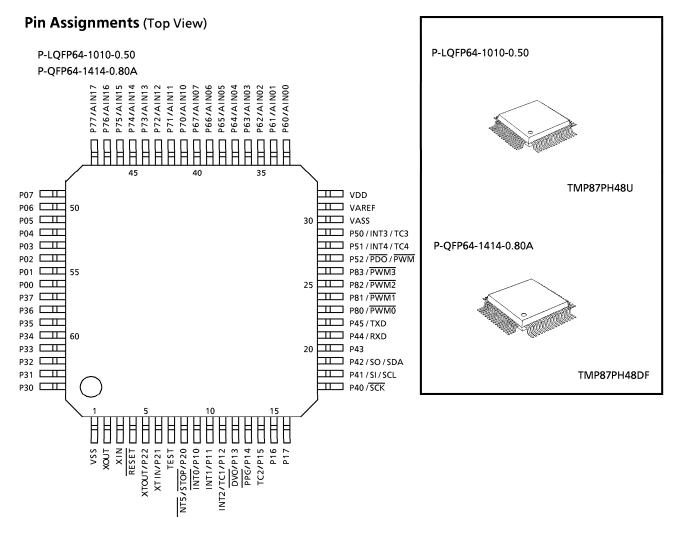
CMOS 8-Bit Microcontroller

TMP87PH48U / DF

The 87PH48 is a One-Time PROM microcontroller with low-power 128 K bits (16 Kbytes) electrically programmable read only memory for the 87CH48 system evaluation. The 87PH48 is pin compatible with the 87CH48. The operations possible with the 87CH48 can be performed by writing programs to PROM. The 87PH48 can write and verify in the same way as the TC57256AD using an adaptor sockets BM11117/BM11147 and an EPROM programmer.

Part No.	ROM	RAM	Package	OTP version
TMP87PH48U	46140 1	F120 hit	P-LQFP64-1010-0.50	BM11117
TMP87PH48DF	16K × 8-bit	512 × 8-bit	P-QFP64-1414-0.80A	BM11147



For a discussion of how the reliability of microcontrollers can be predicted, please refer to Section 1.3 of the chapter entitled Quality and Reliability

For a discussion of how the reliability of microcontrollers can be predicted, please refer to Section 1.3 of the chapter entitied Quality and Reliability Assurance/Handling Precautions.

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Pin Function

The 87PH48 have two modes: MCU and PROM.

(1) MCU mode
In this mode, the 87PH48 is pin compatible with the 87CH48 (fix the TEST pin at low level).

(2) PROM mode

Pin Name (PROM mode)	Input/Output	Functions	Pin Name (MCU mode)				
A14 to A8			P76 to P70				
A7 to A0	Input	PROM address inputs	P81, P80, P45 to P40				
D7 to D0	I/O	PROM data input/outputs	P07 to P00				
CE		Chip enable signal input (active low)	P13				
ŌĒ	Input	Output enable signal input (active low)	P14				
VPP		+ 12.5 V / 5 V (Program supply voltage)	TEST				
vcc	Power supply	+5 V	VDD				
GND		0 V	VSS				
P37 to P34		Open					
P32 to P30							
P52 to P50	I/O	Pull-up with resistance R1 for input processing					
P83, P82		Pull-up with resistance R1 for input processing					
P67 to P60							
P11, P12, P15							
P21		PROM mode setting pins. Be fixed at high level. (F	Pull-up with resistance R2)				
P77							
P17, P16, P10	I/O						
P133		DROM mode setting nine. Be fixed at level-					
P22, P20		PROM mode setting pins. Be fixed at low level.					
RESET							
XIN	Input	Connect on ONALLy assillation to the little of the little	al atata				
хоит	Output	Connect an 8MHz oscillator to stabilize the interna	ai state.				
VAREF	Davis C. J.	0.1/(6)(5)					
VASS	Power Supply	0 V (GND)					

OPERATIONAL DESCRIPTION

The following explains the 87PH48 hardware configuration and operation. The configuration and functions of the 87PH48 is the same as those of the 87CH48, except in that a one-time PROM is used instead of an on-chip mask ROM.

The 87PH48 is placed in the *single-clock* mode during reset. To use the dual-clock mode, the low-frequency oscillator should be turned on by executing [SET (SYSCR2). XTEN] instruction at the beginning of the program.

1. OPERATING MODE

The 87PH48 have two modes: MCU and PROM.

1.1 MCU Mode

The MCU mode is activated by fixing the TEST / VPP pin at low level.

