## 320 (240)-BIT AC- PDP DRIVER MODULE

## DESCRIPTION

The MC-9400A is a PDP driver module that incorporates five 64-bit high breakdown voltage output ( $150 \mathrm{~V}, 40 \mathrm{~mA}$ ) CMOS driver ICs. It supports 320 outputs in the case of 4 -bit parallel input, and 240 outputs in the case of 3 -bit parallel input.
The integrated structure of the MC-9400A, which combines a COB with an aluminum heat sink and an output flexible printed circuit (FPC) board, enables the easy implementation of heat dissipation measures and high-density mounting.

## FEATURES

- Incorporates five $\mu$ PD16337s with four 16-bit bi-directional shift registers
- Low thermal resistance realized by chip-on-metal structure
- Provided with connector and capacitor for easy mounting on a panel
- Supports output electrode with a narrow pitch through use of a flexible printed circuit board
- Polarity of all driver outputs can be inverted through use of /PC pins
- Supports custom modules

Remark /XXX indicates active low.

## ORDERING INFORMATION

| Part Number | Package |
| :---: | :---: |
| MC-9400A | COB |

## BLOCK DIAGRAM (1/5 CIRCUIT)



Remark Five $\mu$ PD16337s incorporated: 240 outputs at 3 ch and 320 outputs at 4 ch . See the following block diagram for the $\mu$ PD16337.

## $\mu$ PD16337 BLOCK DIAGRAM



SRn : 16 -bit shift register

Note High breakdown voltage CMOS driver $150 \mathrm{~V}, \pm 40 \mathrm{~mA}$ (MAX.).

## $\star$ PIN CONFIGURATION (Top View)



Caution To prevent latch-up breakage, be sure to turn the power on in the order of Vod1, logic signal, and VDD2, and turn the power off in the reverse order. Keep this order also during a transition period.

## PIN FUNCTIONS



## TRUTH TABLE

1. Shift register block

| Input |  | Output |  | Shift register |
| :---: | :---: | :---: | :---: | :---: |
| R,/L | /CLK | A | B |  |
| H | $\downarrow$ | Input | Output ${ }^{\text {Note1 }}$ | Execution of right shift |
| H | X |  | Output | Retain |
| L | $\downarrow$ | Output ${ }^{\text {Note2 }}$ | Input | Execution of left shift |
| L | X | Output |  | Retain |

Notes 1. On a clock rise, the data $S_{57}, S_{58}, S_{59}$, and $S_{60}$ are shifted to $S_{61}, S_{62}, S_{63}$, and $S_{64}$, and output from $B_{1}, B_{2}, B_{3}$, and $B_{4}$, respectively.
2. On a clock fall, the data $S_{5}, S_{6}, S_{7}$, and $S_{8}$ are shifted to $S_{1}, S_{2}, S_{3}$, and $S_{4}$, and output from $A_{1}, A_{2}, A_{3}$, and $A_{4}$, respectively.

Remark $\mathrm{X}=\mathrm{H}$ or $\mathrm{L}, \mathrm{H}=$ High level, $\mathrm{L}=$ Low level

## 2. Latch block

| LE | CLK | Output state of latch block (/Ln) |
| :---: | :---: | :--- |
| H | $\downarrow$ | Latches the data of Sn and retains the output data |
|  | $\downarrow$ | Retains the latch data |
| L | X | Retains the latch data |

Remark $\mathrm{X}=\mathrm{H}$ or $\mathrm{L}, \mathrm{H}=$ High level, $\mathrm{L}=$ Low level
3. Driver block

| /Ln | BLK | /PC | Driver output state |
| :---: | :---: | :---: | :--- |
| X | H | H | H (all driver outputs : H) |
| X | H | L | L (all driver outputs : L) |
| X | L | H | Outputs latch data (/Ln) |
| X | L | L | Outputs latch data (/Ln) with polarity inverted |

