Micropower 150 mA LDO Linear Regulators with DELAY, Adjustable RESET, and Monitor FLAG

The NCV8502 is a family of precision micropower voltage regulators. Their output current capability is 150 mA. The family has output voltage options for adjustable, 2.5 V, 3.3 V, 5.0 V, 8.0 V, and 10 V.

The output voltage is accurate within $\pm 2.0\%$ with a maximum dropout voltage of 0.6 V at 150 mA. Low quiescent current is a feature drawing only 90 μ A with a 100 μ A load. This part is ideal for any and all battery operated microprocessor equipment.

Microprocessor control logic includes an active $\overline{\text{RESET}}$ (with DELAY), and a FLAG monitor which can be used to provide an early warning signal to the microprocessor of a potential impending $\overline{\text{RESET}}$ signal. The use of the FLAG monitor allows the microprocessor to finish any signal processing before the $\overline{\text{RESET}}$ shuts the microprocessor down.

The active $\overline{\text{RESET}}$ circuit operates correctly at an output voltage as low as 1.0 V. The $\overline{\text{RESET}}$ function is activated during the power up sequence or during normal operation if the output voltage drops outside the regulation limits.

The reset threshold voltage can be decreased by the connection of external resistor divider to R_{ADJ} lead.

The regulator is protected against reverse battery, short circuit, and thermal overload conditions. The device can withstand load dump transients making it suitable for use in automotive environments. The device has also been optimized for EMC conditions.

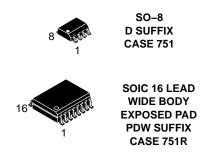
Features

- Output Voltage Options: Adjustable, 2.5 V, 3.3 V, 5.0 V, 8.0 V, 10 V
- ±2.0% Output
- Low 90 µA Quiescent Current
- Fixed or Adjustable Output Voltage
- Active RESET
- Adjustable Reset
- 150 mA Output Current Capability
- Fault Protection
 - ♦ +60 V Peak Transient Voltage
 - ♦ -15 V Reverse Voltage
 - Short Circuit
 - Thermal Overload
- Early Warning through FLAG/MON Leads
- NCV Prefix for Automotive and Other Applications Requiring Site and Change Control

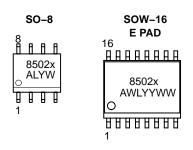


ON Semiconductor®

http://onsemi.com



MARKING DIAGRAMS



= Voltage Ratings as Indicated Below:

- A = Adjustable
- 2 = 2.5 V 3 = 3.3 V
- 5 = 5.5 V 5 = 5.0 V
- 5 = 5.0 V 8 = 8.0 V

8 = 8.0 V 1 = 10 V

- = Assembly Location
- A = Assembly L WL, L = Wafer Lot
- YY. Y = Year

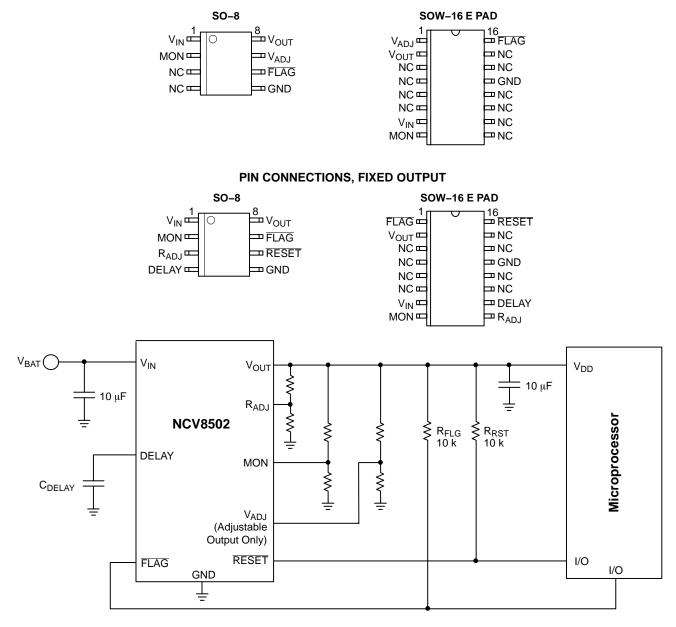
х

WW, W = Work Week

ORDERING INFORMATION

See detailed ordering and shipping information in the package dimensions section on page 12 of this data sheet.

