


# Hybrid Power Module

## Integrated Power Stage for 2.0 hp Motor Drives

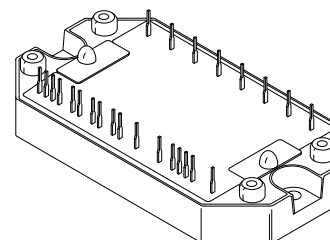
(This device is not recommended for new designs)  
(This device is replaced by MHPM7A20E60DC3)

This module integrates a 3-phase input rectifier bridge, 3-phase output inverter, brake transistor/diode, current sense resistor and temperature sensor in a single convenient package. The output inverter utilizes advanced insulated gate bipolar transistors (IGBT) matched with free-wheeling diodes to give optimal dynamic performance. It has been configured for use as a three-phase motor drive module or for many other power switching applications. The top connector pins have been designed for easy interfacing to the user's control board.

- DC Bus Current Sense Resistor Included
- Short Circuit Rated 10  $\mu$ s @ 25°C, 300V
- Temperature Sensor Included
- Pin-to-Baseplate Isolation Exceeds 2500 Vac (rms)
- Convenient Package Outline
- UL  Recognized
- Access to Positive and Negative DC Bus
- Visit our website at <http://www.mot-sps.com/tsg/>

**MHPM7A20A60A**

**20 AMP, 600 VOLT  
HYBRID POWER MODULE**



PLASTIC PACKAGE  
CASE 440-02, Style 1

### MAXIMUM DEVICE RATINGS (T<sub>J</sub> = 25°C unless otherwise noted)

Rating	Symbol	Value	Unit
<b>INPUT RECTIFIER BRIDGE</b>			
Peak Repetitive Reverse Voltage (T <sub>J</sub> = 25°C)	V <sub>RRM</sub>	600	V
Average Output Rectified Current	I <sub>O</sub>	20	A
Peak Non-repetitive Surge Current (1/2 cycle) <sup>(1)</sup>	I <sub>FSM</sub>	240	A
<b>OUTPUT INVERTER</b>			
IGBT Reverse Voltage	V <sub>CES</sub>	600	V
Gate-Emitter Voltage	V <sub>GES</sub>	± 20	V
Continuous IGBT Collector Current	I <sub>Cmax</sub>	20	A
Peak Repetitive IGBT Collector Current – (PW = 1.0 ms) <sup>(2)</sup>	I <sub>C(pk)</sub>	40	A
Continuous Free-Wheeling Diode Current	I <sub>Fmax</sub>	20	A
Peak Repetitive Free-Wheeling Diode Current – (PW = 1.0 ms) <sup>(2)</sup>	I <sub>F(pk)</sub>	40	A
IGBT Power Dissipation per die (T <sub>C</sub> = 95°C)	P <sub>D</sub>	78	W
Free-Wheeling Diode Power Dissipation per die (T <sub>C</sub> = 95°C)	P <sub>D</sub>	39	W
Junction Temperature Range	T <sub>J</sub>	– 40 to +125	°C
Short Circuit Duration (V <sub>CE</sub> = 300V, T <sub>J</sub> = 25°C)	t <sub>sc</sub>	10	μs

(1) 1 cycle = 50 or 60 Hz

(2) 1 ms = 1.0% duty cycle

# MHPM7A20A60A

## MAXIMUM DEVICE RATINGS (continued) ( $T_J = 25^\circ\text{C}$ unless otherwise noted)

Rating	Symbol	Value	Unit
<b>BRAKE CIRCUIT</b>			
IGBT Reverse Voltage	$V_{CES}$	600	V
Gate-Emitter Voltage	$V_{GES}$	$\pm 20$	V
Continuous IGBT Collector Current	$I_{Cmax}$	20	A
Peak Repetitive IGBT Collector Current <sup>(2)</sup>	$I_{C(pk)}$	40	A
IGBT Power Dissipation ( $T_C = 95^\circ\text{C}$ )	PD	78	W
Peak Repetitive Output Diode Reverse Voltage ( $T_J = 125^\circ\text{C}$ )	$V_{RRM}$	600	V
Continuous Output Diode Current	$I_{Fmax}$	20	A
Peak Output Diode Current <sup>(2)</sup>	$I_{F(pk)}$	40	A

### TOTAL MODULE

Isolation Voltage (47–63 Hz, 1.0 Minute Duration)	$V_{ISO}$	2500	Vac
Operating Case Temperature Range	$T_C$	- 40 to + 90	$^\circ\text{C}$
Storage Temperature Range	$T_{stg}$	- 40 to +125	$^\circ\text{C}$
Mounting Torque	–	6.0	lb-in

