

# TIAN-MA MICROELECTRONICS CO., LTD

## DEVICE SPECIFICATION FOR LCD MODULE

Model No. TM24064ABA

Prepared by: <i>Guo Xin</i>	Date: <i>11/8-95</i>
Checked by: <i>Yie Wei</i>	Date: <i>4/8-95</i>
Verified by: <i>Xu Wei Zhong</i>	Date: <i>11/8-95</i>
Approved by: <i>[Signature]</i>	Date: <i>11/8-95</i>

To: \_\_\_\_\_

CUSTOMER'S APPROVAL

DATE \_\_\_\_\_

By \_\_\_\_\_

Presented  
By \_\_\_\_\_

Sell and Market  
Department  
TIAN-MA MICROELECTRONICS  
CO., LTD

## 1 Display Specifications

1.1 Display type: STN

1.2 Display color\*:

Display color: Blue-Black

Background color: Yellow-Green

1.3 Polarizer mode: Positive

Reflective

1.4 Viewing Angle: 6:00

1.5 Driving Duty: 1/64

1.6 Backlight: NON

\* Color tone is slightly changed by temperature and driving voltage.

## 2 Mechanical Specifications

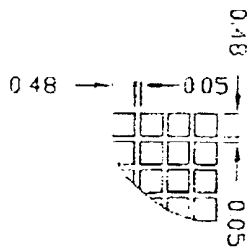
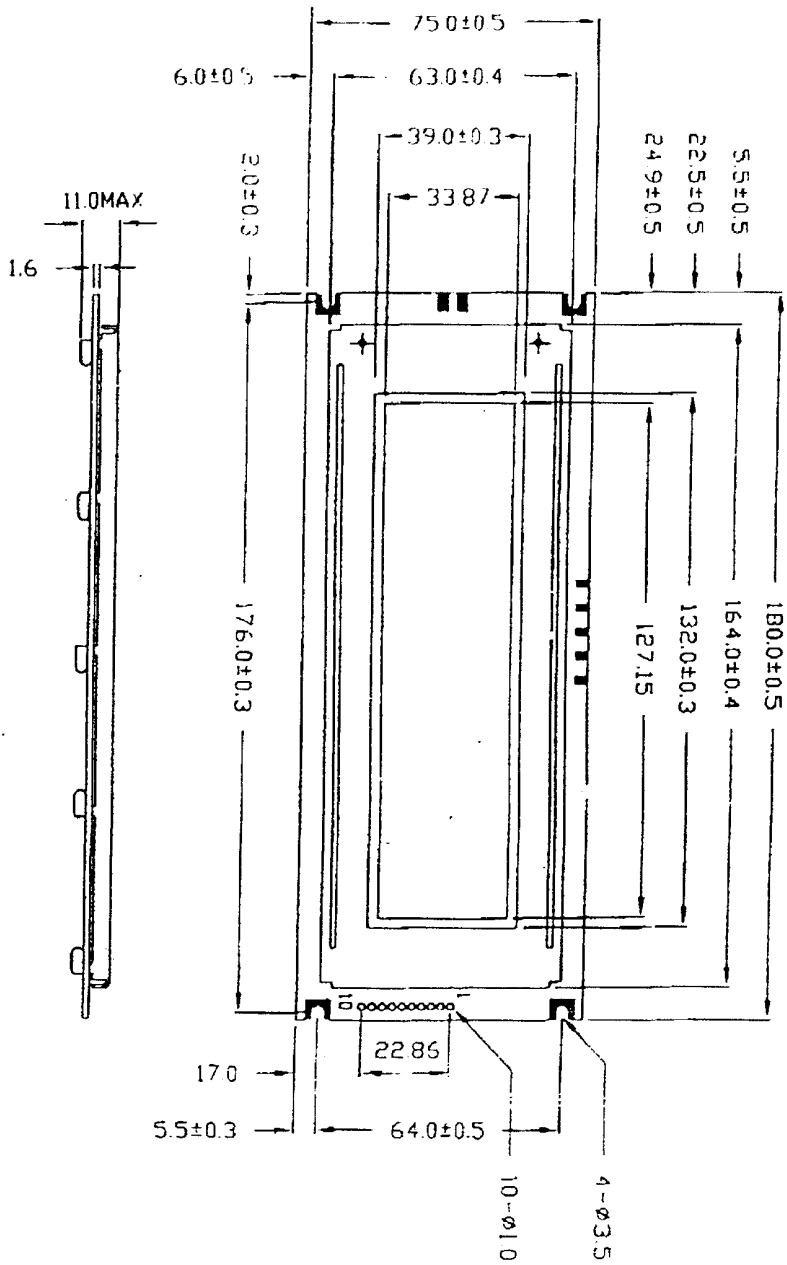
2.1 Outline Dimensions: Refer to outline drawing on page: 2