PIN CONNECTIONS, ADJUSTABLE OUTPUT





MAXIMUM RATINGS*

Rating	Value	Unit
V _{IN} (dc)	-15 to 45	V
Peak Transient Voltage (46 V Load Dump @ V _{IN} = 14 V)	60	V
Operating Voltage	45	V
V _{OUT} (dc)	16	V
Voltage Range (RESET, FLAG)	-0.3 to 10	V

Maximum ratings are those values beyond which device damage can occur. Maximum ratings applied to the device are individual stress limit values (not normal operating conditions) and are not valid simultaneously. If these limits are exceeded, device functional operation is not implied, damage may occur and reliability may be affected.

*During the voltage range which exceeds the maximum tested voltage of V_{IN}, operation is assured, but not specified. Wider limits may apply. Thermal dissipation must be observed closely.

MAXIMUM RATINGS* (continued)

Rating	Value	Unit
Input Voltage Range (MON, V _{ADJ})	-0.3 to 10	V
ESD Susceptibility (Human Body Model)	2.0	kV
Junction Temperature, T _J	-40 to +150	°C
Storage Temperature, T _S	-55 to 150	°C
Package Thermal Resistance, SO–8: Junction–to–Case, R _{0JC} Junction–to–Ambient, R _{0JA}	45 165	°C/W °C/W
Package Thermal Resistance, SOW–16 E PAD: Junction–to–Case, R _{θJC} Junction–to–Ambient, R _{θJA} Junction–to–Pin, R _{θJP} (Note 1)	15 56 35	°C/W °C/W °C/W
Lead Temperature Soldering: Reflow: (SMD styles only) (Note 2)	240 peak (Note 3)	°C

1. Measured to pin 16.

2. 60 second maximum above 183°C.

3. $-5^{\circ}C / +0^{\circ}C$ allowable conditions. *During the voltage range which exceeds the maximum tested voltage of V_{IN}, operation is assured, but not specified. Wider limits may apply. Thermal dissipation must be observed closely.

 $\textbf{ELECTRICAL CHARACTERISTICS} \text{ (I}_{OUT} = 1.0 \text{ mA}, -40^{\circ}\text{C} \leq \text{T}_{J} \leq 125^{\circ}\text{C}; \text{ V}_{IN} = \text{dependent on voltage option (Note 4); unless the second se$ otherwise specified.)

Characteristic	Test Conditions	Min	Тур	Max	Unit
Output Stage	•				
Output Voltage for 2.5 V Option	$\begin{array}{l} 6.5 \ V < V_{IN} < 16 \ V, \ 100 \ \mu A \leq I_{OUT} \leq 150 \ mA \\ \textbf{5.5 } V < \textbf{V_{IN}} < \textbf{26 } V, \ 100 \ \mu A \leq I_{OUT} \leq 150 \ mA \end{array}$	2.450 2.425	2.5 2.5	2.550 2.575	V V
Output Voltage for 3.3 V Option	7.3 V < V _{IN} < 16 V, 100 μ A \leq I _{OUT} \leq 150 mA 5.5 V < V _{IN} < 26 V, 100 μ A \leq I _{OUT} \leq 150 mA	3.234 3.201	3.3 3.3	3.366 3.399	V V
Output Voltage for 5.0 V Option	9.0 V < V _{IN} < 16 V, 100 μ A ≤ I _{OUT} ≤ 150 mA 6.0 V < V _{IN} < 26 V, 100 μ A ≤ I _{OUT} ≤ 150 mA	4.90 4.85	5.0 5.0	5.10 5.15	V V
Output Voltage for 8.0 V Option	9.0 V < V_{IN} < 26 V , 100 μ A \leq I _{OUT} \leq 150 mA	7.76	8.0	8.24	V
Output Voltage for 10 V Option	11 V < V_{IN} < 26 V , 100 μA ≤ I _{OUT} ≤ 150 mA	9.7	10	10.3	V V
Output Voltage for Adjustable Option		1.254 1.242	1.280 1.280	1.306 1.318	V V
Dropout Voltage (V _{IN} – V _{OUT}) (5.0 V, 8.0 V, 10 V and Adj. > 5.0 V Options Only)	I _{OUT} = 150 mA I _{OUT} = 1.0 mA		400 100	600 150	mV mV
Load Regulation	V_{IN} = 14 V, 5.0 mA $\leq I_{OUT} \leq$ 150 mA	-30	5.0	30	mV
Line Regulation	[V _{OUT} (Typ) + 1.0] < V _{IN} < 26 V, I _{OUT} = 1.0 mA	-	15	60	mV
Quiescent Current, Low Load 2.5 V Option 3.3 V Option 5.0 V Option 8.0 V Option 10 V Option Adjustable Option	I _{OUT} = 100 μA, V _{IN} = 12 V, MON = V _{OUT}		90 90 90 100 100 50	125 125 125 150 150 75	μΑ μΑ μΑ μΑ μΑ
Quiescent Current, Medium Load All Options	I_{OUT} = 75 mA, V_{IN} = 14 V, MON = V_{OUT}	-	4.0	6.0	mA
Quiescent Current, High Load All Options	I_{OUT} = 150 mA, V_{IN} = 14 V, MON = V_{OUT}	-	12	19	mA
Current Limit	-	151	300	-	mA

