# High Temperature $125^{\circ} \mathrm{C}$ Two Channel Optical Incremental Encoder Modules 

## Technical Data

## Features

- High Performance
- High Resolution
- Low Cost
- Easy to Mount
- No Signal Adjustment Required
- Insensitive to Radial and Axial Play
- Small Size
- $-40^{\circ} \mathrm{C}$ to $125^{\circ} \mathrm{C}$ Operating Temperature
- Two Channel Quadrature Output
- TTL Compatible
- Single 5 V Supply


## Description

The HEDT-9000 and the HEDT9100 series are high performance, low cost, optical incremental encoder modules that operate to $125^{\circ} \mathrm{C}$. When used with a codewheel, these modules detect rotary position. The modules consist of a lensed (LED) source and a detector IC enclosed in a small C-shaped plastic package. Due to a highly collimated light source and unique photodetector array, these modules are extremely tolerant to mounting misalignment.

## Package Dimensions



HEDT-9000
HEDT-9100

The two channel digital outputs and the single 5 V supply input are accessed through five 0.025 inch square pins located on 0.1 inch centers.
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Standard resolutions for the HEDT-9000 are 500 CPR and 1000 CPR for use with a HEDS6100 codewheel or equivalent. For the HEDT-9100, standard resolutions between 96 CPR and 512 CPR are available for use with a HEDS-5120 codewheel or equivalent.

## Applications

The HEDT-9000 and 9100 provide sophisticated motion detection at a low cost, at temperatures to $125^{\circ} \mathrm{C}$, making them ideal for high volume automotive applications.

Note: Agilent Technologies encoders are not recommended for use in safety critical applications. Eg. ABS braking systems, power steering, life support systems and critical care medical equipment. Please contact sales representative if more clarification is needed.

## Theory of Operation

The HEDT-9000 and 9100 are Cshaped emitter/detector modules. Coupled with a codewheel, they translate the rotary motion of a shaft into a two-channel digital output.

As seen in the block diagram, each module contains a single Light Emitting Diode (LED) as its light source. The light is collimated into a parallel beam by means of a single polyetherimide lens located directly over the LED. Opposite the emitter is the integrated detector circuit. This IC consists of multiple sets of photodetectors and the signal processing circuitry necessary to product the digital waveforms.

The codewheel rotates between the emitter and detector, causing the light beam to be interrupted

## Block Diagram



## Output Waveforms


by the pattern of spaces and bars on the codewheel. The photodiodes which detect these interruptions are arranged in a pattern that corresponds to the radius and design of the codewheel. These detectors are also spaced such that a light period on one pair of detectors corresponds to a dark period on the adjacent pair of detectors. The photodiode outputs are then fed through the
signal processing circuitry resulting in $\mathrm{A}, \mathrm{A}, \mathrm{B}$, and B . Two comparators receive these signals and produce the final outputs for channels A and B. Due to this integrated phasing technique, the digital output of channel A is in quadrature with that of channel B (90 degrees out of phase).

## Definitions

Count ( $N$ ): The number of bar and window pairs or counts per revolution (CPR) of the codewheel.

Pulse Width (P): The number of electrical degrees that an output is high during 1 cycle. This value is nominally $180^{\circ} \mathrm{e}$ or $1 / 2$ cycle.
Pulse Width Error ( $\Delta P$ ): The deviation, in electrical degrees of the pulse width from its ideal value of $180^{\circ} e$.
State Width (S): The number of electrical degrees between a transition in the output of channel A and the neighboring transition in the output of channel B. There are 4 states per cycle, each nominally $90^{\circ} \mathrm{e}$.
State Width Error ( $\Delta S$ ): The deviation, in electrical degrees, of each state width from its ideal value of $90^{\circ} \mathrm{e}$.

| Absolute Maximum Ratings |  |
| :---: | :---: |
| Storage Temperature, $\mathrm{T}_{\mathrm{S}}$ | $-40^{\circ} \mathrm{C}$ to $125^{\circ} \mathrm{C}$ |
| Operating Temperature, $\mathrm{T}_{\mathrm{A}}$ | $-40^{\circ} \mathrm{C}$ to $125^{\circ} \mathrm{C}$ |
| Supply Voltage, $\mathrm{V}_{\mathrm{CC}}$ | -0.5 V to 7 V |
| Output Voltage, $\mathrm{V}_{\mathrm{O}}$ | ... -0.5 V to $\mathrm{V}_{\mathrm{CC}}$ |
| Output Current per Channel, $\mathrm{I}_{\text {out }}$ | 1.0 mA to 5 mA |

