INF

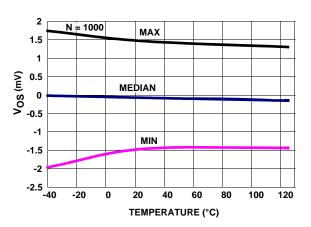


FIGURE 17.  $V_{OS}$  vs TEMPERATURE,  $V_{IN}$  = 0V,  $V_+$ ,  $V_-$  = ±2.5V

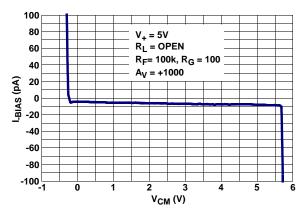


FIGURE 14. INPUT BIAS CURRENT vs COMMON-MODE INPUT VOLTAGE

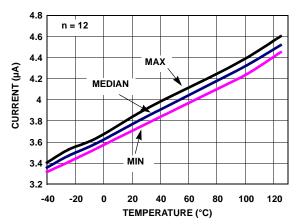


FIGURE 16. ISL28288 SUPPLY CURRENT vs TEMPERATURE  $V_{+}, V_{-} = \pm 2.5V$  DISABLED,  $R_{L} = INF$ 

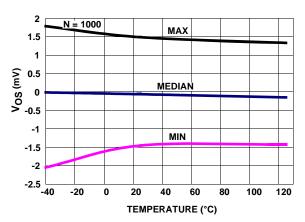


FIGURE 18. V<sub>OS</sub> vs TEMPERATURE V<sub>IN</sub> = 0V, V<sub>+</sub>, V<sub>-</sub> = ±1.2V

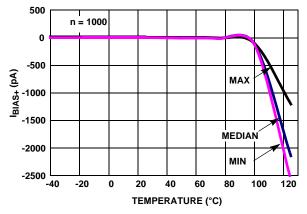


FIGURE 19. IBIAS+ vs TEMPERATURE V+, V\_ = ±2.5V

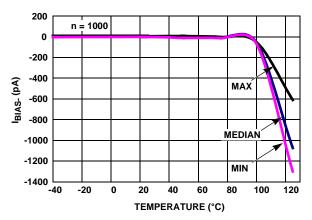


FIGURE 20. IBIAS- vs TEMPERATURE V+, V = ±2.5V

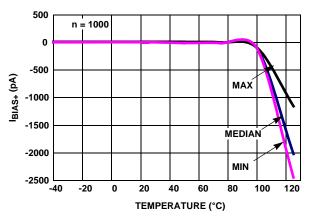


FIGURE 21.  $I_{BIAS}$ + vs TEMPERATURE V<sub>+</sub>, V<sub>-</sub> = ±1.2V

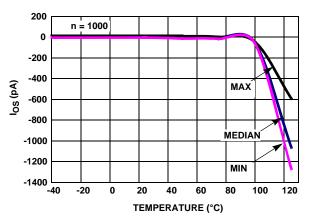


FIGURE 23. I<sub>OS</sub> vs TEMPERATURE V<sub>+</sub>, V<sub>-</sub> =  $\pm 2.5$ V

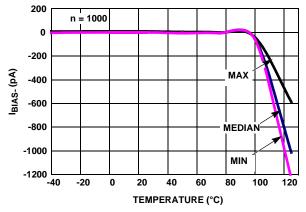


FIGURE 22. I<sub>BIAS</sub>- vs TEMPERATURE V<sub>+</sub>, V<sub>-</sub> = ±-1.2V

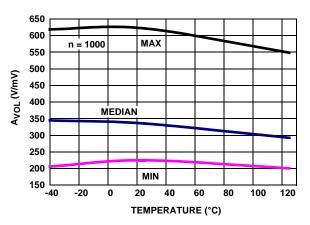


FIGURE 24. A<sub>VOL</sub> vs TEMPERATURE V<sub>+</sub>, V<sub>-</sub> = ±2.5V, RL=100k

# Typical Performance Curves V<sub>+</sub> = 5V, V<sub>-</sub> = 0V, V<sub>CM</sub> = 2.5V, R<sub>L</sub> = Open (Continued)

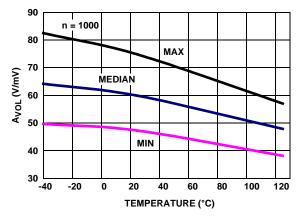


FIGURE 25. AVOL vs TEMPERATURE, V<sub>+</sub>, V<sub>-</sub> = ±2.5V, RL=1k

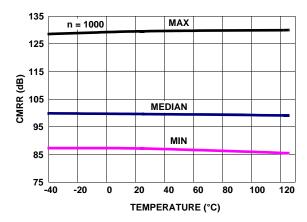


FIGURE 26. CMRR vs TEMPERATURE V<sub>CM</sub> = +2.5V TO -2.5V,  $V_{+}, V_{-} = \pm 2.5V$ 