## ELECTRICAL CHARACTERISTICS ( $T_J = 25^\circ\text{C}$ unless otherwise noted)

Characteristic	Symbol	Min	Typ	Max	Unit
<b>INPUT RECTIFIER BRIDGE</b>					
Reverse Leakage Current ( $V_{RRM} = 600\text{ V}$ )	$I_R$	–	5.0	50	$\mu\text{A}$
Forward Voltage ( $I_F = 20\text{ A}$ )	$V_F$	–	1.1	1.5	V
Thermal Resistance (Each Die)	$R_{\theta JC}$	–	–	2.9	$^\circ\text{C/W}$
<b>OUTPUT INVERTER</b>					
Gate-Emitter Leakage Current ( $V_{CE} = 0\text{ V}$ , $V_{GE} = \pm 20\text{ V}$ )	$I_{GES}$	–	–	$\pm 20$	$\mu\text{A}$
Collector-Emitter Leakage Current ( $V_{CE} = 600\text{ V}$ , $V_{GE} = 0\text{ V}$ ) $T_J = 25^\circ\text{C}$ $T_J = 125^\circ\text{C}$	$I_{CES}$	– –	6.0 2000	100	$\mu\text{A}$
Gate-Emitter Threshold Voltage ( $V_{CE} = V_{GE}$ , $I_C = 1.0\text{ mA}$ )	$V_{GE(th)}$	4.0	6.0	8.0	V
Collector-Emitter Breakdown Voltage ( $I_C = 10\text{ mA}$ , $V_{GE} = 0$ )	$V_{(BR)CES}$	600	–	–	V
Collector-Emitter Saturation Voltage ( $I_C = 20\text{ A}$ , $V_{GE} = 15\text{ V}$ )	$V_{CE(SAT)}$	–	2.5	3.5	V
Input Capacitance ( $V_{GE} = 0\text{ V}$ , $V_{CE} = 10\text{ V}$ , $f = 1.0\text{ MHz}$ )	$C_{ies}$	–	4400	–	pF
Input Gate Charge ( $V_{CE} = 300\text{ V}$ , $I_C = 20\text{ A}$ , $V_{GE} = 15\text{ V}$ )	$Q_T$	–	145	–	nC
Fall Time – Inductive Load ( $V_{CE} = 300\text{ V}$ , $I_C = 20\text{ A}$ , $V_{GE} = 15\text{ V}$ , $R_{G(off)} = 20\ \Omega$ )	$t_f$	–	210	500	ns
Turn-On Energy ( $V_{CE} = 300\text{ V}$ , $I_C = 20\text{ A}$ , $V_{GE} = 15\text{ V}$ , $R_{G(on)} = 47\ \Omega$ )	$E_{on}$	–	–	2.5	mJ
Turn-Off Energy ( $V_{CE} = 300\text{ V}$ , $I_C = 20\text{ A}$ , $V_{GE} = 15\text{ V}$ , $R_{G(off)} = 20\ \Omega$ )	$E_{off}$	–	–	2.5	mJ
Free Wheeling Diode Forward Voltage ( $I_F = 20\text{ A}$ , $V_{GE} = 0\text{ V}$ )	$V_F$	–	1.3	2.0	V
Free Wheeling Diode Reverse Recovery Time ( $I_F = 20\text{ A}$ , $V = 300\text{ V}$ , $di/dt = 100\text{ A}/\mu\text{s}$ )	$t_{rr}$	–	170	200	ns
Free Wheeling Diode Stored Charge ( $I_F = 20\text{ A}$ , $V = 300\text{ V}$ , $di/dt = 100\text{ A}/\mu\text{s}$ )	$Q_{rr}$	–	1060	1600	nC
Thermal Resistance – IGBT (Each Die)	$R_{\theta JC}$	–	–	1.5	$^\circ\text{C/W}$
Thermal Resistance – Free-Wheeling Diode (Each Die)	$R_{\theta JC}$	–	–	2.9	$^\circ\text{C/W}$

(2) 1.0 ms = 1.0% duty cycle

ELECTRICAL CHARACTERISTICS (continued) ( $T_J = 25^\circ\text{C}$  unless otherwise noted)

Characteristic	Symbol	Min	Typ	Max	Unit
<b>BRAKE CIRCUIT</b>					
Gate-Emitter Leakage Current ( $V_{CE} = 0\text{ V}$ , $V_{GE} = \pm 20\text{ V}$ )	$I_{GES}$	–	–	$\pm 20$	$\mu\text{A}$
Collector-Emitter Leakage Current ( $V_{CE} = 600\text{ V}$ , $V_{GE} = 0\text{ V}$ ) $T_J = 25^\circ\text{C}$ $T_J = 125^\circ\text{C}$	$I_{CES}$	– –	6.0 2000	100 –	$\mu\text{A}$
Gate-Emitter Threshold Voltage ( $V_{CE} = V_{GE}$ , $I_C = 1.0\text{ mA}$ )	$V_{GE(th)}$	4.0	6.0	8.0	V
Collector-Emitter Breakdown Voltage ( $I_C = 10\text{ mA}$ , $V_{GE} = 0$ )	$V_{(BR)CES}$	600	–	–	V
Collector-Emitter Saturation Voltage ( $V_{GE} = 15\text{ V}$ , $I_C = 20\text{ A}$ )	$V_{CE(SAT)}$	–	2.5	3.5	V
Input Capacitance ( $V_{GE} = 0\text{ V}$ , $V_{CE} = 25\text{ V}$ , $f = 1.0\text{ MHz}$ )	$C_{ies}$	–	4400	–	pF
Input Gate Charge ( $V_{CE} = 300\text{ V}$ , $I_C = 20\text{ A}$ , $V_{GE} = 15\text{ V}$ )	$Q_T$	–	145	–	nC
Fall Time – Inductive Load ( $V_{CE} = 300\text{ V}$ , $I_C = 20\text{ A}$ , $V_{GE} = 15\text{ V}$ , $R_{G(off)} = 20\ \Omega$ )	$t_f$	–	210	500	ns
Turn-On Energy ( $V_{CE} = 300\text{ V}$ , $I_C = 20\text{ A}$ , $V_{GE} = 15\text{ V}$ , $R_{G(on)} = 47\ \Omega$ )	$E_{on}$	–	–	2.5	mJ
Turn-Off Energy ( $V_{CE} = 300\text{ V}$ , $I_C = 20\text{ A}$ , $V_{GE} = 15\text{ V}$ , $R_{G(off)} = 20\ \Omega$ )	$E_{off}$	–	–	2.5	mJ
Output Diode Forward Voltage ( $I_F = 20\text{ A}$ )	$V_F$	–	1.3	2.0	V
Output Diode Reverse Leakage Current	$I_R$	–	–	50	$\mu\text{A}$
Thermal Resistance – IGBT	$R_{\theta JC}$	–	–	1.5	$^\circ\text{C/W}$
Thermal Resistance – Output Diode	$R_{\theta JC}$	–	–	2.9	$^\circ\text{C/W}$
<b>SENSE RESISTOR</b>					
Resistance	$R_{sense}$	–	5.0	–	m $\Omega$
Resistance Tolerance	$R_{tol}$	–1.0	–	+1.0	%
<b>TEMPERATURE SENSE DIODE</b>					
Forward Voltage (@ $I_F = 1.0\text{ mA}$ )	$V_F$	–	0.660	–	V
Forward Voltage Temperature Coefficient (@ $I_F = 1.0\text{ mA}$ )	$TC_{VF}$	–	–1.95	–	mV/ $^\circ\text{C}$

