

# CS4121

## Low Voltage Precision Air-Core Tach/Speedo Driver

The CS4121 is specifically designed for use with air-core meter movements. The IC provides all the functions necessary for an analog tachometer or speedometer. The CS4121 takes a speed sensor input and generates sine and cosine related output signals to differentially drive an air-core meter.

Many enhancements have been added over industry standard tachometer drivers such as the CS289 or LM1819. The output utilizes differential drivers which eliminates the need for a zener reference and offers more torque. The device withstands 60 V transients which decreases the protection circuitry required. The device is also more precise than existing devices allowing for fewer trims and for use in a speedometer.

The CS4121 is compatible with the CS8190, and provides higher accuracy at a lower supply voltage (8.0 V min. as opposed to 8.5 V). It is functionally operational to 6.5 V.

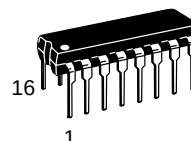
### Features

- Direct Sensor Input
- High Torque Output
- Low Pointer Flutter
- High Input Impedance
- Overvoltage Protection
- Accurate to 8.0 V Functional to 6.5 V (typ)
- Internally Fused Leads in SO-20 Package and DIP-16

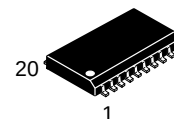


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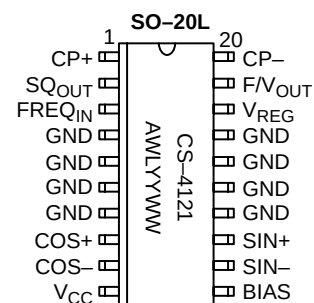
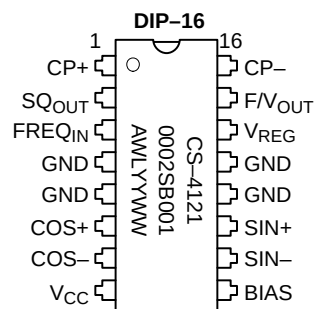


DIP-16  
NF SUFFIX  
CASE 648



SO-20L  
DWF SUFFIX  
CASE 751D

### PIN CONNECTIONS AND MARKING DIAGRAM



A = Assembly Location  
WL, L = Wafer Lot  
YY, Y = Year  
WW, W = Work Week

### ORDERING INFORMATION

| Device        | Package | Shipping         |
|---------------|---------|------------------|
| CS4121EDWF20  | SO-20L  | 37 Units/Rail    |
| CS4121EDWFR20 | SO-20L  | 1000 Tape & Reel |
| CS4121ENF16   | DIP-16  | 25 Units/Rail    |

# CS4121

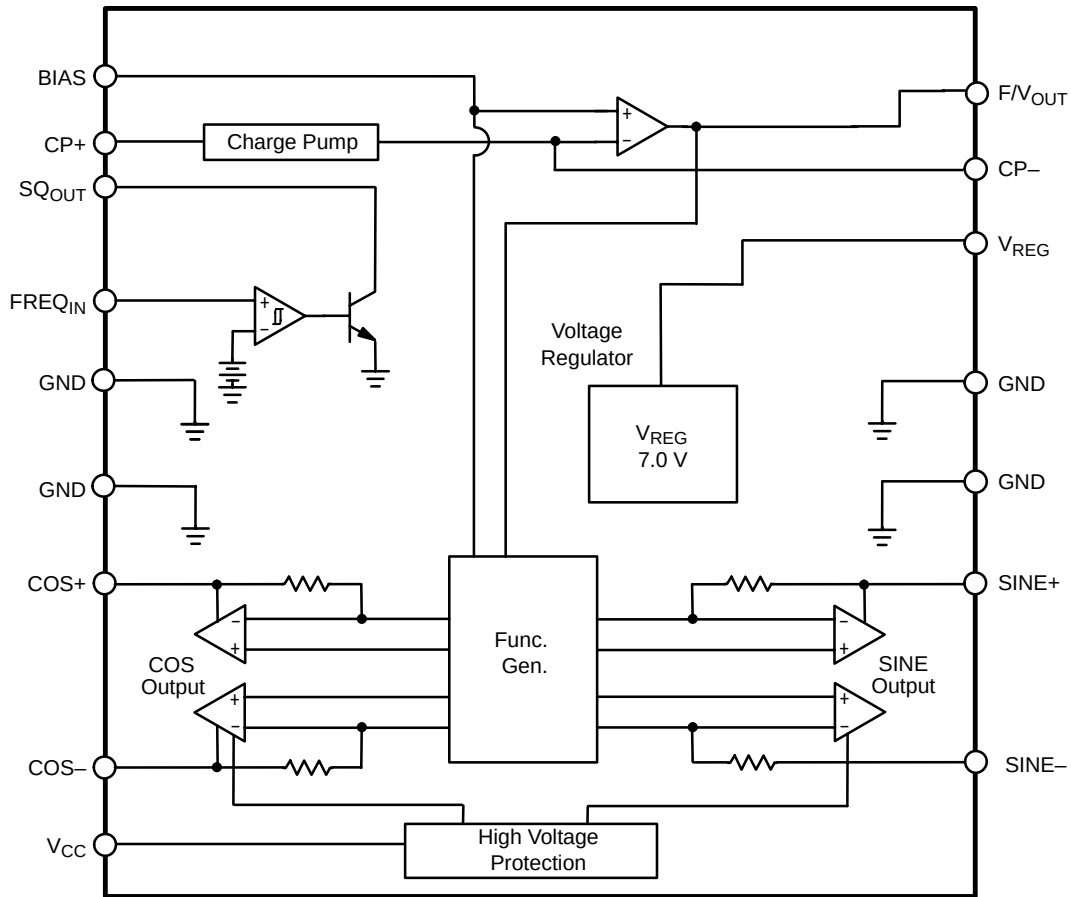


Figure 1. Block Diagram

## ABSOLUTE MAXIMUM RATINGS\*

| Rating                          |                                                  | Value       | Unit |
|---------------------------------|--------------------------------------------------|-------------|------|
| Supply Voltage, $V_{CC}$        | < 100 ms Pulse Transient                         | 60          | V    |
|                                 | Continuous                                       | 24          | V    |
| Operating Temperature ( $T_J$ ) |                                                  | -40 to +105 | °C   |
| Storage Temperature             |                                                  | -40 to +165 | °C   |
| Junction Temperature            |                                                  | -40 to +150 | °C   |
| ESD (Human Body Model)          |                                                  | 4.0         | kV   |
| Lead Temperature Soldering:     | Wave Solder (through hole styles only) (Note 1.) | 260 peak    | °C   |
|                                 | Reflow: (SMD styles only) (Note 2.)              | 230 peak    | °C   |

1. 10 seconds maximum.