4. Voltage range specified in Output Stage of the Electrical Characteristics in boldface type.

 $\label{eq:expectation} \textbf{ELECTRICAL CHARACTERISTICS (continued)} \ (I_{OUT} = 1.0 \ \text{mA}; -40^{\circ}\text{C} \leq T_J \leq 150^{\circ}\text{C}; \ V_{IN} = \text{dependent on voltage option (Note 5)};$ unless otherwise specified.)

Characteristic	Test Conditions	Min	Тур	Max	Unit
Dutput Stage					
Short Circuit Output Current	V _{OUT} = 0 V	40	190	-	mA
Thermal Shutdown	(Guaranteed by Design)	150	180	-	°C
Reset Function (RESET)					
$\label{eq:RESET} \hline \begin{array}{l} \hline RESET \ Threshold \ for \ 2.5 \ V \ Option \\ HIGH \ (V_{RH}) \\ LOW \ (V_{RL}) \end{array}$	$5.5 \text{ V} \le V_{IN} \le 26 \text{ V}$ (Note 6) V _{OUT} Increasing V _{OUT} Decreasing	2.28 2.25	2.350 2.300	$0.98 \times V_{OUT}$ $0.97 \times V_{OUT}$	V V
$\label{eq:RESET} \hline \begin{array}{l} \hline RESET \ Threshold \ for \ 3.3 \ V \ Option \\ HIGH \ (V_{RH}) \\ LOW \ (V_{RL}) \end{array}$	$5.5 \text{ V} \leq V_{IN} \leq 26 \text{ V}$ (Note 6) V _{OUT} Increasing V _{OUT} Decreasing	3.00 2.97	3.102 3.036	$0.98 \times V_{OUT}$ $0.97 \times V_{OUT}$	V V
$\label{eq:RESET} \begin{array}{l} \hline \text{RESET Threshold for 5.0 V Option} \\ \hline \text{HIGH (V_{RH})} \\ \hline \text{LOW (V_{RL})} \end{array}$	V _{OUT} Increasing V _{OUT} Decreasing	4.55 4.50	4.70 4.60	$0.98 \times V_{OUT}$ $0.97 \times V_{OUT}$	V V
RESET Threshold for 8.0 V Option HIGH (V _{RH}) LOW (V _{RL})	V _{OUT} Increasing V _{OUT} Decreasing	6.86 6.80	7.52 7.36	$0.98 \times V_{OUT}$ $0.97 \times V_{OUT}$	V V
RESET Threshold for 10 V Option HIGH (V _{RH}) LOW (V _{RL})	V _{OUT} Increasing V _{OUT} Decreasing	8.60 8.50	9.40 9.20	$0.98 \times V_{OUT}$ $0.97 \times V_{OUT}$	V V
Output Voltage Low (V _{RLO})	$1.0 \text{ V} \le \text{V}_{OUT} \le \text{V}_{RL}, \text{R}_{\overline{\text{RESET}}} = 10 \text{ k}$	_	0.1	0.4	V
DELAY Switching Threshold (V _{DT})	_	1.4	1.8	2.2	V
DELAY Low Voltage	V _{OUT} < RESET Threshold Low(min)	-	-	0.1	V
DELAY Charge Current	DELAY = 1.0 V, V _{OUT} > V _{RH}	1.5	2.5	3.5	μA
DELAY Discharge Current	DELAY = 1.0 V, V _{OUT} = 1.5 V	5.0	-	-	mA
Reset Adjust Switching Voltage (V _{R(ADJ)})	_	1.23	1.31	1.39	V
FLAG/Monitor					
Monitor Threshold	Increasing and Decreasing	1.10	1.20	1.31	V
Hysteresis	_	20	50	100	mV
Input Current	MON = 2.0 V	-0.5	0.1	0.5	μΑ
Output Saturation Voltage	MON = 0 V, I _{FLAG} = 1.0 mA	-	0.1	0.4	V
/oltage Adjust (Adjustable Output	only)	•			
Input Current	V _{ADJ} = 1.28 V	-0.5	-	0.5	μA

