

Proportional-control triac triggering circuit

TDA1023/T

FEATURES

- Adjustable width of proportional range
- Adjustable hysteresis
- Adjustable width of trigger pulse
- Adjustable repetition timing of firing burst
- Control range translation facility
- Fail safe operation
- Supplied from the mains
- Provides supply for external temperature bridge

QUICK REFERENCE DATA

| SYMBOL | PARAMETER | MIN. | TYP. | MAX. | UNIT |
|---------------------|--|------|------|------|------|
| V _{cc} | supply voltage (derived from mains voltage) | - | 13.7 | - | V |
| V _Z | stabilized supply voltage for temperature bridge | - | 8 | - | V |
| I _{16(AV)} | supply current (average value) | - | 10 | - | mA |
| t _w | trigger pulse width | - | 200 | - | μs |
| T _b | firing burst repetition time at C _T = 68 μF | - | 41 | - | s |
| -I _{OH} * | output current | - | - | 150 | mA |
| T _{amb} | operating ambient temperature range | -20 | - | +75 | °C |

APPLICATIONS

- Panel heaters
- Temperature control

GENERAL DESCRIPTION

The TDA1023 is a bipolar integrated circuit for controlling triacs in a proportional time or burst firing mode. Permitting precise temperature control of heating equipment it is especially suited to the control of panel heaters. It generates positive-going trigger pulses but complies with regulations regarding mains waveform distortion and RF interference.

Note

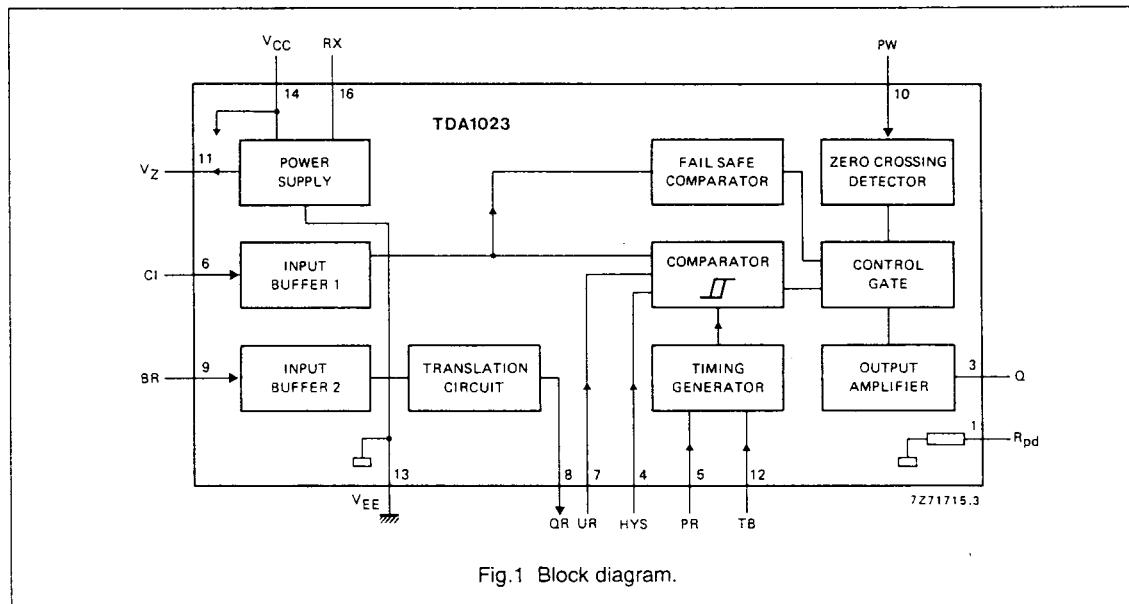
*Negative current is defined as conventional current flow out of a device. A negative output current is suited for positive triac triggering.

ORDERING INFORMATION

| EXTENDED TYPE NUMBER | PACKAGE | | | |
|-------------------------|---------|--------------|----------|---------------|
| | PINS | PIN POSITION | MATERIAL | CODE |
| TDA1023 | 16 | DIL | plastic | SOT38 |
| TDA1023T | 16 | mini-pack | plastic | SO16; SOT109A |

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| PINNING | | |
|-----------------|-----|--|
| SYMBOL | PIN | DESCRIPTION |
| R _{pd} | 1 | internal pull-down resistor |
| n.c. | 2 | not connected |
| Q | 3 | output |
| HYS | 4 | hysteresis control input |
| PR | 5 | proportional range control input |
| CI | 6 | control input |
| UR | 7 | unbuffered reference input |
| QR | 8 | output of reference buffer |
| BR | 9 | buffered reference input |
| PW | 10 | pulse width control input |
| V _z | 11 | reference supply output |
| TB | 12 | firing burst repetition time control input |
| V _{EE} | 13 | ground |
| V _{CC} | 14 | positive supply |
| n.c. | 15 | not connected |
| RX | 16 | external resistor connection |

Fig.2 Pin configuration.