Phase ( $\phi$ ): The number of electrical degrees between the center of the high state of channel A and the center of the high state of channel $B$. This value is nominally $90^{\circ} \mathrm{e}$ for quadrature output.
Phase Error ( $\Delta \phi$ ): The deviation of the phase from its ideal value of $90^{\circ} \mathrm{e}$.
Direction of Rotation: When the codewheel rotates in the direction of the arrow on top of the
module, channel A will lead channel B. If the codewheel rotates in the opposite direction, channel B will lead channel A.
Optical Radius ( $R_{o p}$ ): The distance from the codewheel's center of rotation to the optical center (O.C.) of the encoder module.

## Recommended Operating Conditions

| Parameter | Symbol | Min. | Typ. | Max. | Units | Notes |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: |
| Temperature | T | -40 |  | 125 | ${ }^{\circ} \mathrm{C}$ |  |
| Supply Voltage | $\mathrm{V}_{\mathrm{CC}}$ | 4.5 |  | 5.5 | Volts | Ripple $<100 \mathrm{mV}_{\mathrm{p}-\mathrm{p}}$ |
| Load Capacitance | $\mathrm{C}_{\mathrm{L}}$ |  |  | 100 | pF | $3.3 \mathrm{k} \Omega$ pull-up resistor |
| Count Frequency | f |  |  | 100 | kHz | $\frac{\text { Velocity (rpm) } \times \mathrm{N}}{60}$ |

Note: The module performance is guaranteed to 100 kHz but can operate at higher frequencies.

## Encoding Characteristics

Encoding Characteristics over Recommended Operating Range and Recommended Mounting Tolerances. These Characteristics do not include codewheel/codestrip contributions.

| Description | Sym. | Typ. | Case 1 Max. | Case 2 Max. | Units | Notes |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: |
| Pulse Width Error | $\Delta \mathrm{P}$ | 7 | 35 | 45 | ${ }^{\circ} \mathrm{e}$ |  |
| Logic State Width Error | $\Delta \mathrm{S}$ | 5 | 35 | 45 | ${ }^{\circ} \mathrm{e}$ |  |
| Phase Error | $\Delta \phi$ | 2 | 15 | 20 | ${ }^{\circ} \mathrm{e}$ |  |

Case 1: Module mounted on tolerance circle of $\pm 0.13 \mathrm{~mm}$ ( $\pm 0.005 \mathrm{in}$.).
Case 2: HEDT-9000 mounted on tolerances of $\pm 0.50 \mathrm{~mm}\left(0.020^{\prime \prime}\right)$.
HEDT-9100 mounted ontolerances of $\pm 0.38 \mathrm{~mm}\left(0.015^{\prime \prime}\right)$.

## Electrical Characteristics

Electrical Characteristics over Recommended Operating Range, typical at $25^{\circ} \mathrm{C}$.

| Parameter | Symbol | Min. | Typical | Max. | Units | Notes |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: |
| Supply Current | $\mathrm{I}_{\mathrm{CC}}$ |  | 17 | 40 | mA |  |
| High Level Output Voltage | $\mathrm{V}_{\mathrm{OH}}$ | 2.4 |  |  | Volts | $\mathrm{I}_{\mathrm{OH}}=-40 \mu \mathrm{~A}$ max. |
| Low Level Output Voltage | $\mathrm{V}_{\mathrm{OL}}$ |  |  | 0.4 | Volts | $\mathrm{I}_{\mathrm{OL}}=3.2 \mathrm{~mA}$ |
| Rise Time | $\mathrm{t}_{\mathrm{r}}$ |  | 200 |  | ns | $\mathrm{C}_{\mathrm{L}}=25 \mathrm{pF}$ <br> $\mathrm{R}_{\mathrm{L}}=11 \mathrm{k} \Omega$ pull-up <br> Fall Time $\mathrm{t}_{\mathrm{f}}$ |
|  |  | 50 |  | ns |  |  |

## Recommended Codewheel Characteristics

Codewheel Options


Figure 1. Codestrip Design.