Typical Characteristics

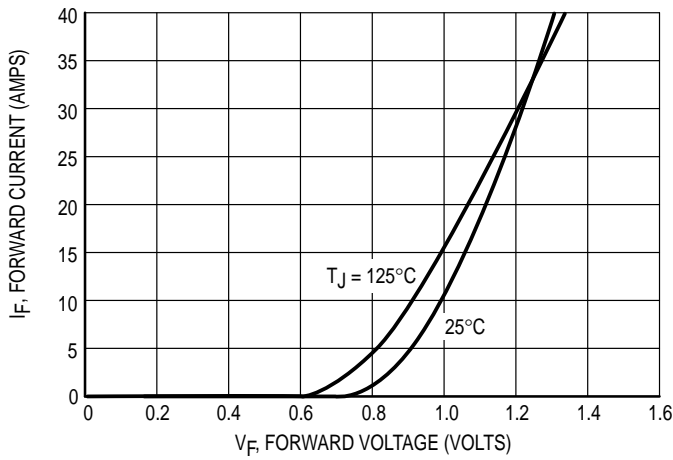


Figure 1. Forward Characteristics — Input Rectifier

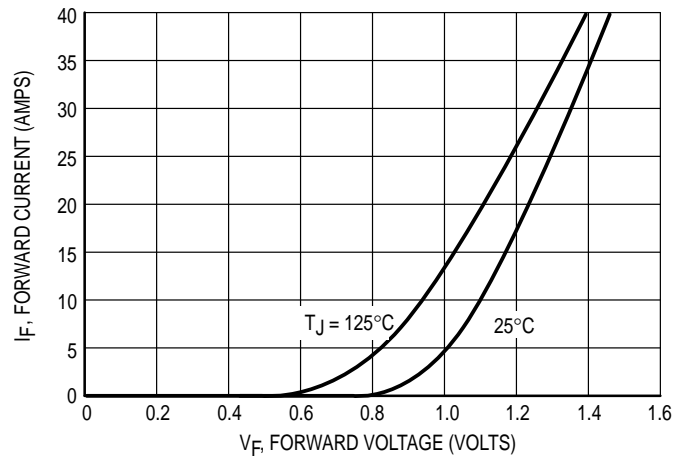


Figure 2. Forward Characteristics — Free-Wheeling Diode

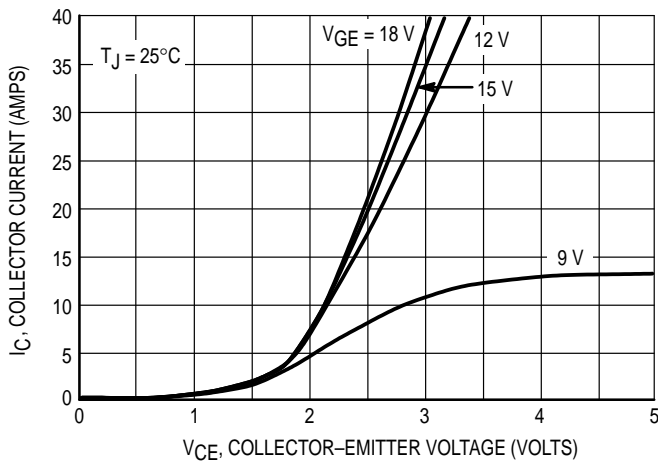


Figure 3. Forward Characteristics,  $T_J = 25^\circ\text{C}$

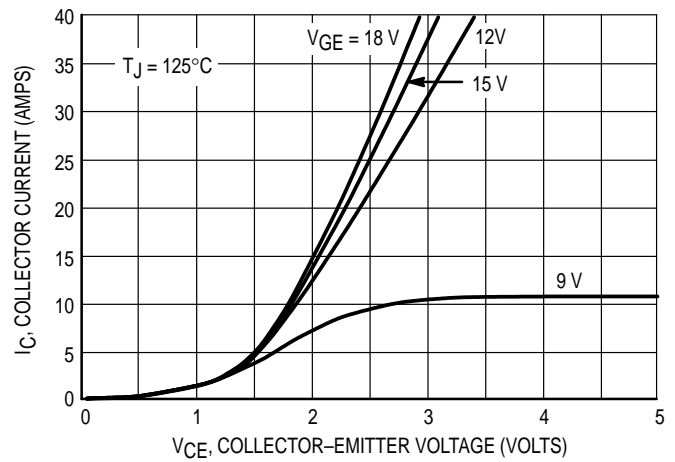


Figure 4. Forward Characteristics,  $T_J = 125^\circ\text{C}$

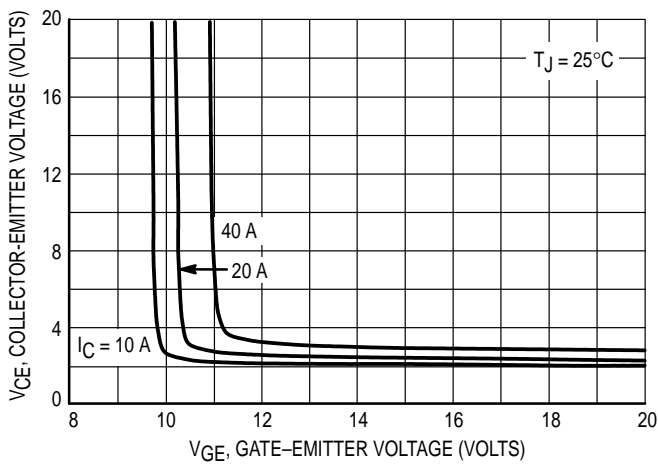


Figure 5. Collector-Emitter Voltage versus Gate-Emitter Voltage

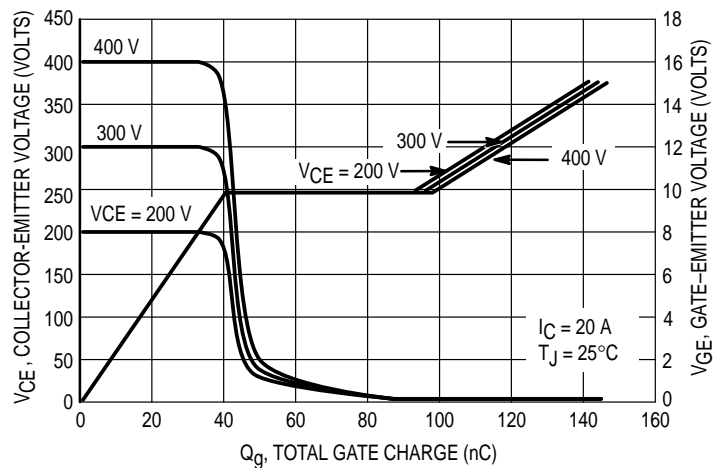


Figure 6. Collector-Emitter and Gate-Emitter Voltages versus Total Gate Charge

Typical Characteristics

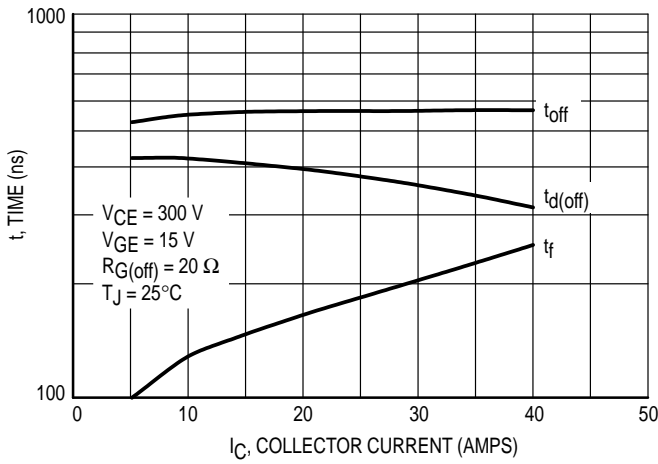


Figure 7. Inductive Switching Times versus Collector Current,  $T_J = 25^\circ\text{C}$

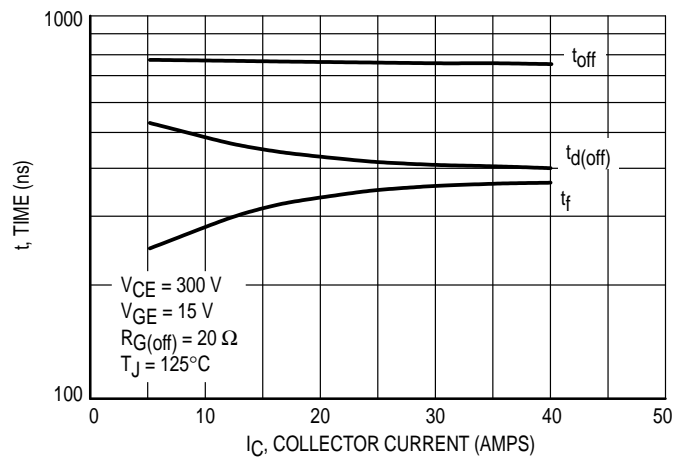


Figure 8. Inductive Switching Times versus Collector Current,  $T_J = 125^\circ\text{C}$