5. Voltage range specified in Output Stage of the Electrical Characteristics in boldface type. 6. For $V_{IN} \le 5.5$ V, a RESET = Low may occur with the output in regulation.

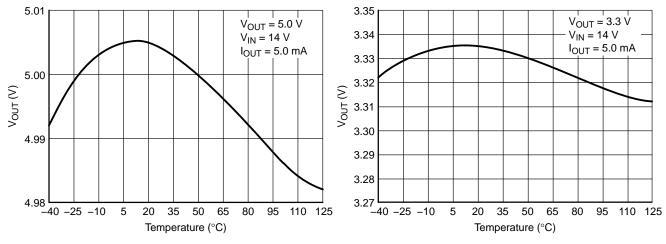
PACKAGE PIN DESCRIPTION, ADJUSTABLE OUTPUT

Package Pin Number				
SO-8	SOW-16 E PAD	Pin Symbol	Function	
1	7	V _{IN}	Input Voltage.	
2	8	MON	Monitor. Input for early warning comparator. If not needed connect to $V_{\mbox{OUT.}}$	
3, 4	3–6, 9–12, 14, 15	NC	No connection.	
5	13	GND	Ground. All GND leads must be connected to Ground	
6	16	FLAG	Open collector output from early warning comparator.	
7	1	V _{ADJ}	Voltage Adjust. A resistor divider from V_{OUT} to this lead sets the output voltage.	
8	2	V _{OUT}	±2.0%, 150 mA output.	

PACKAGE PIN DESCRIPTION, FIXED OUTPUT

Package F	Package Pin Number SOW-16 SO-8 E PAD Pin Symbol					
SO-8			Function			
1	7	V _{IN}	Input Voltage.			
2	8	MON	Monitor. Input for early warning comparator. If not needed connect to $V_{OUT.}$			
3	9	R _{ADJ}	Reset Adjust. If not needed connect to ground.			
4	10	DELAY	Timing capacitor for RESET function.			
5	13	GND	Ground. All GND leads must be connected to Ground			
6	16	RESET	Active reset (accurate to $V_{OUT} \ge 1.0 \text{ V}$)			
7	1	FLAG	Open collector output from early warning comparator.			
8	2	V _{OUT}	±2.0%, 150 mA output.			
_	3–6, 11, 12, 14, 15	NC	No connection.			

TYPICAL PERFORMANCE CHARACTERISTICS







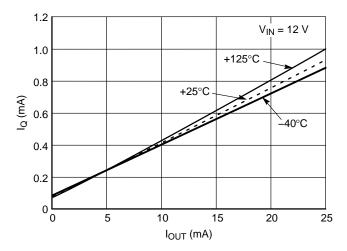


Figure 4. Quiescent Current vs. Output Current

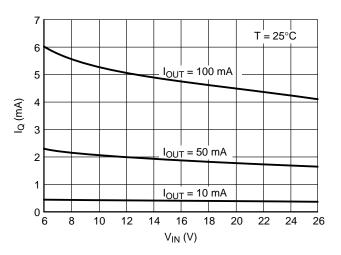


Figure 6. Quiescent Current vs. Input Voltage

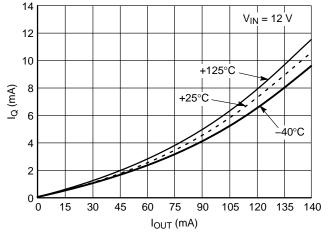
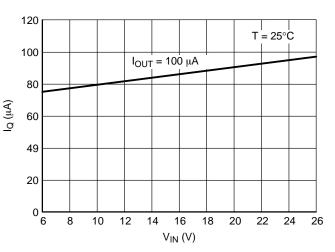