| HEDS <br> Series | CPR <br> (N) | Option | Optical <br> Radius <br> mm (in.) |
| :---: | :---: | :---: | :---: |
| 5120 | 96 | K | $11.00(0.433)$ |
| 5120 | 100 | C | $11.00(0.433)$ |
| 5120 | 192 | D | $11.00(0.433)$ |
| 5120 | 200 | E | $11.00(0.433)$ |
| 5120 | 256 | F | $11.00(0.433)$ |
| 5120 | 360 | G | $11.00(0.433)$ |
| 5120 | 400 | H | $11.00(0.433)$ |
| 5120 | 500 | A | $11.00(0.433)$ |
| 5120 | 512 | I | $11.00(0.433)$ |
| 6100 | 500 | A | $23.36(0.920)$ |
| 6100 | 1000 | B | $23.36(0.920)$ |


| Parameter | Symbol | Minimum | Maximum | Units | Notes |
| :--- | :---: | :---: | :---: | :---: | :---: |
| Window/Bar Ratio | $\phi_{\mathrm{w}} / \phi_{\mathrm{b}}$ | 0.7 | 1.4 |  |  |
| Window Length | L | $1.8(0.07)$ | $2.3(0.09)$ | mm (inch) |  |
| Absolute Maximum <br> Codewheel Radius | $\mathrm{R}_{\mathrm{C}}$ |  | $\mathrm{R}_{\mathrm{OP}}+1.9(0.075)$ | mm (inch) $)$ | Includes eccentricity <br> errors |

Mounting Considerations


Figure 2. Mounting Plane Side A.


NOTES:

1. These dimensions include shaft end play,

AND CODEWHEEL WARP.
2. MAXIMUM RECOMMENDED MOUNTING SCREW TORQUE IS $\mathbf{4} \mathbf{~ k g}-\mathrm{cm}$ ( $\mathbf{3 . 5} \mathbf{~ i n - l b s ) . ~}$

Figure 3. Mounting Plane Side B.


Figure 4. HEDS-5120 Codewheel.
Figure 5. HEDS-6100 Codewheel.

## Ordering Information



|  | A | $\mathbf{C}$ | $\mathbf{D}$ | $\mathbf{E}$ | $\mathbf{G}$ | $\mathbf{I}$ |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: |
| HEDT-9001 | $*$ |  |  |  |  |  |
| HEDT-9100 | $*$ | $*$ |  | $*$ | $*$ | $*$ |
| HEDT-9101 | $*$ | $*$ | $*$ | $*$ | $*$ | $*$ |


|  |  | $\mathbf{0 1}$ | $\mathbf{0 2}$ | $\mathbf{0 3}$ | $\mathbf{0 4}$ | $\mathbf{0 5}$ | $\mathbf{0 6}$ | $\mathbf{0 8}$ | $\mathbf{0 9}$ | $\mathbf{1 0}$ | $\mathbf{1 1}$ | $\mathbf{1 2}$ | $\mathbf{1 3}$ | $\mathbf{1 4}$ |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| HEDS-6100 | A |  |  |  |  |  |  |  | $*$ |  |  | $*$ | $*$ |  |


|  |  | $\mathbf{0 1}$ | $\mathbf{0 2}$ | $\mathbf{0 3}$ | $\mathbf{0 4}$ | $\mathbf{0 5}$ | $\mathbf{0 6}$ | $\mathbf{0 8}$ | $\mathbf{0 9}$ | $\mathbf{1 0}$ | $\mathbf{1 1}$ | $\mathbf{1 2}$ | $\mathbf{1 3}$ | $\mathbf{1 4}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| HEDS-5120 | A | $*$ | $*$ | $*$ | $*$ | $*$ | $*$ |  |  |  | $*$ | $*$ |  | $*$ |
|  | C |  | $*$ |  |  |  | $*$ |  |  |  | $*$ | $*$ | $*$ | $*$ |
|  | D |  |  |  |  | $*$ |  |  |  |  |  |  |  |  |
|  | E |  |  |  |  |  | $*$ |  |  |  |  | $*$ |  |  |
|  | F |  |  |  |  | $*$ |  |  |  |  |  |  |  |  |
|  | G |  | $*$ | $*$ |  | $*$ | $*$ |  |  |  | $*$ |  |  | $*$ |
|  | H |  | $*$ |  |  |  | $*$ |  |  |  | $*$ | $*$ |  | $*$ |
|  | I |  | $*$ |  |  |  |  |  |  |  |  |  |  |  |
|  | K |  | $*$ |  |  |  |  |  |  |  |  |  | $*$ |  |

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