2. 60 second maximum above 183°C.

\*The maximum package power dissipation must be observed.

# CS4121

## ELECTRICAL CHARACTERISTICS ( $-40^{\circ}\text{C} \leq T_A \leq 85^{\circ}\text{C}$ , $8.0\text{ V} \leq V_{CC} \leq 16\text{ V}$ , unless otherwise specified.)

| Characteristic | Test Conditions | Min | Typ | Max | Unit |
|----------------|-----------------|-----|-----|-----|------|
|----------------|-----------------|-----|-----|-----|------|

### Supply Voltage Section

|                                 |                                                          |     |      |     |    |
|---------------------------------|----------------------------------------------------------|-----|------|-----|----|
| $I_{CC}$ Supply Current         | $V_{CC} = 16\text{ V}$ , $-40^{\circ}\text{C}$ , No Load | –   | 50   | 125 | mA |
| $V_{CC}$ Normal Operation Range | –                                                        | 8.0 | 13.1 | 16  | V  |

### Input Comparator Section

|                              |                                            |      |      |          |               |
|------------------------------|--------------------------------------------|------|------|----------|---------------|
| Positive Input Threshold     | –                                          | 1.0  | 2.0  | 3.0      | V             |
| Input Hysteresis             | –                                          | 200  | 500  | –        | mV            |
| Input Bias Current (Note 3.) | $0\text{ V} \leq V_{IN} \leq 8.0\text{ V}$ | –    | –10  | –80      | $\mu\text{A}$ |
| Input Frequency Range        | –                                          | 0    | –    | 20       | kHz           |
| Input Voltage Range          | in series with $1.0\text{ k}\Omega$        | –1.0 | –    | $V_{CC}$ | V             |
| Output $V_{SAT}$             | $I_{CC} = 10\text{ mA}$                    | 0    | 0.15 | 0.40     | V             |
| Output Leakage               | $V_{CC} = 7.0\text{ V}$                    | –    | –    | 10       | $\mu\text{A}$ |
| Logic 0 Input Voltage        | –                                          | 1.0  | –    | –        | V             |

### Voltage Regulator Section

|                        |                                                                    |      |      |      |    |
|------------------------|--------------------------------------------------------------------|------|------|------|----|
| Output Voltage         | –                                                                  | 6.25 | 7.00 | 7.50 | V  |
| Output Load Current    | –                                                                  | –    | –    | 10   | mA |
| Output Load Regulation | 0 to 10 mA                                                         | –    | 10   | 50   | mV |
| Output Line Regulation | $8.0\text{ V} \leq V_{CC} \leq 16\text{ V}$                        | –    | 20   | 150  | mV |
| Power Supply Rejection | $V_{CC} = 13.1\text{ V}$ , $1.0\text{ V}_{P/P}$ , $1.0\text{ kHz}$ | 34   | 46   | –    | dB |

### Charge Pump Section

|                           |                                                                                |       |      |       |       |
|---------------------------|--------------------------------------------------------------------------------|-------|------|-------|-------|
| Inverting Input Voltage   | –                                                                              | 1.5   | 2.0  | 2.5   | V     |
| Input Bias Current        | –                                                                              | –     | 40   | 150   | nA    |
| $V_{BIAS}$ Input Voltage  | –                                                                              | 1.5   | 2.0  | 2.5   | V     |
| Non Invert. Input Voltage | $I_{IN} = 1.0\text{ mA}$                                                       | –     | 0.7  | 1.1   | V     |
| Linearity (Note 4.)       | @ 0, 87.5, 175, 262.5, + 350 Hz                                                | –0.10 | 0.28 | +0.70 | %     |
| $F/V_{OUT}$ Gain          | @ 350 Hz, $C_{CP} = 0.0033\text{ }\mu\text{F}$ ,<br>$R_T = 243\text{ k}\Omega$ | 7.0   | 10   | 13    | mV/Hz |
| Norton Gain, Positive     | $I_{IN} = 15\text{ }\mu\text{A}$                                               | 0.9   | 1.0  | 1.1   | I/I   |
| Norton Gain, Negative     | $I_{IN} = 15\text{ }\mu\text{A}$                                               | 0.9   | 1.0  | 1.1   | I/I   |

### Function Generator Section: $-40^{\circ}\text{C} \leq T_A \leq 85^{\circ}\text{C}$ , $V_{CC} = 13.1\text{ V}$ unless otherwise noted.

|                                                      |                                                                       |      |      |      |   |
|------------------------------------------------------|-----------------------------------------------------------------------|------|------|------|---|
| Differential Drive Voltage ( $V_{COS+} - V_{COS-}$ ) | $8.0\text{ V} \leq V_{CC} \leq 16\text{ V}$<br>$\Theta = 0^{\circ}$   | 5.5  | 6.5  | 7.5  | V |
| Differential Drive Voltage ( $V_{SIN+} - V_{SIN-}$ ) | $8.0\text{ V} \leq V_{CC} \leq 16\text{ V}$<br>$\Theta = 90^{\circ}$  | 5.5  | 6.5  | 7.5  | V |
| Differential Drive Voltage ( $V_{COS+} - V_{COS-}$ ) | $8.0\text{ V} \leq V_{CC} \leq 16\text{ V}$<br>$\Theta = 180^{\circ}$ | –7.5 | –6.5 | –5.5 | V |
| Differential Drive Voltage ( $V_{SIN+} - V_{SIN-}$ ) | $8.0\text{ V} \leq V_{CC} \leq 16\text{ V}$<br>$\Theta = 270^{\circ}$ | –7.5 | –6.5 | –5.5 | V |

3. Input is clamped by an internal 12 V Zener.

4. Applies to % of full scale ( $270^{\circ}$ ).

# CS4121

## ELECTRICAL CHARACTERISTICS (continued) ( $-40^{\circ}\text{C} \leq T_A \leq 85^{\circ}\text{C}$ , $8.0\text{ V} \leq V_{CC} \leq 16\text{ V}$ , unless otherwise specified.)

