### INTEGRATED CIRCUITS

## DATA SHEET

# TDA9965 12-bit, 5.0 V, 30 Msps analog-to-digital interface for CCD cameras

Product specification Supersedes data of 2002 Nov 15 2003 Feb 11





### 12-bit, 5.0 V, 30 Msps analog-to-digital interface for CCD cameras

**TDA9965** 

#### **FEATURES**

- Clamp and Track/Hold (CTH) circuit with adjustable bandwidth, Programmable Gain Amplifier (PGA), 12-bit Analog-to-Digital Converter (ADC) and reference regulator
- Fully programmable via a 3-wire serial interface
- Sampling frequency up to 30 MHz
- PGA gain from 0 to 36 dB (in 0.05 dB steps)
- CTH programmable bandwidth from 35 to 284 MHz typical
- Standby mode (20 mW typical)
- · Low power consumption of only 425 mW typical
- 5 V operation and 2.5 to 5.25 V operation for the digital outputs

TTL compatible inputs; TTL and CMOS compatible outputs.

#### **APPLICATIONS**

· CCD camera systems.

#### **GENERAL DESCRIPTION**

The TDA9965 is a 12-bit analog-to-digital interface for CCD cameras. The device includes a CTH circuit, PGA and a low-power 12-bit ADC, together with its reference voltage regulator.

The CTH has a bandwidth circuit controlled by on-chip DACs via a serial interface.

A 10-bit digital clamp controls the ADC input clamp level.

#### **ORDERING INFORMATION**

TYPE		PACKAGE	
NUMBER	NAME	DESCRIPTION	VERSION
TDA9965HL	LQFP48	plastic low profile quad flat package; 48 leads; body $7 \times 7 \times 1.4 \text{ mm}$	SOT313-2

### **QUICK REFERENCE DATA**

SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
V <sub>CCA</sub>	analog supply voltage		4.75	5	5.25	V
V <sub>CCD</sub>	digital supply voltage		4.75	5	5.25	V
V <sub>cco</sub>	digital output supply voltage		2.5	3	5.25	V
I <sub>CCA</sub>	analog supply current	with internal regulator	-	65	_	mA
I <sub>CCD</sub>	digital supply current	with internal regulator	-	19	_	mA
I <sub>CCO</sub>	digital output supply current	$f_{pix} = 30 \text{ MHz}$ ; $C_L = 10 \text{ pF on}$ all data outputs; ramp input	_	1	_	mA
ADC <sub>res</sub>	ADC resolution		_	12	_	bits
V <sub>i(IN)(p-p)</sub>	CTH input voltage (peak-to-peak value)		_	2	_	V
G <sub>CTH</sub>	CTH output amplifier gain		_	0	_	dB
PGA <sub>dyn</sub>	PGA dynamic range		_	36	_	dB
f <sub>pix(max)</sub>	maximum pixel frequency	code f <sub>co(CTH)</sub> = 0000	30	_	_	MHz
N <sub>tot(rms)</sub>	total noise from CTH input to ADC output (RMS value)	$G_{PGA} = 0 \text{ dB};$ $code f_{co(CTH)} = 0000$	_	0.75	_	LSB
V <sub>n(i)(eq)(rms)</sub>	equivalent input noise (RMS value)	$G_{PGA} = 30 \text{ dB};$ code $f_{co(CTH)} = 0000;$ note 1	-	45	-	μV
P <sub>tot</sub>	total power consumption		_	425	_	mW

#### Note

1. Noise and clamp behaviour are not guaranteed for a PGA gain higher than 30 dB.

Philips Semiconductors

**BLOCK DIAGRAM** 

V<sub>CCD1</sub> V<sub>CCD2</sub> CLKADC STDBY D11 D10 DGND2 SHD CLPOB CLPADC DGND1 | SHP 48 45 44 41 40 38 CLAMP AGND4 CLAMP 36 CLOCK TRACK AND HOLD IN. **→** D9 35 **→** D8 AGND5 -34 STGE **→** D7 AGND1 -10 33 4-BIT DAC **→** D6 VCCA1 -VCCO2 OUTPUT AGND2 -TDA9965 12-BIT ADC BUFFER 31 OGND2 V<sub>CCA2</sub> -V<sub>ref</sub> -30 - VCCO1 29 PGAOUT **←** - OGND1 PGA REF = 3.2 V 28 **→** D5 10-BIT DAC 27 **→** D4 ADCIN -**→** D3 INIT-ON-SERIAL 25 **→**D2 n.c. — REGULATOR POWER INTERFACE 24 14 15 16 |18 |19 20 21 22 23 FCE424 ↓ D0 ♦ D1 DĖC V<sub>CC</sub>A3 SDATA  $V_{RB}$ SEN V<sub>RT</sub> REGEN REF32 AGND3 SCLK Fig.1 Block diagram.