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FUNCTIONAL DESCRIPTION

The TDA1023 generates pulses to trigger a triac. These pulses coincide with the zero excursions of the mains voltage, thus minimizing RF interference and mains supply transients. In order to gate the load on and off, the trigger pulses occur in bursts thus further reducing mains supply pollution. The average power in the load is varied by modifying the duration of the trigger pulse burst in accordance with the voltage difference between the control input CI and the reference input, either UR or BR.

Power supply: V_{CC} , RX and V_z (pins 14, 16 and 11)

The TDA1023 is supplied from the AC mains via a resistor R_D to the RX connection (pin 16); the V_{EE} connection (pin 13) is linked to the neutral line (see Fig.4a). A smoothing capacitor C_S should be coupled between the V_{CC} and V_{EE} connections.

A rectifier diode is included between the RX and V_{CC} connections whilst the DC supply voltage is limited by a chain of stabilizer diodes between the RX and V_{EE} connections (see Fig.3).

A stabilized reference voltage (V_z) is available at pin 11 to power an external temperature sensing bridge.

Supply operation

During the positive mains half-cycles the current through the external voltage dropping resistor R_D charges the external smoothing capacitor C_S until RX attains the stabilizing potential of the internal stabilizing diodes. R_D should be selected to be capable of supplying the current I_{CC} for the TDA1023, the average output current $I_{(AV)}$, recharge the smoothing capacitor C_S and provide

the supply for an external temperature bridge. (see Figs 9 to 12). Any excess current is by-passed by the internal stabilizer diodes. The maximum rated supply current, however, must not be exceeded.

During the negative mains half-cycles external smoothing capacitor C_S supplies the sum of the current demand described above. Its capacitance must be sufficiently high to maintain the supply voltage above the specified minimum.

Dissipation in resistor R_D is halved by connecting a diode in series (see Fig.4b and 9 to 12). A further reduction in dissipation is possible by using a high quality dropping capacitor C_D in series with a resistor R_{SD} (see Figs 4c and 14). Protection of the TDA1023 and the triac against mains-borne transients can be provided by connecting a suitable VDR across the mains input.

Control and reference inputs CI, BR and UR (pins 6, 9 and 7)

For the control of room temperature (5 °C to 30 °C) optimum performance is obtained by using the translation circuit. The buffered reference input BR (pin 9) is used as a reference input whilst the output reference buffer QR (pin 8) is connected to the unbuffered reference input UR (pin 7). This ensures that the range of room temperature is encompassed in most of the rotation of the potentiometer to give a linear temperature scale with accurate setting.

Should the translation circuit not be required, the unbuffered reference input UR (pin 7) is used as a reference input. The buffered reference input BR (pin 9) must then be connected to the reference supply output V_z (pin 11).

For proportional power control the unbuffered reference input UR (pin 7) must be connected to the firing burst repetition time control input TB (pin 12). The buffered reference input BR (pin 9), which is in this instance inactive, must then be connected to the reference supply output V_z (pin 11).

Proportional range control input PR (pin 5)

The output duty factor changes from 0% to 100% by a variation of 80 mV at the control input CI (pin 6) with the proportional range control input PR open. For temperature control this corresponds to a temperature difference of 1 K.

By connecting the proportional range control input PR (pin 5) to ground the range may be increased to 400 mV, i.e. 5 K. Intermediate values may be obtained by connecting the PR input to ground via a resistor R5 (see Table 1).

Hysteresis control input HYS (pin 4)

With the hysteresis control input HYS (pin 4) open, the device has a built-in hysteresis of 20 mV. For temperature control this corresponds with 0.25 K.

Hysteresis is increased to 320 mV, corresponding to 4 K, by grounding HYS (pin 4). Intermediate values are obtained by connecting pin 4 via resistor R4 to ground. Table 1 provides a set of values for R4 and R5 giving a fixed ratio between hysteresis and proportional range.

Trigger pulse width control input PW (pin 10)

The width of the trigger pulse may be adjusted to the value required for the triac by choosing the value of the external synchronization resistor

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R_s between the trigger pulse width control input PW (pin 10) and the AC mains. The pulse width is inversely proportional to the input current (see Fig.13).

Output Q (pin 3)

Since the circuit has an open-emitter output it is capable of sourcing current. It is thus suited for

generating positive-going trigger pulses. The output is current-limited and short-circuit protected. The maximum output current is 150 mA and the output pulses are stabilized at 10 V for output currents up to that value.

