

## $\mu \text{PC7073}$ ANALOG SUBSCRIBER LINE LSI (BS-SLIC)

The  $\mu$ PC7073 is a BS-SLIC that can be used in analog subscriber circuits such as private branch exchangers (PBXs) and switching equipment for central offices. It features two of the functions required for analog subscriber circuits: subscriber line feed control and subscriber line supervision.

Use of the  $\mu$ PC7073 in combination with a digital CODEC ( $\mu$ PD9903) can reduce the number of components required in analog subscriber circuits.

#### **FEATURES**

NE

- Single-chip, monolithic LSI (bipolar)
- Constant-resistance feed or semi constant-current feed Note
- 200- $\Omega$  feed, 400- $\Omega$  feed, or Tip-to-Ring pin feedout status (HIGH and WET)
- On-chip metering signal superposing circuit
- On-hook sending and receiving
- Loop detection Note
- Ground detection and ground-fault/power contact protection Note
- Three on-chip relay drivers (flyback prevention diode must be externally provided)
- Two power supply voltages (-48 V and +5 V)
- Low power consumption: 110 mW (TYP., when on hook)

**Note** Requires  $\mu$ PD9903.

#### ORDERING INFORMATION

Part Number µPC7073GT Package 48-pin plastic shrink SOP (375 mil)

The information in this document is subject to change without notice.

## PIN CONFIGURATION

## 48-pin plastic shrink SOP (375 mil)

	$1 \bigcirc$		48	
	2 🔾		47	
	3		46	
	4		45	——►О <b>R</b> в
	5		44	→O Re
	6		43	O NC
	7		42	<b>- →</b> O Rs
AGDT O-	8		41	O NC
BIAS O	9		40	<b>≺−−≻</b> O Ts
Rx O►	10	μ	39	O NC
	11	PD	38	→O Te
NC O	12	70	37	—►О Тв
NC O	13	730	36	
NC O	14	GT	35	O Tx
GND1 O	15		34	
NC O	16		33	
PD O►	17		32	→O Ref
ALM O──►	18		31	GND2
BCUT O	19		30	O NC
RC₁ O	20		29	RY₃
<b>RC</b> ₂ ○►	21		28	O NC
RC₃ O►	22		27	
Vвв О	23		26	O NC
	24		25	

ACOM	:	ANALOG COMMON VOLTAGE	Rв	:	RING BASE
AGDT	:	ANALOG GROUND DETECTION SIGNAL OUT	RC1-RC3	:	RELAY CONTROL IN
ALM	:	ALARM IN	Re	:	RING EMITTER
ASCN	:	ANALOG LOOP DETECTION SIGNAL OUT	Ref	:	RING EMITTER PROTECT FEED
BBOUT	:	VBB VOLTAGE INFORMATION OUT	RS	:	RING SENSE
BCUT	:	BATTERY FEED CUT SIGNAL IN	Rx	:	SIGNAL RECEPTION IN
BIAS	:	BIAS LEVEL	RY1-RY3	:	RELAY DRIVER OUT
CDC	:	DC FEEDBACK CAPACITOR	Тв	:	TIP BASE
CPSR	:	POWER SUPPLY REJECTION CAPACITOR	TE	:	TIP EMITTER
DCIN1, DCIN2	:	DC FEEDBACK CONTROL IN	Tef	:	TIP EMITTER PROJECT FEED
DCOUT1-DCOUT	3:	DC FEEDBACK CONTROL OUT	Ts	:	TIP SENSE
GND1, GND2	:	GROUND	TTXIN	:	TELETAX SIGNAL IN
NC	:	NO CONNECTION	Тx	:	TRANSSMISSION OUTPUT
OPIN+	:	TELETAX SIGNAL CANCEL IN (+)	Vвв	:	NEGATIVE POWER SUPPLY (-48 V)
OP <sub>IN-</sub>	:	TELETAX SINGAL CANCEL IN (-)	Vcc	:	POSITIVE POWER SUPPLY (+5 V)
PD	:	POWER DOWN CONTROL IN			

