# Design Idea DI-53 DPA-Switch ${ }^{\text {w }}$ 50 W DC-DC Dual Output Converter 

| Application | Device | Power Output | Input Voltage | Output Voltage | Topology |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Telecom | DPA425R | 50 W | $36-75 \mathrm{VDC}$ | $5 \mathrm{~V} \& 3.3 \mathrm{~V}$ | Forward Sync. Rect. |

## Design Highlights

- High efficiency: $90 \%$ at 36 VDC using synchronous rectification
- Dual output with tight cross-regulation $\pm 4 \%$ from zero to full load on both outputs
- Output overload, open loop and thermal protection
- 300 kHz switching frequency to allow sufficient transformer reset time with sync rectification
- $3.85 \times 2.25 \times 0.6$ inch ( $\sim 9.62 \mathrm{~W} / \mathrm{in}^{3}$ )


## Operation

DPA-Switch greatly simplifies the design compared to a discrete implementation. This design uses a coupled output inductor and synchronous rectification to achieve excellent cross-regulation and high efficiency.

Resistor R1 programs the under/over voltages and linearly reduces the maximum duty cycle with input voltage to prevent core saturation during load transients. Components D1, D2, C9 and L2 implement a resonant clamp circuit to catch and
recirculate the transformer leakage energy during normal operation, with Zener VR1 providing absolute clamping for transient conditions.

Capacitor C 21 charges the gate of Q2, the forward synchronous rectifier MOSFET of the 5 V output. Resistor R21 limits gate oscillation and R22 provides gate pull-down. Zener diode VR20 limits the Q2 gate voltage during conduction and also reverse charges C21 during the Q2 off time. The same drive technique is used for the forward synchronous rectifier MOSFET (Q4) of the 3.3 V output (with C22, R24, R25, and VR21).

MOSFETs Q1 and Q3 are driven via resistors R23 and R26 from the transformer (T1) reset voltage and operate only when Q2 and Q4 are off. Diodes D20 and D21 provide a conduction path for the output inductor (L4) current when the transformer reset is complete.

A winding on the coupled inductor L 4 , along with diode D 4 and capacitor C9, provide the DPA-Switch bias voltage.


Figure 1. DPA425R-50 W, 5V, 6 A and 3.3 V, 6 A DC-DC Converter.

## Key Design Points

- Capacitors $\mathrm{C} 20, \mathrm{C}_{\mathrm{Q1gs}}$ and $\mathrm{C}_{\mathrm{Q} 3 g \mathrm{~s}}$ will all load transformer reset. Choose values to ensure sufficient reset at low line and safe maximum drain voltage at high line. Also use 300 kHz operation for longest reset time.
- Capacitors C21 and C22 will capacitively drive MOSFET gate capacitances $\mathrm{C}_{\mathrm{Q} 2 \mathrm{gs}}$ and $\mathrm{C}_{\mathrm{Q} 4 \mathrm{gs}}$ (respectively). C 21 and C22 should be chosen to ensure that gate drive voltage attains turn-on threshold of $\operatorname{MOSFET}\left(\mathrm{Vg}_{\mathrm{TH}}\right)$, at worst case conditions (low line for forward MOSFET).
- Reduce transformer leakage inductance by filling each winding layer across the entire width of the bobbin.
- Higher efficiency $(+1 \%)$ can be acheived by using a DPA426R and increasing R3 to reduce the internal current limit.


Figure 2. Efficiency vs. Output Power.

| TRANSFORMER PARAMETERS |  |
| :---: | :---: |
| Core Material | Ferroxcube P/N: EFD25-3F3, ungapped |
| Bobbin | 10-pin EFD25 surface mount bobbin |
| Winding Details | Primary 11T, $4 \times 28$ AWG $3.3 \mathrm{~V} 2 \mathrm{~T}, 2 \times 4 \times 26 \mathrm{AWG}$ $5 \mathrm{~V} 3 \mathrm{~T}, 2 \times 4 \times 26$ AWG |
| Winding Order and Pin Numbers | $5 \mathrm{~V}(6,7-8,9) \text {, Primary }(1-10), 3.3 \mathrm{~V}$ |
| Primary Inductance | $250 \mu \mathrm{H} \pm 25 \%$ at 300 kHz |
| Primary Resonant Frequency | 3.8 MHz (minimum) |
| Leakage Inductance | $0.8 \mu \mathrm{H}$ (maximum) |