To minimize the total supply current and power dissipation, a gate resistor R_G must be connected

between the output Q and the triac gate to limit the output current to the minimum required by the triac (see Figs 5 to 8).

Pull-down resistor R_{pd} (pin 1)

The TDA1023 includes a 1.75 k Ω pull-down resistor R_{pd} between pins 1 and 13 (V_{EE} , ground connection) intended for use with sensitive triacs.

LIMITING VALUES

In accordance with the Absolute Maximum System (IEC 134)

| SYMBOL | PARAMETER | MIN. | MAX. | UNIT |
|-----------------------|--|------|------|------|
| V_{cc} | DC supply voltage | - | 16 | V |
| Supply current | | | | |
| $I_{16(AV)}$ | average | - | 30 | mA |
| $I_{16(RM)}$ | repetitive peak | - | 100 | mA |
| $I_{16(SM)}$ | non-repetitive peak ($t_p < 50 \mu s$) | - | 2 | A |
| V_I | input voltage, all inputs | - | 16 | V |
| $I_{6, 7, 9, 10}$ | input current | - | 10 | mA |
| V_1 | voltage on R_{pd} connection | - | 16 | V |
| $V_{3, 8, 11}$ | output voltage, Q, QR, V_Z | - | 16 | V |
| Output current | | | | |
| $-I_{OH(AV)}$ | average | - | 30 | mA |
| $-I_{OH(M)}$ | peak max. 300 μs | - | 700 | mA |
| P_{tot} | total power dissipation | - | 500 | mW |
| T_{sg} | storage temperature range | -55 | +150 | °C |
| T_{amb} | operating ambient temperature range | -20 | +75 | °C |

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CHARACTERISTICS

 $V_{CC} = 11 \text{ to } 16 \text{ V}$; $T_{amb} = -20 \text{ to } +75 \text{ }^{\circ}\text{C}$ unless otherwise specified

| SYMBOL | PARAMETER | CONDITIONS | MIN. | TYP. | MAX. | UNIT |
|--|--|---|--------|----------|----------|-------------------------|
| Supply | | | | | | |
| V_{CC} | internally stabilized supply voltage at $I_{16} = 10\text{mA}$ | | 12 | 13.7 | 15 | V |
| $\Delta V_{CC}/\Delta I_{16}$ | variation with I_{16} | | - | 30 | - | mV/mA |
| I_{16} | supply current at $V_{16-13} = 11 \text{ to } 16 \text{ V}$ $I_{10} = 1\text{mA}$; $f = 50 \text{ Hz}$; pin 11 open; $V_{6-13} > V_{7-13}$ | pins 4 and 5 open pins 4 and 5 grounded | - - | - 7.1 | 6 7.1 | mA mA |
| Reference supply output V_z (pin 11) for external temperature bridge | | | | | | |
| V_{11-13} | output voltage | | - | 8 | - | V |
| $-I_{11}$ | output current | | - | - | 1 | mA |
| Control and reference inputs CI, BR and UR (pins 6, 9 and 7) | | | | | | |
| V_{6-13} | input voltage to inhibit the output | | - | 7.6 | - | V |
| $I_{6, 7, 9}$ | input current | $V_1 = 4 \text{ V}$ | - | - | 2 | μA |
| Hysteresis control input HYS (pin 4) | | | | | | |
| ΔV_6 | hysteresis | pin 4 open | 9 | 20 | 40 | mV |
| ΔV_6 | hysteresis | pin 4 grounded | - | 320 | - | mV |
| Proportional control range input PR (pin 5) | | | | | | |
| ΔV_6 | proportional range | pin 5 open | 50 | 80 | 130 | mV |
| ΔV_6 | proportional range | pin 5 grounded | - | 400 | - | mV |
| Pulse width control input PW (pin 10) | | | | | | |
| t_w | pulse width | $I_{10(\text{RMS})} = 1\text{mA}$; $f = 50 \text{ Hz}$ | 100 | 200 | 300 | μs |
| Firing burst repetition time control input TB (pin 12) | | | | | | |
| $T_b C_T$ | firing burst repetition time, ratio to capacitor C_T | | 320 | 600 | 960 | $\text{ms}/\mu\text{F}$ |
| Output of reference buffer QR (pin 8) | | | | | | |
| V_{8-13} | output voltage at input voltage: | $V_{9-13} = 1.6 \text{ V}$ | - | 3.2 | - | V |
| V_{8-13} | | $V_{9-13} = 4.8 \text{ V}$ | - | 4.8 | - | V |
| V_{8-13} | | $V_{9-13} = 8 \text{ V}$ | - | 6.4 | - | V |
| Output Q (pin 3) | | | | | | |
| V_{OH} | output voltage HIGH | $-I_{OH} = 150 \text{ mA}$ | 10 | - | - | V |
| $-I_{OH}$ | output current HIGH | | - | - | 150 | mA |
| Internal pull-down resistor R_{pd} (pin 1) | | | | | | |
| R_{pd} | resistance to V_{EE} | | 1 | 1.75 | 3 | $\text{k}\Omega$ |