# 12-bit, 5.0 V, 30 Msps analog-to-digital interface for CCD cameras

TDA9965

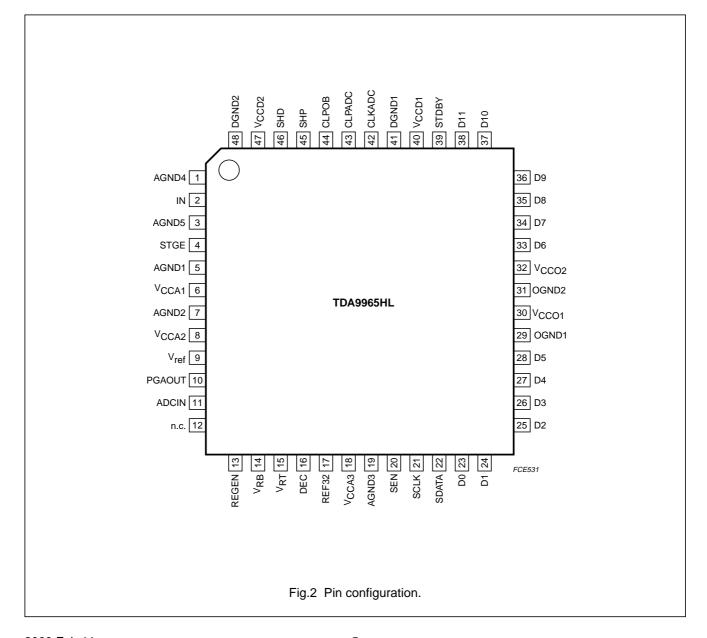
### **PINNING**

SYMBOL	PIN	DESCRIPTION
AGND4	1	analog ground 4
IN	2	data input signal from CCD
AGND5	3	analog ground 5
STGE	4	clamp storage capacitor pin
AGND1	5	analog ground 1
V <sub>CCA1</sub>	6	analog supply voltage 1
AGND2	7	analog ground 2
V <sub>CCA2</sub>	8	analog supply voltage 2
V <sub>ref</sub>	9	ADC clamp reference voltage input; short-circuited to ground via a capacitor
PGAOUT	10	PGA amplifier signal output
ADCIN	11	ADC analog signal input; externally connected to pin PGAOUT
n.c.	12	not connected
REGEN	13	regulator enable input (active HIGH)
$V_{RB}$	14	regulator reference voltage bottom
V <sub>RT</sub>	15	regulator reference voltage top
DEC	16	regulator decoupling; decoupled to ground via a capacitor
REF32	17	internal reference voltage; decoupled to ground via a capacitor
V <sub>CCA3</sub>	18	analog supply voltage 3
AGND3	19	analog ground 3
SEN	20	enable input for the serial interface shift register (active LOW)
SCLK	21	serial clock input for the serial interface
SDATA	22	serial data input: 10-bit PGA gain, 4-bit DAC for the frequency cut-off, 10 low significant bits for
		the digital ADC clamp and edge pulse control
D0	23	ADC digital output 0 (LSB)
D1	24	ADC digital output 1
D2	25	ADC digital output 2
D3	26	ADC digital output 3
D4	27	ADC digital output 4
D5	28	ADC digital output 5
OGND1	29	digital output ground 1
V <sub>CCO1</sub>	30	digital output supply voltage 1
OGND2	31	digital output ground 2
V <sub>CCO2</sub>	32	digital output supply voltage 2
D6	33	ADC digital output 6
D7	34	ADC digital output 7
D8	35	ADC digital output 8
D9	36	ADC digital output 9
D10	37	ADC digital output 10
D11	38	ADC digital output 11 (MSB)
STDBY	39	standby control input (active HIGH); all output bits are logic 0 when standby is enabled

### 12-bit, 5.0 V, 30 Msps analog-to-digital interface for CCD cameras

**TDA9965** 

SYMBOL	PIN	DESCRIPTION
V <sub>CCD1</sub>	40	digital supply voltage 1
DGND1	41	digital ground 1
CLKADC	42	ADC clock input
CLPADC	43	clamp control pulse input for ADC analog input signal
CLPOB	44	clamp control pulse input at optical black
SHP	45	preset sample and hold pulse input
SHD	46	data sample and hold pulse input
V <sub>CCD2</sub>	47	digital supply voltage 2
DGND2	48	digital ground 2



### 12-bit, 5.0 V, 30 Msps analog-to-digital interface for CCD cameras

**TDA9965** 

### **LIMITING VALUES**

In accordance with the Absolute Maximum Rating System (IEC 60134).

SYMBOL	PARAMETER	CONDITIONS	MIN.	MAX.	UNIT
V <sub>CCA</sub>	analog supply voltage	note 1	-0.3	+7.0	V
V <sub>CCD</sub>	digital supply voltage	note 1	-0.3	+7.0	V
V <sub>CCO</sub>	digital output supply voltage	note 1	-0.3	+7.0	V
$\Delta V_{CC}$	supply voltage difference				
	between V <sub>CCA</sub> and V <sub>CCD</sub>		-1.0	+1.0	V
	between V <sub>CCD</sub> and V <sub>CCO</sub>		-1.0	+4.0	V
Vi	input voltage	referenced to AGND	-0.3	+7.0	V
Io	output current		-10	+10	mA
T <sub>stg</sub>	storage temperature		-55	+150	°C
T <sub>amb</sub>	ambient temperature		-20	+75	°C
T <sub>j</sub>	junction temperature		_	150	°C

### Note

1. All supplies are connected together.

### **HANDLING**

Inputs and outputs are protected against electrostatic discharges in normal handling. However, to be totally safe, it is desirable to take normal precautions appropriate to handling integrated circuits.