| Characteristic                                                                                                                                                                | Test Conditions                                                                                | Min  | Typ | Max  | Unit                |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|------|-----|------|---------------------|
| <b>Function Generator Section: <math>-40^{\circ}\text{C} \leq T_A \leq 85^{\circ}\text{C}</math>, <math>V_{CC} = 13.1\text{ V}</math> unless otherwise noted. (continued)</b> |                                                                                                |      |     |      |                     |
| Differential Drive Current                                                                                                                                                    | $8.0\text{ V} \leq V_{CC} \leq 16\text{ V}$ , $T_A = 25^{\circ}\text{C}$                       | –    | 33  | 42   | mA                  |
| Zero Hertz Output Angle                                                                                                                                                       | –                                                                                              | –1.5 | 0   | 1.5  | deg                 |
| Function Generator Error (Note 5.)<br>Reference Figures 2, 3, 4, 5                                                                                                            | $V_{CC} = 13.1\text{ V}$ , $T_A = 25^{\circ}\text{C}$<br>$\Theta = 0^{\circ}$ to $305^{\circ}$ | –2.0 | 0   | +2.0 | deg                 |
| Function Generator Error                                                                                                                                                      | $13.1\text{ V} \leq V_{CC} \leq 16\text{ V}$ , $T_A = 25^{\circ}\text{C}$                      | –2.5 | 0   | +2.5 | deg                 |
| Function Generator Error                                                                                                                                                      | $13.1\text{ V} \leq V_{CC} \leq 11\text{ V}$ , $T_A = 25^{\circ}\text{C}$                      | –1.0 | 0   | +1.0 | deg                 |
| Function Generator Error                                                                                                                                                      | $13.1\text{ V} \leq V_{CC} \leq 8.0\text{ V}$ , $T_A = 25^{\circ}\text{C}$                     | –3.0 | 0   | +3.0 | deg                 |
| Function Generator Error                                                                                                                                                      | $25^{\circ}\text{C} \leq T_A \leq 85^{\circ}\text{C}$                                          | –3.0 | 0   | +3.0 | deg                 |
| Function Generator Error                                                                                                                                                      | $25^{\circ}\text{C} \leq T_A \leq 105^{\circ}\text{C}$                                         | –5.5 | 0   | +5.5 | deg                 |
| Function Generator Error                                                                                                                                                      | $-40^{\circ}\text{C} \leq T_A \leq 25^{\circ}\text{C}$                                         | –3.0 | 0   | +3.0 | deg                 |
| Function Generator Gain                                                                                                                                                       | $\Theta$ vs $F/V_{OUT}$ , $T_A = 25^{\circ}\text{C}$                                           | 60   | 77  | 95   | $^{\circ}/\text{V}$ |

5. Deviation from nominal per Table 1 after calibration at  $0^{\circ}$  and  $270^{\circ}$ .

## PIN FUNCTION DESCRIPTION

| PACKAGE PIN # |            | PIN SYMBOL         | FUNCTION                                               |
|---------------|------------|--------------------|--------------------------------------------------------|
| DIP-16        | SO-20L     |                    |                                                        |
| 1             | 1          | CP+                | Positive input to charge pump.                         |
| 2             | 2          | SQ <sub>OUT</sub>  | Buffered square wave output signal.                    |
| 3             | 3          | FREQ <sub>IN</sub> | Speed or RPM input signal.                             |
| 4, 5, 12, 13  | 4–7, 14–17 | GND                | Ground Connections.                                    |
| 6             | 8          | COS+               | Positive cosine output signal.                         |
| 7             | 9          | COS–               | Negative cosine output signal.                         |
| 8             | 10         | V <sub>CC</sub>    | Ignition or battery supply voltage.                    |
| 9             | 11         | BIAS               | Test point or zero adjustment.                         |
| 10            | 12         | SIN–               | Negative sine output signal.                           |
| 11            | 13         | SIN+               | Positive sine output signal.                           |
| 14            | 18         | V <sub>REG</sub>   | Voltage regulator output.                              |
| 15            | 19         | F/V <sub>OUT</sub> | Output voltage proportional to input signal frequency. |
| 16            | 20         | CP–                | Negative input to charge pump.                         |