Remark $X=H$ or $L, H=$ High level, $L=$ Low level

## ELECTRICAL CHARACTERISTICS

Absolute maximum ratings ( $\mathrm{T}_{\mathrm{A}}=+25^{\circ} \mathrm{C}, \mathrm{Vss} 1=\mathrm{Vss} 2=0 \mathrm{~V}$ )

| Parameter | Symbol | Ratings | Unit |
| :---: | :---: | :---: | :---: |
| Logic block supply voltage | VDD1 | -0.5 to +7.0 | V |
| Driver block supply voltage | VDD2 | -0.5 to +150 | V |
| Logic block input voltage | $\mathrm{V}_{1}$ | -0.5 to $\mathrm{V}_{\mathrm{DD} 1}+0.5$ | V |
| Driver block output current | lo2 | 40 | mA |
| Module allowable power dissipation | Pdmax. | $6^{\text {Note }}$ | W |
| Junction temperature | Tjmax. | 125 | ${ }^{\circ} \mathrm{C}$ |
| Operating ambient temperature | $\mathrm{T}_{\mathrm{A}}$ | -10 to +70 | ${ }^{\circ} \mathrm{C}$ |
| Storage temperature | $\mathrm{T}_{\text {stg }}$ | -40 to +85 | ${ }^{\circ} \mathrm{C}$ |

Note The value when mounting this driver module on the aluminum frame by screw.

Caution If the absolute maximum rating of even one of the above parameters is exceeded even momentarily, the quality of the product may be degraded. Absolute maximum ratings, therefore,specify the values exceeding which the product may be physically damaged. Be sure to use the product within the range of the absolute maximum ratings.

Recommended operating range ( $\mathrm{T}_{\mathrm{A}}=-10$ to $+70^{\circ} \mathrm{C}, \mathrm{V} \mathrm{Vs} 1=\mathrm{Vss} 2=0 \mathrm{~V}$ )

| Parameter | Symbol | MIN. | TYP. | MAX. | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Logic block supply voltage | VDD1 | 4.5 | 5.0 | 5.5 | V |
| Driver block supply voltage | VDD2 | 30 |  | 130 | V |
| Input voltage high | $\mathrm{V}_{\mathrm{H}}$ | $0.7 \mathrm{VDD1}$ |  | VDD1 | V |
| Input voltage low | VIL | 0 |  | $0.2 \mathrm{VDD1}$ | V |
| Driver output current | IOH2 | -30 |  |  | mA |
|  | lol2 |  |  | +30 | mA |

Electrical specifications ( $\mathrm{T}_{\mathrm{A}}=+25^{\circ} \mathrm{C}, \mathrm{V} \mathrm{Vs} 1=\mathrm{Vss} 2=0 \mathrm{~V}$ )

| Parameter | Symbol | Conditions |  | MIN. | TYP. | MAX. | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Output voltage high | Vон21 | $\mathrm{V}_{\mathrm{DD} 2}=130 \mathrm{~V}$, $\mathrm{loh}=-10 \mathrm{~mA}$ |  | 123 |  |  | V |
| Output voltage high | Voh22 | $\mathrm{V}_{\mathrm{DD} 2}=130 \mathrm{~V}$, $\mathrm{IOH}=-30 \mathrm{~mA}$ |  | 110 |  |  | V |
| Output voltage low | Vol21 | $\mathrm{V}_{\mathrm{DD2} 2}=130 \mathrm{~V}$, $\mathrm{IOH}=10 \mathrm{~mA}$ |  |  |  | 5.0 | V |
| Output voltage low | Vol22 | $\mathrm{VDD2}=130 \mathrm{~V}$, $\mathrm{IoH}=30 \mathrm{~mA}$ |  |  |  | 15.0 | V |
| Input leakage current (H1) PU | ILIH1 | $\mathrm{V}_{\mathrm{DD} 1}=7.0 \mathrm{~V}, \mathrm{~V}_{\text {dD2 }}=30 \mathrm{~V}$ |  | -4.0 |  | +4.0 | $\mu \mathrm{A}$ |
| Input leakage current (H2) PC | ІІІн2 | $\mathrm{V}_{\mathrm{DD} 1}=7.0 \mathrm{~V}, \mathrm{~V}_{\mathrm{DD} 2}=30 \mathrm{~V}$ |  | -4.0 |  | +4.0 | $\mu \mathrm{A}$ |
| Input leakage current (L2) PC | ILIL2 | $\mathrm{V}_{\mathrm{DD} 1}=7.0 \mathrm{~V}, \mathrm{~V}_{\text {dD2 }}=30 \mathrm{~V}$ |  | -4.0 |  | +4.0 | $\mu \mathrm{A}$ |
| Input voltage high | VIH | VDD1 $=5.0 \mathrm{~V}, \mathrm{VDD2} 2=30 \mathrm{~V}$ |  | 3.5 |  |  | V |
| Input voltage low | VIL | $\mathrm{V}_{\text {DD1 }}=5.0 \mathrm{~V}, \mathrm{~V}_{\text {DD2 }}=30 \mathrm{~V}$ |  |  |  | 1.0 | V |
| Power supply current 1 (Logic) | lod1 a1 | $\mathrm{V}_{\mathrm{DD} 1}=7.0 \mathrm{~V}$ |  |  |  | 8 | mA |
| Power supply current 1(Logic) | IDD1-1 |  | In : High Level |  |  | 80 | $\mu \mathrm{A}$ |
| Power supply current 2 (Driver) | IDD2 | $\begin{aligned} & V_{D D 1}=5.0 \mathrm{~V} \\ & V_{D D 2}=135 \mathrm{~V} \end{aligned}$ | Out : ALL Low |  |  | 500 | $\mu \mathrm{A}$ |
| Power supply current 2 (Driver) | IDD2 |  | Out : ALL High |  |  | 500 | $\mu \mathrm{A}$ |
| Power supply current 2 (Driver) | IDD2 |  | Out :HLHLLHLH |  |  | 500 | $\mu \mathrm{A}$ |
| Power supply current 2 (Driver) | IDD2 |  | Out :LHLHHLHL |  |  | 500 | $\mu \mathrm{A}$ |