## **BLOCK DIAGRAM**



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## 1. PIN FUNCTIONS

Number	Pin Name	I/O	Function	
1-3	DCout1-DCout3	0	DC feedback control output	[to the μPD9903's pin 48-46]
4, 5	DCIN1, DCIN2	<u> </u>	DC feedback control input	[to the μPD9903's pin 45, 44]
6	ΒΒουτ	0	VBB voltage information output	[to the μPD9903's pin 43]
7	ASCN	0	Tip-Ring difference current detection signal output	[to the $\mu$ PD9903's pin 42]
8	AGDT	0	Tip-Ring sum current detection signal output	[to the μPD9903's pin 41]
9	BIAS	I	Bias level input. Connect to $\mu$ PD9903's A <sub>IN</sub> pin	[to the µPD9903's pin 40]
10	Rx		Receiving input for 4W side	[to the $\mu$ PD9903's pin 39]
11	ACOM		Signal reference voltage (2.4 V TYP) input for 4W side	$e$ [to the $\mu$ PD9903's pin 37, 38]
12-14, 16, 26, 28, 30, 39, 41, 43	NC	_	No-connection pins. Leave these pins unconnected	1.
15	GND1	-	Ground pin 1, for circuit grounding	
17	PD	I	Power-down control H: Power-up L: Power-down TTL level	[to the $\mu$ PD9903's pin 32]
18	ALM	I	Ground-fault/power line contact protection mode sel H: Protect mode L: Normal feed TTL level	lect input [to the μΡD9903's pin 31]
19	BCUT	I	Feed-out select input H: Feed-out L: Normal feed TTL level	[to the $\mu$ PD9903's pin 30]
20	RC1	I	Relay control for ringer transmission, high active	[to the µPD9903's pin 29]
21	RC <sub>2</sub>	1	Relay control for line test, high active	[to the µPD9903's pin 28]
22	RC₃	I	Relay control for network test, high active	[to the µPD9903's pin 27]
23	Vвв		Negative power supply (-48 V)	
24	Tef	0	Feed resistor pin connection for Tip side during groudetection	und-fault/power line contact
25	RY1	0	Relay control for ringer transmission, open collector	
27	RY <sub>2</sub>	0	Relay control for line testing, open collector	
29	RY3	0	Relay control for network testing, open collector	
31	GND2		Ground pin 2, relay driver	
32	Ref	0	Ring feed resistor pin connection for ground-fault/por	wer line contact detection
33	OP <sub>IN+</sub>		TTX (Teletax) signal cancel circuit input pin (+)	
34	OP <sub>IN-</sub>	I	TTX signal cancel circuit input pin (-)	
35	Тх	0	Transmission output for 4W side. Connect with BIA	S pin via CAC capacitor.
36	Cdc	-	Connect to DC feedback capacitor Connect Cbc capacitor to this pin	
37	Тв	0	Tip-side auxiliary power transistor base connection	pin
38	Te	0	Tip-side feed amplifier output pin. Connect with Ts	pin via RFT resistor.
40	Ts	I/O	Tip pin for 2W side	
42	Rs	I/O	Ring pin for 2W side	

Number	Pin Name	I/O	Function
44	Re	0	Ring-side feed amplifier output pin. Connect with Rs pin via RFR resistor.
45	Rв	0	Ring-side auxiliary power transistor base connection pin
46	Cpsr	-	Connect a capacitor for power supply noise eliminator
47	TTXIN	I	TTX signal input pin
48	Vcc	_	Positive power supply (+5 V)

## 2. USE CAUTIONS

#### (1) Combined characteristics of $\mu$ PC7073 and $\mu$ PD9903

- The μPC7073 is designed to be used in combination with the μPD9903. Therefore, first half of the electrical characteristics described below are ratings for the μPC7073 as a discrete unit while the second half are combined ratings that include the μPD9903.
- Subscriber circuit constants that are determined by factors such as termination impedance are configured to enable setting by external order parameters. Consequently, input of an order that is not suitable for the target impedance may result in failure to obtain the required characteristics.

#### (2) Absolute maximum ratings

Application of voltage or current in excess of the absolute maximum ratings may result in damage. Be especially cautious about surges, etc.