### THERMAL CHARACTERISTICS

SYMBOL	PARAMETER	CONDITIONS	VALUE	UNIT
R <sub>th(j-a)</sub>	thermal resistance from junction to ambient	in free air	76	K/W

### 12-bit, 5.0 V, 30 Msps analog-to-digital interface for CCD cameras

**TDA9965** 

### **CHARACTERISTICS**

 $V_{CCA} = V_{CCD} = 5 \text{ V}; V_{CCO} = 3 \text{ V}; f_{pix} = 30 \text{ MHz}; T_{amb} = -20 \text{ to +75 °C}; unless otherwise specified.}$ 

SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
Supplies					•	
V <sub>CCA</sub>	analog supply voltage		4.75	5	5.25	V
V <sub>CCD</sub>	digital supply voltage		4.75	5	5.25	V
V <sub>cco</sub>	digital output supply voltage		2.5	3	5.25	V
I <sub>CCA</sub>	analog supply current	with internal regulator	_	65	_	mA
I <sub>CCD</sub>	digital supply current	with internal regulator	_	19	_	mA
I <sub>cco</sub>	digital output supply current	$f_{pix} = 30 \text{ MHz}$ ; $C_L = 10 \text{ pF on}$ all data outputs; ramp input	_	1	_	mA
Digital inputs						
CLOCK INPUT: I	PIN CLKADC (REFERENCED TO DG	GND)				
V <sub>IL</sub>	LOW-level input voltage		0	_	0.8	V
V <sub>IH</sub>	HIGH-level input voltage		2.0	_	V <sub>CCD</sub>	V
I <sub>IL</sub>	LOW-level input current	V <sub>CLKADC</sub> = 0.8 V	-1	_	+1	μΑ
I <sub>IH</sub>	HIGH-level input current	V <sub>CLKADC</sub> = 2.0 V	_	_	20	μΑ
Zi	input impedance		_	63	_	kΩ
C <sub>i</sub>	input capacitance		_	1	_	pF
CONTROL INPU	TS: PINS SEN, SCLK, SDATA, STI	DBY, CLPOB, CLPADC AND RE	GEN			
V <sub>IL</sub>	LOW-level input voltage		0	_	0.8	V
V <sub>IH</sub>	HIGH-level input voltage		2.0	_	V <sub>CCD</sub>	V
I <sub>i</sub>	input current		-2	_	+2	μΑ
SAMPLE AND H	OLD INPUTS: PINS SHP AND SHD					
V <sub>IL</sub>	LOW-level input voltage		0	_	0.8	V
V <sub>IH</sub>	HIGH-level input voltage		2.0	_	V <sub>CCD</sub>	V
I <sub>i</sub>	input current		-10	_	+10	μΑ
Clamp and Tr	ack/Hold (CTH) circuit: pins IN	, SHD and SHP				
$V_{i(IN)(p-p)}$	CTH input voltage (peak-to-peak value)		_	2	_	V
I <sub>i(IN)</sub>	input current		-3	_	+3	μΑ
t <sub>W(SHP)</sub>	SHP pulse width	$V_{i(IN)}$ = 1000 mV; transition (99%) in 1 pixel; code $f_{co(CTH)}$ = 0000; see Fig.5	9	_	_	ns

# 12-bit, 5.0 V, 30 Msps analog-to-digital interface for CCD cameras

TDA9965

SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
t <sub>W(SHD)</sub>	SHD pulse width	$V_{i(IN)}$ = 1000 mV; transition (99%) in 1 pixel; code $f_{co(CTH)}$ = 0000; see Fig.5	9	_	_	ns
		code f <sub>co(CTH)</sub>				
		0000	-	8	-	ns
		0001	-	13	-	ns
		0010	-	17	-	ns
		0100	-	23	-	ns
		1000	_	33	_	ns
		1111	_	51	_	ns
t <sub>h(IN-SHP)</sub>	CTH input hold time compared to control pulse SHP	see Fig.5	_	3	_	ns
$t_{h(IN\text{-SHD})}$	CTH input hold time compared to control pulse SHD	see Fig.5	_	3	_	ns
Programmab	le Gain Amplifier (PGA) output:	pin PGAOUT				
V <sub>PGAOUT(p-p)</sub>	PGA output amplifier dynamic voltage level (peak-to-peak value)		-	2000	_	mV
V <sub>PGAOUT(b)</sub>	PGA output amplifier black level voltage	code C <sub>(CLP)</sub> = 0	_	1.475	_	V
Z <sub>PGAOUT</sub>	PGA output amplifier output impedance	f <sub>pix</sub> at 10 kHz for minimum and maximum values	_	5	_	Ω
I <sub>PGAOUT</sub>	PGA output current drive	static	_	_	1	mA
G <sub>PGA(min)</sub>	minimum gain of PGA circuit	code G <sub>PGA</sub> = 0	_	0	_	dB
G <sub>PGA(max)</sub>	maximum gain of PGA circuit	code G <sub>PGA</sub> ≥767	_	36	_	dB
Analog-to-Di	gital Converter (ADC)					
f <sub>pix(max)</sub>	maximum pixel frequency		30	_	_	MHz
t <sub>W</sub> (CLKADC)H	CLKADC pulse width HIGH	$V_{i(IN)}$ = 1000 mV; transition (99.5%) in 1 pixel; code $f_{co(CTH)}$ = 0000; code $G_{PGA}$ = 128; see Fig.5	12	-	_	ns
t <sub>W(CLKADC)</sub> L	CLKADC pulse width LOW	$V_{i(IN)}$ = 1000 mV; transition (99.5%) in 1 pixel; code $f_{co(CTH)}$ = 0000; code $G_{PGA}$ = 128	12	_	_	ns
SR <sub>CLKADC</sub>	CLKADC input slew rate	rising and falling edges; 10% to 90%	0.5	_	_	V/ns
V <sub>i(ADCIN)(p-p)</sub>	ADC input voltage (peak-to-peak value)	with internal regulator	_	2	_	V
I <sub>i(ADCIN)</sub>	ADC input current		-2	_	+120	μΑ
$V_{RB}$	ADC reference voltage bottom			1.30	_	V
V <sub>RT</sub>	ADC reference voltage top		_	3.65	_	V