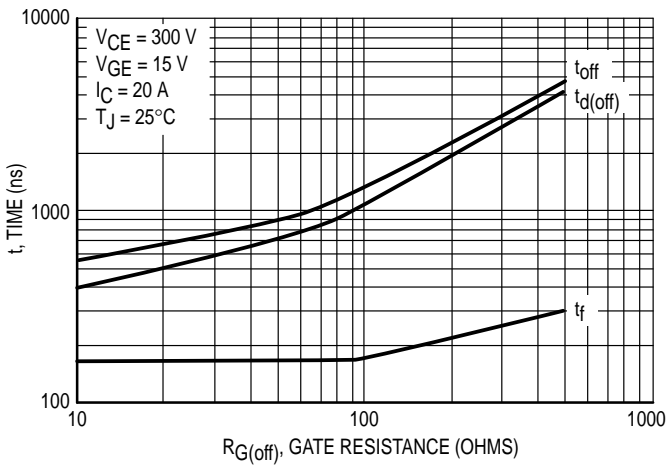


Figure 9. Inductive Switching Times versus Gate Resistance,  $T_J = 25^\circ\text{C}$

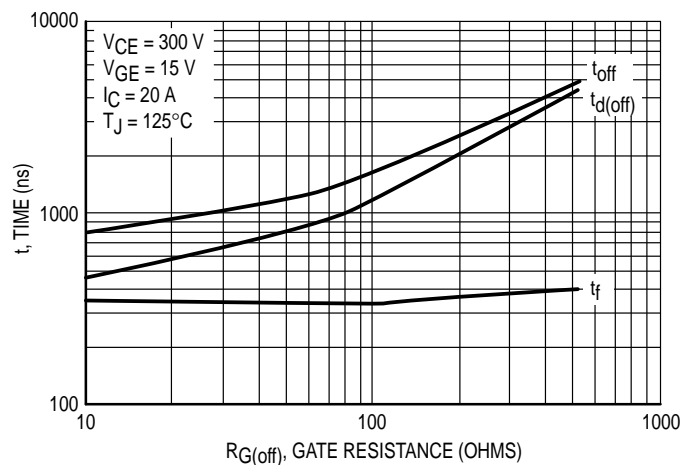


Figure 10. Inductive Switching Times versus Gate Resistance,  $T_J = 125^\circ\text{C}$