#### (3) Load of by-pass capacitor

Because the  $\mu$ PC7073 and  $\mu$ PD9903 use several internal high-frequency operational amplifiers, high power supply impedance can cause instability (such as oscillation) in these internal operational amplifiers. To suppress such instability and eliminate power supply noise, connect by-pass capacitors (C<sub>ACOM</sub> = approx. 0.1  $\mu$ F) having superior high frequency characteristics as close as possible to the  $\mu$ PC7073's power supply pins (VBB and Vcc) and the  $\mu$ PD9903's power supply pins (AVDD and DVDD).

#### (4) Addition of ACOM pin connection capacitor

The voltage of the ACOM pin between the  $\mu$ PC7073 and  $\mu$ PD9903 is the signal source reference voltage for the  $\mu$ PC7073. Superposition of noise on this pin may have adverse effects on transmission characteristics. Therefore, make the wires between the ACOM pin and the two LSIs as short as possible, and connect capacitors (CACOM = approx. 0.1  $\mu$ F) having superior high frequency characteristics as close as possible to the pins.

#### (5) Overcurrent prevention measures

Due to its structure, power to the  $\mu$ PC7073 must first be supplied to a low-voltage potential (Vbb). Accordingly, if power is supplied first to a power supply pin other than Vbb, an overcurrent will flow within the  $\mu$ PC7073 (an overcurrent will not flow if power is input to all power supply pins).

Therefore, if feeding to a power supply pin other than  $V_{BB}$  first, connect an external diode and limiting resistor (rated at several  $\Omega$ ) in the directions described below.

- Reverse-bias direction between VBB pin and Vcc pin.
- Reverse-bias direction between VBB pin and GND.
- Reverse-bias direction between Vcc pin and GND.

## 3. ELECTRICAL SPECIFICATIONS

#### 3.1 Discrete unit ratings

#### Absolute maximum ratings (T<sub>A</sub> = +25 $^{\circ}$ C)

Parameter	Symbol	Conditions	Rating	Units
Power supply voltage	Vвв	Including spike voltage	-63 to +0.3	V
	Vcc	Including spike voltage	-0.3 to +7.0	
	Vасом	ACOM pin	-0.3 to Vcc + 0.3	
Input voltage	Vino	Rx pin	-0.3 to Vcc + 0.3	
	VIN1	Ts, Rs, Te, and Re pins	V <sub>BB</sub> - 0.3 to V <sub>CC</sub> + 0.3	
	VIN2	TTX <sub>IN</sub> pin	To be defined	
Logic input voltage	Vin3	BCUT, ALM, $\overline{\text{PD}}$ , RC <sub>1</sub> , RC <sub>2</sub> , and RC <sub>3</sub> pins	-0.3 to Vcc + 0.3	
Relay driver output current	lol	RY1, RY2, and RY3 pins	40	mA
Power consumption	Р⊤	Thermal resistance: 160 °C/W, T <sub>A</sub> = 70 °C	1	W
Ambient operating	TA		0 to 70	°C
temperature				
Storage temperature	Tstg		-65 to +150	

Caution If the absolute maximum rating for any of the above parameters is exceeded even momentarily, it may adversely affect the quality of this product. In other words, these absolute maximum ratings have been set to prevent physical damage to the product. Do not use the product in such a way as to exceed any of these ratings.

#### **Recommended operating conditions**

Parameter	Symbol		Conditions	MIN.	TYP.	MAX.	Units
Power supply voltage	Vвв			-58	-48	-42	V
	Vcc			4.75	5.0	5.25	
	Vасом	ACOM pin		2.38	2.4	2.42	
Ambient operating temperature	TA			0	25	70	°C
High level input voltage	Vін	BCUT, ALM,	PD, RC1, RC2, and RC3 pins	2.0		Vcc	V
Low level input voltage	VIL		0		0.8		
Digital input rise and fall times	tr	BCUT, ALM,			200	ns	
	t⊧				200		
Rx drive impedance				0		50	Ω
Rx-ACOM offset voltage				-0.1		+0.1	V
Loop resistance (line resistance	R∟	V <sub>вв</sub> = -51 V	200 $\Omega \times$ 2 feeding modes			1900	Ω
+ termination resistance)			400 $\Omega \times 2$ feeding modes			1500	
Terminal leakage current during on-hook transmission	ION-LEAK			0		8	mA
AC inductive current	liong	f = 60 Hz, 2F During loop o during groun	Pw-Tr <sup>Note</sup> detection (one line), d detection (one line)			5.0	mArms

