

## GP350MHB06S

# Half Bridge IGBT Module

Replaces January 2000 version, DS4923-4.0

DS4923-5.0 October 2001

#### **FEATURES**

- n Channel
- High Switching Speed
- Low Forward Voltage Drop
- Isolated Base

#### **APPLICATIONS**

- **PWM Motor Control**
- **UPS**

The Powerline range of modules includes half bridge, chopper, dual and single switch configurations covering voltages from 600V to 3300V and currents up to 2400A.

The GP350MHB06S is a half bridge 600V n channel enhancement mode insulated gate bipolar transistor (IGBT) module. The module is suitable for a variety of medium voltage applications in motor drives and power conversion.

The IGBT has a wide reverse bias safe operating area (RBSOA) for ultimate reliability in demanding applications.

These modules incorporate electrically isolated base plates and low inductance construction enabling circuit designers to optimise circuit layouts and utilise earthed heat sinks for safety.

Typical applications include dc motor drives, ac pwm drivesand ups systems.

### **ORDERING INFORMATION**

Order as: GP350MHB06S

Note; When ordering, use complete part number.

#### **KEY PARAMETERS**

| V <sub>CES</sub>   |       | 600V  |
|--------------------|-------|-------|
| $V_{_{CE(sat)}}$   | (typ) | 2.0V  |
| I <sub>C25</sub>   | (max) | 500A  |
| l <sub>C75</sub>   | (max) | 350A  |
| I <sub>C(PK)</sub> | (max) | 1000A |

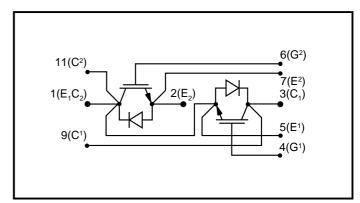


Fig. 1 Half bridge circuit diagram

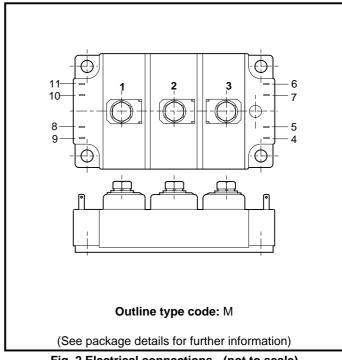


Fig. 2 Electrical connections - (not to scale)

Caution: This device is sensitive to electrostatic discharge. Users should follow ESD handling procedures.



### **ABSOLUTE MAXIMUM RATINGS - PER ARM**

Stresses above those listed under 'Absolute Maximum Ratings' may cause permanent damage to the device. In extreme conditions, as with all semiconductors, this may include potentially hazardous rupture of the package. Appropriate safety precautions should always be followed. Exposure to Absolute Maximum Ratings may affect device reliability.

T<sub>case</sub> = 25°C unless stated otherwise

| Symbol             | Parameter                 | Test Conditions                                       | Max. | Units |
|--------------------|---------------------------|---|------|-------|
| V <sub>CES</sub>   | Collector-emitter voltage | $V_{GE} = 0V$   | 600  | V     |
| $V_{GES}$          | Gate-emitter voltage      | -   | ±20  | V     |
| I <sub>c</sub>     | Collector current         | DC, T <sub>case</sub> = 25°C                          | 500  | А     |
|                    |                           | DC, T <sub>case</sub> = 75°C                          | 350  | А     |
| I <sub>C(PK)</sub> |                           | 1ms, T <sub>case</sub> = 25°C                         | 1000 | А     |
|                    |                           | 1ms, T <sub>case</sub> = 75°C                         | 700  | А     |
| P <sub>max</sub>   | Maximum power dissipation | (Transistor)  | 1750 | W     |
| $V_{\rm isol}$     | Isolation voltage         | Commoned terminals to base plate. AC RMS, 1 min, 50Hz | 2500 | V     |

### THERMAL AND MECHANICAL RATINGS

| Symbol               | Parameter  | Conditions                                 | Min. | Max. | Units |
|----------------------|--|--|------|------|-------|
| R <sub>th(j-c)</sub> | Thermal resistance - transistor                    | DC junction to case per arm                | -    | 70   | °C/kW |
| R <sub>th(j-c)</sub> | Thermal resistance - diode                         | DC junction to case -                      | -    | 160  | °C/kW |
| R <sub>th(c-h)</sub> | Thermal resistance - Case to heatsink (per module) | Mounting torque 5Nm (with mounting grease) | -    | 15   | °C/kW |
| T <sub>j</sub>       | Junction temperature                               | Transistor                                 | -    | 150  | °C    |
|                      |  | Diode                                      | -    | 125  | °C    |
| T <sub>stg</sub>     | Storage temperature range                          | -  | - 40 | 125  | °C    |
| -                    | Screw torque                                       | Mounting - M6                              | -    | 5    | Nm    |
|                      |  | Electrical connections - M6                | -    | 5    | Nm    |