In the MCU mode, operation is the same as with the 87CH48 (the TEST / VPP pin cannot be used open because it has no built-in pull-down resistance).

1.1.1 Program Memory

The 87PH48 have a $16K \times 8$ -bit (addresses $C000_H$ -FFFF_H in the MCU mode, addresses 4000_H -7FFF_H in the PROM mode) of program memory (OTP).

To use the 87PH48 as the system evaluation for the 87CH48, the program should be written to the program memory area as shown in Figure 1-1.

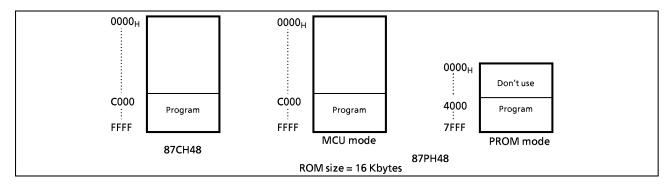


Figure 1-1. Program Memory Area

Note: Either write the data FF_H to the unused area or set the PROM programmer to access only the program storage area.

1.1.2 Data Memory

The 87PH48 have an on-chip 512 \times 8-bit data memory (static RAM).

1.1.3 Input/Output Circuitry

(1) Control pins

The control pins of the 87PH48 are the same as those of the 87CH48 except that the TEST pin has is no built-in pull-down resistance.

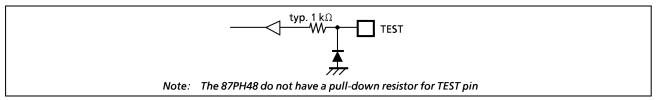


Figure 1-2. TEST Pin

(2) I/O ports

The I/O circuitries of 87PH48 I/O ports are the same as the 87CH48.

Electrical Characteristics

Absolute Maximum Ratings

 $(V_{SS} = 0 V)$

Parameter	Symbol	Conditions	Ratings	Unit
Supply Voltage	V_{DD}		– 0.3 to 6.5	V
Input Voltage	V _{IN}		- 0.3 to V _{DD} + 0.3	V
Output Voltage	V _{OUT}		- 0.3 to V _{DD} + 0.3	V
Output Compat (Dan Luis)	I _{OUT1}	Ports P0, P1, P2, P4, P5, P6, P7, P8	3.2	4
Output Current (Per 1 pin)	I _{OUT2}	Port P3	30	mA
Output Compat (Tatal)	Σ I _{OUT1}	Ports P0, P1, P2, P4, P5, P6, P7, P8	120	4
Output Current (Total)	Σ I _{OUT2}	Port P3	120	mA
Power Dissipation	PD		350	mW
Soldering Temperature (time)	Tsld		260 (10 s)	°C
Storage Temperature	Tstg		– 55 to 125	°C
Operating Temperature	Topr		– 30 to 70	°C

Note: The absolute maximum ratings are rated values which must not be exceeded during operation, even for an instant. Any one of the ratings must not be exceeded. If any absolute maximum rating is exceeded, a device may break down or its performance may be degraded, causing it to catch fire or explode resulting in injury to the user. Thus, when designing products which include this device, ensure that no absolute maximum rating value will ever be exceeded.

Recommended Operating Conditions

 $(V_{SS} = 0 \text{ V}, \text{ Topr} = -40 \text{ to } 85^{\circ}\text{C})$

Parameter	Symbol	Pins	C	Conditions	Min	Max	Unit
			f- 0.MII-	NORMAL1, 2 mode	4.5		
			fc = 8 MHz	IDLE1, 2 mode	4.5		
			fc = 4.2 MHz	NORMAL1, 2 mode			
Supply Voltage	* V _{DD}		IC = 4.2 IVITIZ	IDLE1, 2 mode	2.7	5.5	٧
			fs =	SLOW mode	2.7		
		32.768 kHz	SLEEP mode				
				STOP mode	2.0		
	V _{IH1}	Except hysteresis input		>451	$V_{DD} \times 0.70$		
Input High Voltage	V _{IH2}	Hysteresis input	V _{DD} ≥ 4.5 V V _{DD} <4.5 V		$V_{DD} \times 0.75$	V_{DD}	V
	V _{IH3}				$V_{DD} \times 0.90$		
	V _{IL1}	Except hysteresis input		' >4 EV		$V_{DD} \times 0.30$	
Input Low Voltage	V_{IL2}	Hysteresis input	v	_{DD} ≧ 4.5 V	0	V _{DD} × 0.25	V
	V _{IL3}		V	V _{DD} <4.5 V		$V_{DD} \times 0.10$	
	fc	VIN VOLIT	V _{DD}	= 4.5 to 5.5 V	0.4	8.0	MHz
Clock Frequency	IC IC	AIN, AUUT	XIN, XOUT V _{DD}		0.4	4.2	IVITZ
	fs	XTIN, XTOUT			30.0	34.0	kHz