### 12-bit, 5.0 V, 30 Msps analog-to-digital interface for CCD cameras

TDA9965

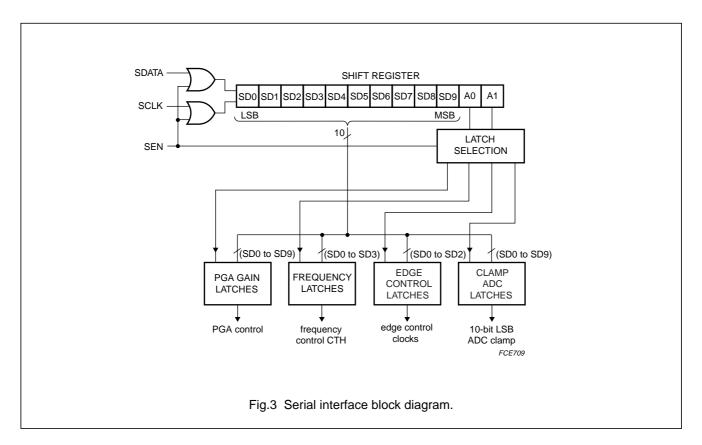
SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
DNL	differential non linearity	ramp input	1-	±0.5	±0.9	LSB
t <sub>d(s)</sub>	sampling delay	see Fig.5	1-	_	5	ns
Total chain ch	naracteristics (CTH + PGA + A	DC)		•	•	•
t <sub>d</sub> (SHD-CLKADC)	delay between SHD and CLKADC	$V_{i(IN)}$ = 1000 mV; transition (99%) in 1 pixel; code $f_{co(CTH)}$ = 0000; code $G_{PGA}$ = 128; see Fig.5	_	13	-	ns
t <sub>h</sub> (SHD-CLKADC)	SHD hold time compared to CLKADC	$\begin{split} &V_{i(IN)} = 32 \text{ mV};\\ &transition (99\%) \text{ in 1 pixel};\\ &code  f_{co(CTH)} = 0000;\\ &code  G_{PGA} = 767;  see  Fig.5 \end{split}$	_	0	-	ns
N <sub>tot(rms)</sub>	total noise from CTH input to ADC output (RMS value)	·				
		$G_{PGA} = 30 \text{ dB};$ code $f_{co(CTH)} = 0000;$ note 1	_	6	_	LSB
O <sub>CCD(max)</sub>	maximum offset voltage between CCD floating level and CCD dark pixel level	see Fig.11	-200	-	+200	mV
V <sub>n(i)(eq)(rms)</sub>	equivalent input noise (RMS value)	$G_{PGA} = 30 \text{ dB};$ code $f_{co(CTH)} = 0000;$ note 1	_	45	_	μV
Digital output	s (f <sub>pix</sub> = 30 MHz; C <sub>L</sub> = 10 pF)			•		
V <sub>OH</sub>	HIGH-level output voltage	I <sub>OH</sub> = -1 mA	V <sub>CCO</sub> - 0.5	_	V <sub>cco</sub>	V
V <sub>OL</sub>	LOW-level output voltage	I <sub>OL</sub> = 1 mA	0	_	0.5	V
t <sub>h(o)</sub>	output hold time	see Fig.5	8	_	_	ns
t <sub>d(o)</sub>	output delay	V <sub>CCO</sub> = 5.25 V	_	20	25	ns
		V <sub>CCO</sub> = 3 V	_	26	31	ns
		V <sub>CCO</sub> = 2.5 V	_	30	35	ns
Serial interfac				· · ·		· · ·
f <sub>SCLK(max)</sub>	maximum clock frequency of serial interface		5	_	_	MHz

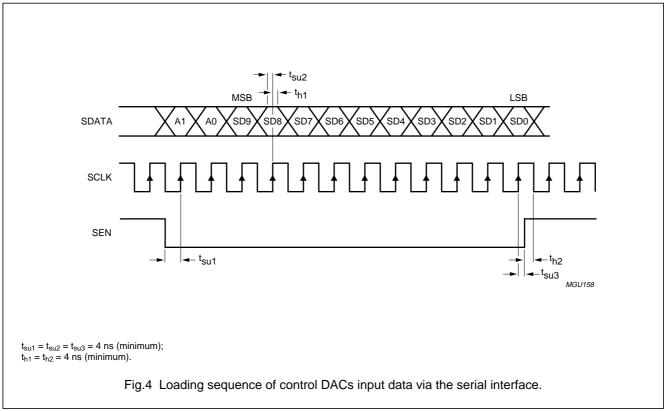
### Note

<sup>1.</sup> Noise and clamp behaviour are not guaranteed for a PGA gain higher than 30 dB.