Figure 5. Quiescent Current vs. Output Current





TYPICAL PERFORMANCE CHARACTERISTICS

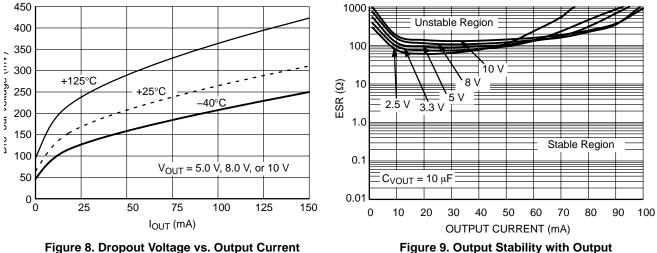
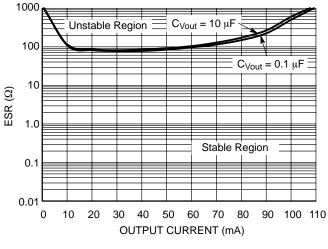


Figure 9. Output Stability with Output







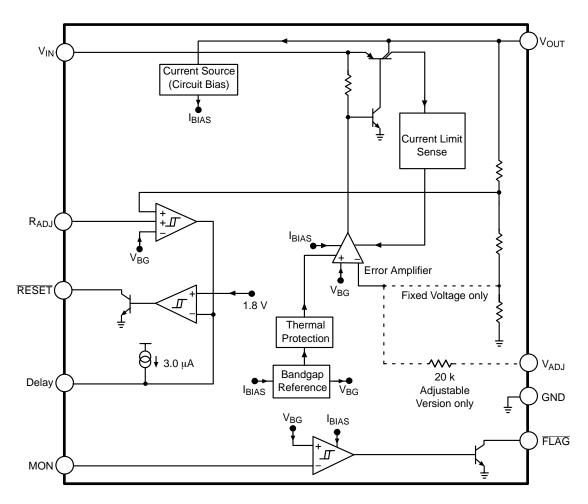
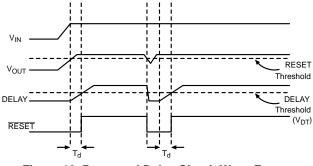


Figure 11. Block Diagram

CIRCUIT DESCRIPTION

REGULATOR CONTROL FUNCTIONS

The NCV8502 contains the microprocessor compatible control function $\overline{\text{RESET}}$ (Figure 12).





RESET Function

A RESET signal (low voltage) is generated as the IC powers up until V_{OUT} is within 6.0% of the regulated output voltage, or when V_{OUT} drops out of regulation, and is lower than 8.0% below the regulated output voltage. Hysteresis is included in the function to minimize oscillations.

The $\overline{\text{RESET}}$ output is an open collector NPN transistor, controlled by a low voltage detection circuit. The circuit is functionally independent of the rest of the IC thereby guaranteeing that the $\overline{\text{RESET}}$ signal is valid for V_{OUT} as low as 1.0 V.

Adjustable Reset Function

The reset threshold can be made lower by connecting an external resistor divider to the R_{ADJ} lead from the V_{OUT} lead, as displayed in Figure 13. This lead is grounded to select the default value of 4.6 V.

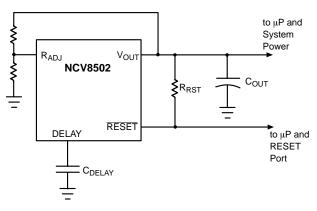


Figure 13. Adjustable RESET

DELAY Function

The reset delay circuit provides a programmable (by external capacitor) delay on the $\overline{\text{RESET}}$ output lead.

The DELAY lead provides source current (typically 2.5 μ A) to the external DELAY capacitor during the following proceedings:

- 1. During Power Up (once the regulation threshold has been verified).
- 2. After a reset event has occurred and the device is back in regulation. The DELAY capacitor is discharged when the regulation (RESET threshold) has been violated. This is a latched incident. The capacitor will fully discharge and wait for the device to regulate before going through the delay time event again.