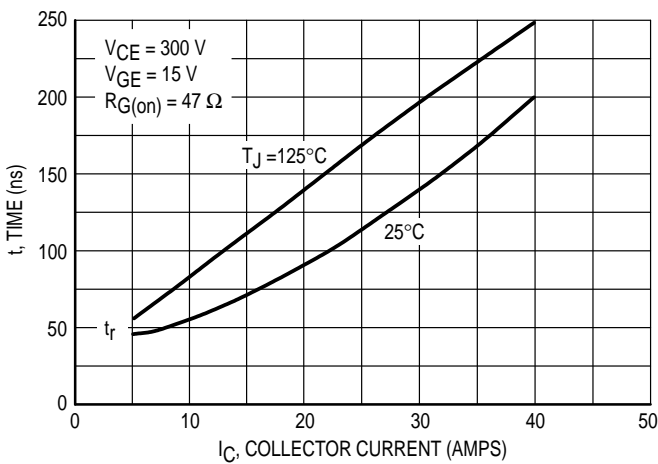


Figure 11. Inductive Switching Times versus Collector Current

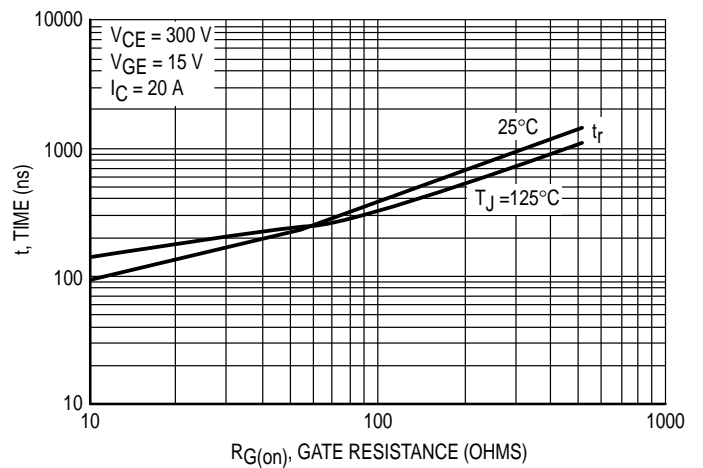


Figure 12. Inductive Switching Times versus Gate Resistance

Typical Characteristics

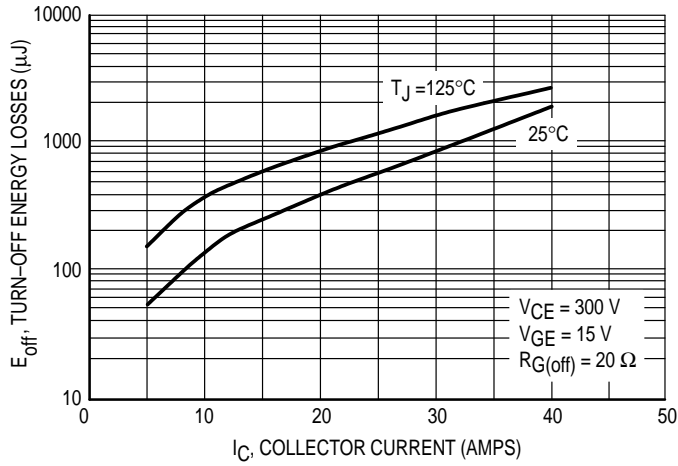


Figure 13. Turn-Off Energy Losses versus Collector Current

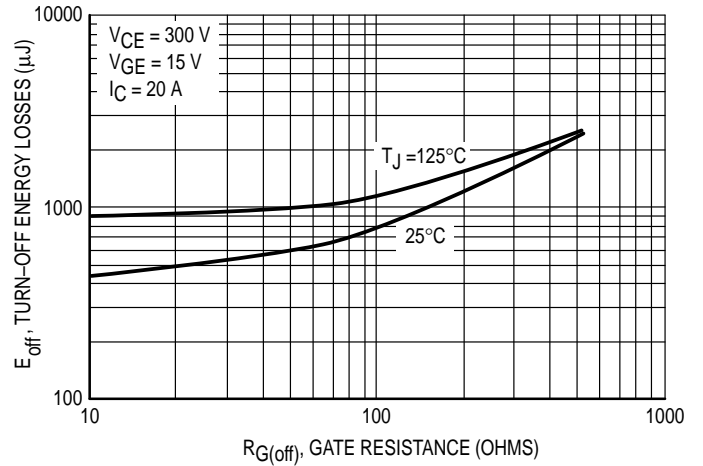


Figure 14. Turn-Off Energy Losses versus Gate Resistance

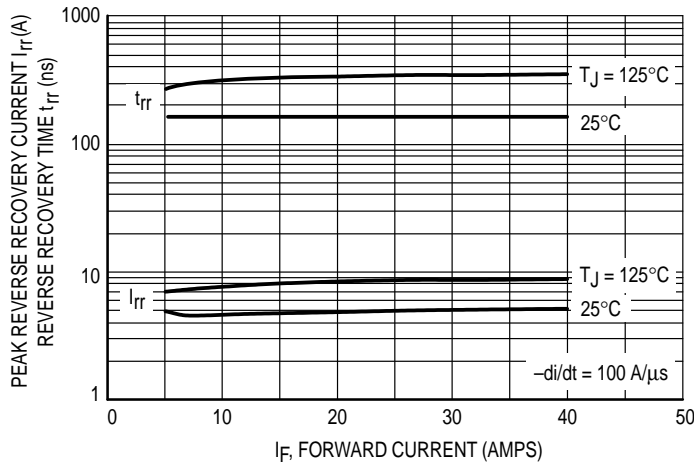


Figure 15. Reverse Recovery Characteristics — Free-Wheeling Diode

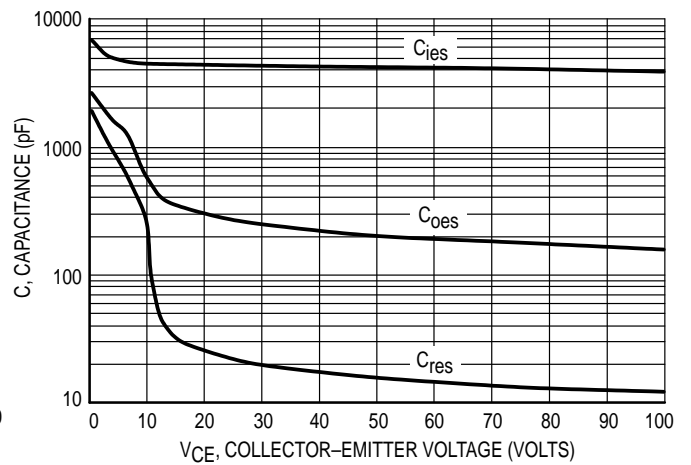


Figure 16. Capacitance Variation

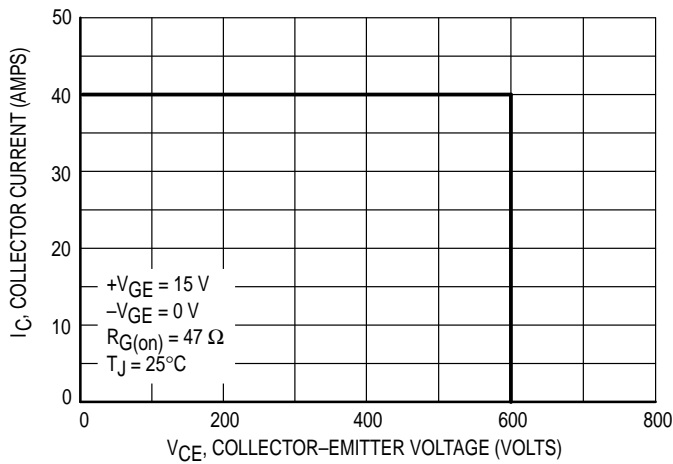


Figure 17. Reversed Biased Safe Operating Area (RBSOA)

