

### PRELIMINARY SPEC



**ATTENTION**  
OBSERVE PRECAUTIONS  
FOR HANDLING  
ELECTROSTATIC  
DISCHARGE  
SENSITIVE  
DEVICES

### Features

- 1.0mmx0.5mm SMT LED, 0.7mm THICKNESS.
- LOW POWER CONSUMPTION.
- WIDE VIEWING ANGLE.
- IDEAL FOR BACKLIGHT AND INDICATOR.
- MOISTURE SENSITIVITY LEVEL : LEVEL 3.
- PACKAGE: 2000PCS / REEL .
- ELECTROSTATIC DISCHARGE THRESHOLD (HBM):1000V.
- TYP. COLOR TEMPERATURE:6500K
- COLOR COORDINATES:X=0.31,Y=0.31 ACC. TO CIE1931(WHITE).
- OPTICAL EFFICIENCY: 12.9 lm/W(TYP.)
- COLOR REPRODUCTION INDEX:80
- RoHS COMPLIANT.

### Package Dimensions

Part Number: APHH1005RWF/A      WHITE

### Description

The source color devices are made with InGaN on SiC Light Emitting Diode.

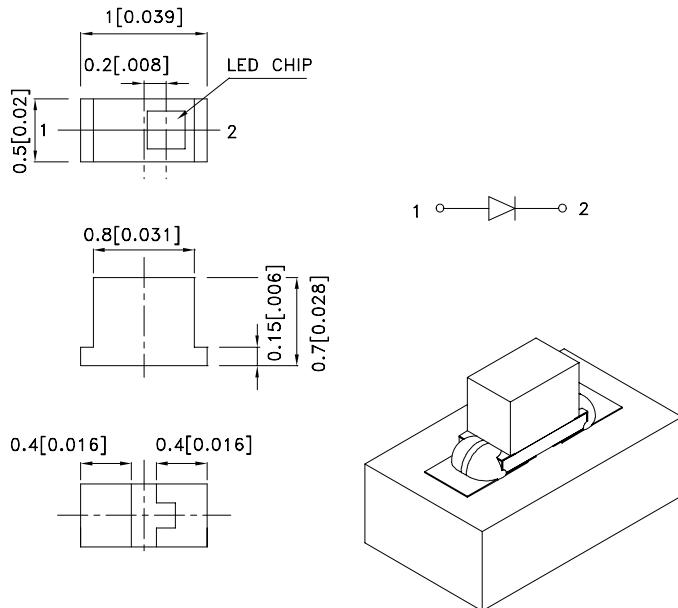
Static electricity and surge damage the LEDs.

It is recommended to use a wrist band or anti-electrostatic glove when handling the LEDs.

All devices, equipment and machinery must be electrically grounded.

### Applications

- traffic signaling.
- backlighting (illuminated advertising , general lighting).
- interior and exterior automotive lighting.
- substitution of micro incandescent lamps.
- reading lamps.
- signal and symbol luminaire for orientation.
- marker lights (e.g. steps, exit ways, etc).
- decorative and entertainment lighting.
- indoor and outdoor commercial and residential architectural lighting.



#### Notes:

1. All dimensions are in millimeters (inches).
2. Tolerance is  $\pm 0.1$ (0.004") unless otherwise noted.
3. Specifications are subject to change without notice.
4. The device has a single mounting surface. The device must be mounted according to the specifications.



## Selection Guide

Part No.	Dice	Lens Type	luminous Intensity <sup>Note2</sup> I <sub>v</sub> (mcd) @ 20 mA		$\Phi_v$ (mlm) <sup>Note3</sup> @ 20 mA	Viewing Angle <sup>Note1</sup>
			Min.	Typ.		
APHH1005RWF/A	WHITE (InGaN)	YELLOW FLUORESCENT	70	140	850	170°

## Absolute Maximum Ratings at T<sub>A</sub>=25°C

Parameter	Symbol	Value	Unit
Power dissipation	P <sub>t</sub>	120	mW
Reverse Voltage	V <sub>R</sub>	5	V
Junction temperature	T <sub>J</sub>	110	°C
Operating Temperature	T <sub>op</sub>	-40 To +85	°C
Storage Temperature	T <sub>stg</sub>	-40 To +100	°C
DC Forward Current	I <sub>F</sub>	30	mA
Peak Forward Current <sup>Note4</sup>	I <sub>FM</sub>	100	mA
Thermal resistance <sup>Note5</sup> Junction/ambient	R <sub>th JA</sub>	280	°C/W
Junction/solder point	R <sub>th JS</sub>	160	

Notes:

- 1.01/2 is the angle from optical centerline where the luminous intensity is 1/2 the optical centerline value.
- 2.Luminous intensity is measured by a current pulse of 10ms at a tolerance of ±15%.
- 3.The typical data of Luminous Flux can only reflect statistical figures, actual parameters of individual product could differ from the typical data. For the purpose of product enhancement, the typical data is subject to change without prior notice.
- 4.1/10 Duty Cycle, 0.1ms Pulse Width.
- 5.Rth(J-A) Results from mounting on PC board FR4 (pad size≥16 mm<sup>2</sup> per pad),

## Electrical / Optical Characteristics at T<sub>A</sub>=25°C

Parameter	Symbol	Value	Unit
Chromaticity coordinate x acc.to CIE1931 I <sub>F</sub> =20mA [Typ.]	X <sup>Note1</sup>	0.31	-
Chromaticity coordinate y acc.to CIE1931 I <sub>F</sub> =20mA [Typ.]	Y <sup>Note1</sup>	0.31	-
Forward Voltage I <sub>F</sub> =20mA [Min.]	V <sub>F</sub> <sup>Note2</sup>	2.7	V
Forward Voltage I <sub>F</sub> =20mA [Typ.]		3.2	
Forward Voltage I <sub>F</sub> =20mA [Max.]		4.0	
Reverse Current (V <sub>R</sub> =5V) [Typ.]	I <sub>R</sub>	0.01	μA
Reverse Current (V <sub>R</sub> =5V) [Max.]		10	
Temperature coefficient of x I <sub>F</sub> =20mA, -10°C≤T≤100°C [Typ.]	TCx	-0.1	10 <sup>-3</sup> /°C
Temperature coefficient of y I <sub>F</sub> =20mA, -10°C≤T≤100°C [Typ.]	TCy	-0.2	10 <sup>-3</sup> /°C
Temperature coefficient of V <sub>F</sub> I <sub>F</sub> =20mA, -10°C≤T≤100°C [Typ.]	TCv	-2.5	mV/°C

Notes:

- 1.Chromaticity coordinates are measured by a current pulse of 20ms with a tolerance of ±0.01 in X and Y color coordinates.
- 2.Forward voltage is measured with a current pulse of 10ms at a tolerance of ±0.1V.

## Brightness codes

luminous Intensity Note1 I <sub>v</sub> (mcd) @ 20 mA			Φ <sub>v</sub> (mlm) Note2 @ 20 mA
Code.	Min.	Max.	Typ.
M	70	130	400
N	110	220	600
P	180	320	750
Q	280	420	920

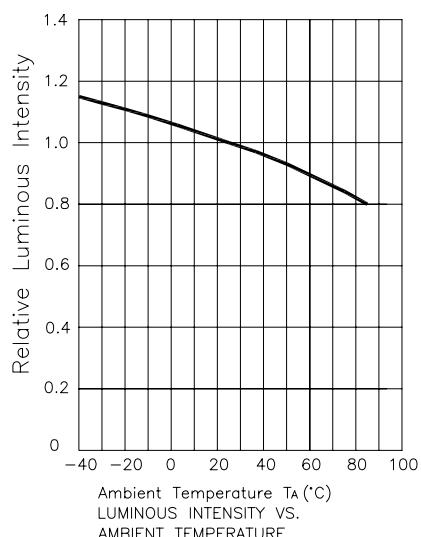
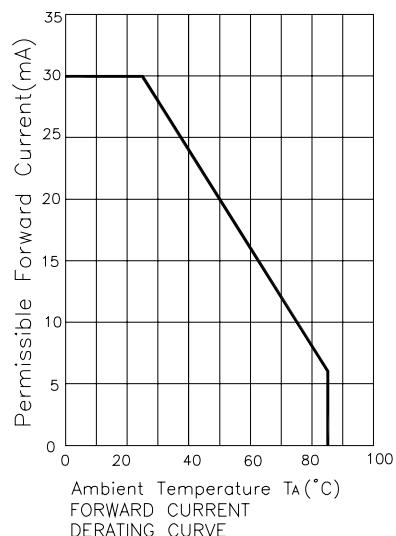
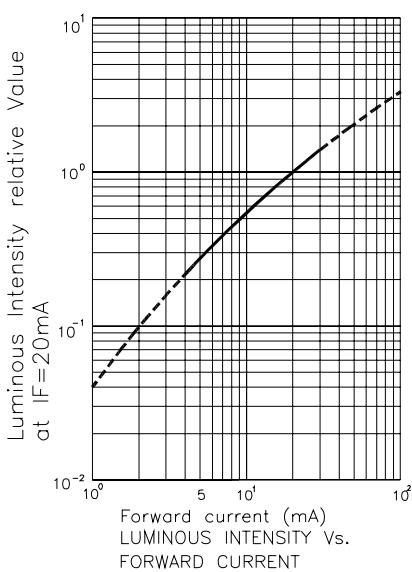
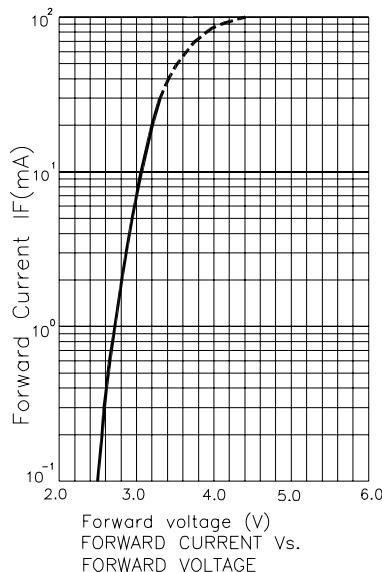
Notes:

1. Luminous intensity is measured by a current pulse of 10ms at a tolerance of ±15%.

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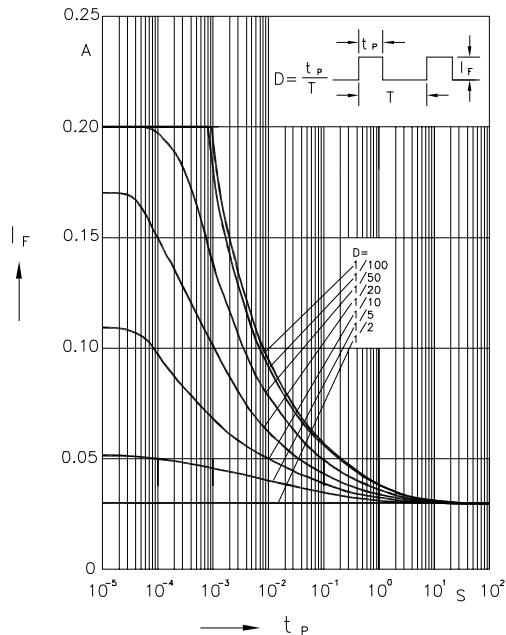
White

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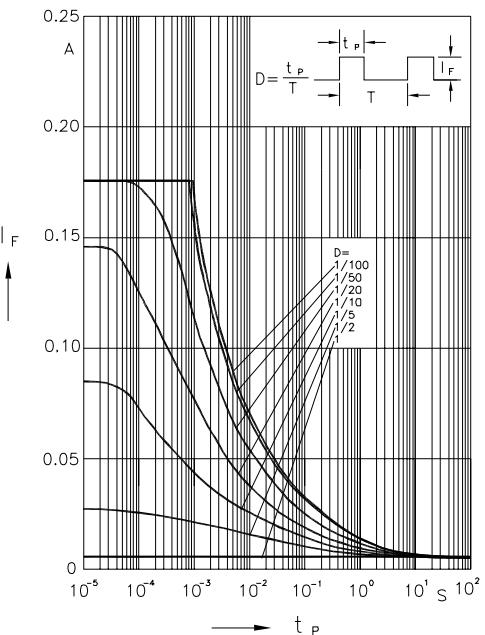


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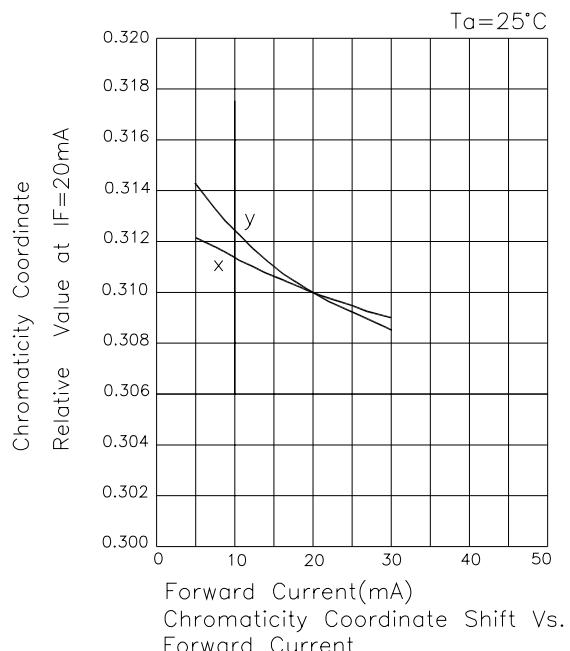
APHH1005RWF/A