FLAG/Monitor Function

An on-chip comparator is provided to perform an early warning to the microprocessor of a possible reset signal. The reset signal typically turns the microprocessor off instantaneously. This can cause unpredictable results with the microprocessor. The signal received from the FLAG pin will allow the microprocessor time to complete its present task before shutting down. This function is performed by a comparator referenced to the bandgap reference. The actual trip point can be programmed externally using a resistor divider to the input monitor (MON) (Figure 14). The typical threshold is 1.20 V on the MON pin.

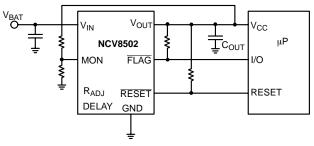


Figure 14. FLAG/Monitor Function

Voltage Adjust

Figure 15 shows the device setup for a user configurable output voltage. The feedback to the V_{ADJ} pin is taken from a voltage divider referenced to the output voltage. The loop is balanced around the Unity Gain threshold (1.28 V typical).

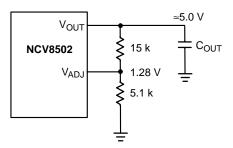


Figure 15. Adjustable Output Voltage

APPLICATION NOTES

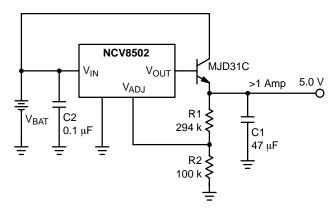


Figure 16. Additional Output Current

Adding Capability

Figure 16 shows how the adjustable version of parts can be used with an external pass transistor for additional current capability. The setup as shown will provide greater than 1 Amp of output current.

FLAG MONITOR

Figure 17 shows the FLAG Monitor waveforms as a result of the circuit depicted in Figure 14. As the output voltage falls (V_{OUT}), the Monitor threshold is crossed. This causes the voltage on the FLAG output to go low sending a warning signal to the microprocessor that a RESET signal may occur in a short period of time. $T_{WARNING}$ is the time the microprocessor has to complete the function it is currently working on and get ready for the RESET shutdown signal.

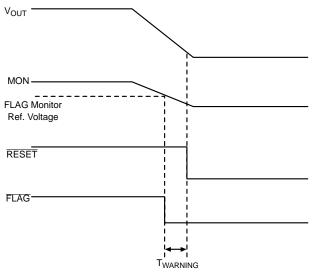
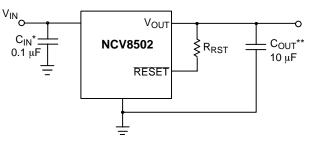


Figure 17. FLAG Monitor Circuit Waveform



*C_{IN} required if regulator is located far from the power supply filter **C_{OUT} required for stability. Capacitor must operate at minimum temperature expected

Figure 18. Test and Application Circuit Showing Output Compensation

SETTING THE DELAY TIME

The delay time is controlled by the Reset Delay Low Voltage, Delay Switching Threshold, and the Delay Charge Current. The delay follows the equation:

$$t_{\text{DELAY}} = \frac{[C_{\text{DELAY}}(V_{\text{dt}} - \text{Reset Delay Low Voltage})]}{\text{Delay Charge Current}}$$

Example:

Using $C_{DELAY} = 33 \text{ nF.}$

Assume reset Delay Low Voltage = 0.

Use the typical value for $V_{dt} = 1.8$ V.

Use the typical value for Delay Charge Current = $2.5 \ \mu$ A.

tDELAY =
$$\frac{[33 \text{ nF}(1.8 - 0)]}{2.5 \,\mu\text{A}}$$
 = 23.8 ms

STABILITY CONSIDERATIONS

The output or compensation capacitor helps determine three main characteristics of a linear regulator: start–up delay, load transient response and loop stability.

The capacitor value and type should be based on cost, availability, size and temperature constraints. A tantalum or aluminum electrolytic capacitor is best, since a film or ceramic capacitor with almost zero ESR can cause instability. The aluminum electrolytic capacitor is the least expensive solution, but, if the circuit operates at low temperatures (-25° C to -40° C), both the value and ESR of the capacitor will vary considerably. The capacitor manufacturers data sheet usually provides this information.