Table 1. Transformer Design Parameters.

| INDUCTOR PARAMETERS |  |
| :---: | :---: |
| Core Material | Ferroxcube P/N: EFD25-3F3 ungapped |
| Bobbin | 10 -pin EFD20 surface mount bobbin |
| Winding Details | $5 \mathrm{~V} \mathrm{6T}, 2 \times 4 \times 26 \mathrm{AWG}$ <br> $3.3 \mathrm{~V} 4 \mathrm{~T}, 2 \times 4 \times 26 \mathrm{AWG}$ <br> Bias $12 \mathrm{~T}, 1 \times 30 \mathrm{TIW}$ |
| Winding Order and <br> Pin Numbers | 5 V (9, 10-7, 8), 3.3 $\mathrm{V}(1,2-3,4)$, <br> Bias (FL1- FL2) |
| Inductance | Pin (1, 2-3, 4): 3.5 $\mu \mathrm{H} \pm 10 \%$ at 300 kHz |

Table 1. Inductor Design Parameters.

## For the latest updates, visit our Web site: www.powerint.com

Power Integrations reserves the right to make changes to its products at any time to improve reliability or manufacturability. Power Integrations does not assume any liability arising from the use of any device or circuit described herein, nor does it convey any license under its patent rights or the rights of others. The products and applications illustrated herein (including circuits external to the products and transformer construction) may be covered by one or more U.S. and foreign patents or potentially by pending U.S. and foreign patent applications assigned to Power Integrations. A complete list of Power Integrations' patents may be found at www.powerint.com.
The PI Logo, TOPSwitch, TinySwitch, LinkSwitch and EcoSmart are registered trademarks of Power Integrations, Inc. PI Expert and DPA-Switch are trademarks of Power Integrations, Inc. ©Copyright 2003, Power Integrations, Inc.

| WORLD HEADQUARTERS | CHINA (SHENZHEN) | ITALY | SINGAPORE (ASIA PACIFIC HQ) |
| :---: | :---: | :---: | :---: |
| Power Integrations, Inc. | Power Integrations Intl. Holdings, Inc. | Power Integrations S.r.l. | Power Integrations Singapore Pte. Ltd. |
| San Jose, CA, USA | Shenzhen, China | Milano, Italy | Singapore |
| Phone: +1 408-414-9200 | Phone: $\quad+86-755-8367-5143$ | Phone: +39-028-928-6001 | Phone: +65-6358-2160 |
| AMERICAS | GERMANY | JAPAN | TAIWAN |
| Power Integrations, Inc. | Power Integrations GmbH | Power Integrations, K.K. | Power Integrations Intl. Holdings, Inc. |
| Buford, GA, USA | Munich, Germany | Kanagawa, Japan | Taipei, Taiwan |
| Phone: +1 678-714-6033 | Phone: +49-895-527-3910 | Phone: +81-45-471-1021 | Phone: +886-2-2727-1221 |
| CHINA (SHANGHAI) | INDIA (TECHNICAL SUPPORT) | KOREA | UK (EUROPE \& AFRICA HQ) |
| Power Integrations Intl. Holdings, Inc. | Innovatech | Power Integrations Intl. Holdings, Inc. | Power Integrations (Europe) Ltd. |
| Shanghai, China | Bangalore, India | Seoul, Korea | Bracknell, Berkshire, United Kingdom |
| Phone: +86-21-6215-5548 | Phone: $\quad+91-80-226-6023$ | Phone: $+82-2-782-2840$ | Phone: $\quad+44-1344-462-300$ |
| APPLICATIONS HOTLINE Phone: $\quad+1408-414-9660$ Fax: $\quad+1408-414-9760$ | CUSTOMER SERVICE <br> Phone: $\quad+1$ 408-414-9665 <br> Fax: $\quad+1$ 408-414-9765 | For a complete list of our Worldwide Sales Representatives \& Distributors visit our Web site: www.powerint.com |  |