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Table 1 Adjustment of proportional range and hysteresis. Combinations of resistor values giving hysteresis > $\frac{1}{4}$ proportional range.

| Proportional range mV | Proportional range resistor R5 kΩ | Minimum hysteresis mV | Maximum hysteresis resistor R4 kΩ |
|--------------------------|---|--------------------------|---|
| 80 | open | 20 | open |
| 160 | 3.3 | 40 | 9.1 |
| 240 | 1.1 | 60 | 4.3 |
| 320 | 0.43 | 80 | 2.7 |
| 400 | 0 | 100 | 1.8 |

Table 2 Timing capacitor values C_T

| Effective DC value μF | Marked AC specification | | Catalogue number* |
|-------------------------------|-------------------------|----|-------------------|
| | μF | V | |
| 68 | 47 | 25 | 2222 016 90129 |
| 47 | 33 | 40 | -- 90131 |
| 33 | 22 | 25 | - 015 90102 |
| 22 | 15 | 40 | -- 90101 |
| 15 | 10 | 25 | -- 90099 |
| 10 | 6.8 | 40 | -- 90098 |

Note

*Special electrolytic capacitors recommended for use with the TDA1023.

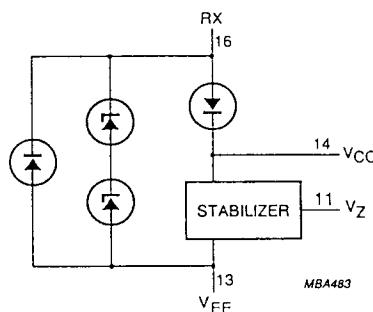


Fig.3 Internal supply connections.

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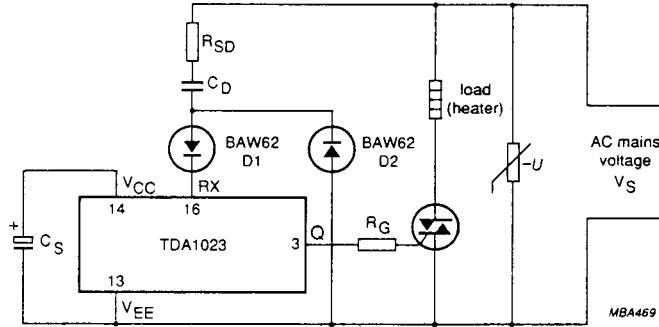
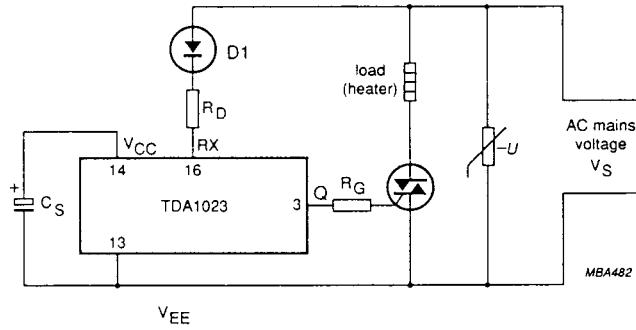
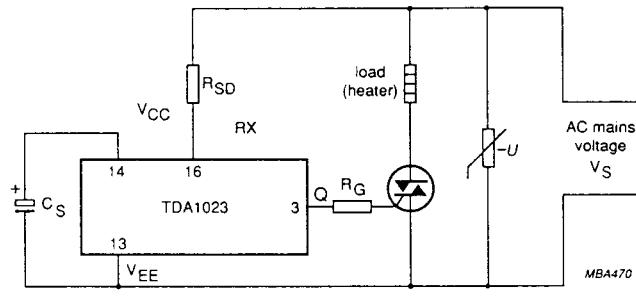
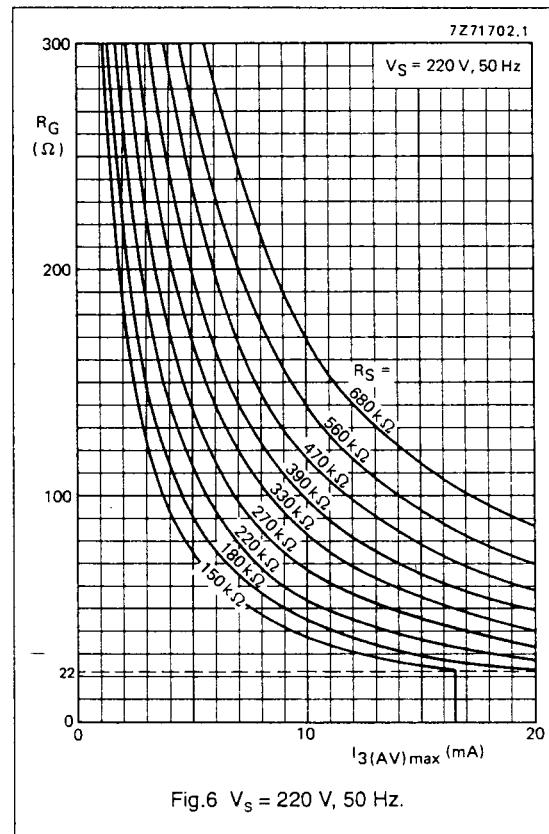
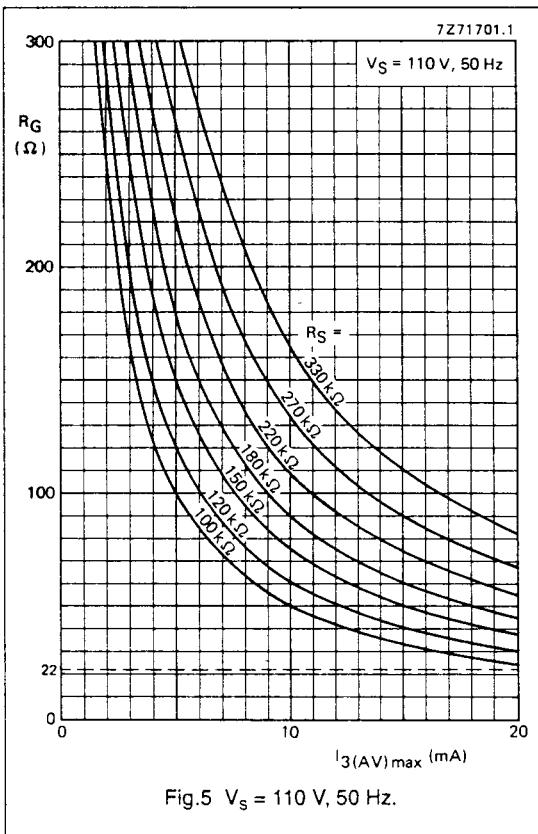