The value for the output capacitor C_{OUT} shown in Figure 18 should work for most applications, however it is not necessarily the optimized solution.

CALCULATING POWER DISSIPATION IN A SINGLE OUTPUT LINEAR REGULATOR

The maximum power dissipation for a single output regulator (Figure 19) is:

where:

VIN(max) is the maximum input voltage,

V_{OUT(min)} is the minimum output voltage,

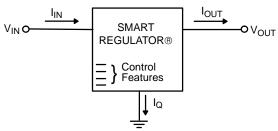
 $I_{OUT(max)}$ is the maximum output current for the application, and

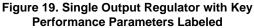
Once the value of $P_{D(max)}$ is known, the maximum permissible value of R_{0JA} can be calculated:

$$R_{\Theta JA} = \frac{150^{\circ}C - T_{A}}{P_{D}}$$
 (eq. 2)

The value of $R_{\theta JA}$ can then be compared with those in the package section of the data sheet. Those packages with $R_{\theta JA}$'s less than the calculated value in equation 2 will keep the die temperature below 150°C.

In some cases, none of the packages will be sufficient to dissipate the heat generated by the IC, and an external heatsink will be required.





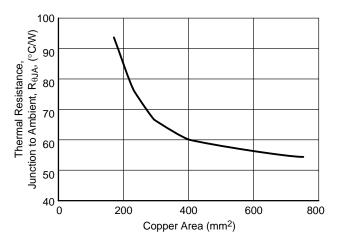


Figure 20. 16 Lead SOW (Exposed Pad), θJA as a Function of the Pad Copper Area (2 oz. Cu Thickness), Board Material = 0.0625" G-10/R-4

HEAT SINKS

A heat sink effectively increases the surface area of the package to improve the flow of heat away from the IC and into the surrounding air.

Each material in the heat flow path between the IC and the outside environment will have a thermal resistance. Like series electrical resistances, these resistances are summed to determine the value of R_{HIA} :

$$R_{\theta}JA = R_{\theta}JC + R_{\theta}CS + R_{\theta}SA \qquad (eq. 3)$$

where:

 $R_{\theta JC}$ = the junction–to–case thermal resistance,

 $R_{\theta CS}$ = the case-to-heatsink thermal resistance, and

 $R_{\theta SA}$ = the heatsink-to-ambient thermal resistance.

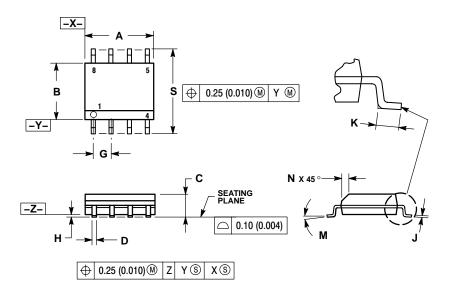
 $R_{\theta JC}$ appears in the package section of the data sheet. Like $R_{\theta JA}$, it too is a function of package type. $R_{\theta CS}$ and $R_{\theta SA}$ are functions of the package type, heatsink and the interface between them. These values appear in heat sink data sheets of heat sink manufacturers.

ORDERING INFORMATION

Device	Output Voltage	Package	Shipping
NCV8502DADJ		20.0	98 Units/Rail
NCV8502DADJR2	A d'ara ta b la	SO-8	2500 Tape & Reel
NCV8502PDWADJ	Adjustable		47 Units/Rail
NCV8502PDWADJR2	_	SOW-16 Exposed Pad	1000 Tape & Reel
NCV8502D25		20.0	98 Units/Rail
NCV8502D25R2		SO-8	2500 Tape & Reel
NCV8502PDW25	2.5 V		47 Units/Rail
NCV8502PDW25R2		SOW-16 Exposed Pad	1000 Tape & Reel
NCV8502D33			98 Units/Rail
NCV8502D33R2		SO-8	2500 Tape & Reel
NCV8502PDW33	3.3 V		47 Units/Rail
NCV8502PDW33R2	_	SOW-16 Exposed Pad	1000 Tape & Reel
NCV8502D50		20.0	98 Units/Rail
NCV8502D50R2	-	SO-8	2500 Tape & Reel
NCV8502PDW50	— 5.0 V		47 Units/Rail
NCV8502PDW50R2	_	SOW-16 Exposed Pad	1000 Tape & Reel
NCV8502D80		20.0	98 Units/Rail
NCV8502D80R2		SO-8	2500 Tape & Reel
NCV8502PDW80	8.0 V		47 Units/Rail
NCV8502PDW80R2		SOW-16 Exposed Pad	1000 Tape & Reel
NCV8502D100		20.0	98 Units/Rail
NCV8502D100R2		SO-8	2500 Tape & Reel
NCV8502PDW100	10 V		47 Units/Rail
NCV8502PDW100R2	1	SOW-16 Exposed Pad	1000 Tape & Reel