Note: The recommended operating conditions for a device are operating conditions under which it can be guaranteed that the device will operate as specified. If the device is used under operating conditions other than the recommended operating conditions (supply voltage, operating temperature range, specified AC/DC values etc.), malfunction may occur. Thus, when designing products which include this device, ensure that the recommended operating conditions for the device are always adhered to.

D.C. Characteristics

 $(V_{SS} = 0 \text{ V}, \text{ Topr} = -40 \text{ to } 85^{\circ}\text{C})$

Parameter	Symbol	Pins	Conditions	Min	Тур.	Max	Unit
Hysteresis Voltage	V_{HS}	Hysteresis inputs	VDD = 5.0 V	-	0.9	-	V
	I _{IN1}	TEST Open drain ports,	VDD = 5.5 V				
Input Current	I _{IN2}	Tri-state ports RESET, STOP	V _{IN} = 5.5 V / 0 V	_	_	± 2	μA
Input Resistance	I _{IN3} R _{IN2}	RESET	VDD = 5.0 V	100	220	450	kΩ
Output Leakage		Sink open drain ports	V _{DD} = 5.5 V, V _{OUT} = 5.5 V	_	_	2	
Current	ILO	Tri-state ports	V _{DD} = 5.5 V, V _{OUT} = 5.5/0 V	-	-	± 2	μ A
Output High Voltage	V _{OH2}	Tri-state ports	$V_{DD} = 4.5 \text{ V}, I_{OH} = -0.7 \text{ mA}$	4.1	-	-	V
Output Low Voltage	V _{OL}	Except for XOUT and P3	V _{DD} = 4.5 V, I _{OL} = 1.6 mA	ı	-	0.4	mA
Output Low current	I _{OL3}	P3	$V_{DD} = 4.5 \text{ V}, V_{OL} = 1.0 \text{ V}$	•	20	_	mA
Supply Current in NORMAL 1, 2 modes			$V_{DD} = 5.5 V$ $V_{IN} = 5.3 V / 0.2 V$	_	4.5	5.5	mA
Supply Current in IDLE 1, 2 modes			fc = 8 MHz fs = 32.768 kHz	-	2.5	4.0	mA
Supply Current in NORMAL 1, 2 modes			$V_{DD} = 3.0 \text{ V}, V_{IN} = 2.8 \text{V}/0.2 \text{V}$ $V_{IN} = 4.19 \text{ MHz}$	-	1.75	3.0	mA
Supply Current in IDLE 1, 2 modes] ,		fs = 32.768 kHz	-	1.25	2.0	mA
Supply Current in SLOW mode	l _{DD}		V _{DD} = 3.0 V V _{IN} = 2.8 V / 0.2 V	ı	20	30	μΑ
Supply Current in SLEEP mode			fs = 32.768 kHz	-	10	20	μΑ
Supply Current in STOP mode			$V_{DD} = 5.5 \text{ V}$ $V_{IN} = 5.3 \text{ V} / 0.2 \text{ V}$	_	0.5	10	μΑ

Note 1: Typical values show those at Topr = 25° C

Note 2: Input Current I_{IN1}, I_{IN3}; The current through resistor is not included, when the input resistor (pull-upor pull-down) is contained.

Note 3: IDD except for I_{REF}.

A/D Conversion Characteristics

$$(V_{SS} = 0V, V_{DD} = 2.7 \text{ to } 5.5V, Topr = -40 \text{ to } 85^{\circ}C)$$

					Max			
Parameter	Symbol	Conditions	Min		ADCDR1	ADCDR1 ADCDR2		Unit
					ADCDICT	ACK = 0	ACK = 1	
Analan Bafaranaa Malaana	V_{AREF}	V >25V	2.7	_		V_{DD}		v
Analog Reference Voltage	V _{ASS}	V _{AREF} – V _{ASS} ≧ 2.5 V	V _{SS}	_	1.5			V
Analog Input Voltage	V _{AIN}		V _{ASS}	_		V_{AREF}		V
Analog Supply Current	I _{REF}	$V_{AREF} = 5.5 \text{ V},$ $V_{ASS} = 0.0 \text{ V}$	_	0.5		1.2		mA
Nonlinearity Error		V _{DD} = 5.0, V _{SS} = 0.0 V V _{AREF} = 5.000 V	_	_		1.0		
Zero Point Error		VAREF = 3.000 V VASS = 0.000 V	_	_	± 1	± 3	± 2	LCD
Full Scale Error		$V_{DD} = 2.7, V_{SS} = 0.0 \text{ V}$	_	_	± 1	± 3	± 2	LSB
Total Error		V _{AREF} = 2.700 V V _{ASS} = 0.000 V	_	_	± 2	± 6	± 4	