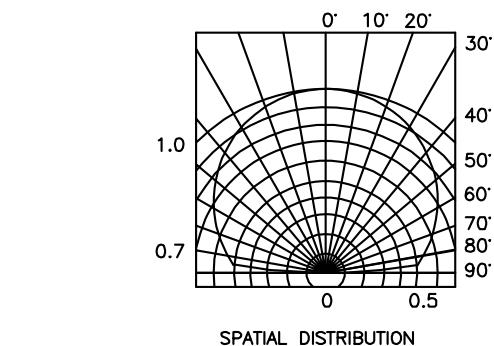
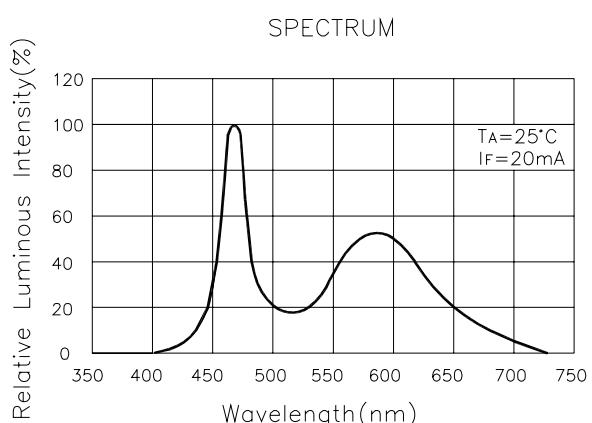
Permissible Pulse Handling Capability  
Duty cycle D=parameter,TA=25°C