TYPICAL PERFORMANCE CHARACTERISTICS

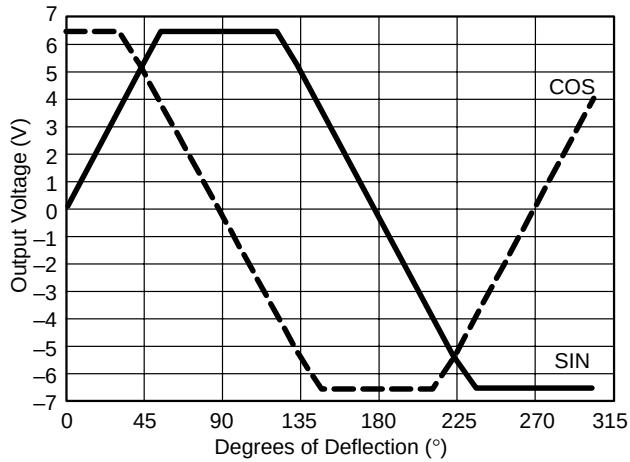


Figure 2. Function Generator Output Voltage vs. Degrees of Deflection

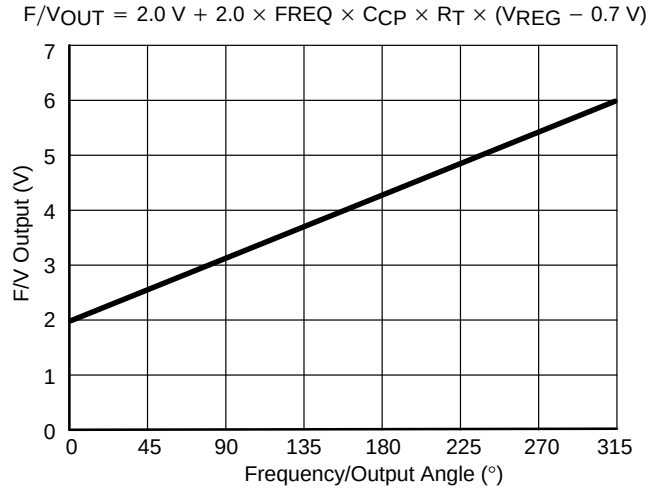


Figure 3. Charge Pump Output Voltage vs. Output Angle

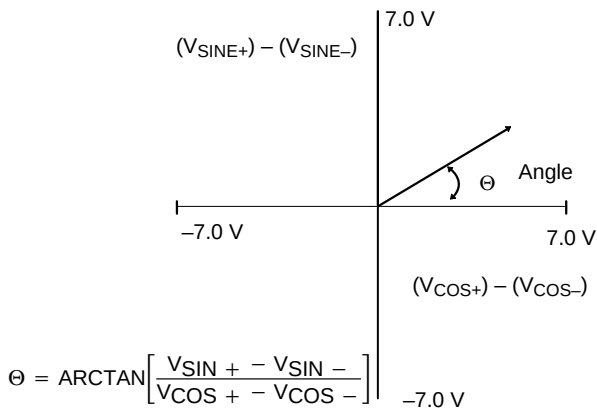


Figure 4. Output Angle in Polar Form

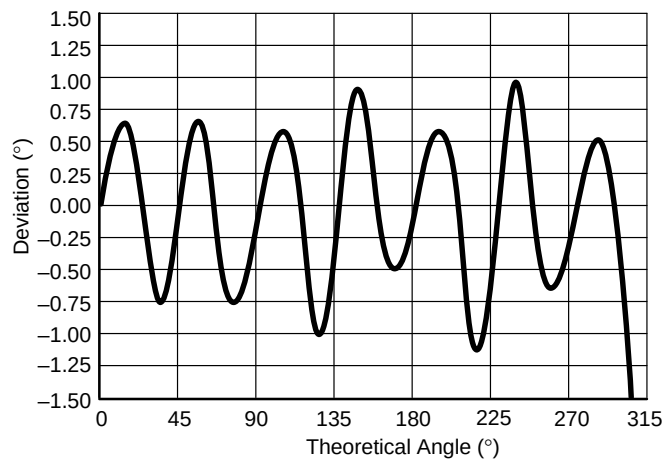


Figure 5. Nominal Output Deviation

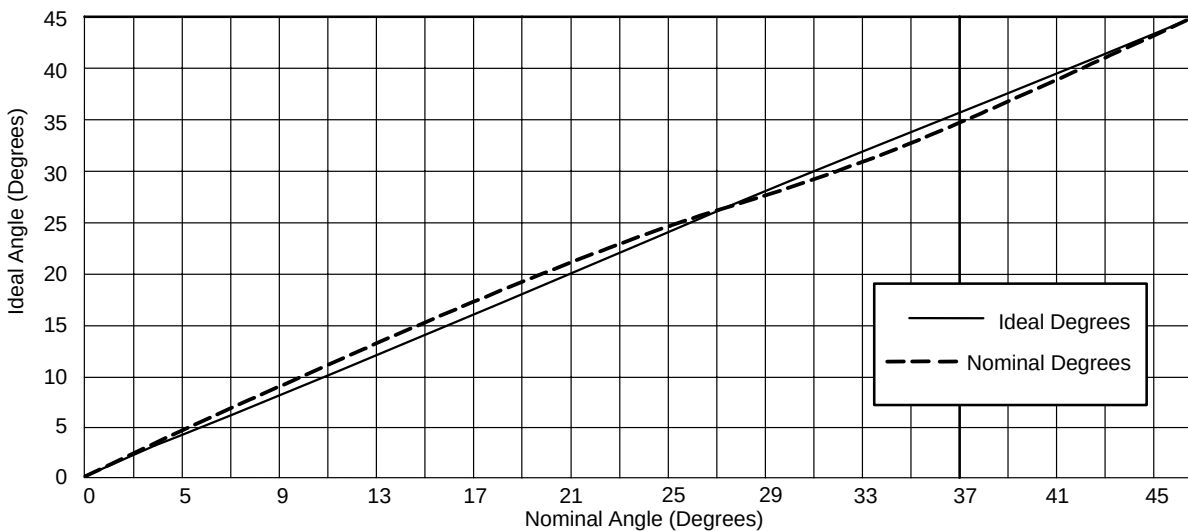


Figure 6. Nominal Angle vs. Ideal Angle (After Calibrating at 180°)

Table 1. Function Generator Output Nominal Angle vs. Ideal Angle (After Calibrating at 270°)

| Ideal $\Theta$<br>Degrees | Nominal<br>$\Theta$<br>Degrees | Ideal $\Theta$<br>Degrees | Nominal<br>$\Theta$<br>Degrees | Ideal $\Theta$<br>Degrees | Nominal<br>$\Theta$<br>Degrees | Ideal $\Theta$<br>Degrees | Nominal<br>$\Theta$<br>Degrees | Ideal $\Theta$<br>Degrees | Nominal<br>$\Theta$<br>Degrees | Ideal $\Theta$<br>Degrees | Nominal<br>$\Theta$<br>Degrees |
|---------------------------|--------------------------------|---------------------------|--------------------------------|---------------------------|--------------------------------|---------------------------|--------------------------------|---------------------------|--------------------------------|---------------------------|--------------------------------|
| 0                         | 0                              | 17                        | 17.98                          | 34                        | 33.04                          | 75                        | 74.00                          | 160                       | 159.14                         | 245                       | 244.63                         |
| 1                         | 1.09                           | 18                        | 18.96                          | 35                        | 34.00                          | 80                        | 79.16                          | 165                       | 164.00                         | 250                       | 249.14                         |
| 2                         | 2.19                           | 19                        | 19.92                          | 36                        | 35.00                          | 85                        | 84.53                          | 170                       | 169.16                         | 255                       | 254.00                         |
| 3                         | 3.29                           | 20                        | 20.86                          | 37                        | 36.04                          | 90                        | 90.00                          | 175                       | 174.33                         | 260                       | 259.16                         |
| 4                         | 4.38                           | 21                        | 21.79                          | 38                        | 37.11                          | 95                        | 95.47                          | 180                       | 180.00                         | 265                       | 264.53                         |
| 5                         | 5.47                           | 22                        | 22.71                          | 39                        | 38.21                          | 100                       | 100.84                         | 185                       | 185.47                         | 270                       | 270.00                         |
| 6                         | 6.56                           | 23                        | 23.61                          | 40                        | 39.32                          | 105                       | 106.00                         | 190                       | 190.84                         | 275                       | 275.47                         |
| 7                         | 7.64                           | 24                        | 24.50                          | 41                        | 40.45                          | 110                       | 110.86                         | 195                       | 196.00                         | 280                       | 280.84                         |
| 8                         | 8.72                           | 25                        | 25.37                          | 42                        | 41.59                          | 115                       | 115.37                         | 200                       | 200.86                         | 285                       | 286.00                         |
| 9                         | 9.78                           | 26                        | 26.23                          | 43                        | 42.73                          | 120                       | 119.56                         | 205                       | 205.37                         | 290                       | 290.86                         |
| 10                        | 10.84                          | 27                        | 27.07                          | 44                        | 43.88                          | 125                       | 124.00                         | 210                       | 209.56                         | 295                       | 295.37                         |
| 11                        | 11.90                          | 28                        | 27.79                          | 45                        | 45.00                          | 130                       | 129.32                         | 215                       | 214.00                         | 300                       | 299.21                         |
| 12                        | 12.94                          | 29                        | 28.73                          | 50                        | 50.68                          | 135                       | 135.00                         | 220                       | 219.32                         | 305                       | 303.02                         |
| 13                        | 13.97                          | 30                        | 29.56                          | 55                        | 56.00                          | 140                       | 140.68                         | 225                       | 225.00                         |                           |                                |
| 14                        | 14.99                          | 31                        | 30.39                          | 60                        | 60.44                          | 145                       | 146.00                         | 230                       | 230.58                         |                           |                                |
| 15                        | 16.00                          | 32                        | 31.24                          | 65                        | 64.63                          | 150                       | 150.44                         | 235                       | 236.00                         |                           |                                |
| 16                        | 17.00                          | 33                        | 32.12                          | 70                        | 69.14                          | 155                       | 154.63                         | 240                       | 240.44                         |                           |                                |