### 12-bit, 5.0 V, 30 Msps analog-to-digital interface for CCD cameras

TDA9965





### 12-bit, 5.0 V, 30 Msps analog-to-digital interface for CCD cameras

**TDA9965** 

Table 1 Serial interface programming

ADDRE	SS BITS	SD0 = 1, SHP and SHD sample on LOW level SD1 = 1, CLPADC and CLPOB activated on HIGH level
A1	ADDRESS BITS  A1 A0  0 0  1 1  1 1  1 1	SDATA BITS SDU TO SD9
0	0	clamp reference of ADC (SD0 to SD9), note 1
0	1	cut-off frequency of CTH (SD0 to SD3)
1	0	PGA gain control (SD0 to SD9)
1	1	edge control for pulses SHP, SHD, CLPOB, CLPADC and CLKADC (note 2):
		SD0 = 1, SHP and SHD sample on LOW level
		SD1 = 1, CLPADC and CLPOB activated on HIGH level
		SD2 = 1, CLKADC activated with rising edge

#### **Notes**

- 1. PGA gain register must always be refreshed after clamp code register content has been changed.
- 2. When pin CLPADC = HIGH (SD1 = 1; serial interface), the ADC input is clamped to the voltage level of V<sub>ref</sub>. Pin V<sub>ref</sub> is connected to ground via a capacitor.

When the power supplies increase from zero to V<sub>CC</sub>, the init-on-power block initializes the circuit as follows:

- Cut-off frequency of the CTH circuit is set to: code f<sub>co(CTH)</sub> = 0
- PGA gain control is set to: code G<sub>PGA</sub> = 0
- Clamp code of the ADC is set to: code ADC<sub>CLP</sub> = 0
- SHP and SHD sample on HIGH level; CLKADC activated with rising edge
- CLPOB and CLPADC activated on HIGH level.

Table 2 Standby selection

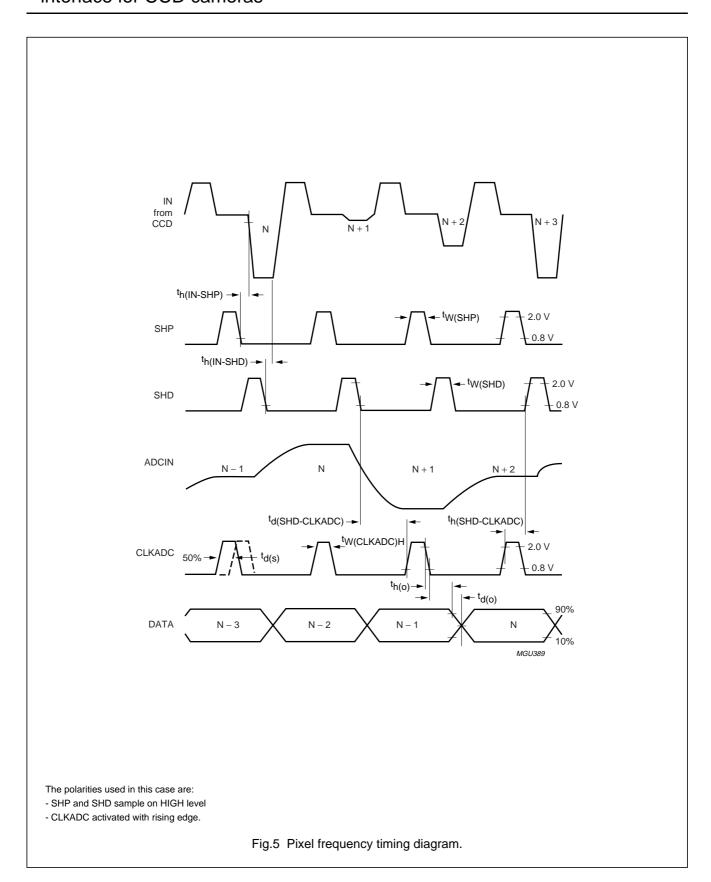
PIN STDBY	DATA BITS SD9 to SD0	I <sub>CCA</sub> + I <sub>CCD</sub>
HIGH	logic 0	4 mA (typical); note 1
LOW	active	84 mA (typical)

### Note

1. In case an external regulator is used, it has to be switched off in standby mode in order to avoid an extra power consumption of the TDA9965.

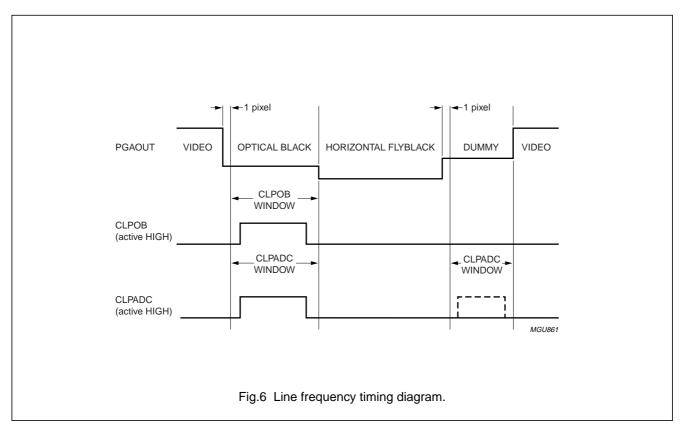
### 12-bit, 5.0 V, 30 Msps analog-to-digital interface for CCD cameras