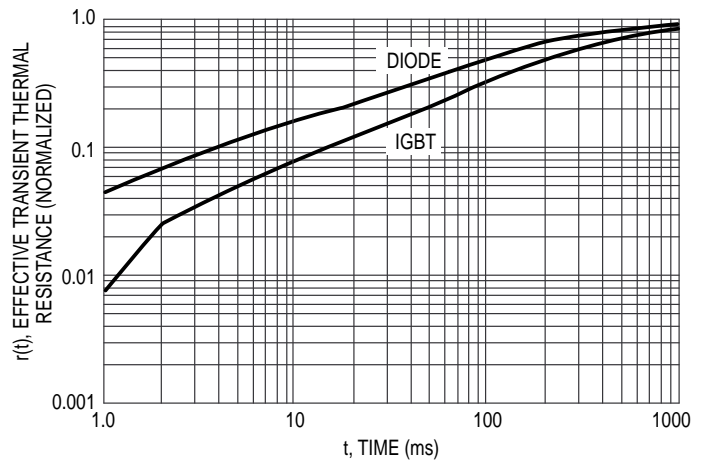


Figure 18. Thermal Response

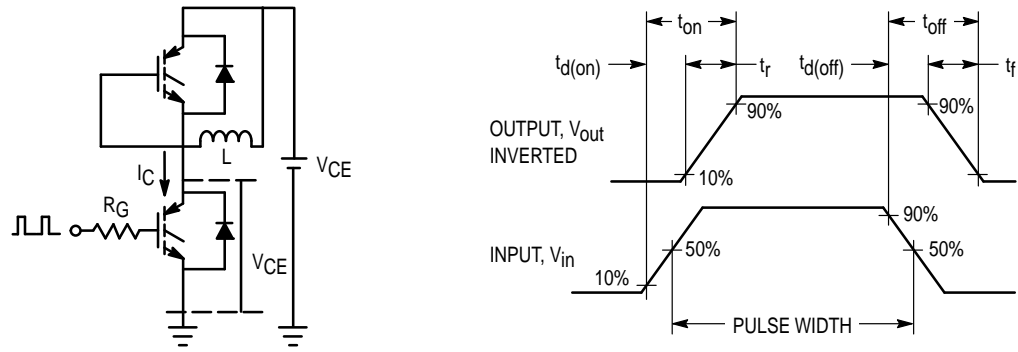