Fig.4 Alternative supply arrangements.

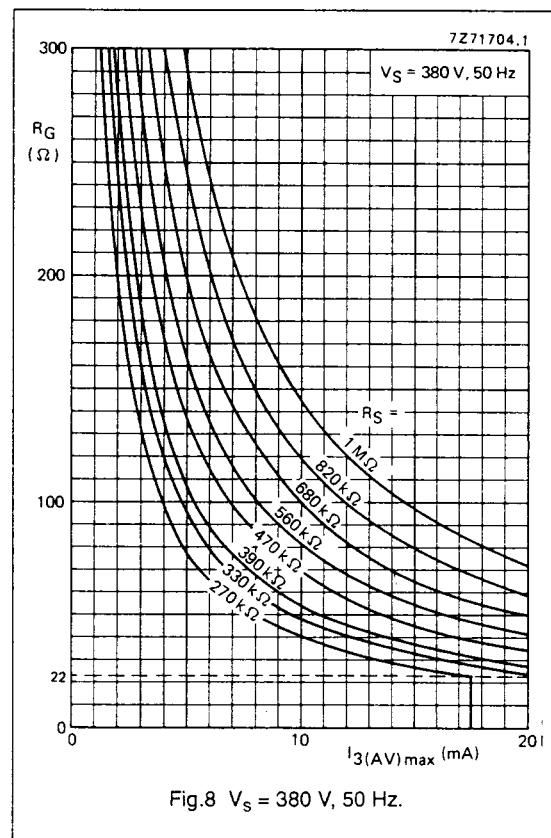
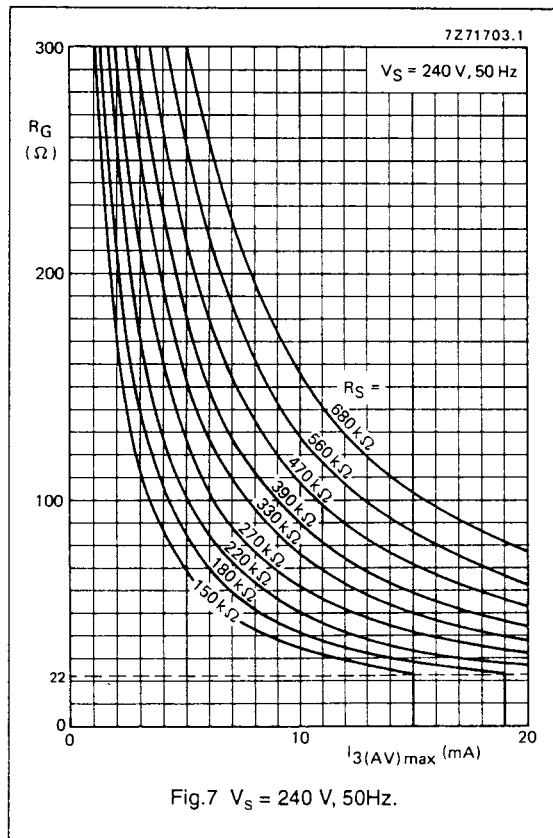
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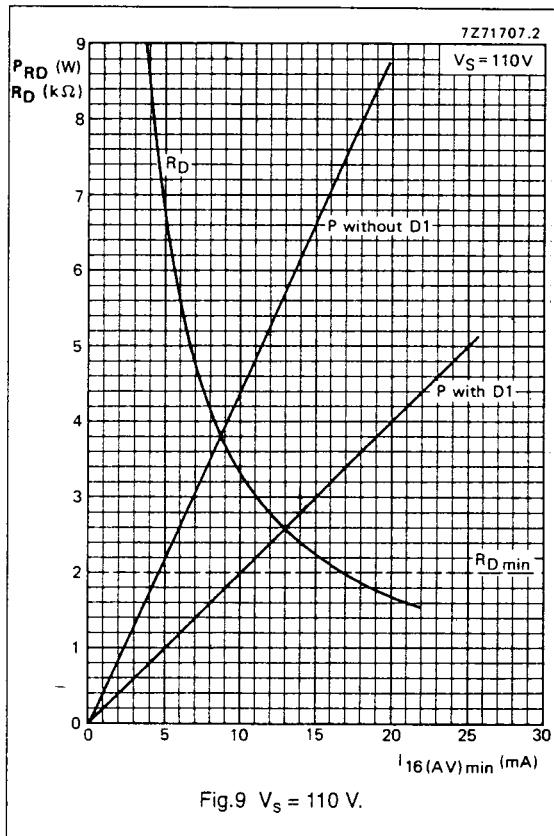
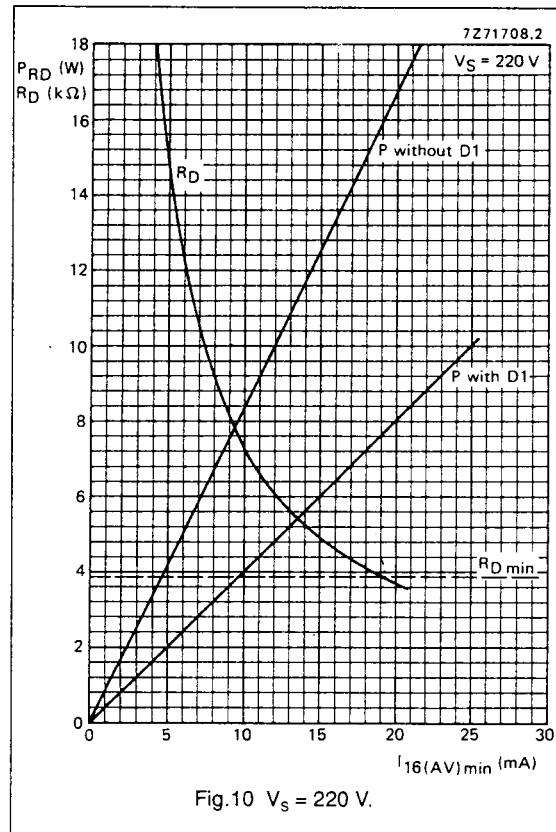