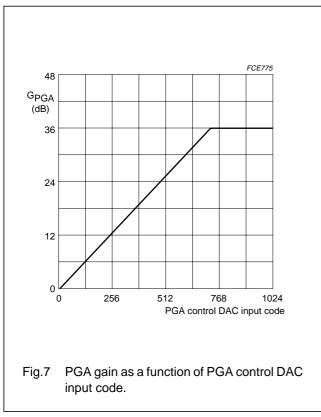
**TDA9965** 

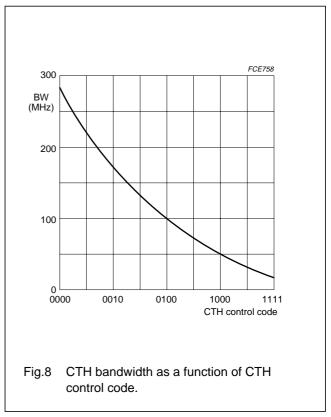


### 12-bit, 5.0 V, 30 Msps analog-to-digital interface for CCD cameras

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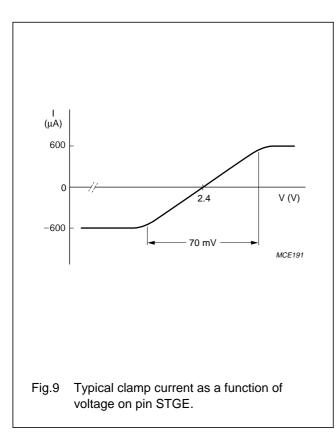


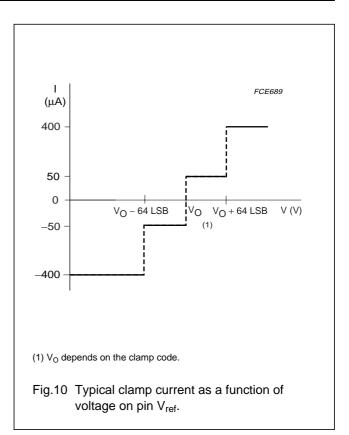


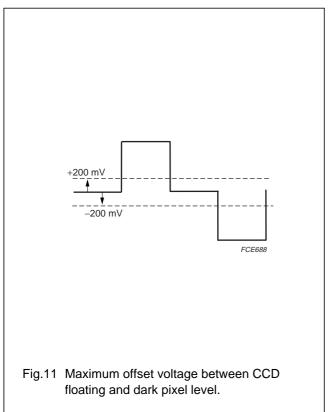


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### 12-bit, 5.0 V, 30 Msps analog-to-digital interface for CCD cameras

TDA9965

#### **APPLICATION DIAGRAM**

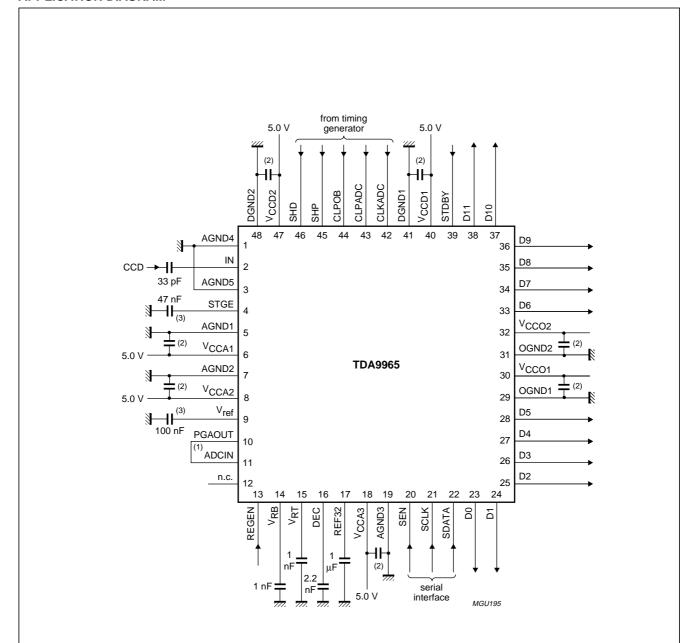


Fig.12 Application diagram.

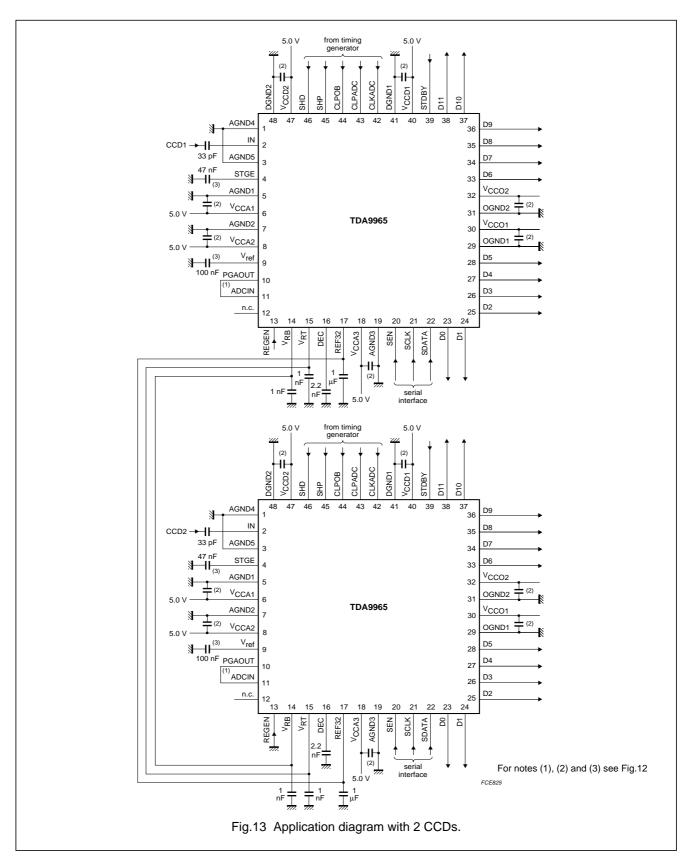
<sup>(1)</sup> The clamp level of the signal input at pin ADCIN can be tuned from code 0 to code 1023 in one LSB step of the ADC via the serial interface (clamp ADC activated).