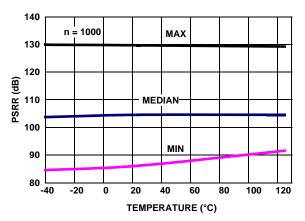


FIGURE 27. PSRR vs TEMPERATURE, V<sub>+</sub>, V<sub>-</sub> = ±1.2V TO ±2.75V

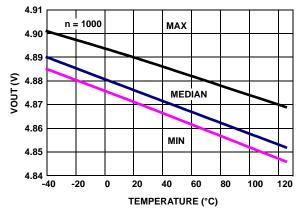
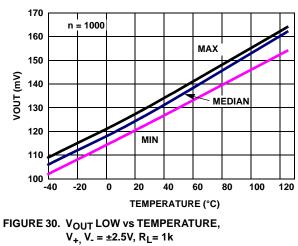
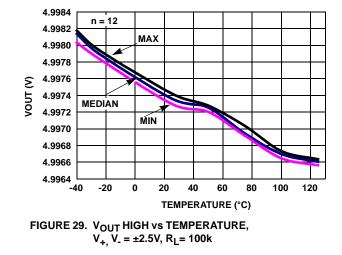
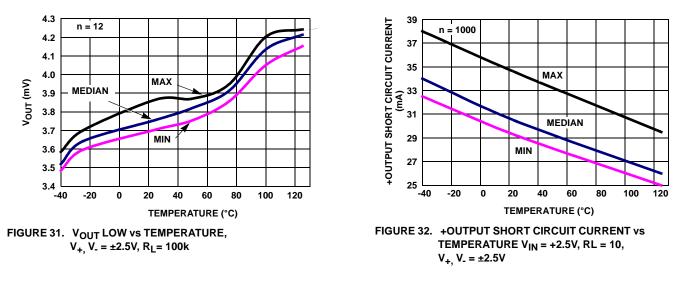


FIGURE 28.  $V_{OUT}$  HIGH vs TEMPERATURE,  $V_+$ ,  $V_- = \pm 2.5V$ ,  $R_L = 1k$ 







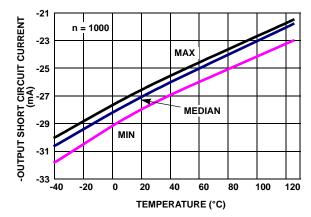


FIGURE 33. -OUTPUT SHORT CIRCUIT CURRENT vs TEMPERATURE V<sub>IN</sub> = -2.5V, RL = 10, V<sub>+</sub>, V<sub>-</sub> =  $\pm$ 2.5V

ISL28288	ISL28488		EQUIVALENT	
(10 LD MSOP)	(16 LD QSOP)	PIN NAME	CIRCUIT	DESCRIPTION
1	3	IN+_A	Circuit 1	Amplifier A non-inverting input
2		ĒN_A	Circuit 2	Amplifier A enable pin internal pull-down; Logic "1" selects the disabled state; Logic "0" selects the enabled state.
3	13	V-	Circuit 4	Negative power supply
4		ĒN_B	Circuit 2	Amplifier B enable pin with internal pull-down; Logic "1" selects the disabled state; Logic "0" selects the enabled state.
5	5	IN+_B	Circuit 1	Amplifier B non-inverting input
6	6	INB	Circuit 1	Amplifier B inverting input
7	7	OUT_B	Circuit 3	Amplifier B output
8	4	V+	Circuit 4	Positive power supply
9	1	OUT_A	Circuit 3	Amplifier A output
10	2	INA	Circuit 1	Amplifier A inverting input

## Pin Descriptions

## Pin Descriptions (Continued)

ISL28288 (10 LD MSOP)	ISL28488 (16 LD QSOP)	PIN NAME	EQUIVALENT CIRCUIT	DESCRIPTION
	10	OUT_C	Circuit 3	Amplifier C output
	11	INC	Circuit 1	Amplifier C inverting input
	12	IN+_C	Circuit 1	Amplifier C non-inverting input
	14	IN+_D	Circuit 1	Amplifier D non-inverting input
	15	IND	Circuit 1	Amplifier D inverting input
	16	OUT_D	Circuit 3	Amplifier D output
	8, 9	NC	-	No internal connection
N-□+ ₹		+ IN+ LOGI PIN '-		- V+ ····· V+ ····· V+ ····· V+ CAPACITIVELY COUPLED ESD CLAMP V- V-
CIR	CUIT 1		CIRCUIT 2	CIRCUIT 3 CIRCUIT 4

# Applications Information

#### Introduction

The ISL28288 and ISL28488 are dual and quad CMOS rail-to-rail input, output (RRIO) micropower operational amplifiers. These devices are designed to operate from a single supply (2.4V to 5.0V) or dual supplies ( $\pm$ 1.2V to  $\pm$ 2.5V) while drawing only 120µA of supply current. This combination of low power and precision performance makes these devices suitable for solar and battery power applications.