2.2 Dot Matrix: 240×64

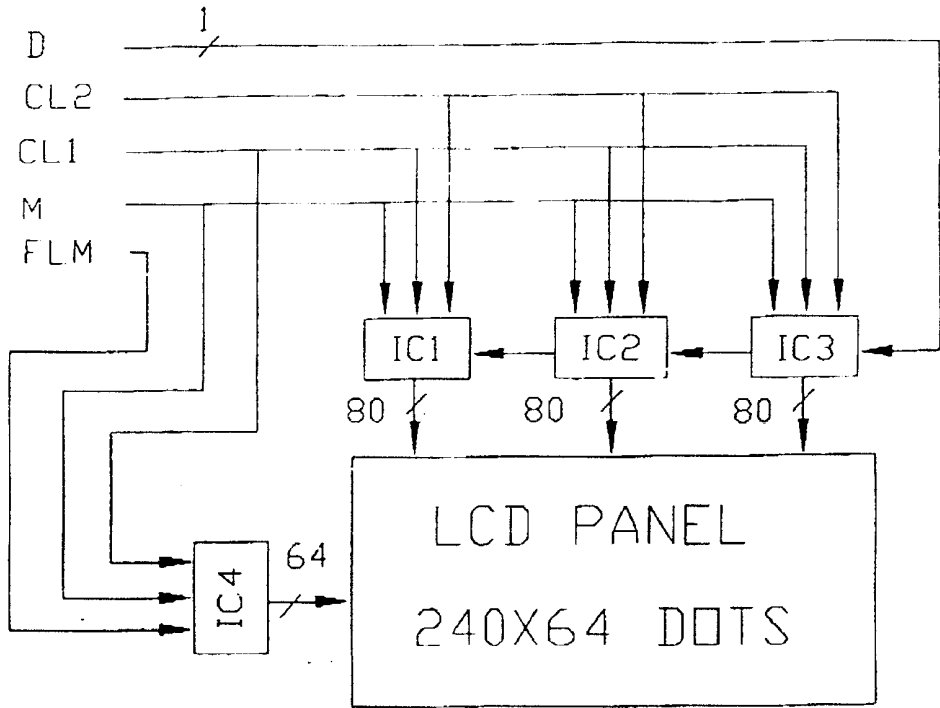
2.3 Dot size: 0.48×0.48 (mm)

2.4 Dot pitch: 0.53×0.53 (mm)

2.5 Weight: 150g



### 3 Circuit Block Diagram



#### 4 Absolute Maximum Ratings

Item	Symbol	Min.	Max.	Unit	Remark
Power Supply Voltage	$V_{DD}-V_{SS}$	0	7.0	V	
LCD Driving Voltage	$V_{DD}-V_{EE}$	-	25.0		
Operating Temperature Range	$T_{OP}$	0	50	°C	No Condensation
Storage Temperature Range	$T_{ST}$	-20	60		