**Note** Pw-Tr is a power transistor for feeding.

#### **DC Characteristics**

## (V<sub>BB</sub> = -42 to -58 V, V<sub>CC</sub> = 5 V $\pm$ 0.25 V, T<sub>A</sub> = 0 to 70 °C, combined characteristics with $\mu$ PD9903)

Parameter	Symbol	Cond	itions		MIN.	TYP.	MAX.	Units
On-hook supply current 1	ВВ1	On-hook, including IPw	Tr Note	I∟ = 0 mA		1.9		mA
		Ilong = 0 mA,		$V_{BB} = -48 V$		1		-
		Vcc = +5 V						
Off-hook supply current 1	Івв2	Off-hook, not including	J I <sub>Pw-Tr</sub> Note	I∟ = 20 mA		4.3		
	Icc2	liong = 0 mA,		Vвв = -48 V		2.0		-
				Vcc = +5 V				-
On-hook supply current 2	Іввз	On-hook, including IPw-T	, Note	I∟ = 0 mA		2.3	2.9	
	Іссз	$I_{long} = 0 \text{ mA},$		V <sub>BB</sub> = -58 V		1.3	1.7	-
			. Noto	Vcc = +5.25 V				-
Off-hook supply current 2	BB4	Off-hook, not including	Pw-Tr Note	I∟ = 20 mA		4.4	5.5	
	Icc4	$I_{long} = 0 \text{ mA},$		$V_{BB} = -58 V$		2.2	2.8	
Dower ourrent during	lass	On book, including la -	Note	Vcc = +5.25 V		2	2.0	-
on-hook transmission	IBB6		r			3	3.9	
	Icc6	llong = 0 IIIA,		$V_{BB} = -30 V$		2.1	2.7	
ACOM input current	Асом	ACOM pin	On-hook	VCC - +3.23 V	-100	-16	+100	A
	in com		Off-hook		-100	0	+100	ματ
Rx input current	Irx	Rx, Vrx = 2.4 V			8	12	16	
Relay driver input	Ін	VI = 5.0 V				1.0	1.5	mA
current		For each RC1, RC2, ar	nd RC₃ pins					
Relay driver output	Vol	$I_{OL} = 35 \text{ mA}$	nd RY₂ nins				+1.1	V
Digital pin high level	Цн	$V_{1} = 2.0 V$					0.5	mA
input current		For each BCUT, ALM,	PD, RC1, R	RC2, and RC3 pins				
Digital pin low level	lı∟	$V_I = 0.0 V$				50		μΑ
input current		For each BCUT, ALM,	PD, RC <sub>1</sub> , R	C <sub>2</sub> , and RC <sub>3</sub> pins				
Control input voltage		BCUT: $I_{L} = 50 \text{ mA} \rightarrow$	$  \mathbf{L}   \le 1 \text{ m/}$	4	2.0			V
		$: I_{L} = 50 \text{ mA} \rightarrow$ $: I_{L} = 50 \text{ mA} \rightarrow$	I∟   ≤ 20 n	'nA				
		BCUT, IL = 50 mA $\rightarrow$ -	- I∟ × 90 %				0.8	
DC feed resistance	Rbf	200 Ω feed			180	200	220	Ω
		400 Ω feed			360	400	440	
High and wet	Rhaw	$R_L = 1900 \Omega$			100			kΩ
					10.1	12.4	1.4.4	mA
contact drooping current		$R_{\text{TE5K}}/R_{\text{RE5K}} = 3.6 \text{ k}\Omega$			12.1	13.1	14.1	

Note  $I_{Pw-Tr}$  is the current to the power transistor for feeding.