## Rail-to-Rail Input

Many rail-to-rail input stages use two differential input pairs, a long-tail PNP (or PFET) and an NPN (or NFET). Severe penalties have to be paid for this circuit topology. As the input signal moves from one supply rail to another, the operational amplifier switches from one input pair to the other causing drastic changes in input offset voltage and an undesired change in magnitude and polarity of input offset current.

The ISL28288 achieves input rail-to-rail without sacrificing important precision specifications and degrading distortion performance. The devices' input offset voltage exhibits a smooth behavior throughout the entire common-mode input range. The input bias current versus the common-mode voltage range gives us an undistorted behavior from typically 100mV below the negative rail and 10% higher than the V+ rail (0.5V higher than V+ when V+ equals 5V).

## Input Protection

All input terminals have internal ESD protection diodes to both positive and negative supply rails, limiting the input voltage to

within one diode beyond the supply rails. There is an additional pair of back-to-back diodes across the input terminals. For applications where the input differential voltage is expected to exceed 0.5V, external series resistors must be used to ensure the input currents never exceed 5mA.

## Rail-to-Rail Output

A pair of complementary MOSFET devices are used to achieve the rail-to-rail output swing. The NMOS sinks current to swing the output in the negative direction. The PMOS sources current to swing the output in the positive direction. The ISL28288 with a 100k $\Omega$  load will swing to within 4mV of the positive supply rail and within 3mV of the negative supply rail.

#### Enable/Disable Feature

The ISL28288 offers an  $\overline{EN}$  pin that disables the device when pulled up to at least 2.0V. In the disabled state (output in a high impedance state), the part consumes typically 4µA. By disabling the part, multiple ISL28288 parts can be connected together as a MUX. In this configuration, the outputs are tied together in parallel and a channel can be selected by the  $\overline{EN}$  pin. The loading effects of the feedback resistors of the disabled amplifier must be considered when multiple amplifier outputs are connected together. The  $\overline{EN}$ pin also has an internal pull down. If left open, the  $\overline{EN}$  pin will pull to the negative rail and the device will be enabled by default.

## Using Only One Channel

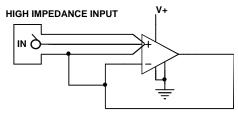
The ISL28288 is a dual op amp. If the application only requires one channel, the user must configure the unused channel to prevent it from oscillating. The unused channel will oscillate if the input and output pins are floating. This will result in higher than expected supply currents and possible noise injection into the channel being used. The proper way to prevent this oscillation is to short the output to the negative input and ground the positive input (as shown in Figure 34).



FIGURE 34. PREVENTING OSCILLATIONS IN UNUSED CHANNELS

#### Proper Layout Maximizes Performance

To achieve the maximum performance of the high input impedance and low offset voltage of the ISL28288, care should be taken in the circuit board layout. The PC board surface must remain clean and free of moisture to avoid leakage currents between adjacent traces. Surface coating of the circuit board will reduce surface moisture and provide a humidity barrier, reducing parasitic resistance on the board. When input leakage current is a concern, the use of guard rings around the amplifier inputs will further reduce leakage currents. Figure 35 shows a guard ring example for a unity gain amplifier that uses the low impedance amplifier output at the same voltage as the high impedance input to eliminate surface leakage. The guard ring does not need to be a specific width, but it should form a continuous loop around both inputs. For further reduction of leakage currents, components can be mounted to the PC board using Teflon standoff insulators.



# FIGURE 35. GUARD RING EXAMPLE FOR UNITY GAIN AMPLIFIER

#### Example Application

Thermocouples are the most popular temperature-sensing device because of their low cost, interchangeability, and ability to measure a wide range of temperatures. The ISL28288 (Figure 36) is used to convert the differential thermocouple voltage into single-ended signal with 10X gain. The ISL28288's rail-to-rail input characteristic allows the thermocouple to be biased at ground and the amplifier to run from a single 5V supply.

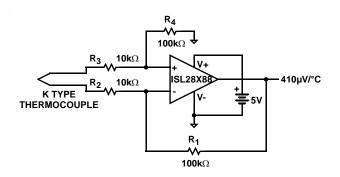


FIGURE 36. THERMOCOUPLE AMPLIFIER

#### **Current Limiting**

The ISL28288 has no internal current-limiting circuitry. If the output is shorted, it is possible to exceed the Absolute Maximum Rating for output current or power dissipation, potentially resulting in the destruction of the device.