Note 1: $\triangle V_{AREF} = V_{AREF} - V_{ASS}$ ADCDR1; 8 bit -A/D conversion result (1LSB = $\triangle V_{AREF}/256$) ADCDR2; 10 bit -A/D conversion result (1LSB = $\triangle V_{AREF}/1024$)

Note 2: Quantizing error is not contained in those errors.

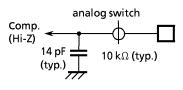
A.C. Characteristics

 $(V_{SS} = 0 \text{ V}, \text{ Topr} = -40 \text{ to } 85^{\circ}\text{C})$

Parameter	Symbol	Conditions	V _{DD}	Min	Тур.	Max	Unit
		In NORMAL 1, 2 mode	4.5 to 5.5V	0.5			
Marshin - Code Time	١.	In IDLE 1, 2 mode		0.5	_	10	_
Machine Cycle Time	t _{cy}	In SLOW mode	274-55/	117.6		122.2	μ S
		In SLEEP mode	2.7 to 5.5V	117.6	_	133.3	
High Level Clock Pulse Width	t _{WCH}	For external clock operation	4.5+5.5\/	F0			
Low Level Clock Pulse Width	t _{WCL}	(XIN input), fc = 8 MHz	4.5 to 5.5V	50	_	_	ns
High Level Clock Pulse Width	t _{WSH}	For external clock operation	27+- 5 5\/	14.7			
Low Level Clock Pulse Width	t _{WSL}	(XTIN input), fs = 32.768 kHz	2.7 to 5.5V	14.7	_	_	μ S
A/D Communication Times		ADCCR bit 4; ACK = 0	_	_	49 tcy	_	
A/D Conversion Time	t _{ADC}	ADCCR bit 4; ACK = 1	_	_	196 tcy	-	ns

AIN (i) internal circuit

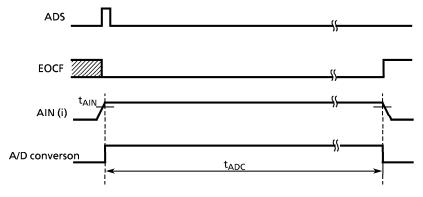
Timing of A/D Conversion



Note 1: V_{AIN} must be kept the voltage

level during A/D conversion period (t_{ADC})

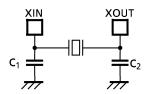
Note 2: i = 17 to 10,07 to 00



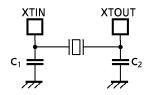
Recommended Oscillating Conditions

$$(V_{SS} = 0 \text{ V}, \text{ Topr} = -40 \text{ to } 85^{\circ}\text{C})$$

_	0 111 1	Oscillation	VDD	_		Recommended Constant		
Parameter	Oscillator	Frequency	Recommended Oscillator		ded Oscillator	C ₁	C ₂	
	Ceramic	8 MHz	4.5 to 5.5V	KYOCERA	KBR8.0M			
High-frequency	Resonator		2.7 to 5.5V	KYOCERA	KBR4.0MS	30 pF	30 pF	
Oscillation		4 MHz		MURATA	CSA4.00MG			
		8 MHz	4.5 to 5.5V	точосом	210B 8.0000			
	Crystal Oscillator	Crystal Oscillator 4 MHz		тоуосом	204B 4.0000	20 pF	20 pF	
Low-frequency Oscillation	Crystal Oscillator	32.768 kHz	2.7 to 5.5V	NDK	MX-38T	15 pF	15 pF	



(1) High-frequency Oscillation



(2) Low-frequency Oscillation

Note: When it is used in high electrical field, an electrical shield of the package is recommended to retain normal operations.

