

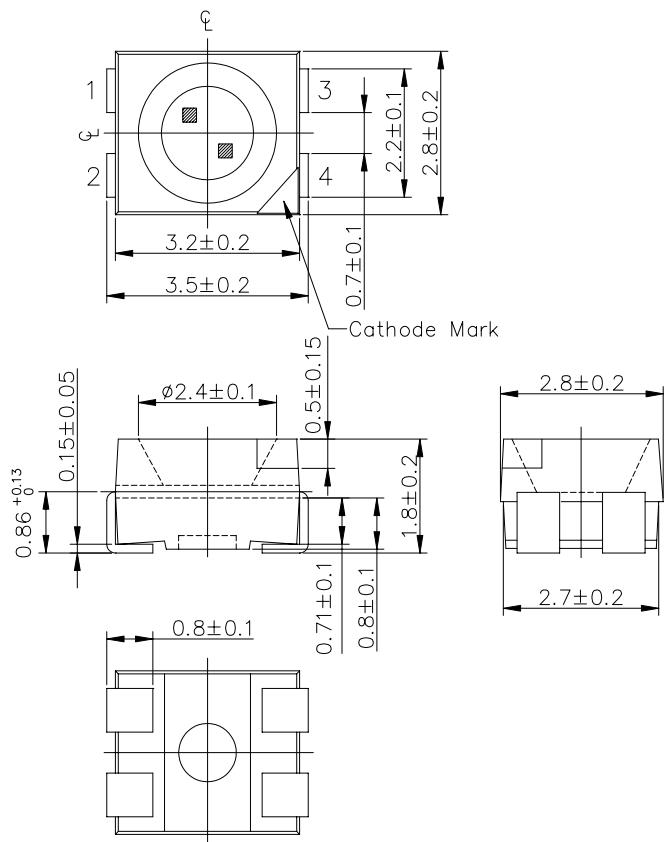
**A-BRIGHT** A-BRIGHT INDUSTRIAL CO., LTD.

# SURFACE MOUNT CHIP LED LAMPS

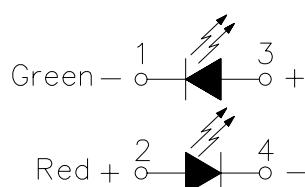
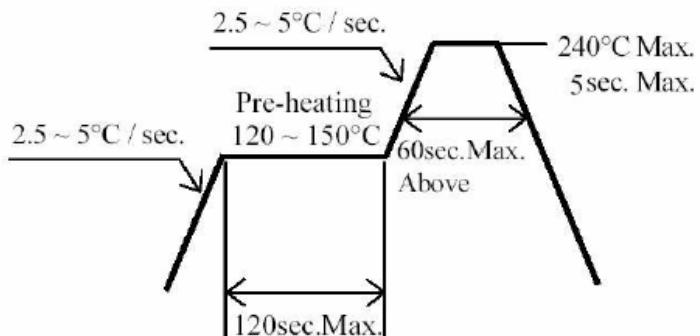
## Top View LEDs With Bi-Color

Part Number: 67-22SDRVGC

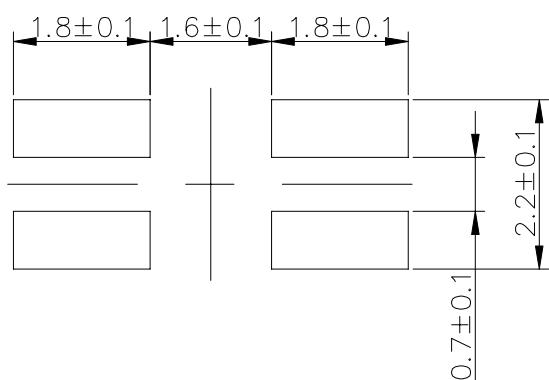
## Package outlines & Re-flow Profile



### ■Reflow Temp/Time



### For Reflow Soldering



### ■Soldering iron

Basic spec is  $\leq 5$  sec when  $260^\circ\text{C}$ . If temperature is higher, time should be shorter ( $+10^\circ\text{C} \rightarrow -1$  sec). Power dissipation of iron should be smaller than 15W, and temperatures should be controllable. Surface temperature of the device should be under  $230^\circ\text{C}$ .