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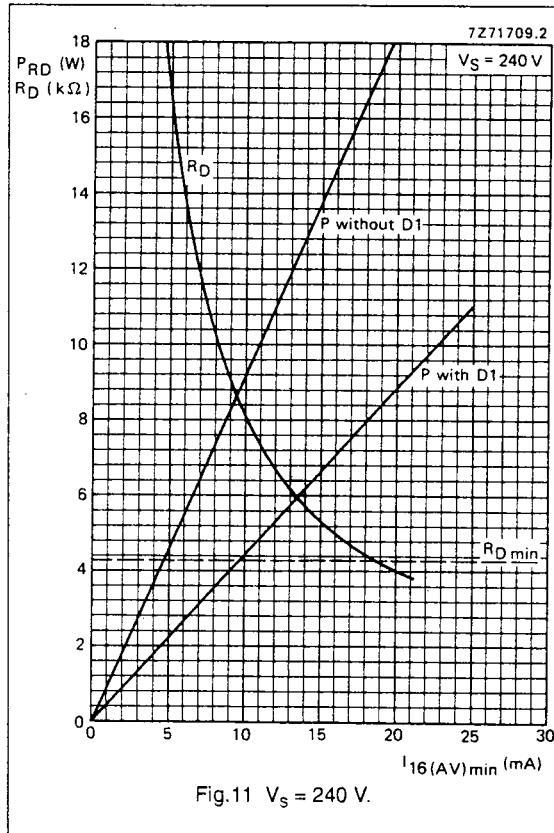
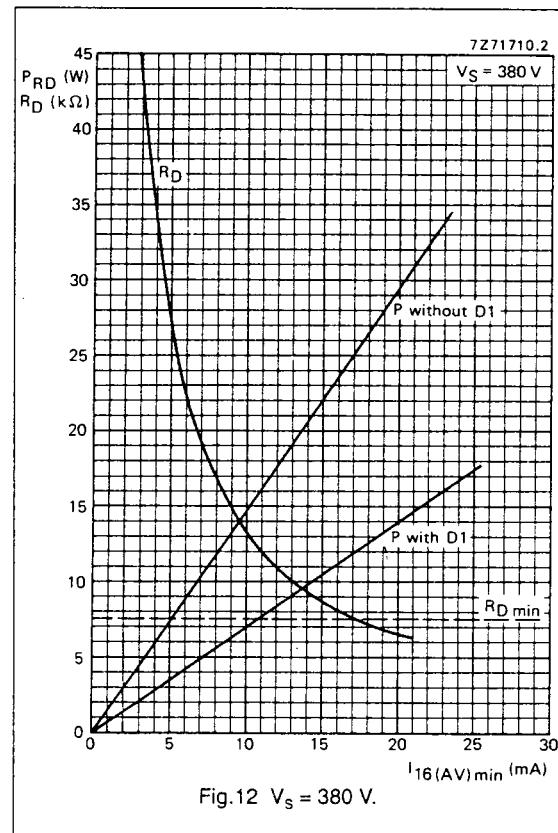
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Fig.9 $V_S = 110 \text{ V}$.Fig.10 $V_S = 220 \text{ V}$.