Permissible Pulse Handling Capability  
Duty cycle D=parameter,TA=85°C

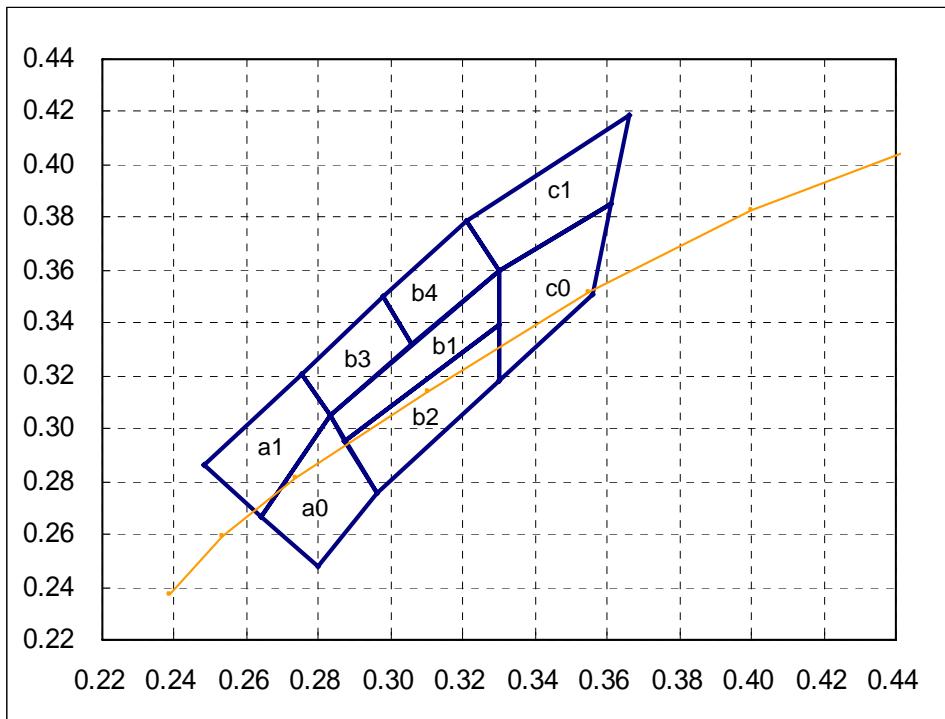


Forward Current(mA)  
Chromaticity Coordinate Shift Vs.  
Forward Current



APHH1005RWF/A

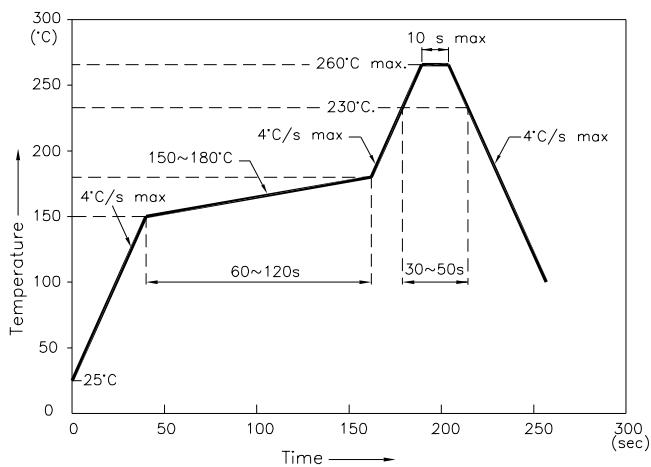
## White CIE



a0					a1				
X	0.264	0.283	0.296	0.280	X	0.248	0.275	0.283	0.264
Y	0.267	0.305	0.276	0.248	Y	0.286	0.321	0.305	0.267
Reference CCT: 14000~9000k									
b1					b2				
X	0.283	0.330	0.330	0.287	X	0.287	0.330	0.330	0.296
Y	0.305	0.360	0.339	0.295	Y	0.295	0.339	0.318	0.276
Reference CCT: 9000~5600k									
b3					b4				
X	0.275	0.298	0.306	0.283	X	0.298	0.321	0.330	0.306
Y	0.321	0.350	0.332	0.305	Y	0.350	0.379	0.360	0.332
Reference CCT: 9000~7000k									
c0					c1				
X	0.330	0.361	0.356	0.330	X	0.321	0.366	0.361	0.330
Y	0.360	0.385	0.351	0.318	Y	0.379	0.419	0.385	0.360
Reference CCT: 5600~4600k									

## APHH1005RWF/A

Reflow Soldering Profile For Lead-free SMT Process.

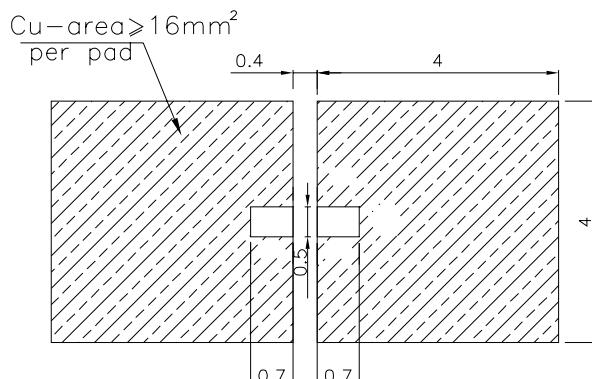
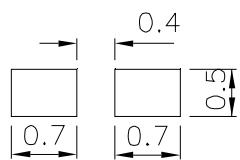


NOTES:

1. We recommend the reflow temperature 245°C(+/-5°C). The maximum soldering temperature should be limited to 260°C.
2. Don't cause stress to the epoxy resin while it is exposed to high temperature.
3. Number of reflow process shall be 2 times or less.

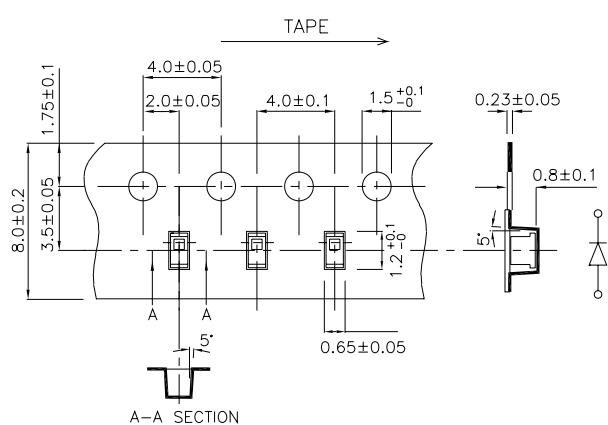
### Recommended Soldering Pattern (Units: mm ; Tolerance: ± 0.1)

Pad design for improved heat dissipation

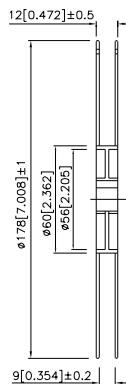
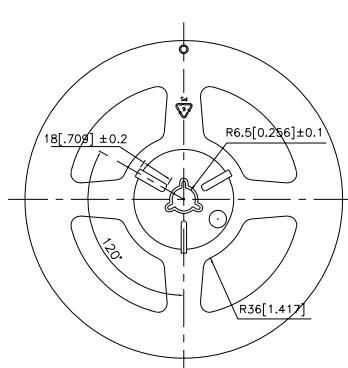


Solder resist

### Tape Specifications (Units : mm)



### Reel Dimension



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## PACKING & LABEL SPECIFICATIONS

APHH1005RF/A