Note: Temperature, voltage and nonlinearity not included.

## CIRCUIT DESCRIPTION and APPLICATION NOTES

The CS4121 is specifically designed for use with air-core meter movements. It includes an input comparator for sensing an input signal from an ignition pulse or speed sensor, a charge pump for frequency to voltage conversion, a bandgap voltage regulator for stable operation, and a function generator with sine and cosine amplifiers to differentially drive the meter coils.

From the partial schematic of Figure 7, the input signal is applied to the  $FREQ_{IN}$  lead, this is the input to a high impedance comparator with a typical positive input threshold of 2.0 V and typical hysteresis of 0.5 V. The output of the comparator,  $SQ_{OUT}$ , is applied to the charge pump input  $CP+$  through an external capacitor  $C_{CP}$ . When the input signal changes state,  $C_{CP}$  is charged or discharged through R3 and R4. The charge accumulated on  $C_{CP}$  is mirrored to C4 by the Norton Amplifier circuit comprising of Q1, Q2 and Q3. The charge pump output voltage,  $F/V_{OUT}$ , ranges from 2.0 V to 6.3 V depending on the input signal frequency and the gain of the charge pump according to the formula:

$$F/V_{OUT} = 2.0 \text{ V} + 2.0 \times \text{FREQ} \times C_{CP} \times R_T \times (V_{REG} - 0.7 \text{ V})$$

$R_T$  is a potentiometer used to adjust the gain of the F/V output stage and give the correct meter deflection. The F/V output voltage is applied to the function generator which generates the sine and cosine output voltages. The output voltage of the sine and cosine amplifiers are derived from the on-chip amplifier and function generator circuitry. The various trip points for the circuit (i.e., 0°, 90°, 180°, 270°) are determined by an internal resistor divider and the bandgap voltage reference. The coils are differentially driven, allowing bidirectional current flow in the outputs, thus providing up to 305° range of meter deflection. Driving the coils differentially offers faster response time, higher current capability, higher output voltage swings, and reduced external component count. The key advantage is a higher torque output for the pointer.

The output angle,  $\Theta$ , is equal to the F/V gain multiplied by the function generator gain:

$$\Theta = A_{F/V} \times A_{FG}$$

where:

$$A_{FG} = 77^\circ/\text{V}(\text{typ})$$

The relationship between input frequency and output angle is:

$$\Theta = A_{FG} \times 2.0 \times \text{FREQ} \times C_{CP} \times R_T \times (V_{REG} - 0.7 \text{ V})$$

$$\text{or, } \Theta = 970 \times \text{FREQ} \times C_{CP} \times R_T$$

The ripple voltage at the F/V converter's output is determined by the ratio of  $C_{CP}$  and C4 in the formula:

$$\Delta V = \frac{C_{CP}(V_{REG} - 0.7 \text{ V})}{C_4}$$

Ripple voltage on the F/V output causes pointer or needle flutter especially at low input frequencies.

The response time of the F/V is determined by the time constant formed by  $R_T$  and C4. Increasing the value of C4 will reduce the ripple on the F/V output but will also increase the response time. An increase in response time causes a very slow meter movement and may be unacceptable for many applications.

### Design Example

Maximum meter Deflection = 270°

Maximum Input Frequency = 350 Hz

#### 1. Select $R_T$ and $C_{CP}$

$$\Theta = 970 \times \text{FREQ} \times C_{CP} \times R_T = 270^\circ$$

Let  $C_T = 0.0033 \mu\text{F}$ , find  $R_T$

$$R_T = \frac{270^\circ}{970 \times 350 \text{ Hz} \times 0.0033 \mu\text{F}}$$

$$R_T = 243 \text{ k}\Omega$$

$R_T$  should be a 250 k $\Omega$  potentiometer to trim out any inaccuracies due to IC tolerances or meter movement pointer placement.

#### 2. Select R3 and R4

Resistor R3 sets the output current from the voltage regulator. The maximum output current from the voltage regulator is 10 mA. R3 must ensure that the current does not exceed this limit.