Figure 19. Inductive Switching Time Test Circuit and Timing Chart

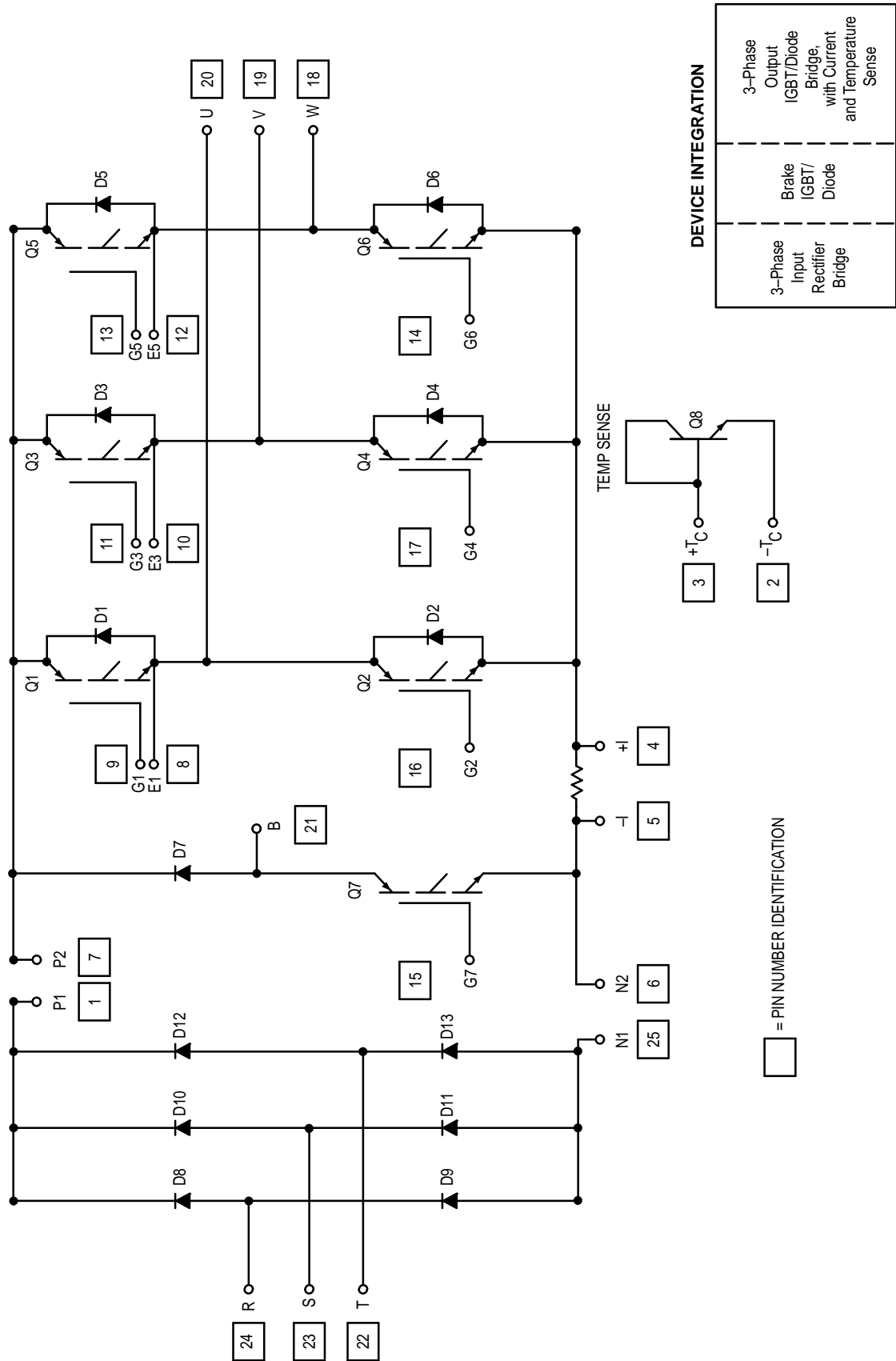
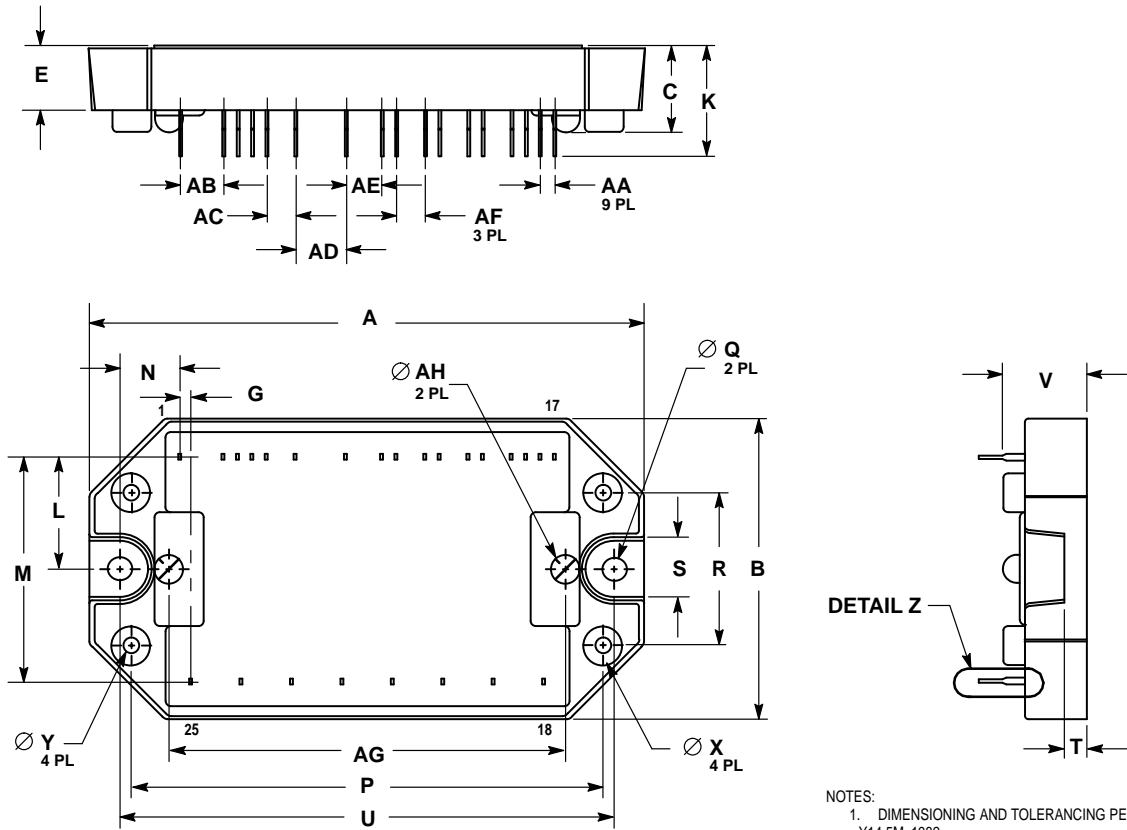