Switching characteristics $\left(\mathrm{T}_{\mathrm{A}}=+25^{\circ} \mathrm{C}, \mathrm{Vss} 1=\mathrm{Vss} 2=0 \mathrm{~V}\right)$

| Parameter | Symbol | Conditions | MIN. | TYP. | MAX. | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Propagation delay time | tPLH2 | $\mathrm{V}_{\mathrm{DD} 1}=5.0 \mathrm{~V}, \mathrm{~V}_{\mathrm{DD} 2}=130 \mathrm{~V}$ |  |  | 187.5 | ns |
| Propagation delay time | tPHL2 | $\mathrm{V}_{\mathrm{DD} 1}=5.0 \mathrm{~V}, \mathrm{~V}_{\mathrm{DD} 2}=130 \mathrm{~V}$ |  |  | 187.5 | ns |
| Propagation delay time | tPLH3 | $\begin{aligned} & \mathrm{VDD1}=5.0 \mathrm{~V}, \mathrm{~V}_{\mathrm{DD} 2}=130 \mathrm{~V}, \\ & \mathrm{BLK} \rightarrow \mathrm{OUT} \end{aligned}$ |  |  | 172.5 | ns |
| Propagation delay time | tPHL3 | $\begin{aligned} & \mathrm{V}_{\mathrm{DD} 1}=5.0 \mathrm{~V}, \mathrm{~V}_{\mathrm{DD} 2}=130 \mathrm{~V}, \\ & \mathrm{BLK} \rightarrow \mathrm{OUT} \end{aligned}$ |  |  | 172.5 | ns |
| Propagation delay time | tPLH4 | $\begin{aligned} & \mathrm{VDD1}=5.0 \mathrm{~V}, \mathrm{VDD} 2=130 \mathrm{~V}, \\ & \mathrm{PC} \rightarrow \mathrm{OUT} \end{aligned}$ |  |  | 160.0 | ns |
| Propagation delay time | tPHL4 | $\begin{aligned} & \mathrm{VDD1}=5.0 \mathrm{~V}, \mathrm{~V}_{\mathrm{DD} 2}=130 \mathrm{~V}, \\ & \mathrm{PC} \rightarrow \mathrm{OUT} \end{aligned}$ |  |  | 160.0 | ns |
| Rise time | ttic | $\mathrm{V}_{\mathrm{DD} 1}=5.0 \mathrm{~V}, \mathrm{~V}_{\mathrm{DD} 2}=130 \mathrm{~V}$ |  |  | 200.0 | ns |
| Fall time | tTHL | $\mathrm{VDD1}=5.0 \mathrm{~V}, \mathrm{~V}_{\mathrm{DD} 2}=130 \mathrm{~V}$ |  |  | 200.0 | ns |
| Maximum clock frequency | fmax. | $\mathrm{V}_{\mathrm{DD} 1}=4.0 \mathrm{~V}, \mathrm{~V}_{\mathrm{DD} 2}=30 \mathrm{~V}$ | 25.0 |  |  | MHz |