Choose  $R_3 = 3.3 \text{ k}\Omega$

The charge current for  $C_{CP}$  is

$$\frac{V_{REG} - 0.7 \text{ V}}{3.3 \text{ k}\Omega} = 1.90 \text{ mA}$$

$C_{CP}$  must charge and discharge fully during each cycle of the input signal. Time for one cycle at maximum frequency is 2.85 ms. To ensure that  $C_{CP}$  is charged, assume that the  $(R_3 + R_4)$   $C_{CP}$  time constant is less than 10% of the minimum input period.

$$T = 10\% \times \frac{1}{350 \text{ Hz}} = 285 \mu\text{s}$$

Choose  $R_4 = 1.0 \text{ k}\Omega$

Discharge time:  $t_{DCHG} = R_3 \times C_{CP} = 3.3 \text{ k}\Omega \times 0.0033 \mu\text{F} = 10.9 \mu\text{s}$

Charge time:  $t_{CHG} = (R_3 + R_4)C_{CP} = 4.3 \text{ k}\Omega \times 0.0033 \mu\text{F} = 14.2 \mu\text{s}$

#### 3. Determine C4

C4 is selected to satisfy both the maximum allowable ripple voltage and response time of the meter movement.

$$C_4 = \frac{C_{CP}(V_{REG} - 0.7 \text{ V})}{\Delta V_{MAX}}$$

With  $C_4 = 0.47 \mu\text{F}$ , the F/V ripple voltage is 44 mV.

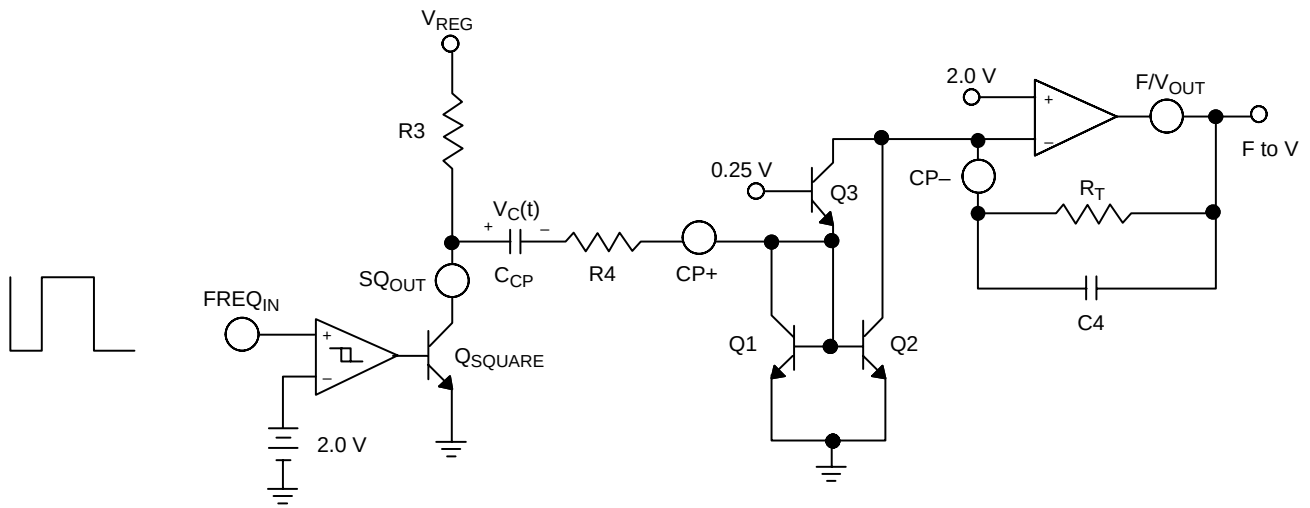
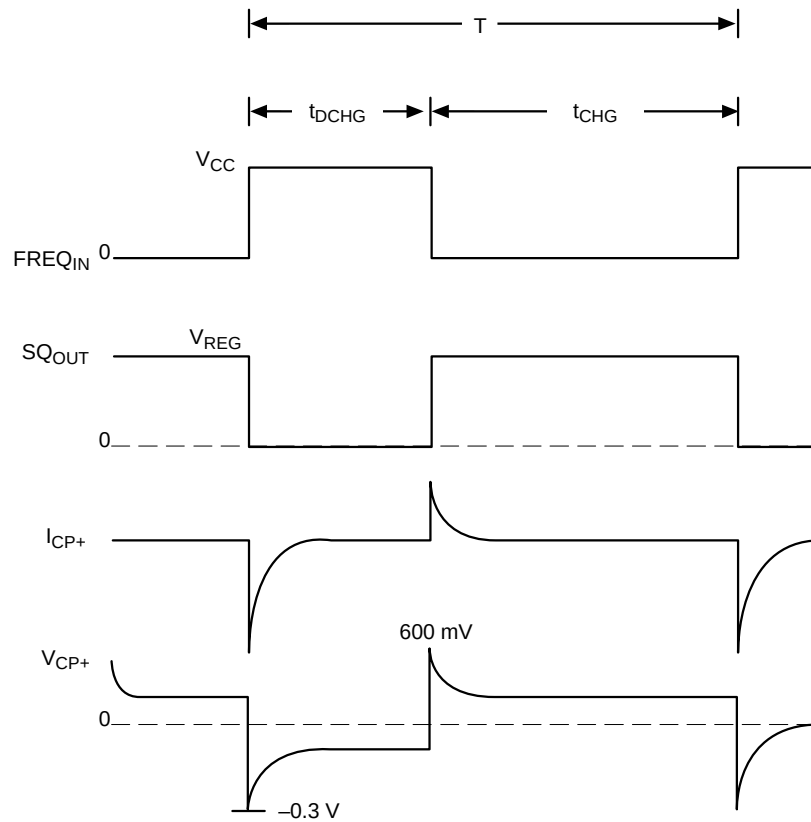
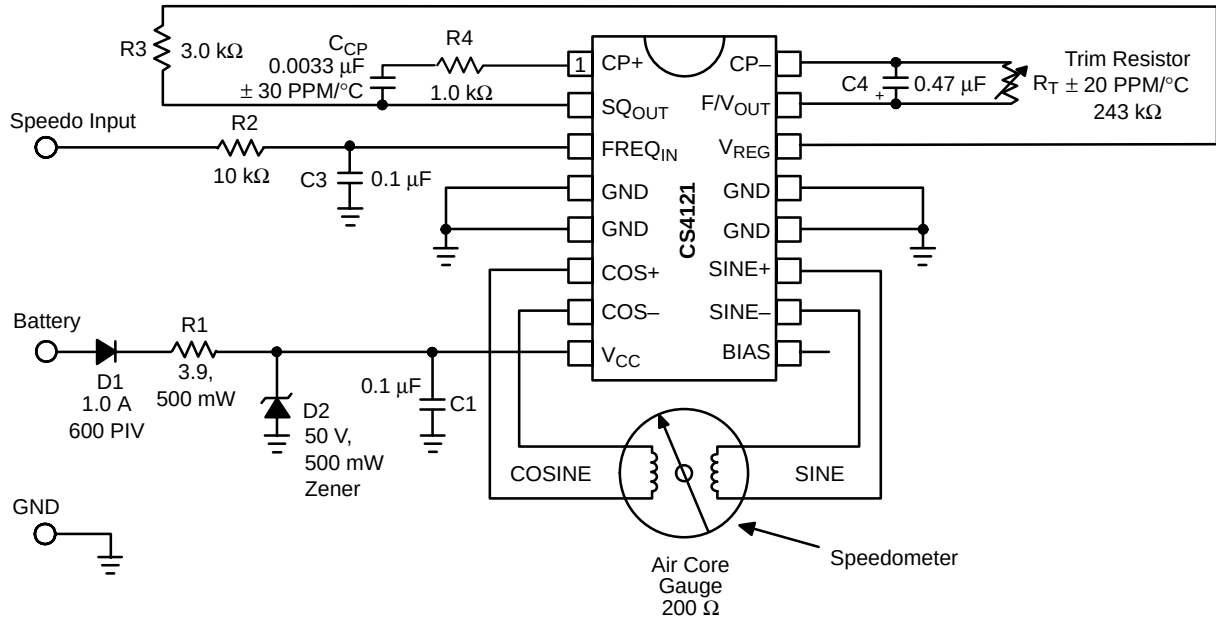