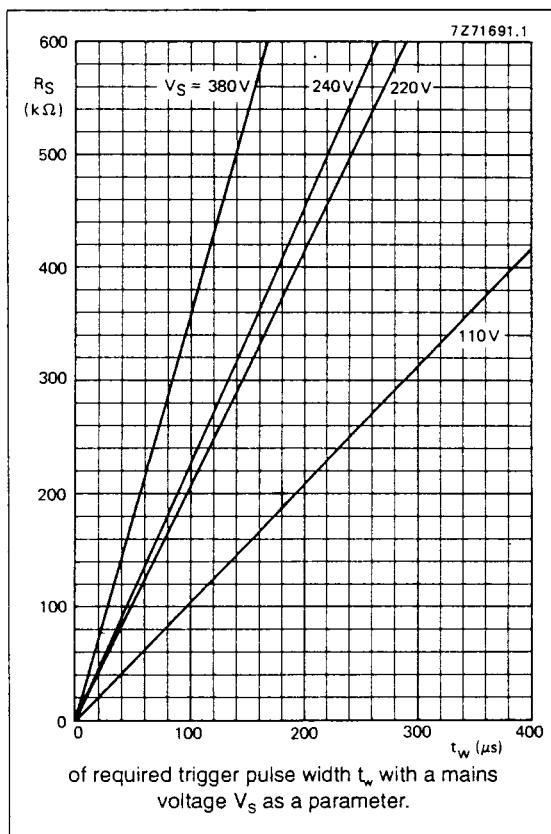
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Fig.11 $V_S = 240 \text{ V}$.Fig.12 $V_S = 380 \text{ V}$.