<sup>(2)</sup> All supply pins must be decoupled with 100 nF capacitors as closely as possible to the device.

<sup>(3)</sup> The capacitors on pins STGE and  $V_{ref}$  have typical values, performing a typical device start-up time of 300  $\mu$ s from standby to active (supplies on).

### 12-bit, 5.0 V, 30 Msps analog-to-digital interface for CCD cameras

**TDA9965** 



### 12-bit, 5.0 V, 30 Msps analog-to-digital interface for CCD cameras

**TDA9965** 

### Power and grounding recommendations

Care must be taken to minimize noise when designing a printed-circuit board for applications such as PC cameras, surveillance cameras, camcorders and digital still cameras.

For the front-end integrated circuit, the basic rules of printed-circuit board design and implementation of analog components (such as classical operational amplifiers) must be taken into account, particularly with respect to power and ground connections.

The connections between CCD interface and CTH input should be as short as possible and a ground ring protection around these connections can be beneficial.

Separate analog and digital supplies provide the best performance. If it is not possible to do this on the board, then decouple the analog supply pins effectively from the digital supply pins. The decoupling capacitors must be placed as close as possible to the IC package.

In a two-ground system, in order to minimize the noise from package and die parasitics, the following recommendations must be implemented:

- The ground pin associated with the digital outputs must be connected to the digital ground plane and special care should be taken to avoid feedthrough in the analog ground plane. The analog and digital ground planes must be connected with an inductor as close as possible to the IC package, in order to have the same DC voltage on the ground planes.
- The digital output pins and their associated lines should be shielded by the digital ground plane, which can be used as return path for the digital signals.

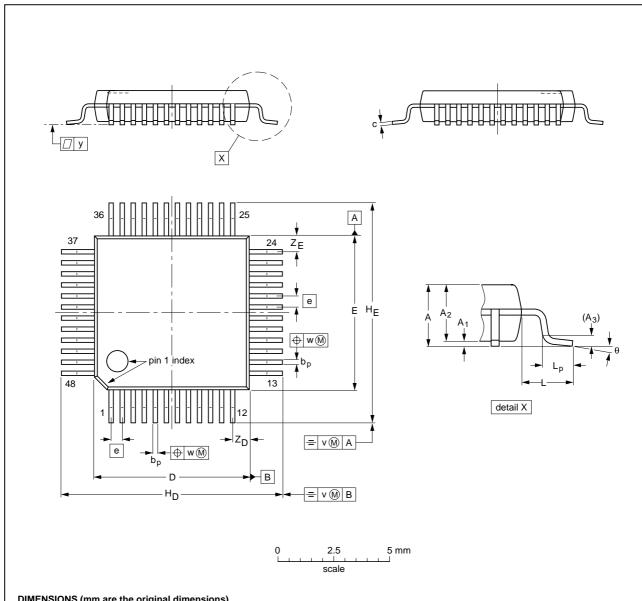
### 12-bit, 5.0 V, 30 Msps analog-to-digital interface for CCD cameras

**TDA9965** 

### **PACKAGE OUTLINE**

LQFP48: plastic low profile quad flat package; 48 leads; body 7 x 7 x 1.4 mm

SOT313-2



### **DIMENSIONS** (mm are the original dimensions)

	•			•		,													
UNIT	A max.	A <sub>1</sub>	A <sub>2</sub>	А3	bp	С	D <sup>(1)</sup>	E <sup>(1)</sup>	е	H <sub>D</sub>	HE	L	Lp	v	w	у	Z <sub>D</sub> <sup>(1)</sup>	Z <sub>E</sub> <sup>(1)</sup>	θ
mm	1.60	0.20 0.05	1.45 1.35	0.25	0.27 0.17	0.18 0.12	7.1 6.9	7.1 6.9	0.5	9.15 8.85	9.15 8.85	1.0	0.75 0.45	0.2	0.12	0.1	0.95 0.55	0.95 0.55	7° 0°

#### Note

1. Plastic or metal protrusions of 0.25 mm maximum per side are not included.

OUTLINE	REFERENCES				EUROPEAN	ISSUE DATE
VERSION	IEC	JEDEC	EIAJ		PROJECTION	ISSUE DATE
SOT313-2	136E05	MS-026				<del>99-12-27</del> 00-01-19

2003 Feb 11 18

### 12-bit, 5.0 V, 30 Msps analog-to-digital interface for CCD cameras

TDA9965

#### SOLDERING

### Introduction to soldering surface mount packages

This text gives a very brief insight to a complex technology. A more in-depth account of soldering ICs can be found in our "Data Handbook IC26; Integrated Circuit Packages" (document order number 9398 652 90011).

There is no soldering method that is ideal for all surface mount IC packages. Wave soldering can still be used for certain surface mount ICs, but it is not suitable for fine pitch SMDs. In these situations reflow soldering is recommended.

#### Reflow soldering

Reflow soldering requires solder paste (a suspension of fine solder particles, flux and binding agent) to be applied to the printed-circuit board by screen printing, stencilling or pressure-syringe dispensing before package placement.

Several methods exist for reflowing; for example, convection or convection/infrared heating in a conveyor type oven. Throughput times (preheating, soldering and cooling) vary between 100 and 200 seconds depending on heating method.