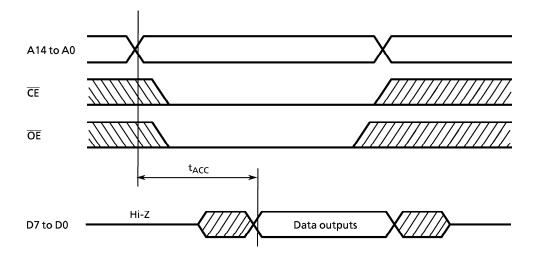
D.C./A.C. Characteristics (PROM mode)

 $(V_{SS} = 0 V)$

(1) Read Operation (Topr = $-30 \text{ to } 70^{\circ}\text{C}$)

Parameter	Symbol	Conditions	Min	Тур.	Max	Unit
Input High Voltage	V _{IH4}		2.2	-	V _{CC}	V
Input Low Voltage	V _{IL4}		0	-	0.8	٧
Power Supply Voltage	V _{CC}		4.75		6.5	\ \
Program Power Supply Voltage	V_{PP}		4.73	_	0.5	v
Address Access Time	t _{ACC}	V _{CC} = 5.0 ± 0.25 V	_	1.5 tcyc + 300	-	ns

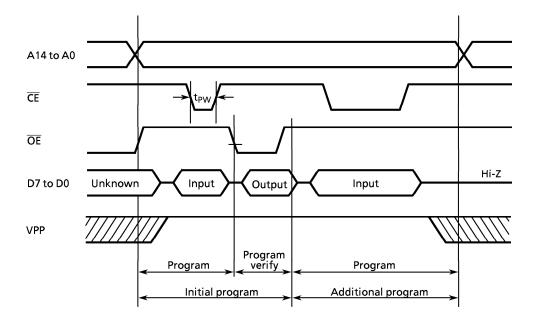
Note: tcyc = 500 ns at 8 MHz



Timing Waveforms of Read Operation

(2) Program Operation (High Speed Write Mode - I) (Topr = 25 ± 5 °C)

Parameter	Symbol	Conditions	Min	Тур.	Max	Unit
Input High Voltage	V _{IH4}		2.2	1	V _{CC}	٧
Input Low Voltage	V _{IL4}		0	ı	0.8	V
Power Supply Voltage	V _{CC}		5.75	1	6.5	>
Program Power Supply Voltage	V _{PP}		12.0	12.5	13.0	٧
Initial Program Pulse Width	t _{PW}	$V_{CC} = 6.0V \pm 0.25 V$, $V_{PP} = 12.5 \pm 0.5 V$	0.95	1.0	1.05	ms



Timing Waveforms of Programming Operation

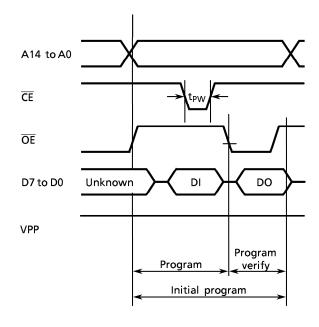
Note1: When V_{cc} power supply is turned on or after, V_{pp} must be increased. When V_{cc} power supply is turned off or before, V_{pp} must be decreased.

Note2: The device must not be set to the EPROM programmer or picked up from it under applying the program voltage (12.5 V \pm 0.5 V) to the V_{pp} pin as the device is damaged.

Note3: Be sure to execute the recommended programing mode with the recommended programing adaptor. If a mode or an adaptor except the above, the misoperation sometimes occurs.

(3) Program Operation (High speed write mode -II) (Topr = 25 ± 5 °C)

Parameter	Symbol	Conditions	Min	Тур.	Max	Unit
Input High Voltage	V_{IH4}		2.2	-	V _{CC}	V
Input Low Voltage	V _{IL4}		0	-	0.8	V
Supply Voltage	V_{CC}		6.00	6.25	6.50	V
Program Supply Voltage	V_{PP}		12.50	12.75	13.0	V
Initial Program Pulse Width	t _{PW}	$V_{CC} = 6.25 \text{ V} \pm 0.25 \text{ V},$ $V_{PP} = 12.75 \text{ V} \pm 0.25 \text{ V}$	0.095	0.1	0.105	ms



Note: DO ; Data output (10 to 17) DI ; Data input (10 to 17)

Note1: When V_{cc} power supply is turned on or after, V_{pp} must be increased. When V_{cc} power supply is turned off or before, V_{pp} must be decreased.

Note2: The device must not be set to the EPROM programmer or picked up from it under applying the program voltage (12.75 V \pm 0.25 V) to the V_{pp} pin as the device is damaged.

Note3: Be sure to execute the recommended programing mode with the recommended programing adaptor. If a mode or an adaptor except the above, the misoperation sometimes occurs.