Figure 7. Partial Schematic of Input and Charge Pump

Figure 8. Timing Diagram of  $FREQ_{IN}$  and  $I_{CP}$



## CS4121

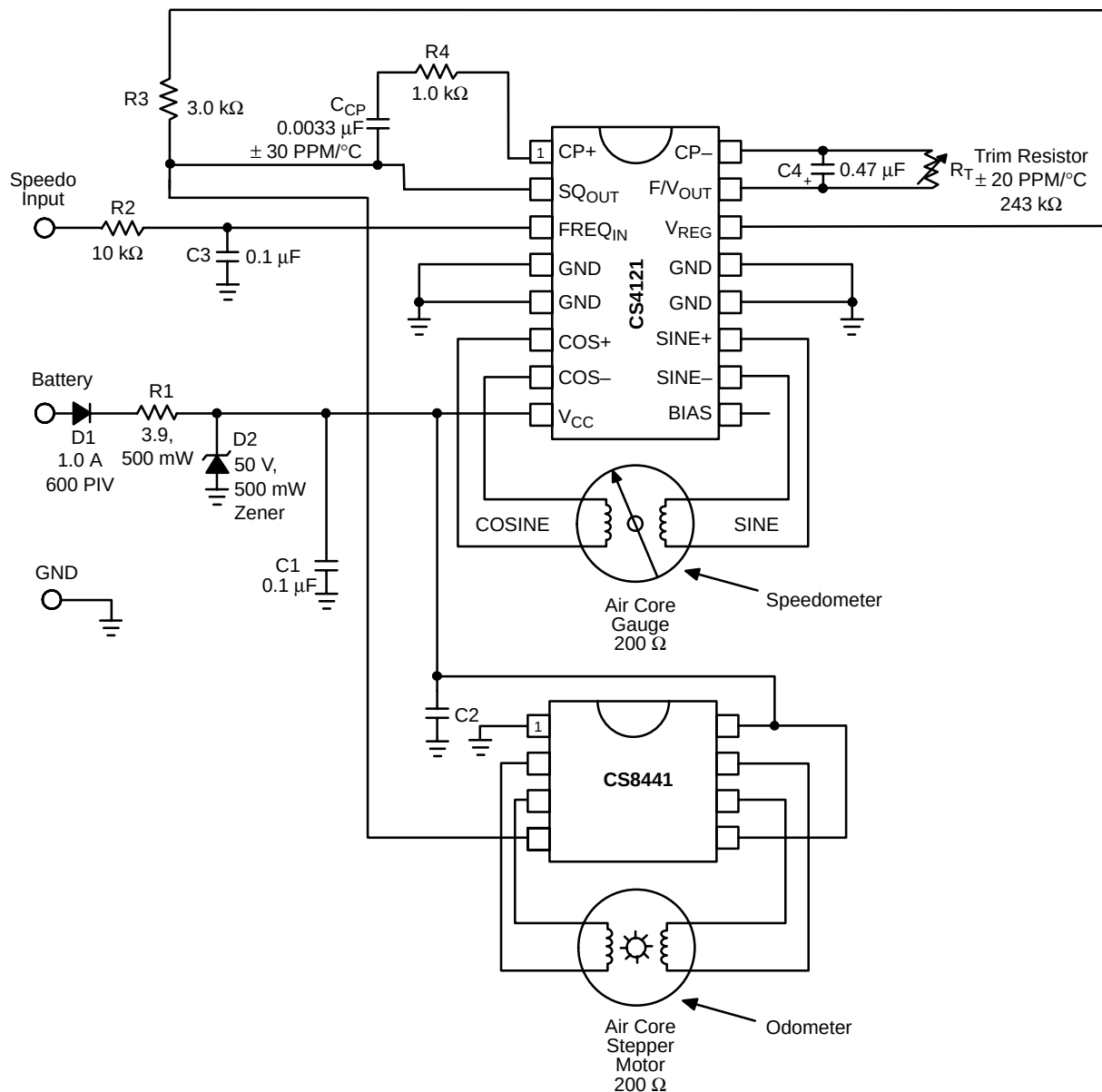


### Notes:

1. For 58% Speed Input  $T_{MAX} \leq 5.0/f_{MAX}$  where  
 $T_{MAX} = C_{CP} (R_3 + R_4)$   
 $f_{MAX}$  = maximum speed input frequency
2. The product of  $C_4$  and  $R_T$  have a direct effect on gain and therefore directly affect temperature compensation.
3.  $C_{CP}$  Range; 20 pF to 0.2 μF.
4.  $R_T$  Range; 100 kΩ to 500 kΩ.
5. The IC must be protected from transients above 60 V and reverse battery conditions.
6. Additional filtering on  $FREQ_{IN}$  lead may be required.
7. Gauge coil connections to the IC must be kept as short as possible ( $\leq 3.0$  inch) for best pointer stability.