ITEM		MATERIALS	
Resin (mold)		Epoxy	
Lens color		Water Clear	
Printed circuit board		BT	
Material & Emitted color	SDR VG	AlGaN/P GaP/GaP	Super Deep Red Green

### NOTES:

- All dimensions are in millimeters (inches).
- Tolerances are  $\pm 0.1$  mm (0.004 inch) unless otherwise noted.
- Polarity referring onto the cathode mark is reversed on the red.

**A-BRIGHT** A-BRIGHT INDUSTRIAL CO., LTD.  
SURFACE MOUNT CHIP LED LAMPS

Part Number: 67-22SDRVGC

ELECTRO-OPTICAL CHARACTERISTICS

(T<sub>A</sub>=25°C)

Parameter	Emitted Color	Test Condition	Symbol	Value			Unit
				MIN.	TYP.	MAX.	
Forward voltage	SDR	I <sub>F</sub> =20mA	V <sub>F</sub>	—	2.0	2.4	V
	VG			—	2.1	2.4	
Luminous intensity	SDR	I <sub>F</sub> =20mA	I <sub>V</sub>	24	40	—	mcd
	VG			8	15	—	
Wavelength	SDR	I <sub>F</sub> =20mA	$\lambda_p$	—	635	—	nm
	VG			—	575	—	
	SDR	I <sub>F</sub> =20mA	$\lambda_d$	—	630	—	
	VG			—	570	—	
Spectral Line Half-Width	SDR	I <sub>F</sub> =20mA	$\Delta\lambda$	—	20	—	nm
	VG			—	30	—	
Peak pulsing current (1/10 duty f=1kHz)	SDR		I <sub>FP</sub>	60	60	mA	mA
	VG						
Power Dissipation	SDR		P <sub>D</sub>	60	100	mW	mW
	VG						
Reverse current	SDR	V <sub>R</sub> =5V	I <sub>R</sub>	10	10	$\mu$ A	$\mu$ A
	VG						
Electrostatic Discharge	SDR		ESD	2000	2000	mA	mA
	VG						

Absolute maximum ratings

(T<sub>A</sub>=25°C)

Parameter	Symbol	Value	Unit
Viewing angle at 50% I <sub>V</sub>	2θ 1/2	130	Deg
Forward current	I <sub>F</sub>	20	mA
Reverse voltage	V <sub>R</sub>	5	V
Operating temperature range	Top	-40 ~+85	°C
Storage temperature range	T <sub>stg</sub>	-40 ~+100	°C

**A-BRIGHT** A-BRIGHT INDUSTRIAL CO., LTD.**SURFACE MOUNT CHIP LED LAMPS****Part Number: 67-22SDRVGC****Test items and results of reliability**

NO	Item	Test Conditions	Test Hours/Cycle	Sample Size	Ac/Re
1	Reflow	TEMP : 240±5°C Min. 5sec.	6 MIN.	22 PCS	0/1
2	Temperature Cycle	H : +100°C 15min ↓ 5min L : -40°C 15min	300 CYCLES	22 PCS	0/1
3	Thermal Shock	H : +100°C 5min ↓ 10set L : -10°C 5min	300 CYCLES	22 PCS	0/1
4	High Temperature Storage	TEMP : 100°C	1000 HRS	22 PCS	0/1
5	Low Temperature Storage	TEMP : -55°C	1000 HRS	22 PCS	0/1
6	DC Operating Life	I <sub>F</sub> =20mA	1000 HRS	22 PCS	0/1
7	High Temperature / High Humidity	85°C / 85%RH	1000 HRS	22 PCS	0/1