PACKAGE DIMENSIONS

SO-8 NB **D SUFFIX** CASE 751-07 **ISSUE AB**

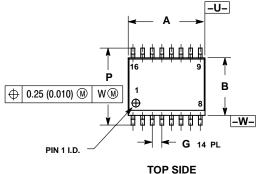


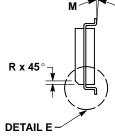
- NOTES:
 DIMENSIONING AND TOLERANCING PER ANSI Y14.5M, 1982.
 CONTROLLING DIMENSION: MILLIMETER.
 DIMENSION A AND B DO NOT INCLUDE MOLD PROTRUSION.
 MAXIMUM MOLD PROTRUSION 0.15 (0.006) PER SIDE.
 DIMENSION D DOES NOT INCLUDE DAMBAR PROTRUSION. ALLOWABLE DAMBAR PROTRUSION SHALL BE 0.127 (0.005) TOTAL IN EXCESS OF THE D DIMENSION AT MAXIMUM MATERIAL CONDITION.
 751-01 THRU 751-06 ARE OBSOLETE. NEW STANDARD IS 751-07.

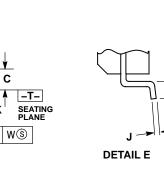
	MILLIN	IETERS	INC	HES
DIM	MIN	MAX	MIN	MAX
Α	4.80	5.00	0.189	0.197
В	3.80	4.00	0.150	0.157
С	1.35	1.75	0.053	0.069
D	0.33	0.51	0.013	0.020
G	1.27 BSC		0.050 BSC	
Н	0.10	0.25	0.004	0.010
J	0.19	0.25	0.007	0.010
κ	0.40	1.27	0.016	0.050
М	0 °	8 °	0 °	8 °
Ν	0.25	0.50	0.010	0.020
S	5.80	6.20	0.228	0.244

PACKAGE DIMENSIONS

SOIC 16 LEAD WIDE BODY EXPOSED PAD PDW SUFFIX CASE 751R-02 ISSUE A



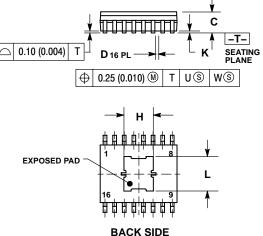




NOTES:

- DIMENSIONING AND TOLERANCING PER ANSI Y14.5M, 1982.
- CONTROLLING DIMENSION: MILLIMETER.
 DIMENSION A AND B DO NOT INCLUDE MOLD
- PROTRUSION. 4. MAXIMUM MOLD PROTRUSION 0.15 (0.006) PER
- SIDE. 5. DIMENSION D DOES NOT INCLUDE DAMBAR PROTRUSION. ALLOWABLE PROTRUSION SHALL BE 0.13 (0.005) TOTAL IN EXCESS OF THE D DIMENSION AT MAXIMUM MATERIAL CONDITION.
- 751R-01 OBSOLETE, NEW STANDARD 751R-02.

	MILLIMETERS		INC	HES
DIM	MIN	MAX	MIN	MAX
Α	10.15	10.45	0.400	0.411
В	7.40	7.60	0.292	0.299
С	2.35	2.65	0.093	0.104
D	0.35	0.49	0.014	0.019
F	0.50	0.90	0.020	0.035
G	1.27 BSC		0.050 BSC	
н	3.76	3.86	0.148	0.152
ſ	0.25	0.32	0.010	0.012
K	0.10	0.25	0.004	0.009
L	4.58	4.78	0.180	0.188
М	0 °	7 °	0 °	7 °
Р	10.05	10.55	0.395	0.415
R	0.25	0.75	0.010	0.029



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