**Figure 9. Speedometer or Tachometer Application**

## CS4121



### Notes:

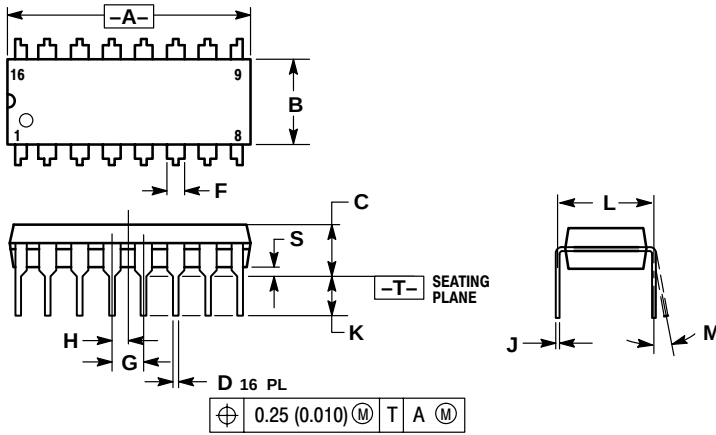
1. The product of C<sub>4</sub> and R<sub>T</sub> have a direct effect on gain and therefore directly affect temperature compensation.
2. C<sub>CP</sub> Range; 20 pF to 0.2 μF.
3. R<sub>T</sub> Range; 100 kΩ to 500 kΩ.
4. The I<sub>c</sub> must be protected from transients above 60 V and reverse battery conditions.
5. Additional filtering on FREQ<sub>IN</sub> lead may be required.
6. Gauge coil connections to the IC must be kept as short as possible (≤ 3.0 inch) for best pointer stability.

**Figure 10. Speedometer With Odometer or Tachometer Application**

# CS4121

## PACKAGE DIMENSIONS

DIP-16  
NF SUFFIX  
CASE 648-08  
ISSUE R

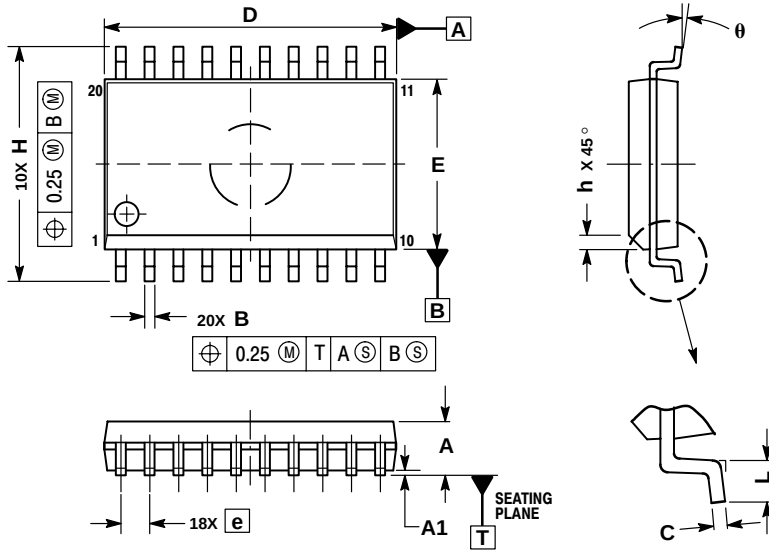


### NOTES:

1. DIMENSIONING AND TOLERANCING PER ANSI Y14.5M, 1982.
2. CONTROLLING DIMENSION: INCH.
3. DIMENSION L TO CENTER OF LEADS WHEN FORMED PARALLEL.
4. DIMENSION B DOES NOT INCLUDE MOLD FLASH.
5. ROUNDED CORNERS OPTIONAL.

| DIM | INCHES    |       | MILLIMETERS |       |
|-----|-----------|-------|-------------|-------|
|     | MIN       | MAX   | MIN         | MAX   |
| A   | 0.740     | 0.770 | 18.80       | 19.55 |
| B   | 0.250     | 0.270 | 6.35        | 6.85  |
| C   | 0.145     | 0.175 | 3.69        | 4.44  |
| D   | 0.015     | 0.021 | 0.39        | 0.53  |
| F   | 0.040     | 0.70  | 1.02        | 1.77  |
| G   | 0.100 BSC |       | 2.54 BSC    |       |
| H   | 0.050 BSC |       | 1.27 BSC    |       |
| J   | 0.008     | 0.015 | 0.21        | 0.38  |
| K   | 0.110     | 0.130 | 2.80        | 3.30  |
| L   | 0.295     | 0.305 | 7.50        | 7.74  |
| M   | 0°        | 10°   | 0°          | 10°   |
| S   | 0.020     | 0.040 | 0.51        | 1.01  |

SO-20L  
DWF SUFFIX  
CASE 751D-05  
ISSUE F



### NOTES:

1. DIMENSIONS ARE IN MILLIMETERS.
2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M, 1994.
3. DIMENSIONS D AND E DO NOT INCLUDE MOLD PROTRUSION.
4. MAXIMUM MOLD PROTRUSION 0.15 PER SIDE.
5. DIMENSION B DOES NOT INCLUDE DAMBAR PROTRUSION. ALLOWABLE PROTRUSION SHALL BE 0.13 TOTAL IN EXCESS OF B DIMENSION AT MAXIMUM MATERIAL CONDITION.

| DIM | MILLIMETERS |       |
|-----|-------------|-------|
|     | MIN         | MAX   |
| A   | 2.35        | 2.65  |
| A1  | 0.10        | 0.25  |
| B   | 0.35        | 0.49  |
| C   | 0.23        | 0.32  |
| D   | 12.65       | 12.95 |
| E   | 7.40        | 7.60  |
| e   | 1.27 BSC    |       |
| H   | 10.05       | 10.55 |
| h   | 0.25        | 0.75  |
| L   | 0.50        | 0.90  |
| θ   | 0°          | 7°    |

### PACKAGE THERMAL DATA

| Parameter        |         | DIP-16 | SO-20L | Unit |
|------------------|---------|--------|--------|------|
| R <sub>θJC</sub> | Typical | 15     | 9      | °C/W |
| R <sub>θJA</sub> | Typical | 50     | 55     | °C/W |

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