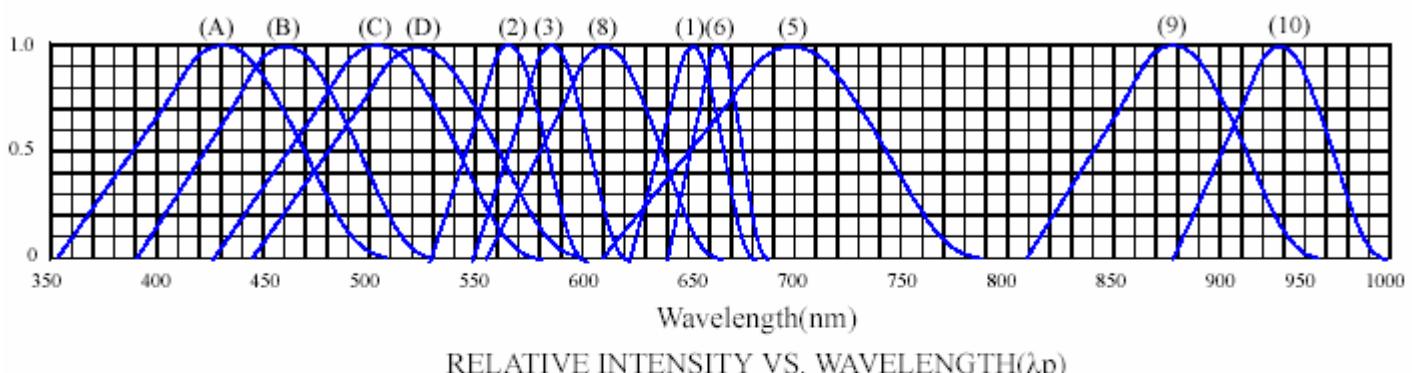
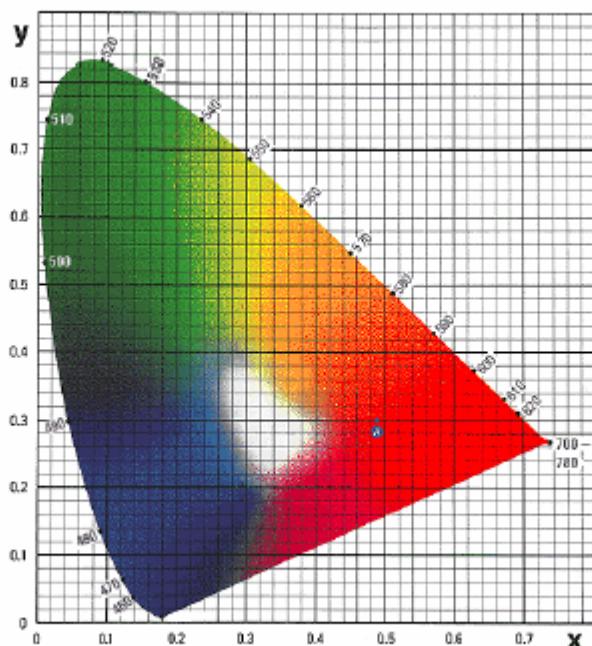
\* Refer to reliability test standard specification for in this line.

**A-BRIGHT** A-BRIGHT INDUSTRIAL CO., LTD.  
SURFACE MOUNT CHIP LED LAMPS

Part Number: 67-22SDRVGC

Typical Electro-Optical Characteristics

◆ TYPICAL ELECTRICAL-OPTICAL CHARACTERISTICS CURVES



- (1) GaAsP/GaAs 655nm/Red
- (2) GaP 568nm/ Yellow Green
- (3) GaAsP/GaP 585nm/Yellow
- (4) GaAsP/GaP 635nm/Orange & Hi-Eff Red
- (5) GaP 700nm/Bright Red
- (6) GaAlAs/GaAs 660nm/Super Red
- (8) GaAsP/GaP 610nm/Super Red

- (9)- GaAlAs 880nm
- (10)-GaAs/GaAs&GaAlAs/GaAs 940nm
- (A)- GaN 430nm/Blue
- (B)- InGaN 470nm/Blue
- (C)- InGaN 502nm/Ultra Green
- (D)- InGaN 523nm/Ultra Green

**A-BRIGHT** A-BRIGHT INDUSTRIAL CO., LTD.

# SURFACE MOUNT CHIP LED LAMPS

Part Number: 67-22SDRVGC

## Typical Electro-Optical Characteristics

### ◆ CHARACTERISTICS DIAGRAMS