#### 5 Electrical Specifications

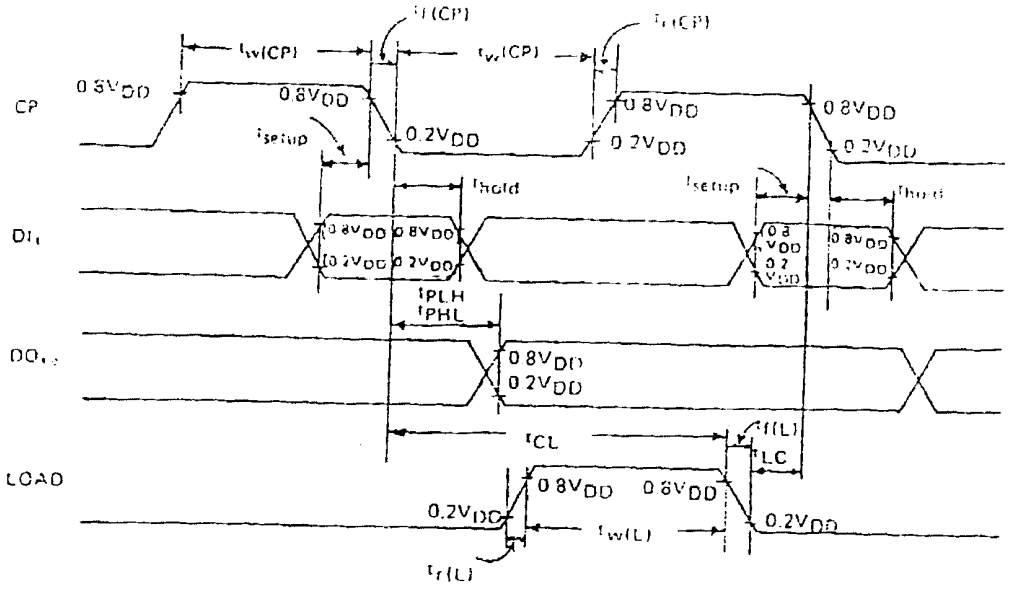
##### 5.1 Electrical characteristics

Item	Symbol	Min.	Typ.	Max.	Unit	Remark
Supply Voltage (logic)	$V_{DD}-V_{SS}$	4.75	5.0	5.25	V	
Supply Voltage (LCD Drive)	$V_{SS}-V_{EE}$	9	10	11	V	
Input Signal Voltage	H'level	$V_{IH}$	$0.7V_{DD}$	-	$V_{DD}$	V
	L'level	$V_{IL}$	0	-	$0.3V_{DD}$	V
Supply current (logic)	$I_{DD}$	-	8.7	-	mA	
Supply current (LCD Drive)	$I_{EE}$	-	2.0	-	mA	

## 5.2 Interface Signals

Pin No.	Symbol	Description(Function)	Remark
1	D	Serial data	
2	FLM	Indicates the beginning of each display circle	
3	M	Control signal for AC driving	
4	CL <sub>1</sub>	Control signal for latching serial data	
5	CL <sub>2</sub>	Control signal for shifting serial data	
6	NC	No connection	
7	V <sub>DD</sub>	Supply voltage for logic and LCD(+)	
8	V <sub>SS</sub>	Ground	
9	V <sub>EH</sub>	Supply voltage for LCD(-)	
10	V <sub>O</sub>	Operating volatage for LCD(Variable)	

### 5.3 Interface Timing Chart:



6. Optical Characteristics

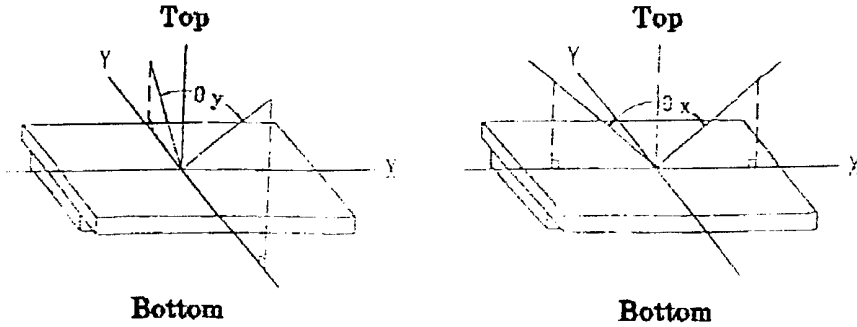
6.1 Optical Characteristics

Item		Symbol	Condition	Min.	Typ.	Max.	Unit	Remark
Viewing Angle	$\theta_x$	Cr > 3	$\theta_y = 0^\circ$	-20	—	20	Deg	
	$\theta_y$		$\theta_x = 0^\circ$	-25	—	25		
Contrast Ratio		Cr	$\theta_x = 0^\circ$ $\theta_y = 15^\circ$	3				
Response Time	Turn on	Ton	$\theta_x = 0^\circ$ $\theta_y = 0^\circ$			200	ms	
	Turn off	Toff				360		