Typical reflow peak temperatures range from 215 to 250 °C. The top-surface temperature of the packages should preferably be kept:

- below 220 °C for all the BGA packages and packages with a thickness ≥ 2.5mm and packages with a thickness <2.5 mm and a volume ≥350 mm<sup>3</sup> so called thick/large packages
- below 235 °C for packages with a thickness <2.5 mm and a volume <350 mm<sup>3</sup> so called small/thin packages.

### Wave soldering

Conventional single wave soldering is not recommended for surface mount devices (SMDs) or printed-circuit boards with a high component density, as solder bridging and non-wetting can present major problems.

To overcome these problems the double-wave soldering method was specifically developed.

If wave soldering is used the following conditions must be observed for optimal results:

- Use a double-wave soldering method comprising a turbulent wave with high upward pressure followed by a smooth laminar wave.
- For packages with leads on two sides and a pitch (e):
  - larger than or equal to 1.27 mm, the footprint longitudinal axis is preferred to be parallel to the transport direction of the printed-circuit board;
  - smaller than 1.27 mm, the footprint longitudinal axis must be parallel to the transport direction of the printed-circuit board.

The footprint must incorporate solder thieves at the downstream end.

 For packages with leads on four sides, the footprint must be placed at a 45° angle to the transport direction of the printed-circuit board. The footprint must incorporate solder thieves downstream and at the side corners.

During placement and before soldering, the package must be fixed with a droplet of adhesive. The adhesive can be applied by screen printing, pin transfer or syringe dispensing. The package can be soldered after the adhesive is cured.

Typical dwell time is 4 seconds at 250 °C. A mildly-activated flux will eliminate the need for removal of corrosive residues in most applications.

### Manual soldering

Fix the component by first soldering two diagonally-opposite end leads. Use a low voltage (24 V or less) soldering iron applied to the flat part of the lead. Contact time must be limited to 10 seconds at up to 300 °C.

When using a dedicated tool, all other leads can be soldered in one operation within 2 to 5 seconds between 270 and 320  $^{\circ}$ C.

### 12-bit, 5.0 V, 30 Msps analog-to-digital interface for CCD cameras

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### Suitability of surface mount IC packages for wave and reflow soldering methods

PACKAGE <sup>(1)</sup>	SOLDERIN	SOLDERING METHOD		
PACKAGE	WAVE	REFLOW <sup>(2)</sup>		
BGA, LBGA, LFBGA, SQFP, TFBGA, VFBGA	not suitable	suitable		
DHVQFN, HBCC, HBGA, HLQFP, HSQFP, HSOP, HTQFP, HTSSOP, HVQFN, HVSON, SMS	not suitable <sup>(3)</sup>	suitable		
PLCC <sup>(4)</sup> , SO, SOJ	suitable	suitable		
LQFP, QFP, TQFP	not recommended <sup>(4)(5)</sup>	suitable		
SSOP, TSSOP, VSO, VSSOP	not recommended <sup>(6)</sup>	suitable		

#### **Notes**

- 1. For more detailed information on the BGA packages refer to the "(LF)BGA Application Note" (AN01026); order a copy from your Philips Semiconductors sales office.
- 2. All surface mount (SMD) packages are moisture sensitive. Depending upon the moisture content, the maximum temperature (with respect to time) and body size of the package, there is a risk that internal or external package cracks may occur due to vaporization of the moisture in them (the so called popcorn effect). For details, refer to the Drypack information in the "Data Handbook IC26; Integrated Circuit Packages; Section: Packing Methods".
- 3. These packages are not suitable for wave soldering. On versions with the heatsink on the bottom side, the solder cannot penetrate between the printed-circuit board and the heatsink. On versions with the heatsink on the top side, the solder might be deposited on the heatsink surface.
- 4. If wave soldering is considered, then the package must be placed at a 45° angle to the solder wave direction. The package footprint must incorporate solder thieves downstream and at the side corners.
- 5. Wave soldering is suitable for LQFP, TQFP and QFP packages with a pitch (e) larger than 0.8 mm; it is definitely not suitable for packages with a pitch (e) equal to or smaller than 0.65 mm.
- 6. Wave soldering is suitable for SSOP, TSSOP, VSO and VSSOP packages with a pitch (e) equal to or larger than 0.65 mm; it is definitely not suitable for packages with a pitch (e) equal to or smaller than 0.5 mm.

### 12-bit, 5.0 V, 30 Msps analog-to-digital interface for CCD cameras

TDA9965

#### **DATA SHEET STATUS**

LEVEL	DATA SHEET STATUS <sup>(1)</sup>	PRODUCT STATUS(2)(3)	DEFINITION
I	Objective data	Development	This data sheet contains data from the objective specification for product development. Philips Semiconductors reserves the right to change the specification in any manner without notice.
II	Preliminary data	Qualification	This data sheet contains data from the preliminary specification. Supplementary data will be published at a later date. Philips Semiconductors reserves the right to change the specification without notice, in order to improve the design and supply the best possible product.
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- 3. For data sheets describing multiple type numbers, the highest-level product status determines the data sheet status.

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**Short-form specification** — The data in a short-form specification is extracted from a full data sheet with the same type number and title. For detailed information see the relevant data sheet or data handbook.

Limiting values definition — Limiting values given are in accordance with the Absolute Maximum Rating System (IEC 60134). Stress above one or more of the limiting values may cause permanent damage to the device. These are stress ratings only and operation of the device at these or at any other conditions above those given in the Characteristics sections of the specification is not implied. Exposure to limiting values for extended periods may affect device reliability.

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TDA9965

**NOTES** 

# 12-bit, 5.0 V, 30 Msps analog-to-digital interface for CCD cameras

TDA9965

**NOTES** 

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