## **ELECTRICAL CHARACTERISTICS**

## $T_j = 25$ °C unless stated otherwise.

| Symbol               | Parameter                            | Conditions  | Min. | Тур.  | Max. | Units |
|----------------------|--------------------------------------|---|------|-------|------|-------|
| I <sub>CES</sub>     | Collector cut-off current            | $V_{GE} = 0V$ , $V_{CE} = V_{CES}$                    | -    | -     | 2    | mA    |
|                      |                                      | $V_{GE} = 0V, V_{CE} = V_{CES}, T_{j} = 125^{\circ}C$ | -    | -     | -    | mA    |
| I <sub>GES</sub>     | Gate leakage current                 | $V_{GE} = \pm 20V, V_{CE} = 0V$                       | -    | -     | ±1   | μА    |
| V <sub>GE(TH)</sub>  | Gate threshold voltage               | $I_{\rm C}$ = 10mA, $V_{\rm GE}$ = $V_{\rm CE}$       | 4    | -     | 7.5  | V     |
| W                    | Collector emitter acturation valtage | V <sub>GE</sub> = 15V, I <sub>C</sub> = 350A          | -    | 2.0   | 2.6  | V     |
| V <sub>CE(SAT)</sub> | Collector-emitter saturation voltage | $V_{GE} = 15V, I_{C} = 350A, T_{j} = 125^{\circ}C$    | -    | 2.2   | 2.8  | V     |
| I <sub>F</sub>       | Diode forward current                | DC  | -    | -     | 215  | Α     |
| I <sub>FM</sub>      | Diode maximum forward current        | t <sub>p</sub> = 1ms                                  | -    | -     | 700  | Α     |
| V <sub>F</sub>       | Diode forward voltage                | I <sub>F</sub> = 350A,                                | -    | 1.51  | 2.31 | V     |
|                      |                                      | I <sub>F</sub> = 350A, T <sub>j</sub> = 125°C         | -    | 1.5   | 2.3  | V     |
| C <sub>ies</sub>     | Input capacitance                    | V <sub>CE</sub> = 25V, V <sub>GE</sub> = 0V, f = 1MHz | -    | 22500 | -    | pF    |



## **INDUCTIVE SWITCHING CHARACTERISTICS**

## $T_j = 25$ °C unless stated otherwise

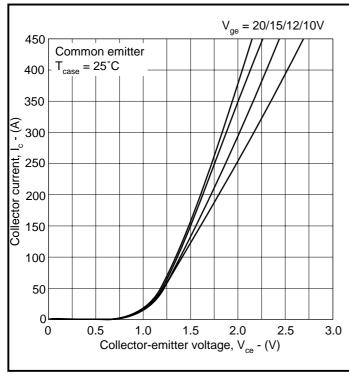
| Symbol              | Parameter                     | Conditions  | Min. | Тур. | Max. | Units |
|---------------------|-------------------------------|---|------|------|------|-------|
| t <sub>d(off)</sub> | Turn-off delay time           | I <sub>c</sub> = 350A   | -    | 730  | -    | ns    |
| t <sub>f</sub>      | Fall time                     |   | -    | 250  | -    | ns    |
| E <sub>OFF</sub>    | Turn-off energy loss          | $V_{GE} = \pm 15V$  | -    | 26   | -    | mJ    |
| t <sub>d(on)</sub>  | Turn-on delay time            | $V_{CE} = 50\% V_{CES}$ $R_{G(ON)} = R_{G(OFF)} = 5\Omega$ $L \sim 100 \text{nH}$ | -    | 320  | -    | ns    |
| t <sub>r</sub>      | Rise time                     |   | -    | 150  | -    | ns    |
| E <sub>on</sub>     | Turn-on energy loss           |   | -    | 10   | -    | mJ    |
| t <sub>rr</sub>     | Diode reverse recovery time   | I <sub>F</sub> = 350A   | -    | 190  | -    | ns    |
| Q <sub>rr</sub>     | Diode reverse recovery charge | $V_R = 50\%V_{CES}, dI_F/dt = 1000A/\mu s$  | ı    | 12   | -    | μC    |