#### **Power Dissipation**

It is possible to exceed the +150°C maximum junction temperatures under certain load and power-supply conditions. It is therefore important to calculate the maximum junction temperature ( $T_{JMAX}$ ) for all applications to determine if power supply voltages, load conditions, or package type need to be modified to remain in the safe operating area. These parameters are related in Equation 1:

$$T_{JMAX} = T_{MAX} + (\theta_{JA} x PD_{MAXTOTAL})$$
(EQ. 1)

where:

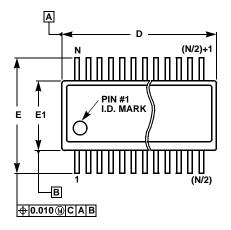
- P<sub>DMAXTOTAL</sub> is the sum of the maximum power dissipation of each amplifier in the package (PD<sub>MAX</sub>)
- PD<sub>MAX</sub> for each amplifier is calculated in Equation 2:

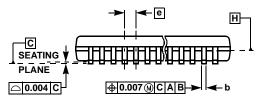
$$PD_{MAX} = 2^*V_S \times I_{SMAX} + (V_S - V_{OUTMAX}) \times \frac{V_{OUTMAX}}{R_L}$$
(EQ. 2)

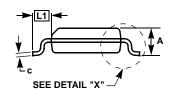
where:

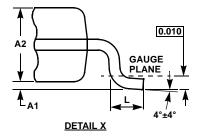
- T<sub>MAX</sub> = Maximum ambient temperature
- $\theta_{JA}$  = Thermal resistance of the package
- PD<sub>MAX</sub> = Maximum power dissipation of 1 amplifier
- V<sub>S</sub> = Supply voltage (Magnitude of V<sub>+</sub> and V<sub>-</sub>)
- I<sub>MAX</sub> = Maximum supply current of 1 amplifier
- V<sub>OUTMAX</sub> = Maximum output voltage swing of the application
- R<sub>L</sub> = Load resistance

# Quarter Size Outline Plastic Packages Family (QSOP)









#### MDP0040

QUARTER SIZE OUTLINE PLASTIC PACKAGES FAMILY

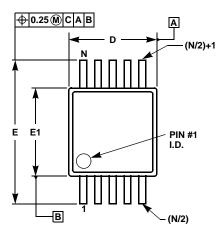
	INCHES				
SYMBOL	QSOP16	QSOP24	QSOP28	TOLERANCE	NOTES
А	0.068	0.068	0.068	Max.	-
A1	0.006	0.006	0.006	±0.002	-
A2	0.056	0.056	0.056	±0.004	-
b	0.010	0.010	0.010	±0.002	-
с	0.008	0.008	0.008	±0.001	-
D	0.193	0.341	0.390	±0.004	1, 3
E	0.236	0.236	0.236	±0.008	-
E1	0.154	0.154	0.154	±0.004	2, 3
е	0.025	0.025	0.025	Basic	-
L	0.025	0.025	0.025	±0.009	-
L1	0.041	0.041	0.041	Basic	-
N	16	24	28	Reference	-
<u>.</u>	1	1		R	ev. F 2/07

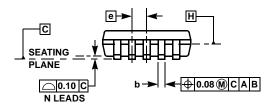
NOTES:

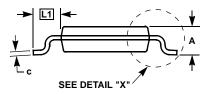
- 2. Plastic interlead protrusions of 0.010" maximum per side are not included.
- 3. Dimensions "D" and "E1" are measured at Datum Plane "H".
- 4. Dimensioning and tolerancing per ASME Y14.5M-1994.

<sup>1.</sup> Plastic or metal protrusions of 0.006" maximum per side are not included.

# Mini SO Package Family (MSOP)







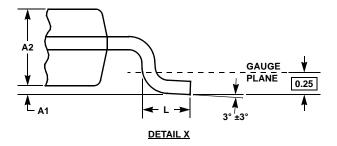


MINI SO PACKAGE FAMILY

	MILLIN	<b>IETERS</b>		
SYMBOL	MSOP8	MSOP10	TOLERANCE	NOTES
А	1.10	1.10	Max.	-
A1	0.10	0.10	±0.05	-
A2	0.86	0.86	±0.09	-
b	0.33	0.23	+0.07/-0.08	-
С	0.18	0.18	±0.05	-
D	3.00	3.00	±0.10	1, 3
E	4.90	4.90	±0.15	-
E1	3.00	3.00	±0.10	2, 3
е	0.65	0.50	Basic	-
L	0.55	0.55	±0.15	-
L1	0.95	0.95	Basic	-
N	8	10	Reference	-

NOTES:

- 1. Plastic or metal protrusions of 0.15mm maximum per side are not included.
- 2. Plastic interlead protrusions of 0.25mm maximum per side are not included.
- 3. Dimensions "D" and "E1" are measured at Datum Plane "H".
- 4. Dimensioning and tolerancing per ASME Y14.5M-1994.



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