Figure 20. Integrated Power Stage Schematic




PACKAGE DIMENSIONS



- NOTES:
1. DIMENSIONING AND TOLERANCING PER ANSI Y14.5M, 1982.
  2. CONTROLLING DIMENSION: MILLIMETER.
  3. LEAD LOCATION DIMENSIONS (ie: M, G, AA...) ARE TO THE CENTER OF THE LEAD.

DIM	MILLIMETERS		INCHES	
	MIN	MAX	MIN	MAX
A	97.54	98.55	3.840	3.880
B	52.45	53.47	2.065	2.105
C	14.60	15.88	0.575	0.625
D	0.43	0.84	0.017	0.033
E	10.80	12.06	0.425	0.475
F	0.94	1.35	0.037	0.053
G	1.60	2.21	0.063	0.087
H	8.58	9.19	0.338	0.362
J	0.30	0.71	0.012	0.028
K	18.80	20.57	0.74	0.81
L	19.30	20.32	0.760	0.800
M	38.99	40.26	1.535	1.585
N	9.78	11.05	0.385	0.435
P	82.55	83.57	3.250	3.290
Q	4.01	4.62	0.158	0.182
R	26.42	27.43	1.040	1.080
S	12.06	12.95	0.475	0.515
T	4.32	5.33	0.170	0.210
U	86.36	87.38	3.400	3.440
V	14.22	15.24	0.560	0.600
X	6.55	7.16	0.258	0.282
Y	2.49	3.10	0.098	0.122
AA	2.24	2.84	0.088	0.112
AB	7.32	7.92	0.288	0.312
AC	4.78	5.38	0.188	0.212
AD	8.58	9.19	0.338	0.362
AE	6.05	6.65	0.238	0.262
AF	4.78	5.38	0.188	0.212
AG	69.34	70.36	2.730	2.770
AH	—	5.08	—	0.200

CASE 440-02  
ISSUE A

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