# $T_j = 125$ °C unless stated otherwise.

| t <sub>d(off)</sub> | Turn-off delay time           |  | - | 910 | - | ns |
|---------------------|-------------------------------|--|---|-----|---|----|
| t <sub>f</sub>      | Fall time                     | I <sub>c</sub> = 350A                                      | - | 490 | - | ns |
| E <sub>OFF</sub>    | Turn-off energy loss          | $V_{GE} = \pm 15V$   | - | 40  | - | mJ |
| t <sub>d(on)</sub>  | Turn-on delay time            | $V_{CE} = 50\% V_{CES}$ $R_{G(ON)} = R_{G(OFF)} = 5\Omega$ | - | 380 | - | ns |
| t <sub>r</sub>      | Rise time                     | L ~ 100nH  | - | 250 | - | ns |
| E <sub>on</sub>     | Turn-on energy loss           |  | - | 35  | - | mJ |
| t <sub>rr</sub>     | Diode reverse recovery time   | I <sub>F</sub> = 350A                                      | - | 280 | - | ns |
| Q <sub>rr</sub>     | Diode reverse recovery charge | $V_{R} = 50\%V_{CES}, dI_{F}/dt = 1000A/\mu s$             | - | 18  | - | μС |



### **TYPICAL CHARACTERISTICS**



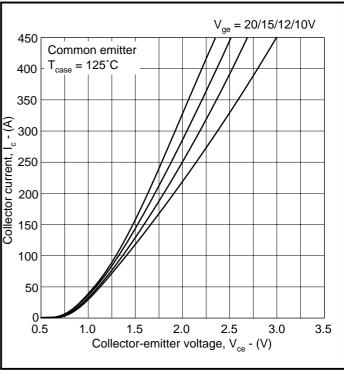
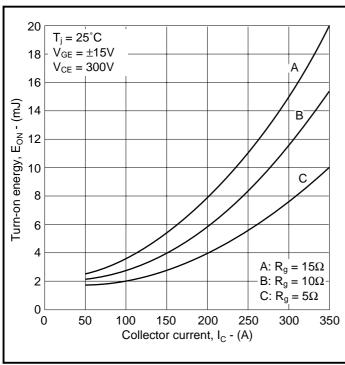


Fig.3 Typical output characteristics

Fig.4 Typical output characteristics





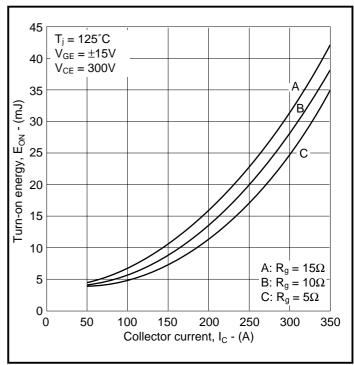
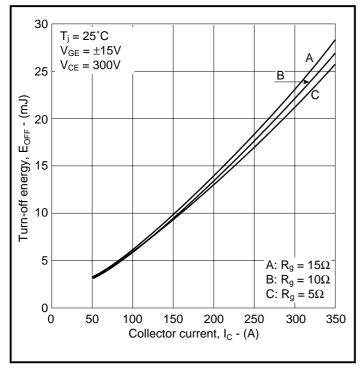


Fig.6 Typical turn-on energy vs collector current





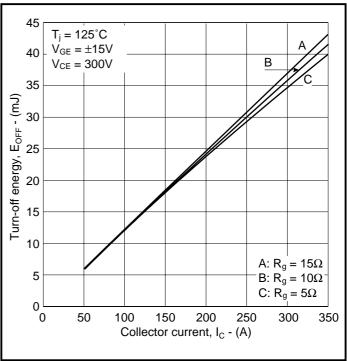
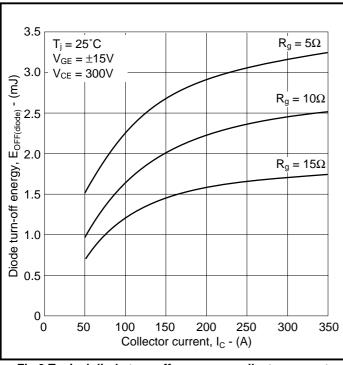
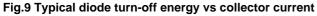


Fig.7 Typical turn-off energy vs collector current

Fig.8 Typical turn-off energy vs collector current





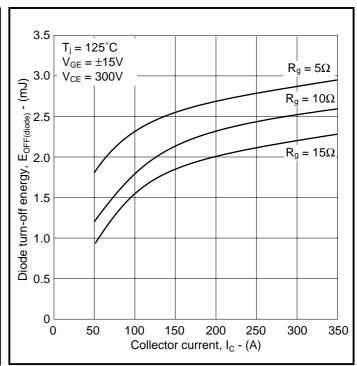
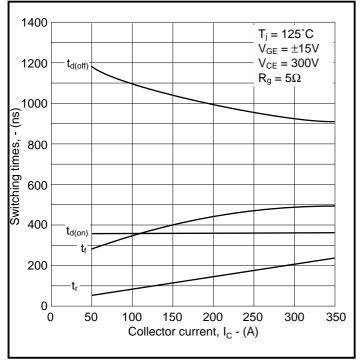