Timing requirements $\left(\mathrm{T}_{\mathrm{A}}=+25^{\circ} \mathrm{C}, \mathrm{Vss} 1=\mathrm{Vss2}=0 \mathrm{~V}\right.$ )

| Parameter | Symbol | Conditions | MIN. | TYP. | MAX. | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Data setup time 1 | tsetup1 | $V_{D D 1}=4.5 \mathrm{~V}, \mathrm{~V}_{\mathrm{DD} 2}=30 \mathrm{~V}$ | 31.2 |  |  | ns |
| Data setup time 2 | tsetup2 | $\mathrm{V}_{\mathrm{DD} 1}=4.5 \mathrm{~V}, \mathrm{~V}_{\mathrm{DD} 2}=30 \mathrm{~V}$ | 12.0 |  |  | ns |
| Data hold time | thold | $V_{D D 1}=4.5 \mathrm{~V}, \mathrm{~V}_{\text {dD2 }}=30 \mathrm{~V}$ | 8.5 |  |  | ns |
| Latch enable time 1 | tLE1 | $\mathrm{V}_{\mathrm{DD} 1}=4.5 \mathrm{~V}, \mathrm{~V}_{\mathrm{DD} 2}=30 \mathrm{~V}$ | 27.5 |  |  | ns |
| Latch enable time 2 | tLE2 | $\mathrm{V}_{\mathrm{DD} 1}=4.5 \mathrm{~V}, \mathrm{~V}_{\mathrm{DD} 2}=30 \mathrm{~V}$ | 17.5 |  |  | ns |
| Latch enable time 3 | tLE3 | $\mathrm{V}_{\mathrm{DD} 1}=4.5 \mathrm{~V}, \mathrm{~V}_{\mathrm{DD} 2}=30 \mathrm{~V}$ | 27.5 |  |  | ns |
| Latch enable time 4 | tLE4 | $\mathrm{V}_{\mathrm{DD} 1}=4.5 \mathrm{~V}, \mathrm{~V}_{\mathrm{DD} 2}=30 \mathrm{~V}$ | 17.5 |  |  | ns |

## Timing chart (Right shift)



Remark () applies when $\mathrm{R}, \mathrm{L}=\mathrm{L}$

## Switching characteristics waveform

## Propagation delay time

tPHL2, tPLH2


## Propagation delay time (BLK $\rightarrow$ OUT)

tphL3, tpLH3


Propagation delay time (/PC $\rightarrow$ OUT)
tphl4, tplh4


## Rise time, Fall time

ttLL, tTHL


Maximum clock frequency
Fmax.


## Data setup time1, 2, and Data hold time

tsetup1, tsetup2, thold


Latch enable time1, 2, 3, 4
tLE1, tLE2, tLE3, tLE4


PACKAGE DRAWING (unit : mm)
COB with radiation board attached + FPC module

[MEMO]

## NOTES FOR CMOS DEVICES

## (1) PRECAUTION AGAINST ESD FOR SEMICONDUCTORS

Note: Strong electric field, when exposed to a MOS device, can cause destruction of the gate oxide and ultimately degrade the device operation. Steps must be taken to stop generation of static electricity as much as possible, and quickly dissipate it once, when it has occurred. Environmental control must be adequate. When it is dry, humidifier should be used. It is recommended to avoid using insulators that easily build static electricity. Semiconductor devices must be stored and transported in an anti-static container, static shielding bag or conductive material. All test and measurement tools including work bench and floor should be grounded. The operator should be grounded using wrist strap. Semiconductor devices must not be touched with bare hands. Similar precautions need to be taken for PW boards with semiconductor devices on it.

## HANDLING OF UNUSED INPUT PINS FOR CMOS

Note: No connection for CMOS device inputs can be cause of malfunction. If no connection is provided to the input pins, it is possible that an internal input level may be generated due to noise, etc., hence causing malfunction. CMOS devices behave differently than Bipolar or NMOS devices. Input levels of CMOS devices must be fixed high or low by using a pull-up or pull-down circuitry. Each unused pin should be connected to VdD or GND with a resistor, if it is considered to have a possibility of being an output pin. All handling related to the unused pins must be judged device by device and related specifications governing the devices.
(3) STATUS BEFORE INITIALIZATION OF MOS DEVICES

Note: Power-on does not necessarily define initial status of MOS device. Production process of MOS does not define the initial operation status of the device. Immediately after the power source is turned ON, the devices with reset function have not yet been initialized. Hence, power-on does not guarantee out-pin levels, I/O settings or contents of registers. Device is not initialized until the reset signal is received. Reset operation must be executed immediately after power-on for devices having reset function.

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