## 3.2 Combined specifications with $\mu$ PD9903

#### **DC** characteristics

$\mu\text{PC7073}$ (VBB = -42 to -58 V, Vcc = 5 V $\pm$ 0.25 V, TA = 0 to 70 $^{\circ}\text{C},$ 18 $\leq$ IL $\leq$ ILMAX (	mA))
$\mu$ PD9903 (T <sub>A</sub> = 0 to 70 °C, V <sub>DD</sub> = 5 V ± 0.25 V, V <sub>DD</sub> = V <sub>AG</sub> = 0 V, f <sub>DCLK</sub> = 2048 kHz)	

Parameter	Symbol	Conditior	IS	MIN.	TYP.	MAX.	Units
DC feed resistance	RBF	200 $\Omega$ feed		180	200	220	Ω
		400 $\Omega$ feed		360	400	440	
Minimum loop unit	Ilmin	V <sub>вв</sub> = -51 V	200 $\Omega$ feed	21.7	22.2	22.6	mA
		RL = 1900 Ω	400 $\Omega$ feed	18.2	18.8	19.3	
Maximum current setting	Ilmax	ILMAX = 76 mA setting	200 $\Omega$ feed	70	76	82	mA
			400 $\Omega$ feed	50	55	60	
		ILMAX = 45 mA setting		40	45	50	
		ILMAX = 35 mA setting		31	35	39	
Pin voltage during on-hook	VTS	Normally on-hook, between Tip and GND, $V_{BB} = -48 \text{ V}$		2.25	2.55	2.85	V
	Vrs	Normally on-hook, between Ring and V <sub>BB</sub> , V	/ <sub>BB</sub> = -48 V	3.05	3.35	3.65	
	Vts	On-hook transmission, between Tip and GND,	√ <sub>BB</sub> = −48 V	2.25	2.55	2.85	
	Vrs	On-hook transmission, between Ring and VBB, V	/ <sub>вв</sub> = -48 V	3.05	3.35	3.65	
Voltage between lines during on-hook	Vts	V <sub>BB</sub> = -48 V		V <sub>вв</sub> – 7.0	V <sub>BB</sub> -5.9	V <sub>BB</sub> -5.0	V
Supervisory control – V <sub>BB</sub> fault voltage	VBBF			32	35	38	V

Parameter	Symbol	Conditi	ons	MIN.	TYP.	MAX.	Units
Loop detection operating resistance (during normal transmission)	Ron1	Includes termination resistance	200 $\Omega$ feed 400 $\Omega$ feed			2500 2100	Ω
Loop detection non-operating resistance (during normal transmission)			200 $\Omega$ feed 400 $\Omega$ feed	3900 3500			
Loop detection operating resistance (during on-hook transmission)	Ron2	Includes termination resistance	200 $\Omega$ feed 400 $\Omega$ feed			1900 1500	Ω
Loop detection non-operating resistance (during on-hook transmission)			200 $\Omega$ feed 400 $\Omega$ feed	2840 2440			
Loop release non-operating resistance	Ronз	Includes termination resistance	200 $\Omega$ feed 400 $\Omega$ feed			2960 2560	Ω
Loop release operating resistance			$200 \ \Omega$ feed $400 \ \Omega$ feed	4540 4140			
Ground detection 1 (C/O) operating resistance	Ron4	Includes termination re	Includes termination resistance			5.2	kΩ
Ground detection 1 (C/O) non-operating resistance				20			
Ground-fault/power line	Ron6	Includes termination	ILMAX = 45/76 mA			340	Ω
operating resistance		Off-hook stage	I <sub>LMAX</sub> = 35 mA			480	
Ground-fault/power line		Includes termination	ILMAX = 45/76 mA	870			Ω
operating resistance		resistance	I <sub>LMAX</sub> = 35 mA	1130			
Ground-fault/power line contact release non- operating resistance	Ron7	Includes termination re	esistance			1.4	kΩ
Ground-fault/power line contact release operating resistance				10			

Note The above values are resistance-converted values.

#### **Transmission Characteristics**

# $\mu PC7073 \text{ (V}_{BB} = -42 \text{ to } -58 \text{ V}, \text{ V}_{CC} = 5 \text{ V} \pm 0.25 \text{ V}, \text{ T}_{A} = 0 \text{ to } 70 \text{ °C}, 18 \text{ } \leq \text{I}_{L} \leq \text{I}_{LMAX} \text{ (mA))}$ $\mu PD9903 \text{ (T}_{A} = 0 \text{ to } 70 \text{ °C}, \text{ V}_{DD} = 5 \text{ V} \pm 0.25 \text{ V}, \text{ V}_{DG} = \text{V}_{AG} = 0 \text{ V}, \text{ f}_{DCLK} = 2048 \text{ kHz})$