Fig.10 Typical diode turn-off energy vs collector current





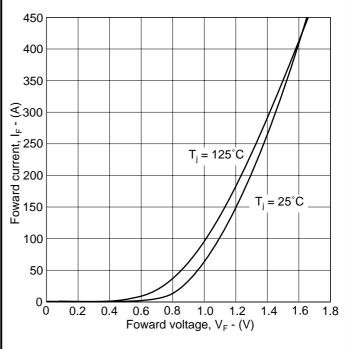
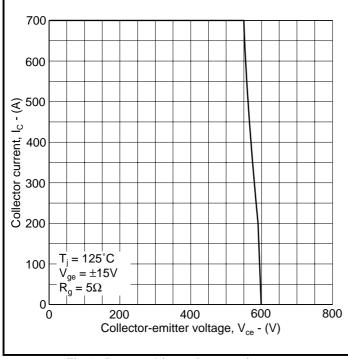


Fig.11 Typical switching characteristics

Fig.12 Diode typical forward characteristics

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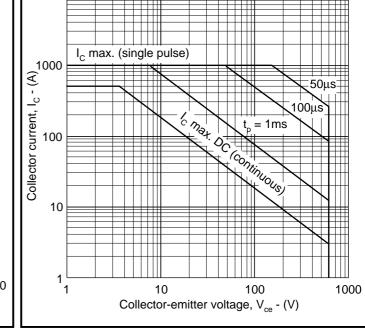


Fig.13 Reverse bias safe operating area

Fig.14 Forward bias safe operating area



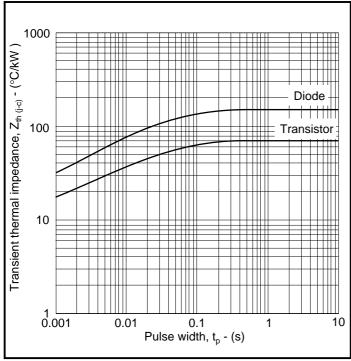
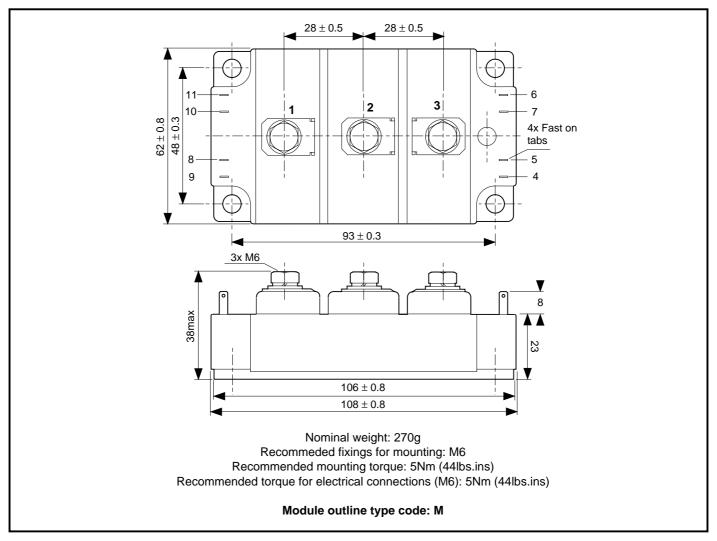


Fig.15 Transient thermal impedance



### **PACKAGE DETAILS**

For further package information, please contact your local Customer Service Centre. All dimensions in mm, unless stated otherwise. DO NOT SCALE.







#### http://www.dynexsemi.com

e-mail: power\_solutions@dynexsemi.com

HEADQUARTERS OPERATIONS
DYNEX SEMICONDUCTOR LTD

Doddington Road, Lincoln. Lincolnshire. LN6 3LF. United Kingdom.

Tel: 00-44-(0)1522-500500 Fax: 00-44-(0)1522-500550

DYNEX POWER INC.

99 Bank Street, Suite 410, Ottawa, Ontario, Canada, K1P 6B9

Tel: 613.723.7035 Fax: 613.723.1518

Toll Free: 1.888.33.DYNEX (39639)

CUSTOMER SERVICE CENTRES

Mainland Europe Tel: +33 (0)1 58 04 91 00. Fax: +33 (0)1 46 38 51 33

North America Tel: (613) 723-7035. Fax: (613) 723-1518.

UK, Scandinavia & Rest Of World Tel: +44 (0)1522 500500. Fax: +44 (0)1522 500020

SALES OFFICES

Mainland Europe Tel: +33 (0)1 58 04 91 00. Fax: +33 (0)1 46 38 51 33

North America Tel: (613) 723-7035. Fax: (613) 723-1518. Toll Free: 1.888.33.DYNEX (39639) /

Tel: (949) 733-3005. Fax: (949) 733-2986.

UK, Scandinavia & Rest Of World Tel: +44 (0)1522 500500. Fax: +44 (0)1522 500020

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