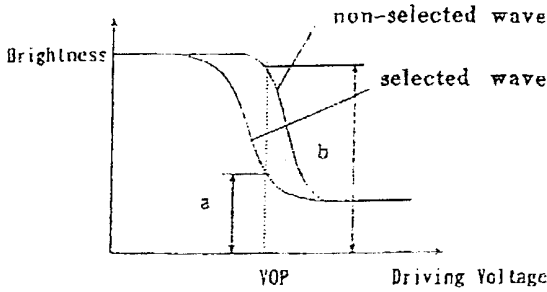


**6.2 Definition of optical characteristics**

**6.2.1 Definition of viewing Angle(see fig. as follow)**



**6.2.2 Definition of Contrast Ratio(see fig. as follow)**



non-selected state brightness

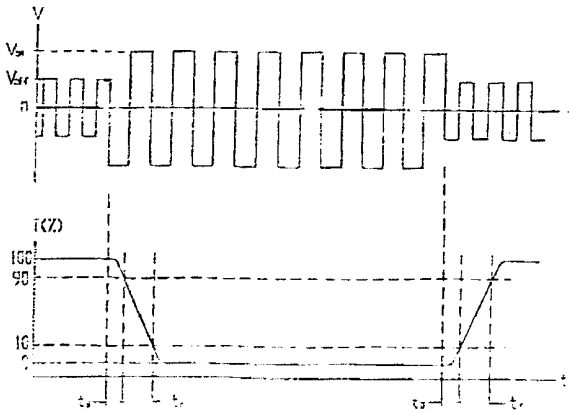
$$\text{Contrast Ratio} = \frac{b}{a}$$

selected state brightness

**Measuring Conditions:**

- 1) Ambient Temperature: 25°C ; 2) Frame frequency: 32Hz

**6.2.3 Definition of Response time(see fig. as follow)**



Turn-on time:  $t_{on} = t_1 + t_2$

Turn-off time:  $t_{off} = t_3 + t_4$

**Measuring Condition:**

- 1) Operating Voltage: 12 V ; 2) Frame frequency: 32Hz

## 7. Reliability

### 7.1 Content of Reliability Test

No.	Test Item	Content of Test	Test condition
1	High Temperature Storage	Endurance test applying the high storage temperature for a long time	60°C 96H
2	Low Temperature Storage	Endurance test applying the low storage temperature for a long time	-20°C 96H
3	High Temperature Operation	Endurance test applying the electric stress (voltage & current) and the thermal stress to the element for a long time	50°C 96H
4	Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time	0°C 96H
5	High Temperature /Humidity Storage	Endurance test applying the high temperature and high humidity storage for a long time	40°C 90%RH 96H
6	Temperature Cycle	Endurance test applying the low and high temperature cycle $-20^{\circ}\text{C} \xleftrightarrow{30\text{min}} 25^{\circ}\text{C} \xleftrightarrow{5\text{min}} 60^{\circ}\text{C} \xleftrightarrow{30\text{min}} 25^{\circ}\text{C} \xleftrightarrow{5\text{min}}$ <p style="text-align: center;">←—————→ 1 cycle</p>	-20°C/60°C 10 cycle
7	Vibration Test(package state)	Endurance test applying the vibration during transportation	10Hz~55Hz ~10Hz; 1.5mmP-P, 1.5g; X. Y. -15min
8	Shock Test (package state)	Endurance test applying the shock during transportation	Drop a product from a height of 76cm to a solid unbending and horizontal plane
9	Atmospheric Pressure Test	Endurance test applying the atmospheric pressure during transportation by air	40kPa 24H

**7.2 Failure Judgment Criterion**

Criterion Item	Test Item No.									Failure Judgement Criterion
	1	2	3	4	5	6	7	8	9	
Basic Specification	0	0	0	0	0	0	0	0	0	Out of the basic specification
Electrical Specification	0	0	0	0	0					Out of the electrical specification
Mechanical Specification						0	0	0		Out of the mechanical specification
Optical Characteristic	0	0	0	0	0	0			0	Out of the optic optical specification
Remark	Basic specification= Display specification + Mechanical specification									

## 8 Precautions for use of LCD Modules.

### 8.1 Handling Precautions

- 8.1.1 The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from a high place, etc.
- 8.1.2 If the display panel is damaged and the liquid crystal substance inside it leaks out, be sure not to get any in your mouth, if the substance comes into contact with your skin or clothes, promptly wash it off using soap and water.
- 8.1.3 Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary.
- 8.1.4 The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.
- 8.1.5 If the display surface because contaminated, breathe on the surface and gently wipe it with a soft dry cloth. if still not completely clear, moisten cloth with one of the following solvents:

- Isopropyl alcohol
- Ethyl alcohol

Solvents other than those mentioned above may damage the polarizer. Especially, do not use the following:

- Water
- Ketone
- Aromatic solvents

- 8.1.6 Do not attempt to disassemble the LCD Module.
- 8.1.7 NC terminal should be open. Do not connect anything.
- 8.1.8 If the logic circuit power is off, do not apply the input signals
- 8.1.9 To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.
  - a. Be sure to ground the body when handling the LCD Modules.
  - b. Tools required for assembly, such as soldering irons, must be properly ground.
  - c. To reduce the amount of static electricity generated do not conduct assembly and other work under dry conditions.
  - d. The LCD Module is coated with a film to protect the display surface. Be care when peeling off this protective film since static electricity may be generated.

## 8.2 Storage precautions

8.2.1 When storing the LCD modules, avoid exposure to direct sunlight or to the light of fluorescent lamps.

8.2.2 Keep the LCD modules in bags designed to prevent static electricity charging.

8.2.3 The LCD modules should be stored under the storage temperature range. If the LCD modules will be stored for a long time, the recommend condition is:

temperature :  $0^{\circ}\text{C} \sim 40^{\circ}\text{C}$

relatively humidity:  $\leq 80\%$

8.2.4 The LCD modules should be stored in the room without acid, alkali and harmful gas.

8.3 The LCD modules should be no falling and violent shocking during transportation, and also should avoid excessive press, water, damp and sunshine.