Parameter	Symbol	Conditio	ns	MIN.	TYP.	MAX.	Units
Insertion loss	IL	A-D input signal 0 dBm0 1 kHz		-0.45	0.0	+0.45	dB
		D-A input signal 0 dBm0 1 kHz		-0.45	0.0	+0.45	
Transfer loss frequency characteristics	Frx	A-D Reference input signal 1015 Hz 0 dBm0	60 Hz 200 Hz 300 Hz 400 to 3000 Hz 3200 Hz	24.0 0.6 -0.15 -0.15 -0.15		- 2.0 +0.21 +0.15 +0.65	dB
	Frr	D-A Reference input signal 1015 Hz 0 dBm0	3400 Hz 60 Hz 200 Hz 300 Hz 400 to 3000 Hz 3200 Hz 3400 Hz	0.2 0.2 0.1 -0.15 -0.15 -0.15 0.2		0.8 4.0 +0.25 +0.15 +0.65 0.8	
Gain tracking (tone method)	GTx	A-D Reference input signal –10 dBm0 f = 700 to 1100 Hz	+3 to -40 dBm0 -50 dBm0 -55 dBm0	-0.2 -0.5 -1.0		+0.2 +0.5 +1.0	dB
	GTR	D-A Reference input signal –10 dBm0 f = 700 to 1100 Hz	+3 to -40 dBm0 -50 dBm0 -55 dBm0	-0.2 -0.4 -0.8		+0.2 +0.4 +0.8	
Return loss	RL	Input signal 0 dBm0 Ζτ = 600 Ω + 2.16 μF	300 Hz 500 to 2000 Hz 2000 to 3400 Hz	16 20 16			dB
Echo attenuation	TBRL	Input signal 0 dBm0 Ζτ = 600 Ω + 2.16 μF	300 Hz 500 to 2500 Hz 3400 Hz	18 22 18			dB
Transmit channel total power distortion ratio (tone method)	SDx	A-D Input signal f = 700 to 1100 Hz	+3 to -30 dBm0 -40 dBm0 -45 dBm0	36 30 25			dB
	SDr	D-A Input signal f = 700 to 1100 Hz	+3 to -30 dBm0 -40 dBm0 -45 dBm0	36 30 25			

Parameter	Symbol	Conditions			MIN.	TYP.	MAX.	Units
Absolute delay characteristics	DA	A-A input signal 0 dBm0					540	μs
Absolute delay distortion frequency characteristics	Do	A-A		500 Hz 600 HZ 1000 to 2600 Hz 2800 Hz			1400 700 200 1400	
Intermodulation (2 Tone)	IMD	A-D input signal f1, f2: 300 to 3400 Hz -4 to -21 dBm0 Measured signal: 2 × f1 - f2 level (2 × f1 - f2) vs level (f1, f2)			44.0			dB
		D-A input signal f1, f2: 300 to 3400 Hz -4 to -21 dBm0 Measured signal: 2 × f1 - f2 level (2 × f1 - f2) vs level (f1, f2)			44.0			
Single frequency noise	Nsf	D-A PAD level set at 0 dB Measured signal up to f = 256 kHz					-54	dBm0
Deviation in gain setting for transmit channel	ΔDGSx	Difference from A-D reference set value Setting value: +7.5 to +3.0 dB +3.0 to -3.5 dB			-0.2 -0.1		+0.2 +0.1	dB
Gain setting deviation for receive chanel	ΔDGSr	Difference from D-A reference set value Setting value: 0.0 to -5.0 dB -5.0 to -8.5 dB			-0.1 -0.2		+0.1 +0.2	-
Idle circuit noise	ICN <sub>24</sub>	2W-4W	A-law	Psophometric weighted			-67	dBm0p
			μ-law	C message weighted			23	dBrnc0
	ICN <sub>42</sub>	4W-2W	A-law	Psophometric weighted			-76	dBm0p
			µ-law	C message weighted			14	dBrnc0
Line to ground balance attenuation	LB	$R_F = 50 \ \Omega$ f = 300 to 600 Hz   Relative accuracy = 0.5 % f = 600 to 3400 Hz			42 48			dB
VBB-PSRR (tone method)	PSRR <sub>B</sub>	IL = 20 mA f = 60 to 3400 Hz f = 100 kHz			30 5			dB
Vcc-PSRR (tone method)	PSRRc	I∟ = 20 m	пA	f = 60 to 3400 Hz f = 100 kHz	25 5			
AC induction noise	LFI	I∟ = 0 mA I∟ = 20 mA		$V_{IN} = 6 V_{rms}$			43	dBrnc
resistance				VIN = 15 Vrms			20	