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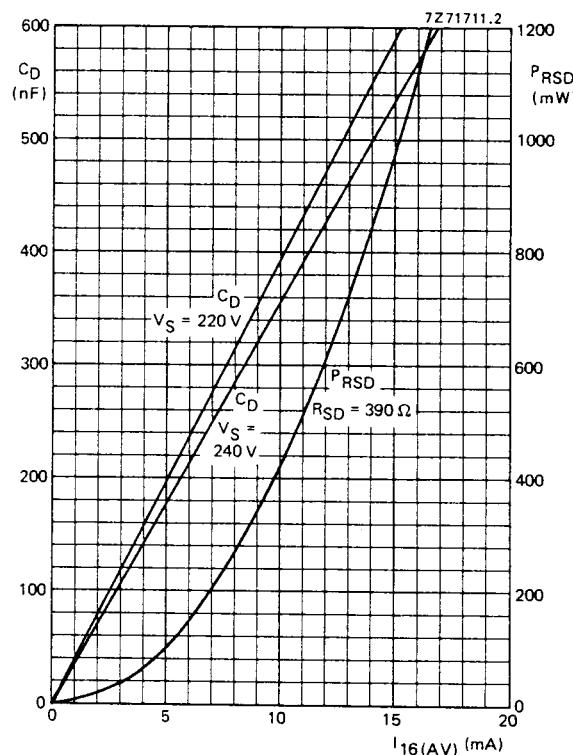
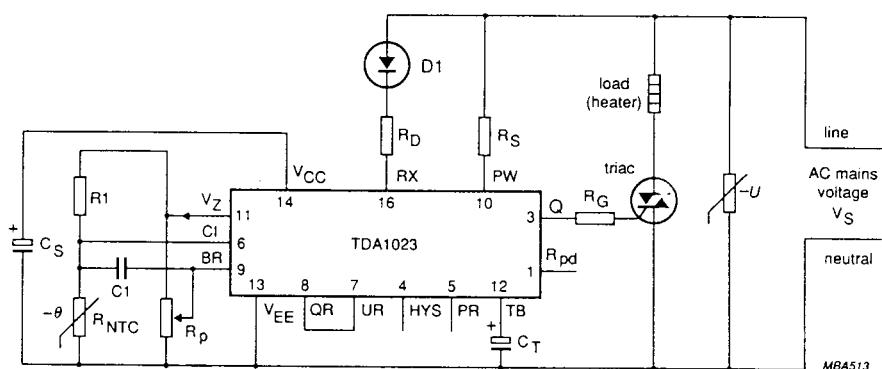


Fig.14 Nominal value of voltage dropping capacitor C_D and power P_{RSD} dissipated in a voltage dropping resistor R_{SD} as a function of average supply current $I_{16(AV)}$ with the mains supply voltage V_s as a parameter.

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Conditions:- Mains supply; $V_S = 220$ V; Temperature range = 5 to 30 °C.
 BT139 data at $T_j = 25$ °C; $V_{gt} < 1.5$ V; $I_{gt} > 70$ mA; $I_L < 60$ mA

Fig.15 The TDA1023/T used in a 1200 to 2000 W heater with triac BT139. For component values see Table 3.

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Table 3 Temperature controller component values (see Fig. 15).

| SYMBOL | PARAMETER | REMARKS | VALUE |
|--|--------------------------------|---|-------------------|
| t_w | trigger pulse width | see BT139 data sheet | 75 μ s |
| R_s | synchronization resistor | see Fig. 13 | 180 k Ω |
| R_G | gate resistor | see Fig. 6 | 110 Ω |
| $I_{3(AV)}$ | max. average gate current | see Fig.8 | 4.1 mA |
| R_4 | hysteresis resistor | see Table 1 | n.c. |
| R_5 | proportional band resistor | see Table 1 | n.c. |
| $I_{16(AV)}$ | min. required supply current | | 11.1 mA |
| R_0 | mains dropping resistor | see Fig. 10 | 6.2 k Ω |
| P_{RD} | power dissipated in R_0 | see Fig.10 | 4.6 W |
| C_T | timing capacitor (eff. value) | see Table 2 | 68 μ F |
| VDR | voltage dependent resistor | cat. no. 2322 593 62512 | 250 V AC |
| D1 | rectifier diode | | BYW56 |
| R_1 | resistor to pin 11 | 1% tolerance | 18.7 k Ω |
| R_{NTC} | NTC thermistor (at 25 °C) | $B = 4200 \text{ K}$ cat no. 2322 642 12223 | 22 k Ω |
| R_p | potentiometer | | 22 k Ω |
| C_1 | capacitor between pins 6 and 9 | | 47 nF |
| C_s | smoothing capacitor | | 220 μ F; 16 V |
| If R_0 and D1 are replaced by C_0 and R_{SD} | | | |
| C_0 | mains dropping capacitor | | 470 nF |
| R_{SD} | series dropping resistor | | 390 Ω |
| P_{RSD} | power dissipated in R_{SD} | see Fig.14 | 0.6 W |
| VDR | voltage dependent resistor | cat. no. 2322 594 62512 | 250 V AC |

Notes

1. ON/OFF control: pin 12 connected to pin 13.
2. If translation circuit is not required: slider of R_p to pin 7; pin 8 open; pin 9 connected to pin 11.