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µPC7073

5. PACKAGE DRAWING

## 48 PIN PLASTIC SHRINK SOP (375 mil)



## ΝΟΤΕ

Each lead centerline is located within 0.10 mm (0.004 inch) of its true position (T.P.) at maximum material condition.

		P48G1-65-375B-1
ITEM	MILLIMETERS	INCHES
А	16.21 MAX.	0.639 MAX.
В	0.63 MAX.	0.025 MAX.
С	0.65 (T.P.)	0.026 (T.P.)
D	0.30±0.10	$0.012^{+0.004}_{-0.005}$
E	0.125±0.075	0.005±0.003
F	2.0 MAX.	0.079 MAX.
G	1.7±0.1	0.067±0.004
н	10.0±0.3	$0.394^{+0.012}_{-0.013}$
I	8.0±0.2	0.315±0.008
J	1.0±0.2	0.039 <sup>+0.009</sup> <sub>-0.008</sub>
К	$0.15^{+0.10}_{-0.05}$	$0.006^{+0.004}_{-0.002}$
L	0.5±0.2	0.020+0.008
М	0.10	0.004
Ν	0.10	0.004

## 6. RECOMMENDED SOLDERING CONDITIONS

This product should be soldered and mounted under the conditions recommended below.

For details of recommended soldering conditions, refer to the information document **Semiconductor Device Mounting Technology Manual (C10535E)**.

For soldering methods and conditions other than those recommended, please contact your NEC sales representative.

#### SURFACE MOUNT TYPE

#### $\mu$ PC7073GT: 48-pin plastic shrink SOP (375 mil)

Soldering Method	Soldering Conditions	Recommended Condition Symbol
Infrared reflow	Package peak temperature: 235 °C Duration: 30 sec. max. (210 °C or above) Number of times: 1	IR35-00-1
Pin heating	Pin temperature: 300 °C max. Duration: 3 sec. max. (per side of device)	_

Note For the storage period after unpacking from the dry-pack, storage conditions are max. 25 °C, 65 % RH.

Notes on Handling Devices against Electrostatic Discharge

Caution When handling this device, special care against electrostatic discharge (ESD) must be taken. If a strong ESD is applied to this device, the junction parts of the internal transistors may be destroyed. Therefore, when transporting or storing this device, be sure to use the conductive tray or magazine case in the packing provided by NEC, or use a conductive buffer material or metal case. Also be sure to ground the operator's body and any tools that may enter in contact with the device during assembly processes. Never put or leave the device on a plastic board or table, and do not touch the device pins directly by hand. [MEMO]

[MEMO]

[MEMO]

NEC

The application circuits and their parameters are for reference only and are not intended for use in actual design-ins.

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NEC devices are classified into the following three quality grades:

"Standard", "Special", and "Specific". The Specific quality grade applies only to devices developed based on a customer designated "quality assurance program" for a specific application. The recommended applications of a device depend on its quality grade, as indicated below. Customers must check the quality grade of each device before using it in a particular application.

- Standard: Computers, office equipment, communications equipment, test and measurement equipment, audio and visual equipment, home electronic appliances, machine tools, personal electronic equipment and industrial robots
- Special: Transportation equipment (automobiles, trains, ships, etc.), traffic control systems, anti-disaster systems, anti-crime systems, safety equipment and medical equipment (not specifically designed for life support)
- Specific: Aircrafts, aerospace equipment, submersible repeaters, nuclear reactor control systems, life support systems or medical equipment for life support, etc.

The quality grade of NEC devices is "Standard" unless otherwise specified in NEC's Data Sheets or Data Books. If customers intend to use NEC devices for applications other than those specified for Standard quality grade, they should contact an NEC sales representative in advance.

Anti-radioactive design is not implemented in this product.